# STANLEY SEP 20 1962 SALOGGA & BRADLEY HARDWARE

Catalog 19



# STANLEY HARDWARE

Division of The Stanley Works

NEW BRITAIN, CONNECTICUT, U.S.A.

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#### FOREWORD

The Stanley Works takes great pride in presenting you with this new No. 19 catalog. Since Stanley started manufacturing hardware in 1843, our policy has been, and continues to be, manufacturing the finest quality products at the lowest possible prices.

This catalog has been prepared in accordance with the approved catalog standards of the National Wholesale Hardware Association. Every effort has been made to give you complete information on our products, assembled in easy-to-read fashion. Sectional divider pages assist you in locating the hardware applicable for your various markets. Seeking to continuously improve the catalog, we welcome your comments.

In addition to Stanley Hardware, other divisions of The Stanley Works include Stanley Tools, carpenters' and mechanics' tools; Stanley Power Tools, portable power tools; Stanley Steel, cold rolled strip steel; and Stanley Steel Strapping, all of which are located in New Britain, Connecticut. Other divisions of the company include Stanley-Judd, Wallingford, Connecticut, drapery hardware; Stanley Building Specialties, North Miami, Florida, aluminum windows, jalousies, glass doors, etc.; also The Stanley Chemical Company, East Berlin, Connecticut, industrial coatings; and Stanley-Humason, Inc., Forestville, Connecticut, springs and metal stampings. Branch plants are located in Plantsville, Connecticut; Niles, Ohio; Newark, New Jersey; South Shaftsbury and Stockbridge, Vermont; Chattanooga and Pulaski, Tennessee; City of Industry, California. Canadian subsidiaries are The Stanley Works of Canada, Ltd. and Stanley Steel Company Limited, Hamilton, Ontario; and The Stanley Tool Company of Canada, Ltd., Roxton Pond, Quebec. Also, Stanley Works (G.B.) Ltd., Sheffield, England, hand tools and Stanley Works G.m.b.H., Velbert, Rhineland, Germany, and Stanley Works (Italia) S.R.L., Figino Serenza, Italy, builders hardware.

#### Trade Marks

All persons are cautioned against misuse of any of our trade marks and trade names. Our trade marks include the name "STANLEY" and all are fully protected by registration in the U. S. and foreign countries.



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#### COMPARATIVE LIST OF FINISH SYMBOLS

The following list represents a fair comparison of the United States Standard and different manufacturers' finishes. When an exact match is desired submit sample

DECIMAL PARTS OF AN INCH

Stanley Hardware	United States Standard	General Description	Obsolete P. & F. Corbin Symbols**	Lockwood Hardware Mfg. Co.	Obsolete Russell & Erwin Mfg. Company Symbols**	Sargent & Company	Schlage Lock Co.	The Yale & Towne Mfg. Company	Fractions of an Inch With Decimal Equivalent
ALD	US28	Aluminum metal, satin,				451	A 1	1742	½4 — .016
		anodized	DL	84	64	AN	AL	LY43	1/32 — .031
A5	US10	Satin bronze	DB	34	11D	OP	10	BY22	3/4047
A8		Satin bronze, oxidized, lacquered			13	†03P			%062 %078
A9		Satin bronze, oxidized and oil rubbed on bronze metal only	EB	39OR	13NLOR	ОЗР	10B	BY23	$\frac{3}{2}$ .094 $\frac{3}{4}$ .109 $\frac{1}{8}$ .125
С	US3	Bright brass	Α	131/2	10	В	3	AZ10	% <sub>4</sub> — .140
CNL		Bright brass, no lacquer,							⅓₂ — .156
CINE		on brass metal only	ANL	13½NL	10NL	NLB	3A	AZ110	11/64 — .172
CM	US26	Chromium plated, bright .	CR	96	24	CM	26	DZ10	3/6 — .187
CMD	US26D	Chromium plated, satin	DCR	97	34	DCM	26D	DY10	$\frac{1\%_4203}{\%_2219}$
D3		Antique copper							15/4234
D4		Satin copper							$\frac{1}{4}$ 250 $\frac{1}{32}$ 281
EG		Gray enamel							$\frac{732}{5}$ .201 $\frac{5}{16}$ .312
F	US4	Satin brass	EA	13	9	ОВ	4	AY22	11/32 — .344
F3		Antique brass							3/8 — .375
J	US1B	Bright japanned	J	J		ВЈ		J	13/32 — .406
*J1	USID	Dead black	D	JF			19		76 − .437
									15/32469
K	US2C	Zinc plated (commercial) .							1/2500
US2G	US2G	Zinc plated (government specifications)							1½2531 ½6562
KD		Zinc plated, satin							1%2594
KL		Zinc plated, buffed bright.							<sup>5</sup> ⁄ <sub>8</sub> − .625
LA		Aluminum lacquer							<sup>21</sup> / <sub>32</sub> — .656
Ν	US14	Nickel plated, bright	Е	5	4	N	14	NZ10	11/6688
N5	US15	Nickel plated, satin	DE	90	14	LN	15	NY10	$^{23}_{32}$ 718 $^{34}$ 750
*P	USP	Primed for painting or staining	PC	Р	PC	PC			<sup>25</sup> / <sub>32</sub> — .781
R	US2H	Hot dipped galvanized							$^{13}\%_{6}$ .812 $^{27}\%_{32}$ .844
SG		Simulated gold							$\frac{732}{8}844$
STS	US32	Stainless steel metal							<sup>2</sup> / <sub>32</sub> — .906
STSD	US32D	Stainless steel metal, satin							15/16 — .937
Y2		Nickel plated, imitation half-polished iron		00	3.71/	UE	17A		$3\frac{3}{32}$ 969 1 - 1.000
		oxidized and relieved .		92	161/2	HF	I/A		

<sup>†</sup>Except lacquered \*Over a bonderized base

<sup>\*\*</sup>In most cases, finish symbols as standardized by U. S. Government are used for specification of builders' hardware

#### UNDERWRITERS' HINGE REQUIREMENTS

Underwriters' Laboratories Inc. hinge requirements for labeled swinging, composite, hollow-metal and metal-clad (kalamein) fire doors as included in fire equipment list

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#### **Composite Type**

This listing covers composite fire doors of the flush design. They consist of a manufactured core material with chemically impregnated wood edge banding and untreated wood face veneers or surrounded by and encased in aluminum or steel

#### Hinges

- Doors (steel covered) bearing 3 HR (A) labels are provided at the factory with steel hinges
- All doors except as indicated below are intended to be provided with steel hinges not less than 4½" in height and 0.134" in thickness, or olive knuckle steel hinges not less than 6" in height and 0.225" in thickness or steel pivots (including top, bottom and intermediate) not less than 4" in height or length and 0.225" in thickness
- Doors not exceeding 5' in height and 3' in width are intended to be provided with hinges or pivots as specified above or hinges not less than 4" in height and 0.130" in thickness
- Doors not exceeding 3' in height and 2' in width are intended to be provided with hinges as specified above or hinges not less than 3" in height and 0.092" in thickness
- Two hinges or pivots are intended to be provided for all doors up to and including 5' in height and an additional hinge or pivot for each additional 2½' or fraction thereof of the height of the door
- Doors (wood or aluminum covered) are intended to be provided with hinges (not pivots) as specified above

 Mortised hinges for wood covered doors are intended to be secured to the door with No. 12 by 1½" selftapping sheet metal screws and surface hinges are intended to be applied with steel through bolts

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#### **Hollow-metal Type**

 This listing covers hollow-metal fire doors of formed steel of the flush and paneled design

#### Hinges

- Doors bearing 3 HR (A) labels are provided at the factory with steel hinges
- Doors not exceeding 8' in height bearing 1½ HR (B), ¾ HR (C), 1½ HR (D) or ¾ HR (E) labels are intended to be provided with steel hinges not less than 4½" in height and 0.134" in thickness, or olive knuckle steel hinges not less than 6" in height and 0.225" in thickness or steel pivots (including top, bottom and intermediate) not less than 4" in height or length and 0.225" in thickness
- Doors exceeding 8' in height are intended to be provided with steel hinges not less than 4½" in height and 0.180" in thickness
- Doors not exceeding 5' in height and 3' in width are intended to be provided with hinges or pivots as specified above or hinges not less than 4" in height and 0.130" in thickness
- Doors not exceeding 3' in height and 2' in width are intended to be provided with hinges or pivots as specified above or hinges not less than 3" in height and 0.092" in thickness
- Two hinges or pivots are intended to be provided for doors up to and including 5' in height and an additional hinge or pivot for each additional 2½' or fraction thereof of the height of the door

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#### UNDERWRITERS' HINGE REQUIREMENTS (Continued)

#### Metal-clad (kalamein) type

 This listing covers metal-clad (kalamein) fire doors of the flush and paneled designs. They consist of metal covered wood members

#### Hinges

● Doors bearing 1½ HR (B), ¾ HR (C), 1½ HR (D) and ¾ HR (E) labels are intended to be provided with steel hinges not less than 4½" in height and 0.134" in thickness, or olive knuckle steel hinges not less than 6" in height and 0.225" in thickness or steel pivots (including top, bottom and intermediate) not less than 4" in height or length and 0.225" in thickness

- Doors not exceeding 5' in height and 3' in width are intended to be provided with hinges or pivots as specified above or not less than 4" in height and 0.130" in thickness
- Doors not exceeding 3' in height and 2' in width are intended to be provided with hinges or pivots as specified above or not less than 3" in height and 0.092" in thickness
- Surface hinges are intended to be applied to the door with steel through bolts
- Two hinges or pivots are intended to be provided for doors up to and including 5' in height and an additional hinge for each additional  $2\frac{1}{2}$  or fraction thereof of the height of the door

#### HINGE SELECTOR GUIDE

# Factors determining selection of the proper hinge

#### Known conditions

- a. Material of door and frame
- b. Size, thickness and weight of door
- c. Clearance required
- d. Use exterior or interior, frequency
- e. Atmospheric conditions
- f. Quality desired
- g. Special application or use

# Requirements for selection of proper hinge specification

#### 1. Kind of hinge

See pages 16-19

Primary consideration is given to the type of door and jamb for selection of a definite kind of hinge

#### 2. Type of hinge - ball bearing, plain, etc.

The weight of the door and frequency used determine whether an extra-heavy full jeweled, standard weight ball bearing or plain bearing hinge should be used. Extra heavy full jeweled hinges should always be used on heavy doors and doors where high frequency service is expected

#### 3. Size of hinge

See page 15

Determined by width and thickness of door and trim to clear

#### 4. Kind of metal

See page 20

Determined by considerations such as atmospheric conditions, location of doors, or special conditions as in chemical laboratories, sewage disposal plants, etc. While ferrous metal can be given a good rust-resisting base, it cannot be given the same absolute guarantee against rust as non-ferrous metals and should not be used for extreme exposure

#### 5. Quality of finish

See page 20

Finish on hinges can be furnished to our standard or United States standard finishes. When an exact match of another manufacturer's finish is desired, submit sample

#### 6. Hand of door

See page 25

Loose joint hinges, olive knuckle hinges, etc., are handed and are required to be right or left hand

#### 7. Special type application

Special hinges can be made on order to suit special needs. Submit details

#### 8. Type of tip

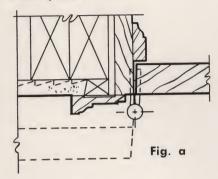
See page 22

Institutions, etc., often require hospital type tips (barrel ends rounded) making it impossible to attach rope, wearing apparel, etc. Flat button tip is universally used as standard

#### HINGE SELECTOR GUIDE APPLICATION

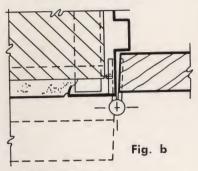
#### Application determines type of hinge

# Wood door with wood jamb



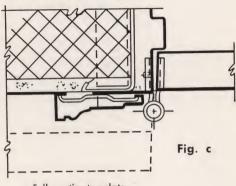
Full mortise non-template see pages 16-19

# Wood or \*kalamein door with pressed steel jamb



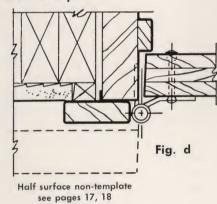
Full mortise template see pages 16-19 \*With reinforcing plates

# Hollow metal door with pressed steel jamb

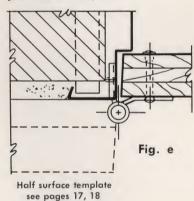


Full mortise template see pages 16-19

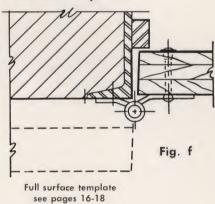
## Kalamein door with kalamein jamb



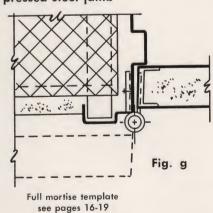
Kalamein door with pressed steel jamb



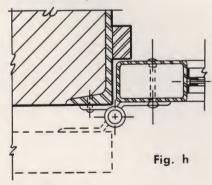
Kalamein door with steel channel jamb



Composite door with pressed steel jamb

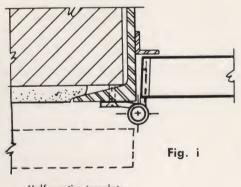


Tubular steel door with channel iron jamb



Full surface template see BB109½ type catalog page A11

# Hollow metal door with channel iron jamb



Half mortise template see pages 17, 18

#### Half and full surface hinge fastenings

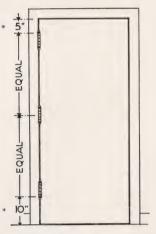
- In bolting the hinge to the kalamein door the grommet nuts draw the metal tightly into the wood core preventing buckling of the metal
- They are easily applied and give a neat, finished appearance



Application of machine screw and grommet nut to a kalamein door

#### HINGE SELECTOR GUIDE APPLICATION

# Other factors influencing selection of hinges



\*Certain western states use as standard 7" from top and 11" from bottom

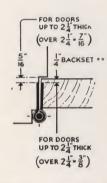
#### Location of hinges on doors

Top hinge  $5^{\prime\prime}$  from jamb rabbet to top edge of barrel

Bottom hinge 10" from bottom edge of barrel to finished floor

Third hinge centered between top and bottom hinges

Shown above is the U. S. Standards procedure



<sup>\*\*</sup>The suggested location for olive knuckle and paumelle hinges is  $\ensuremath{\mathcal{V}}''$  from face of door to edge of hinge leaf

#### Clearance Required

Thickness of Door (inches)	Open Width of Hinge (inches)	Clearance (inches)
32/	31/2	11/4
13/8	4	13/4
(	4	1
13/4	41/2	11/2
174	5	2 3
(	6	3
( ,	. 41/2	1
2	5	1 1/2
(	6	21/2
01/	5	1
21/4	5 6	2
01/	5	3/4
21/2	6	13/4
(	6	3/4
3	8	23/4
(	10	43/4

#### Rules for determining sizes of hinges

(Excluding aluminum hinges)

Thickness (inches)	Width of Doors (inches)	† Height of Hinges (inches)
Doors		
34 to 11/8 cabinet	to 24	21/2
combination	to 36	3
13%	to 32	31/2
13/8	over 32	4
ì	to 36	*41/2
13/4	over 36 to 48	*5
	over 48	*6
2, 21/4 and 21/2	to 42	5 Extra
(	over 42	6 ∫ Heavy
Transoms		
11/4 and 13/8		3
= 0 /		31/2
2, 21/4 and 21/2		4

\*Extra heavy hinges should be specified for heavy doors and for doors where high frequency service is expected. The extra heavy hinges should be of  $4\frac{1}{2}$ ", 5" and 6" sizes as shown in table

†Width of hinges as necessary to clear trim (see lower left column)

NOTE: height of hinge is always first dimension not including tips

ALWAYS USE BALL BEARING HINGES
ON DOORS EQUIPPED WITH CLOSERS

#### Frequency of door operation

	Estimate	ed Frequency	
Type of Building and Door	Daily	Yearly	
Large dept. store entrance	5,000	1,500,000	1
Large office building entrance	4,000	1,200,000	
Theater entrance performance	1,000	450,000	High
Schoolhouse entrance	1,250	225,000	High frequency
Schoolhouse toilet door	1,250	225,000	uency
Store or bank entrance	500	150,000	
Office building toilet door	400	118,000	1
Schoolhouse corridor door	80	15,000	Ave
Office building corridor door	75	22,000	rage
Store toilet door	60	18,000	Average frequency
Dwelling house entrance	40	15,000	ency
Dwelling house toilet door	25	9,000	) low
Dwelling house corridor door	10	3,600	Low frequency
Dwelling house closet door	6	2,200	ency

#### **HEAVY DUTY HINGES**



#### Full mortise, modern paumelle, ball bearing, extra heavy metal

	Class Number			Page 14
Metal	Template			а
Bronze forging (bronze only)	BB93	Sizes (inches)	Gauge of Metal	b
Hinges are packed with both wood		5 x 4½	.225	c
screws for template or non-templa location holes for all applications For full details of new paumelle him				g



#### Right hand hinge

#### Full mortise, olive knuckle, ball bearing, extra heavy

	Class Numbers			
Metal	Template	Sizes	Gauge of	а
*Brass or bronze	BB92	(inches)	Metal	b
*Steel	BB142	6 x 4	.225	Ь
"Steel	DD142	6 x 4½	.225	С
*Drop forged Hinges are packed with both w chine screws for template or non-		6 x 5	.225	g



#### Template hinge shown Hospital type

#### Full mortise, ball bearing, extra heavy

plate location holes for all applications

	Class Numbers			Sizes (inches)		Gauge of Metal		
	Regular Tips		Hospi	Hospital Type		/2 × 41/2	.180	
Metal	Template	Non-Template	Template	Non-Template	5	x 4½	.190	
Brass or bronze	BB199	BB181	HTBB199	HTBB181	*6	x 5 x 4½	.190 .203	k
Steel	BB168	BB250	HTBB168	HTBB250	_	× 5	.203	•
Stainless steel	BB199STS	BB181STS			*6 *8	x 6	.203 .203	9
Stainless steel	BB199STSD	BB181STSD			*8	× 8	.203	
Aluminum	BB199ALD	BB181ALD					y furnished teel or alu-	



#### Half mortise hospital swing clear hinge, ball bearing, extra heavy

		Class Number	Size,				
	Regular Tips Le	Length of Joint	Gauge	Width of Jamb	Width of Door	Specia	
	Metal	Template	(inches)	Metal	Leaf	Leaf	
	Steel	BB264	5	.190	1 39/64	21/8	
	Steel	BB641					

minum



#### Full surface hospital swing clear hinge, ball bearing, extra heavy

	Class Number	Size,		Width of Jamb	
	· Regular Tips	Length of Joint	Gauge		Width of Door
Metal	Template	(inches)	Metal	Leaf	Leaf
Steel	BB266	5	.190	1 39/64	531/64
Steel	BB651				

Special

**Applications** 

Applications

Page 14

a b c g

#### HEAVY DUTY HINGES

#### Full mortise, ball bearing, extra heavy

		Sizes (inches)	Gauge of Metal
	Class Numbers	4½ x 4½	.180
Metal	Template	5 x 4½	.190
		5 x 5	.190
Brass or bronze	BB661	*6 x 41/2	.203
Steel	BB601	*6 × 5	.203
0.00.		*6 × 6	.203
Stainless steel available	on order		

\*Available on special order

D	
D	D
	1

#### Template hinge shown

#### Full mortise hospital friction hinge, ball bearing, extra heavy

		Class Numbers		Sizes (inches)	Gauge of Metal	b	
	Regular Tips		Hospital Type			.190	c
Metal	Template	Non-Template	Template	Non-Template	$4\frac{1}{2} \times 4\frac{1}{2}$ 5 × 4\frac{1}{2}	.190	g
Steel	BB153	BB253	HTBB153	HTBB253	5 x 5	.190	

#### Full surface, ball bearing, extra heavy



	Class Numbers		
	Regular Tips	Hospital Type	
Metal	Template	Template	
Brass or bronze	BB109	HTBB109	
Steel	BB169	HTBB169	
Steel	BB631*		
Brass or bronze	BB691*		
*4½" and 6" sizes a	vailable only	on application	

		Wi	dth	Offset		
Size, Length of Joint (inches)	Gauge of Metal	Jamb Leaf (inches) (A)	Door Leaf (inches) (B)	Door Leaf (inches) (C)	Jamb Leaf (inches) (D)	
41/2	.180	11/2	2%6	5/8	1/2	
5	.190	11/2	21/8	5/8	1/2	
6	.203	11/2	31/4	5/8	1/2	



#### Half surface, ball bearing, extra heavy

	Class Numbers			
	Regular Tips	Hospital Type		
Metal	Template	Template		
Brass or bronze	BB113	HTBB113		
Steel	BB163	HTBB163		
Steel	BB611*			
Brass or bronze	BB671*			

 $*4\frac{1}{2}$ " and 6" sizes available only on application

	Class Numbers		
	Regular Tips	Hospital Type	
	Template	Template	
ronze	BB113	HTBB113	
	BB163	HTBB163	
	BB611*		
	DD/71+		

Size, Length of Joint (inches)		Wi		
	Gauge of Metal	Jamb Leaf (inches) (A)	Door Leaf (inches) (B)	Offse (inche (C)
41/2	.180	21/8	2%6	5/8
5	.190	21/8	21/8	5/8
6	.203	21/8	31/4	5/8

Width

Door Leaf (inches)

(B)

1 1/8

21/8

21/8

Jamb Leaf (inches) (A)

11/2

11/2

11/2

Gauge of Metal

.180

.190

.203



#### Half mortise, ball bearing, extra heavy

	Class Numbers		
	Regular Tips	Hospital Type	
Metal	Template	Template	
Brass or bronze	BB98	НТВВ98	
Steel	BB138	HTBB138	
Steel	BB621*		
Brass or bronze	BB681*		
*41/2" and 6" sizes	available only	on application	

sizes availai	ole only on a	pplication				
				a door		
use ball	bearing h	inges o	n doors	equipped	with	closers

Size, Length of Joint (inches)

41/2

5

6

Offset (inches)

(C) 1/2

1/2

1/2

#### AVERAGE DUTY HINGES



Full mortise, ba	ll bearing	Sizes (inches)	Gauge of Metal	Applications
	Class Numbers	3½ x 3½	.123	Page 14
Metal	Template	4 × 4	.130	а
Metai	Template	$4\frac{1}{2} \times 4$	.134	
Brass or bronze	BB660	$4\frac{1}{2} \times 4\frac{1}{2}$	.134	b
Steel	BB600	5 x 4	.146	c
Stainless steel available on order		$5 \times 4\frac{1}{2}$	.146	g
Stainless steel availar	ole on order	5 x 5	.146	



Template hinge shown



Hospital type

#### Full mortise, ball bearing

		Class Numbers			
	Regular Tips		Hospital Type		
Metal	Template	Non-Template	Template	Non-Template	
Brass or bronze	BB193	BB180	HTBB193	HTBB180	
Steel	BB174	BB239	<b>HTBB174</b>	HTBB239	
Steel	BB179	BB241			
Steel	BB179	BB241	HTBB179	HTBB241	
Stainless steel	BB193STS	BB180STS			
Stainless steel	BB193STSD	BB180STSD			
Aluminum	BB193ALD	BB180ALD			
Brass or bronze	BB191	BB184			

Sizes (inches)	Gauge of Metal
3½ x 3½	.123
$4 \times 3\frac{1}{2}$	.130
4 × 4	.130
$4\frac{1}{2} \times 4$	.134
41/2 x 41/2	.134
5 × 4	.146
$5 \times 4\frac{1}{2}$	.146
5 x 5	.146
*6 x 41/2	.160
*6 × 5	.160
*6 × 6	.160

а b

g

\*Not regularly furnished in stainless steel or aluminum

Offset

Door Jamb Leaf Leaf (inches) (inches) (C) (D)

7/16

7/16

d

%6

%



#### Half mortise, ball bearing

	Class N	lumbers	
_	Regular Tips	Hospital Type	
Metal	Template	Template	
Brass or bronze	BB108	HTBB108	
Steel	BB1671/2	HTBB1671/2	
Steel	BB167		
Steel	BB167	HTBB167	
Steel	BB620*		
Brass or bronze	BB680*		



		WI	atn	
Size, Length of Joint (inches)	Gauge of Metal	Jamb Leaf (inches) (A)	Door Leaf (inches) (B)	Offset (inches) (C)
41/2	.134	11/2	1 1/8	7/16
5	.146	11/2	21/16	1/16

Width

Door Leaf (inches) (B)

2%6

21/8

Jamb Leaf (inches) (A)

11/2

11/2



#### Full surface, ball bearing

\*5" size available only on application

	Class Mulliners		
	Regular Tips	Hospital Type	
Metal	Template	Template	
Brass or bronze	BB110	HTBB110	
Steel	BB170	HTBB170	
Steel	BB171		
Steel	BB171	HTBB171	
Steel	BB630*		
Brass or bronze	BB690*		
"	1 .1%		

5	.146
į A	B

Gauge of Metal

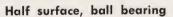
.134

Size, Length of Joint

(inches)

41/2

\*5" size available only on application





	Class Numbers			
	Regu	Hospital Type		
Metal	Template	Non-Template	Template	
Brass or bronze	BB112	BB116	HTBB112	
Steel	BB172	BB162	HTBB172	
Steel	BB173	BB165		
Steel	BB173	BB165	<b>HTBB173</b>	
Steel	BB610*			
Brass or bronze	BB670*			

		Wi			
Size, Length of Joint (inches)	Gauge of Metal	Jamb Leaf (inches) (A)	Door Leaf (inches) (B)	Offset (inches) (C)	
4	.130	113/6	21/4	1/2	
41/2	.134	21/16	2%6	%16	
5	.146	21/16	27/8	%6	
11					



<sup>\*4&</sup>quot; and 5" sizes available only on application

STANLEY



#### Full mortise, modern paumelle

	Class Numb		
Metal	Template		
Steel	140		

Hinges are packed with both wood screws and machine screws for template or non-template work. Template location holes for all applications

Specification for Ordering*	Size	Gauge of Metal	Application
140 x plated finish 140 x plated finish x color 140 x plated finish x wood	4½ x 3½	.203	a b c g
*Specify hand			9



#### Olive knuckle, ball bearing

		Class Numbers
N	letal	Template
Brass o	r bronze	BB95 BB141

Hinges are packed with both wood screws and machine screws for template or non-template work. Template location holes for all applications

Gauge of Metal

.089

b c g

Size (inches)

2 x 2

 $2\frac{1}{2} \times 2\frac{1}{2}$ 

#### LOW FREQUENCY



#### Hospital type

#### **Full mortise**

		Class	3 x 3	.092		
	Regular Tips		Hospital Type		*3½ × 3 *3½ × 3½	.123 .123
Metal	Template	Non-Template	Template	Non-Template	$*4 \times 3\frac{1}{2}$	.130
		175			*4 × 4	.130
Brass or bronze	194	175			*4½ × 4	.134
Steel	174	239	HT174	HT239	*41/2 x 41/2	.134
					*5 × 4	.146
Steel	179	241			*5 x 4½	.146
Steel	179	241	HT179	HT241	*5 × 5	.146
Brass or bronze	191	184			6 x 4½	.160
Steel	600*				6 x 5	.160
Sieei	000				6 × 6	.160

<sup>\*&</sup>quot;600" hinges available only in these sizes

#### **PIVOT REINFORCED HINGE\*\***

		,	(Patent number 2,989,772)			Jamb Plate		Door Plate	
Set Number	Metal	Top Hinge	Intermediate and Bottom Hinge*	Size	Gauge of Metal	Length (inches)	Width (inches)	Length (inches)	Width (inches)
BB211	Steel	Type of BB168NRP x jamb plate only	BB168NRP	5 x 4½	.190	5.00	1.25		
BB212	Steel	Type of BB168NRP x jamb and door plate	BB168NRP	$5 \times 4\frac{1}{2}$	.190	5.00	1.25	7.78	1.25
BB213†	Steel	Type of BB168NRP x jamb and door plate	BB168NRP	$5 \times 4\frac{1}{2}$	.190	5.00	1.25	7.64	1.25
BB221	Bronze	Type of BB199NRP x jamb plate only	BB199NRP	$5 \times 4\frac{1}{2}$	.190	5.00	1.25		
BB222	Bronze	Type of BB199NRP x jamb and door plate	BB199NRP	$5 \times 4\frac{1}{2}$	.190	5.00	1.25	7.78	1.25
BB223†	Bronze	Type of BB199NRP x jamb and door plate	BB199NRP	$5 \times 4\frac{1}{2}$	.190	5.00	1.25	7.64	1.25

<sup>\*</sup>Note hinges supplied with set screw in barrel, non-removable pin

<sup>†</sup>For beveled metal doors

<sup>\*\*</sup>To order specify set number, finish, hand and type of screws

#### HINGE METALS AND FINISHES

#### Metals obtainable

Wrought steel
Wrought brass

Wrought bronze

Wrought stainless steel

Wrought aluminum

The metals used in making Stanley wrought hinges are cold rolled, which toughens and hardens the metal

For brass or bronze metals, in finishes other than natural, we reserve the option to use brass or bronze metal

#### Wrought brass or bronze hinges

Recommended for interior or exterior doors

#### Polished and finely finished

- Inner edges of leaves (on types 192½, 175, BB180, BB181, etc.) are beveled to make close-fitting joints
- Pins are made of stainless steel
- All extra heavy weight hinges are furnished with full jeweled ball bearings
- Standard weight hinges are obtainable with two types of bearings to eliminate vertical wear: namely, ball bearing and stainless steel bushings
- Hinges with stainless steel bushings are recommended only for doors receiving infrequent service

#### Planished

 Cold rolled planished non-ferrous hinge, not wheel polished or beveled on inner edges of leaves

#### Wrought stainless steel hinges

- Furnished in highly polished or satin finish
- Inner edges of leaves are beveled to make close-fitting joints
- Furnished regularly with flat button tips

#### Wrought aluminum hinges

- Furnished in anodized, satin finish
- Inner edges of leaves are beveled to make close-fitting joints
- Furnished regularly with flat button tips
- Tips are made of aluminum, pins are stainless steel

#### Wrought steel hinges

Recommended for interior doors

#### Highly polished, heavily plated

- Has the same features as brass and bronze hinges referred to previously
- The steel is first highly polished, then given a heavy plating of copper, then buffed, after which the final finish is plated with a heavy deposit
- This process insures a fine durable finish

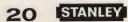
#### Planished and plated

- For use where a good practical steel hinge is desired and a planished surface will meet the requirements
- The steel has a fine cold rolled finish, although not wheel polished

#### Why you should use three hinges to a door

- The third hinge will hold the butt edge of the door in alignment and help prevent the door from warping
- 2. A warped door cannot be properly latched or locked
- 3. Light weight doors have more tendency to warp than heavy doors
- 4. Interior doors, screen doors and combination doors are

- of light construction stiles and rails are narrow consequently prone to warp
- 5. Warping causes more grief than wear
- 6. It costs less to put the third hinge on every door than to repair a single warped door later
- "Three hinges to a door" means satisfaction first, last and all time



#### FINISHES, PACKING AND LABELS



Showing the tip and paint clearance between the inner edges of the leaves and the barrel of the hinge

#### Prime coated for painting

- Bonderized then prime coated
- The bonderizing forms a strong bond between the metal and the prime coat
- Ample paint clearance is provided between the barrel and the inner edges of the leaves
- Regularly furnished with flat button tips

#### Chromium plating

- On brass or bronze metals chromium plating is applied over a heavy plating of nickel
- On steel hinges it is applied over a plating of nickel on top of a plate of copper
- This method conforms strictly to government requirements as listed in Federal specifications
- Chromium does not tarnish. The copper and nickel underneath the chromium affords considerable rust protection but for absolute assurance against rusting, only non-ferrous metals should be used

#### Rust-resisting base

(Not guaranteed against rust)

- A "K" prefix to the class number of planished steel hinges (except chromium, see above) indicates a double coating of copper in addition to the final finish
- On prime coated and dead black hinges, "K" prefix indicates zinc plate, bonderized and final finish symbol: i.e., K239P, BBK239P, K241P, BBK241P

- On steel hinges when a rust-resisting coating is desired in addition to the decorative final plating, we will furnish what is considered to be the best protective undercoating
- Our laboratory tests and field experience indicate that a double plating of copper is a most effective and practical base plate, however, we intend to keep pace with plating and anti-corrosive developments and should some other finish prove more effective such finish will be used on Stanley hinges
- When ordering this extra rust-resisting base plating, insert the letter "K" as a prefix to the class number and suffix the final finish symbol: i.e., K241A5, BBK241A5
- For absolute assurance against rust non-ferrous metals should be used

#### Labeling

- Stanley products are generally identified by the green box and yellow label
- All non-ferrous hinges can be distinguished by the red block in the yellow label

#### **Packing**

- Non-ferrous metal and highly polished steel hinges are wrapped in anti-tarnish tissue paper to protect the finish
- Each hinge with necessary screws for each leaf in separate packages, is then again wrapped in paper

#### Identification of Stanley hinges

- Stanley hinges are plainly stamped with this trade STANLEY mark
- The class number is stamped on the back of ball bearing hinges, non-ferrous metal hinges, template hinges and plain joint polished steel hinges

#### Photographs, art work or electrotypes

 We can furnish our customers with photographic prints, art work prints or electrotypes of any article shown in our catalog

#### TEMPLATE HINGES

#### Screw hole locations



Size  $4\frac{1}{2}$ " x  $4\frac{1}{2}$ " Template hinge



Size  $4\frac{1}{2}$ " x  $4\frac{1}{2}$ " Non-template hinge

#### Template hinges — U.S. Government standards

- Stanley template hinges are made exact in size and gauge of metal, and the screw holes are located accurately with the aid of a template
- They will exactly fit the sinkage and screw hole location in hollow metal doors and pressed steel jambs made to similar template
- Each individual hinge is carefully inspected and held within close commercial limits, which have been established through long experience and close attention to the requirements of manufacturers of metal doors and jambs
- Each template hinge is stamped with the class number on the back
- When physical sample of a template hinge is not required, we recommend the use of blueprint templates which are available on all sizes, without charge. These are drawings showing actual measurements, gauge of metal, location and size of machine screws
- Do not use physical samples to make cut outs on metal doors or frames

# HINGE TIPS ROUND CORNERS REINFORCING PLATES







Button tip

Ball tip

Hospital type

#### Types of hinge tips

- Button tips are standard for all hinges. See features on next page
- Ball tips are furnished on order at an extra cost by specifying "ball tip" as a suffix to the class number
- Button and ball tip pins in standard weight steel hinges are made in one piece of steel
- Hospital type barrel ends are rounded, making it impossible to attach rope, wearing apparel, etc. Prefix "HT" to class number



#### Round corner hinges

- Round corner butt hinges save considerable time in application, especially when installed with the use of a Stanley hinge mortiser with a door and jamb template, or similar
- Round corners may be obtained at an extra cost, except where listed, on any butt hinge by prefixing "RD" to the class number



Information on request

#### Hinge reinforcing plates

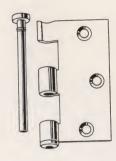
- Available on order and made to the specifications of the manufacturers of hollow metal doors and pressed steel jambs
- The screw holes are drilled and tapped in accordance with U. S. Template Standards
- Standard reinforcing plates measure 10" long x 1½" wide x .156" thick

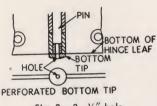
#### Screw packing — full mortise template hinges

- Regularly furnished with one-half machine screws and one-half wood screws for wood doors with pressed steel jambs
- When ordering for hollow metal doors with pressed steel jambs specify "all machine screws" (all MS)
- When ordering extra machine or wood screws, specify the class number, finish and size of hinge

#### PINS, SCREWS AND BOLTS

#### PIN DESIGN





Size 3 x 3 : 1/8" hole Larger sizes : 5/32" hole

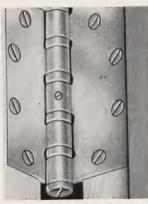
#### Non-rising pin construction

- Easily seated pin that will not rise
- To remove it is tapped out through hole in bottom tip of hinge
- Construction allows pin to revolve freely, distributing wear and adding years to the efficiency of the pin

#### Patented hole in bottom tip

- For easy pin removal, on button tip hinges, a hole is provided in the bottom tip for insertion of a nail, thus preventing the marring of the hinge or finish (this applies to size 3" x 3" and larger)
- Not furnished on FTP or NRP hinges

#### NON-REMOVABLE PINS



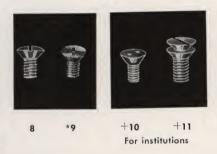
\*Conforms to U.S. Government specifications for exterior doors opening out

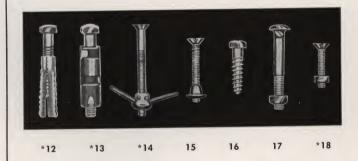
- Hinges can be obtained with non-removable pins under the following symbols:
  - **FSP**—spun pin, without tips
  - FTP floating pin, tips driven in both ends
  - \*NRP loose pin, set screw in barrel (as illustrated at left). Nonremovable when door is closed (specify hand for half mortise and half surface hinges)

#### SCREWS AND BOLTS

- Showing various types of regular and special screws and bolts furnished only with Stanley products
- Orders for screws or bolts only are not solicited



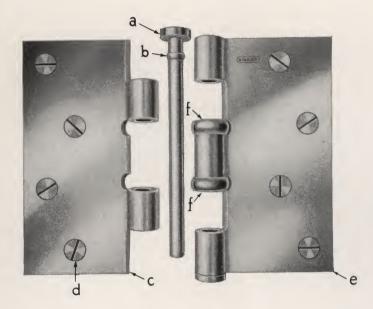


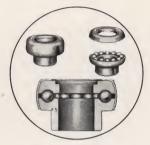


- \*Not carried in stock
- +Not carried in stock and made only on special order
- 1. Flat head wood screw
- 2. Round head wood screw
- 3. Oval head wood screw
- 4. Pyramid head wood screw
  5. Phillips head wood screw
- 6. Flat head machine screw
- 7. Round head machine screw
- 8. Oval head machine screw
- 9. Phillips head machine screw
  10. Spanner head machine screw
- 11. Slotted twin head machine screw, slotted head is cut off after installation
- 12. Lag screw with expansion shield
- 13. Machine bolt with expansion shield
- 14. Flat or round head spring-wing toggle bolt
- 15. Oval head machine screw with grommet nut
- 16. Lag screw
- 17. Carriage bolt
- 18. Flat or round head stove bolt

#### FEATURES OF STANLEY BALL BEARING HINGES

(Applying to BB239, BB250 and comparable types)





Full jeweled bearing



Ball bearing

a. Squared shoulders on the tip and pin fit flush with the barrel of the hinge

#### b. Easily seated non-rising loose pin

- In the seating of the pin it is only necessary to tap it down into position
- To be removed it is tapped out through the hole in bottom tip of hinge
- Construction allows pin to revolve freely, distributing wear and adding years to the efficiency of the pin

#### c. Beveled edges

- The inner edges of the leaves are beveled to make close-fitting joints
- d. Screw holes are located so as to afford secure anchorage of the leaves
  - Holes are countersunk to accurately fit the heads of the screws which are selected for each size hinge to bear a definite relationship to the weight of the door to be carried

#### e. Square corners

 The outer edges of the leaves are ground true and the corners are square

#### f. Ball bearings

 This is a highly developed type of bearing and is applied to the joints of standard ball bearing hinges

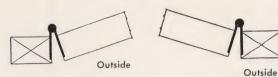
- It consists of hardened steel raceways, accurately made, containing hardened and ground steel balls of the highest grade
- The raceways and steel balls are entirely enclosed and protected by a solid metal casing, excluding dust and moisture, and being permanently lubricated need no further oiling
- The ball bearings are permanently attached to the knuckles and are held in place when the leaves are taken apart. They are accurately fitted so that the entire weight of the door is carried on the ball bearings from the beginning, thereby insuring permanency throughout the life of the building
- The non-detachable feature, originated by the Stanley Works, is an important advance in hinge construction

#### Full jeweled bearings

- Illustrated in circle above is our "full-jeweled" combined radial and thrust bearing which is an improved feature in all extra heavy four bearing butt hinges and all 600 line. This bearing eliminates lateral as well as vertical wear
- Laboratory and field tested for several years, the "full jeweled" bearing has thoroughly demonstrated its superiority when used in extra heavy hinges for heavy duty and high frequency service
- "Full jeweled" bearings, like our standard ball bearings, are non-detachable, permanently lubricated and fully protected from the elements

#### HAND OF LOOSE JOINT HINGES

#### Doors opening in



Left hand door takes left hand hinges

Right hand door takes right hand hinges

#### Doors opening out

Including closet, cupboard and bookcase doors

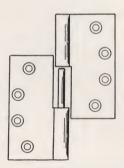




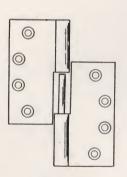
Right hand reverse door takes left hand hinges

Left hand reverse door takes right hand hinges

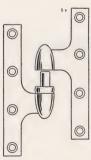
Outside



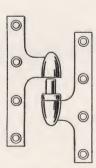
Left hand loose joint hinge



Right hand loose joint hinge



Left hand olive knuckle hinge

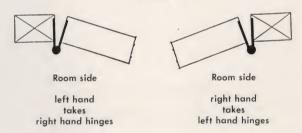


Right hand olive knuckle hinge

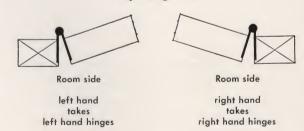
- The hand of a butt hinge is determined from the outside of the door to which it is applied
- The outside of a cupboard, bookcase or closet door is the room side. For other doors, the outside is usually the "push" or jamb side
- If standing outside of a door which opens from you, to the right, it takes right hand butt hinges. If to the left, it takes left hand butt hinges
- If standing outside of a door which opens toward you, to the right, it takes left hand butt hinges. If to the left, it takes right hand butt hinges
- Reversed bevel doors are doors opening out
- It will be observed that this method of determining the hand of loose joint cabinet hinges is exactly the opposite from the furniture manufacturers' standard rule

#### CASEMENT WINDOWS

#### Opening in



#### Opening out



- The hand of casement windows is taken from the room
  side
- Opening in if the window opens to the left, it takes right hand butt hinges; if to the right, it takes left hand butt hinges
- Opening out if the window opens to the left, it takes left hand butt hinges; if to the right it takes right hand butt hinges

In ordering butt hinges that are not reversible, the hand must always be specified

#### SWAGING AND BEVELING

#### Hinge swaging



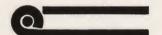
Hinge swaged (standard)



Hinge swaged (standard)



Hinge not swaged (see note "A")



Hinge not swaged (see note "A")



Hinge with one leaf swaged (see note "B")



Hinge with one leaf swaged flat (see note "C")

- Swaging is a slight offset of the hinge at the barrel which permits the leaves to come closer together
- Standard swaging of regular weight and extra heavy full mortise hinges when closed to the parallel position provides a 1/4" clearance between leaves, except on friction hinges which have a clearance of 3/2"
- Triple weight hinges have a standard clearance of 1/8" when assembled for full mortise application
- When not swaged, hinges are slightly less in width

Note "A" — When both leaves not swaged, hinges are slightly less in width

Note "B" — When one leaf only is swaged, not swaged leaf is approximately  $\frac{1}{16}$ " shorter

Note "C" — When one leaf only is swaged flat, not swaged leaf is approximately  $\frac{y_{12}}{2}$ " shorter

If equal leaves are desired — specify on order: "Leaves must be equal"

**Beveling of leaves** (supplied only in BB239, BB250 and comparable types)



Leaves beveled



Leaves not beveled

The beveled inner edges of the leaves make close-fitting joints and add greatly to the appearance of the hinge

#### U. S. Gov't. Type Numbers Listed in Federal Specifications FF-H-111b with Comparative Stanley Numbers

U. S. Number FF-H-111b	Item	Stanley Number S	Catalog ection - Page	U. S. Number FF-H-111b	Item	Stanley Catal Number Section	og Page
1011	Barrel Bolt	1077	K-3	1306	Drawer Pull	4477, 4478, 4479	0-2
F1011	Barrel Bolt	Sc1078J	K-3	1306D	Drawer Pull	4420CM	0-3
F1011C	Barrel Bolt	Sc1078K	K-3	F1307	Drawer Pull	4463CM	0-4
F1012	Barrel Bolt	Sc1084J	K-3	F1308	Drawer Pull	4466CM	0-4
F1012C	Barrel Bolt	Sc1084K	K-3	F1310	Drawer Pull	470CM	0-4
1023A	Chain Bolt	3551/4	K-2	1337A	Door Silencer	52	C-3
F1023A	Chain Bolt	1055J	K-2	1337B	Door Silencer	521/2	C-3
F1023AC	Chain Bolt	1055K	K-2	F1401	Hinge Hasp		
1023B	Foot Bolt	3561/4	K-2			with screws	J-7
F1023B	Foot Bolt	1056J	K-2	F1401C	Hinge Hasp		
F1023BC	Foot Bolt	1056K	K-2	F1401E	Hinge Hasp	912PS with screw	s J-7
F1029	Cremone Bolt	1052KJ	G-4	F1403	Hinge Hasp	941BP US2G with screws 7½"	J-8
F1051	Cane Bolt	1010	G-4	F1403E	Hinge Hasp	941PS 7½"	
1061	Surface Bolt	363—6"	F-3	11400	Times Track	with screws	J-8
F1061	Surface Bolt	379	F-3	F1405	Hinge Hasp		
1062	Surface Bolt	363-4"	F-3			with screws	J-6
F1062	Surface Bolt	379—4"	F-3 .	F1405C	Hinge Hasp		
F1068	Shelf Bracket	Sc796EG	N-2	F1405E	Hinge Hasp	911PS with screw	
1069	Roller Latch	231/4	F-4	F1407	Safety Hasp	Sc915PS	J-6
F1069	Roller Latch	23	F-4	F1430C	Padlock Eyes	1245K No. 2	K-7
1071	Friction Catch	30C	0-7	F1430D	Padlock Eyes	1245J No. 2	K-7
F1072	Friction Catch	37K	0-6	F1653	Storm Sash Adjuster Set	1727K	L-9
F1073	Friction Catch	34K	0-6	F1801	Blind Hinge		L-10
F1073D	Friction Catch	35K	0-6	F1805	Blind Hinge		L-10
F1073S	Friction Catch	38K	0-6	F1821	Blind Holdback		L-9
F1086	Screen Door Latch	1280	L-2	F1821A	Blind Holdback		L-9
F1137C	Cellar Window Fastener	1768 Fastener	s only N-6	F1824	Screen Hanger		L-8
1149B	Door Holder	459	C-3	F1830	Screen Hanger	1716K	L-8
1156	Door Holder	457	C-3	F1831	Screen Hanger	1717K	L-8
F1156	Door Holder	456	C-3	1850	Bi-fold Set	2983	D-6
F1170	Door Holder	1774J	G-26	1850C	Bi-fold Set	2989	D-6
F1171	Closet Bar	7035	F-5	1855	Flush Pull	2688 No. 2	E-11
F1188	Thumb Latch	1260J Nos. 3		1857	Flush Pull		E-11
F1189	Thumb Latch		K-6	1858	Flush Pull	2689	E-11
F1190	Thumb Latch	1264J	K-6	F1861	Flush Edge Pull	2683	E-11
				1863	Edge and Flush Pull	2931	E-11
1265A	Sash Pole	7025¼	C-3	1864	Jamb Bolt	2686	E-12
1269	Door Pull		L-2	1870	Pocket Door Frame	2825	E-9
F1269	Door Pull		L-2	1873	Pocket Door Set	2820	E-7
1275	Door Pull	482¼ No. 3	3 K-8	1876	By-passing Door Sets	2800 x 2692-11 2880 x 2692-11	E-2 E-3
F1275C	Door Pull	482K No. 3	K-8	1077	By massing Dans Englis Cats		E-4
F1276 1285	Door Pull           Knob Pull		K-8	1877	By-passing Door Fascia Sets	2804 x 2692-11 2808 x 2692-11 2819	E-4 E-3

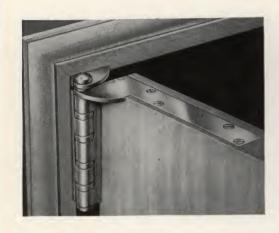
# U. S. Gov't. Type Numbers Listed in Federal Specifications FF-H-116b and FF-H-116c with Comparative Stanley Numbers

U. S. Number FF-H-116c	Old U.S. Number FF-H-116b	Item	Stanley Number	Catalog Section - Page	U. S. Number FF-H-116c	Old U.S. Number FF-H-116b	Item		atalog on - Page
2102	20011/2	Hinge	BB180	A-5	T2159		Hinge	BB169P	A-10
T2102	2001/2	Hinge	BB193	A-5	TH2159		Hinge	HTBB169P	A-10
TH2102		Hinge	HTBB193	A-5	T2160		Hinge	BB264	A-13
2105	20101/2B	Hinge	BB239	A-5	T2161		Hinge	BB264P	A-13
T2105		Hinge	BB174	A-5	T2163		Hinge	BB266	A-12
TH2105		Hinge	HTBB174	A-5	T2164		Hinge	BB266P	A-12
2106		Hinge	BB184	A-6	2165		Hinge	*BB8551/4P	
T2106		Hinge	BB191	A-6			3-	w'/Screw Holes	A-13
2107	20101/2	Hinge	BB241	A-6 A-6	2165A		Hinge	*BB8551/4P	
T2107		Hinge	BB179 HTBB179P	A-6				w/o Screw Hole	s A-13
TH2107	20021/-	Hinge	BB181	A-4	2167		Hinge	*BB852P	
2112 T2112	20021/2	Hinge Hinge	BB199	A-4				w/Screw Holes	A-14
TH2112		Hinge	HTBB199	A-4	2167A		Hinge	*BB852P	
2115	20111/2	Hinge	BB250	A-4				w/o Screw Hole	s A-14
T2115	20/2	Hinge	BB168	A-4	2170	2028	Hinge	1921/2	B-7
TH2115		Hinge	HTBB168	A-4	T2170		Hinge	1961/2	B-7
2117	2011½P	Hinge	BB250P	A-4	2171	2029B	Hinge	291	B-7
T2117		Hinge	BB168P	A-4	T2171		Hinge	178	B-7
TH2117		Hinge	HTBB168P	A-4	2171H	2029AA	Hinge	291RBP	B-7
T2119		Hinge	BB153	A-12	2172	A2030	Hinge	850	I-2
TH2119		Hinge	HTBB153	A-12	2172E	A2030A	Hinge	*850	
T2121		Hinge	BB153P	A-12	21/22	AZOOOA	Timge	Loose OH Pin	I-2
TH2121		Hinge	HTBB153P	A-12	2172G	A2030D	Hinge	*850RPB	I-2
2122	20051/2	Hinge	175	B-3	2173	A2030B	Hinge	*850	
T2122	00151/0	Hinge	194	B-3 B-3	21/3	A2030B	Tillige	Swg. w/Holes	I-2
2125	2015½B	Hinge	239 174	B-3	2173E	A2030C	Hinge	*850	
T2125		Hinge	184	B-3 B-2	21/32	A2030C	Tillige	Swg. w/Holes 8	
2126 2127	20151/2	Hinge Hinge	241	B-5				Loose OH Pin	I-2
T2127	2013/2	Hinge	179	B-5	2174		Hinge	Sc3111/4	I-5
2127H		Hinge	241RB					Sc311	I-5
2132		Hinge	BB116	A-9	2174F		Hinge		
T2132		Hinge	BB112	A-9	2175		Hinge	Sc3141/4	I-6
TH2132		Hinge	HTBB112	A-9	2175F		Hinge	Sc314	I-6
2133		Hinge	BB162	A-9	2176	2031	Hinge	804 w/Scr	ews I-3
T2133		Hinge	BB172	A-9	2176G	2031A	Hinge	804KBP	I-3
TH2133	2066	Hinge	HTBB172	A-9	2178	2138A	Hinge	BBK1458J	G-2
2135		Hinge	BB165	A-9	2180	2140A	Hinge	BBK1456J	G-3
T2135	20112	Hinge	BB173	A-9	2201		rap Hinge	Sc900BP US	
TH2135	2066P	Hinge	HTBB173P	A-9 A-8					J-2
T2136	20/0	Hinge	BB113 HTBB113	A-8	2203	2203	Hinge	Sc902RBP	
TH2136 T2137	2068	Hinge	BB163	A-8	2207	Ligi	ht T-Hinge	Sc904BP US	
TH2137	2069	Hinge Hinge	HTBB163	A-8	2208	Heav	y T-Hinge	Sc906BP US	2G J-3
T2139	A2080½P	Hinge	BB163P	A-8	2209	2209	Hinge	Sc908RBP	J-4
TH2139	2069P	Hinge	HTBB163P	A-8	2212		Hinge	Sc966RBP	G-4
T2142		Hinge	BB108	A-10	2262	20171/2A	Hinge	189	B-8
TH2142		Hinge	HTBB108	A-10	2263	20181/2	Hinge	289	B-8
T2143		Hinge	BB1671/2	A-10				289P	B-8
TH2143		Hinge	HTBB1671/2	A-10	2263P	2018½P	Hinge		
T2145		Hinge	BB167	A-10	2266		Hinge	195	B-8
TH2145		Hinge	HTBB167P	A-10	2267		Hinge	295	B-8
T2146		Hinge	BB98	A-9	2267P	20221/2P	Hinge	295P	B-8
TH2146		Hinge	HTBB98	A-9	2269		Hinge	800RBP	I-3
T2147		Hinge	BB138	A-9	2274F		Hinge	1539CM	0-9
TH2147		Hinge	HTBB138 BB138P	A-9 A-9	2274L		Hinge	1529CM	0-9
T2149 TH2149		Hinge Hinge	HTBB138P	A-9	2275L		Hinge	1529CM	0-9
T2152		Hinge	BB110	A-11					
TH2152		Hinge	HTBB110	A-11	2276		Hinge	1584½CM 1½"	0-8
T2153		Hinge	BB170	A-11	2277		Hinge	15841/2CM 21/2"	0-8
TH2153		Hinge	HTBB170	A-11	2278		Hinge	1584P 1½"	O-8
T2155		Hinge	BB171	A-11	2279		Hinge	1584P 21/2"	O-8
TH2155		Hinge	HTBB171P	A-11	2301		Hinge	154	L-3
T2156		Hinge	BB109	A-10	2301A		Hinge	1541/4	L-3
TH2156		Hinge	HTBB109	A-10			_	152	L-3
T2157 TH2157		Hinge Hinge	BB169 HTBB169	A-10 A-10	2302 2334	2334	Hinge Hinge	BB156	F-2

<sup>\*</sup>When ordering specify as listed

# CONTRACT







PIVOT REINFORCED HINGES





AVERAGE DUTY HINGES





HEAVY DUTY

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Mike Jackson, FAIA

#### BALL BEARING HINGES



CATALOG 19

STANLEY

PAGE

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A6-A8 **Paumelle Hinges** 

**Pivot Reinforced Hinges** A3

**Full Mortise Hinges** 

**Full Surface Hinges** 

**Half Mortise Hinges** 

**Half Surface Hinges** 

**Prison Hinges** 

A14

(Index for Sections B and C will be found on first page of the respective sections)

**Double Weight (Special) Hinges** 

# SLIMLINE DESIGN 3-KNUCKLE FULL JEWELED BALL BEARING HINGES

#### EXTRA HEAVY WEIGHT



Full mortise

\*BB601 (template) wrought steel — highly polished and heavily plated or bonderized and prime coated for painting

\*BB661 (template) wrought brass or bronze — polished and finely finished

- For heavy doors or doors where high frequency service is expected, such as entrance doors to office buildings, stores, public buildings and corridor entrance doors to offices
- All hinges have template screw hole location for use on hollow metal or wood doors with pressed steel jambs, or wood doors with wood jambs
- The highly polished steel butt hinges are heavily copper plated before final plating, insuring a fine durable finish
- With two Stanley permanently lubricated nondetachable full jeweled radial thrust ball bearings and easily seated, non-rising loose pins
- Pins in non-ferrous butt hinges are stainless steel
- Hole in bottom tip for easy pin removal
- Inner edges of leaves are beveled to make close fitting joints

Quantity and Size of Screws per Pair

		Template			
Size Open (inches)	Gauge of Metal	Machine	Flat Head Wood		
4½ x 4½	.180	8 — ½ x 12-24	8 — 1½ x 12		
5 x 4½	.190	$8 - \frac{1}{2} \times 12-24$	$8 - 1\frac{1}{2} \times 12$		
5 x 5	.190	$8 - \frac{1}{2} \times 12 - 24$	$8 - 1\frac{1}{2} \times 12$		

	Pair	n		Weight ge (lbs.)	
Size Open (inches)	in Box With Screws	Pair in Case	Bronze	Steel	
4½ x 4½	11/2	15	47	43	
5 x 4½	11/2	12	46	42	
5 x 5	11/2	12	50	46	

Regular template packing — one-half machine screws and one-half wood screws

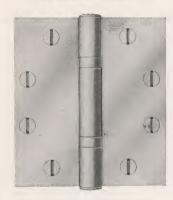
When ordering hinges for hollow metal doors with pressed steel jambs, specify "all MS"

When ordering hinges for wood doors with wood jambs, specify "all WS"  $\,$ 

Finishes described on page 11

\*Pat. pending

#### REGULAR WEIGHT



Full mortise

- \*BB600 (template) wrought steel planished and plated or bonderized and prime coated for painting
- \*BB660 (template) wrought brass or bronze polished and finely finished
- For medium weight doors receiving average frequency service, where the finest brass, bronze or steel ball bearing butt hinge is desired
- All hinges have template screw hole location for use on hollow metal or wood doors with pressed steel jambs, or wood doors with wood jambs
- Equipped with two Stanley permanently lubricated non-detachable full-jeweled radial thrust ball bearings
- Equipped with easily seated, non-rising loose pins
- Pins in non-ferrous butt hinges are stainless steel
- Hole in bottom tip for easy pin removal

Quantity and Size of Screws per Pair

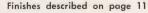
Siza Onen	Cours	Template				
Size Open (inches)	Gauge of Metal	Machine	Flat Head Wood			
3½ x 3½	.123	6 — ½ x 10-24	6-1 x 10			
4 × 4	.130	$8 - \frac{1}{2} \times 12-24$	$8 - 1\frac{1}{4} \times 12$			
41/2 x 4	.134	$8 - \frac{1}{2} \times 12 - 24$	$8 - 1\frac{1}{4} \times 12$			
41/2 x 41/2	.134	$8 - \frac{1}{2} \times 12 - 24$	$8 - 1\frac{1}{4} \times 12$			
5 x 4	.146	$8 - \frac{1}{2} \times 12-24$	$8 - 1\frac{1}{4} \times 12$			
5 x 4½	.146	$8 - \frac{1}{2} \times 12-24$	$8 - 1\frac{1}{4} \times 12$			
5 x 5	.146	$8 - \frac{1}{2} \times 12 - 24$	$8 - 1\frac{1}{4} \times 12$			

	Pair in Box With Screws		Case Weight Average (lbs.)	
Size Open (inches)		Pair in Case	Bronze	Steel
3½ x 3½	11/2	45	59	58
4 × 4	11/2	24	45	41
41/2 x 4	11/2	24	49	48
$4\frac{1}{2} \times 4\frac{1}{2}$	11/2	24	56	51
5 x 4	11/2	15	39	36
5 x 4½	11/2	15	43	38
5 x 5	11/2	1.5	48	43

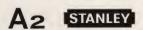
Regular template packing — one-half machine screws and one-half wood screws

When ordering hinges for hollow metal doors with pressed steel jambs, specify "all MS"

When ordering hinges for wood doors with wood jambs, specify "all WS"



\*Pat. pending



# EXTRA-HEAVY BALL BEARING PIVOT REINFORCED HINGES\*\*



\*\*Pat. Number 2,989,772

# SHOCKPROOF! ... where doors are treated ROUGHLY . . . where door holders stop the doors

SUDDENLY!



BB211	wrought steel — highly polished and
BB212	heavily plated or bonderized and
BB213†	prime coated for painting
BB221 BB222 BB223†	wrought bronze — polished and finely finished

- The purpose of this two-in-one combination is to give anchorage and reinforcement to doors and frames exposed to damage from abuse
- For doors subjected to sudden and jarring stops
- In such installations, unusual stresses are transferred to the top hinge
- A pivot and a butt hinge are combined in one compact interlocked unit
- Pivot and butt hinge share same pin to assure perfect alignment
- Interlocked corners prevent sidewise motion of either pivot or butt leaves
- Screw holes are located to both improve fastening and prevent splitting of door parts
- Made of extra heavy weight bronze or steel equipped with four Stanley permanently lubricated non-detachable full-jeweled ball bearings
- Top hinge equipped with easily removed stainless steel pin with slotted bottom tip
- Short door plate (4" min.) for use with most concealed holders and closers specify on order

		Cont	Contents of Set			
			Intermediate and Bottom Hinge*			
Set Number	Metal	Top Hinge*	Number	Size		
BB211	steel	1 - type of BB168NRP x jamb plate only	2 — BB168NRP	5x4½		
BB212	steel	1 - type of BB168NRP x jamb and door plate	2 — BB168NRP	5x4½		
BB213†	steel	1 - type of BB168NRP x jamb and door plate	2 — BB168NRP	5x4½		
BB221	bronze	1 - type of BB199NRP x jamb plate only	2 — BB199NRP	5x4½		
BB222	bronze	1 - type of BB199NRP x jamb and door plate	2 — BB199NRP	5x4½		
BB223†	bronze	1 - type of BB199NRP x jamb and door plate	2 — BB199NRP	5x4½		

Contante of Cat

		Jamb	Jamb Plate		Door Plate	
Set Number	Gauge of Metal	(inches)	W (inches)	L (inches)	W (inches)	
BB211	.190	5.00	1.25			
BB212	.190	5.00	1.25	7.78	1.25	
BB213†	.190	5.00	1.25	7.64	1.25	
BB221	.190	5.00	1.25			
BB222	.190	5.00	1.25	7.78	1.25	
BB223†	.190	5.00	1.25	7.64	1.25	

Set Number	Quantity and Size of Wood Screws Per Set	Sets in Case With Screws	Weight Per Set (Lbs.)
BB211	28 — 1½ x 12	1	5.50
BB212	$32 - 1\frac{1}{2} \times 12$	1	6.10
BB213†	$32 - 1\frac{1}{2} \times 12$	1	6.10
BB221	$28 - 1\frac{1}{2} \times 12$	1	5.90
BB222	$32 - 1\frac{1}{2} \times 12$	1	6.50
BB223†	$32 - 1\frac{1}{2} \times 12$	1	6.50

<sup>\*</sup>Hinges supplied with set screw in barrel, non-removable pin †For beveled metal doors

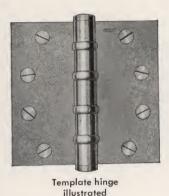
Regularly furnished with wood screws

When ordering for hollow metal doors with pressed steel jambs, specify "all MS"

When ordering for wood doors with pressed steel jambs, specify "½ MS — ½ WS"

To order: specify set number, finish, hand, and type of screws

# FULL MORTISE, FULL JEWELED, BALL BEARING EXTRA-HEAVY BUTT HINGES





Hospital type Prefix "HT" to class number

anodized - satin finish

Use template butt hinges on hollow metal doors or wood doors with pressed steel jambs

Use non-template butt hinges on wood doors with wood jambs

BB199 BB181	(template) (non-template)	wrought brass or bronze — polished and finely finished
BB168 BB250	(template) (non-template)	wrought steel — highly polished and heavily plated or bonderized and prime coated for painting
BB199STS BB181STS	(template) (non-template)	wrought stainless steel — highly polished
BB199STSD BB181STSD	(template) (non-template)	wrought stainless steel — satin finish
BB199ALD	(template)	wrought aluminum-

- For heavy doors or doors where high frequency service is expected, such as entrance doors to office buildings, stores, public buildings and corridor entrance doors to offices
- Inner edges of leaves are beveled to make close fitting joints
- Highly polished steel butt hinges are heavily copper plated before final plating, insuring a fine durable finish
- Equipped with four Stanley permanently lubricated non-detachable full jeweled ball bearings
- Equipped with easily seated, non-rising loose pins
- Pins in non-ferrous butt hinges are stainless steel

#### STAINLESS STEEL AND ALUMINUM BUTT HINGES

- For doors receiving high frequency service where corrosion resistant butt hinges are necessary, such as in dairies, creameries, chemical laboratories, hospitals, sewage disposal plants, etc.
- Use extra-heavy aluminum but hinges for exterior door applications
- Regular weight aluminum butt hinges are not recommended on exterior doors
- Stainless steel butt hinges have stainless steel tips and pins
- Aluminum butt hinges have aluminum tips and stainless steel pins
- Ball bearing hinges of all types available in wrought stainless steel and aluminum

			Quantity and Size of Screws per Pair		
		0	Templ	ate	
		Gauge of Metal	Machine	Wood	
41/2	x 4	.180	8 — ½ x 12-24	$8 - 1\frac{1}{4} \times 12$	
41/	$2 \times 4\frac{1}{2}$	.180	$8 - \frac{1}{2} \times 12-24$	$8 - 1\frac{1}{4} \times 12$	
5	x 4	.190	$8 - \frac{1}{2} \times 12-24$	$8 - 1\frac{1}{2} \times 12$	
5	$\times 4\frac{1}{2}$	.190	$8 - \frac{1}{2} \times 12-24$	$8 - 1\frac{1}{2} \times 12$	
5	x 5	.190	$8 - \frac{1}{2} \times 12-24$	$8 - 1\frac{1}{2} \times 12$	
*6	$x 4\frac{1}{2}$	.203	$10 - \frac{1}{2} \times \frac{1}{4} - 20$	$10 - 1\frac{1}{2} \times 14$	
*6	x 5	.203	$10 - \frac{1}{2} \times \frac{1}{4} - 20$	$10 - 1\frac{1}{2} \times 14$	
6	x 6	.203	$10 - \frac{1}{2} \times \frac{1}{4} - 20$	$10 - 1\frac{1}{2} \times 14$	
*8	x 6	.203	$16 - \frac{1}{2} \times \frac{1}{4} - 20$	$16 - 1\frac{1}{2} \times 14$	
*8	x 8	.203	$16 - \frac{1}{2} \times \frac{1}{4} - 20$	$16 - 1\frac{1}{2} \times 14$	

		Quantity and Size of Screws per Pair Non-template	Pair in Box		Case Weight Average (lbs.)		
	Size Open (inches)	Wood	With Screws	Pair in Case	Bronze	Steel	Aluminum
41/2	x 4	16 — 1¼ x 12	11/2	15	38	35	20
41/2	x 41/2	16 - 1¼ x 12	11/2	15	47	43	20
5	x 4	$20 - 1\frac{1}{2} \times 12$	11/2	12	42	38	18
5	x 4½	$20 - 1\frac{1}{2} \times 12$	11/2	12	46	42	19
5	x 5	$20 - 1\frac{1}{2} \times 12$	11/2	12	50	46	21
*6	x 4½	$20 - 1\frac{1}{2} \times 14$	11/2	12	61	54	
*6	x 5	$20 - 1\frac{1}{2} \times 14$	11/2	12	63	56	
6	x 6	$20 - 1\frac{1}{2} \times 14$	11/2	12	74	62	29
*8	x 6	28 - 1½ x 14	11/2	6	55	49	
*8	x 8	$28 - 1\frac{1}{2} \times 14$	11/2	6	66	59	

BB168 and BB250 are available in "wide throw hinges" in sizes  $4\frac{1}{2} \times 5 - 4\frac{1}{2} \times 6 - 4\frac{1}{2} \times 7 - 4\frac{1}{2} \times 8 - 5 \times 7$  and  $5 \times 8$ . Specifications on request

When ordering template butt hinges for hollow metal doors with pressed steel jambs, specify "all MS"

Finishes described on page 11

\*These sizes not available in stainless steel or aluminum

BB181ALD (non-template)

# FULL MORTISE, BALL BEARING REGULAR WEIGHT BUTT HINGES



Template hinge illustrated



type
Fast pin
For hospital type
prefix "HT" to
class number

Use template butt hinges on hollow metal doors or wood doors with pressed steel jambs

Use non-template butt hinges on wood doors with wood jambs

BB193 BB180	(template) (non-template)	wrought brass or bronze — polished and finely finished
BB174 BB239	(template) (non-template)	wrought steel — highly polished and heavily plated
BB1935TS BB1805TS	(template) (non-template)	wrought stainless steel — highly polished
BB193STSD BB180STSD		wrought stainless steel — satin finish
BB193ALD BB180ALD	(template) (non-template)	wrought aluminum- anodized — satin finish

- For medium weight doors receiving average frequency service, where the finest brass, bronze or steel ball bearing butt hinge is desired
- The inner edges of the leaves are beveled to make close-fitting joints
- The highly polished steel butt hinges are heavily copper plated before final plating, insuring a fine durable finish
- Equipped with two Stanley permanently lubricated non-detachable ball bearings
- Equipped with easily seated, non-rising loose pins
- Stainless steel pins in non-ferrous butt hinges

#### STAINLESS STEEL AND ALUMINUM BUTT HINGES

- For doors receiving average frequency service where corrosion resistant butt hinges are necessary, such as in dairies, creameries, chemical laboratories, hospitals, sewage disposal plants, etc.
- Regular weight aluminum butt hinges are not recommended on exterior doors
- Use extra-heavy aluminum butt hinges for exterior door applications
- Stainless steel butt hinges have stainless steel tips and pins
- Aluminum butt hinges have aluminum tips and stainless steel pins
- Ball bearing hinges of all types available in wrought stainless steel and aluminum

		Quantity and Size of Screws per Pair			
6: 0	Gauge	Tempi	ate		
Size Open (inches)	of Metal	Machine	Wood		
3½ x 3	.123	6 — ½ x 10-24	6-1 x 10		
$3\frac{1}{2} \times 3\frac{1}{2}$	.123	$6 - \frac{1}{2} \times 10-24$	$6 - 1 \times 10$		
$4 \times 3\frac{1}{2}$	.130	$8 - \frac{1}{2} \times 12-24$	$8 - 1\frac{1}{4} \times 12$		
4 × 4	.130	$8 - \frac{1}{2} \times 12-24$	$8 - 1\frac{1}{4} \times 12$		
$4\frac{1}{2} \times 4$	.134	$8 - \frac{1}{2} \times 12-24$	$8 - 1\frac{1}{4} \times 12$		
$4\frac{1}{2} \times 4\frac{1}{2}$	.134	$8 - \frac{1}{2} \times 12-24$	$8 - 1\frac{1}{4} \times 12$		
5 x 4	.146	$8 - \frac{1}{2} \times 12-24$	$8 - 1\frac{1}{4} \times 12$		
5 x 4½	.146	$8 - \frac{1}{2} \times 12-24$	$8 - 1\frac{1}{4} \times 12$		
5 x 5	.146	$8 - \frac{1}{2} \times 12-24$	$8 - 1\frac{1}{4} \times 12$		
*6 x 4½	.160	$10 - \frac{1}{2} \times \frac{1}{4} - 20$	$10 - 1\frac{1}{2} \times 14$		
*6 x 5	.160	$10 - \frac{1}{2} \times \frac{1}{4} - 20$	$10 - 1\frac{1}{2} \times 14$		
*6 × 6	.160	10 − ½ x ¼-20	$10 - 1\frac{1}{2} \times 14$		

	Size of Screws Per Pair			Case Weight		
Size Open	Non-template Wood	in Box with Screws	Pair in Case	Average (lbs.)  Bronze Steel Aluminum		
(inches)						
$3\frac{1}{2} \times 3$	$12 - \% \times 9$	11/2	45	56	52	22
$3\frac{1}{2} \times 3\frac{1}{2}$	12 — % x 9	11/2	45	59	56	25
4 x 3½	$16 - 1 \times 10$	11/2	24	41	38	16
4 × 4	$16 - 1 \times 10$	11/2	24	45	40	18
$4\frac{1}{2} \times 4$	$16 - 1\frac{1}{4} \times 10$	11/2	24	49	47	21
41/2 x 41/2	16 - 1¼ x 10	11/2	24	56	52	23
5 x 4	$20 - 1\frac{1}{4} \times 12$	11/2	15	39	36	16
5 x 4½	$20 - 1\frac{1}{4} \times 12$	11/2	15	43	40	17
5 x 5	$20 - 1\frac{1}{4} \times 12$	11/2	15	48	42	19
6 x 4½	$20 - 1\frac{1}{2} \times 14$	11/2	12	41	34	
6 x 5	$20 - 1\frac{1}{2} \times 14$	11/2	12	45	39	
6 x 6	$20 - 1\frac{1}{2} \times 14$	11/2	12	65	58	

Quantity and

When ordering template butt hinges for hollow metal doors with pressed steel jambs, specify "all MS" Finishes described on page 11

\*These sizes not available in stainless steel or aluminum

# FULL MORTISE, BALL BEARING REGULAR WEIGHT BUTT HINGES



Template hinge illustrated

Use template butt hinge on hollow metal door or wood door with pressed steel jamb

Use non-template hinge on wood door with wood jamb

BB179 (template)
BB241 (non-template)

wrought steel — planished and plated or bonderized and prime coated

BB191 (template)
BB184 (non-template)

wrought brass or bronze — planished

- For medium weight interior doors receiving average frequency service
- Two Stanley permanently lubricated non-detachable ball bearings: easily seated non-rising loose pins. Pins in non-ferrous hinges are stainless steel

Quantity and Size of Screws per Pair

		Template			
Size Open (inches)	Gauge of Metal	Machine	Wood		
3½ x 3	.123	6 — ½ x 10-24	6-1 x 10		
3½ x 3½	.123	$6 - \frac{1}{2} \times 10-24$	$6 - 1 \times 10$		
4 x 3½	.130	$8 - \frac{1}{2} \times 12-24$	$8 - 1\frac{1}{4} \times 12$		
4 × 4	.130	$8 - \frac{1}{2} \times 12-24$	$81\% \times 12$		
$4\frac{1}{2} \times 4$	.134	$8 - \frac{1}{2} \times 12-24$	$8 - 1\frac{1}{4} \times 12$		
$4\frac{1}{2} \times 4\frac{1}{2}$	.134	$8 - \frac{1}{2} \times 12-24$	$8 - 1\frac{1}{4} \times 12$		
5 x 4	.146	$8 - \frac{1}{2} \times 12-24$	$8 - 1\% \times 12$		
5 x 4½	.146	$8 - \frac{1}{2} \times 12-24$	$8 - 1\frac{1}{4} \times 12$		
5 x 5	.146	$8 - \frac{1}{2} \times 12 - 24$	$8 - 1\frac{1}{4} \times 12$		
6 x 4½	.160	$10 - \frac{1}{2} \times \frac{1}{4} - 20$	$10 - 1\frac{1}{2} \times 14$		
6 x 5	.160	$10 - \frac{1}{2} \times \frac{1}{4} - 20$	$10 - 1\frac{1}{2} \times 14$		
6 x 6	.160	$10 - \frac{1}{2} \times \frac{1}{4} - 20$	$10 - 1\frac{1}{2} \times 14$		

Quantity and Size

	of Screws per Pair	Pair in Box	Pair -	Case Weight Average (lbs.)	
Size Open (inches)	Non-template				
	Wood	with Screws		Steel	Bronze
3½ x 3	12 - 7/8 x 9	11/2	45	52	56
3½ x 3½	12 - 78 x 9	11/2	45	58	59
4 × 3½	$16 - 1 \times 10$	11/2	24	37	41
4 × 4	$16 - 1 \times 10$	11/2	24	41	45
41/2 x 4	$16 - 1\frac{1}{4} \times 10$	11/2	24	48	49
$4\frac{1}{2} \times 4\frac{1}{2}$	16 - 1½ x 10	11/2	24	51	56
5 x 4	$20 - 1\frac{1}{4} \times 12$	11/2	15	36	39
5 x 4½	$20 - 1\frac{1}{4} \times 12$	11/2	15	38	43
5 x 5	$20 - 1\frac{1}{4} \times 12$	11/2	15	43	48
6 x 4½	$20 - 1\frac{1}{2} \times 14$	11/2	12	34	41
6 x 5	$20 - 1\frac{1}{2} \times 14$	11/2	12	38	45
6 x 6	$20 - 1\frac{1}{2} \times 14$	11/2	12	59	65

When ordering template butt hinges for hollow metal doors with pressed steel jambs, specify "all MS"

Note: BB179 and BB241 are available in "wide throw hinges" in sizes;  $3\frac{1}{2} \times 5 - 3\frac{1}{2} \times 6 - 4 \times 5 - 4 \times 6 - 4 \times 7 - 4\frac{1}{2} \times 5 - 4\frac{1}{2} \times 6 - 4\frac{1}{2} \times 7 - 4\frac{1}{2} \times 8 - 5 \times 7$  and  $5 \times 8$ , specifications on request Finishes described on page 11

BALL BEARING EXTRA-HEAVY MODERN PAUMELLE HINGES\*







When door is closed, only the knuckle is visible

# BB93 (template) forged bronze — polished and finely finished

- For exterior and interior doors, a modern, clean straight line design to complement today's trends in locksets, pulls and other door hardware
- Styled to conform with today's modern architectural designs
- Husky, strong shoulders . . . stainless steel pin . . .
   high corrosion resistance
- Concealed ball bearings. Lubrication sealed in, dirt sealed out
- Hinges are packed with both wood screws and machine screws for use on either hollow metal doors or wood doors with pressed steel jambs, or wood doors with wood jambs
- Template location holes for all applications

	Gauge of Metal		Max. Clearance Between Door and Jamb s 180° Open	Quantity and Size of Screws per Pair Template		
Size				Machine	Wood	
5 x 41/2	225	11/8"	13/4"	8-1/2 x 1/4-20	8-1½ x 14	

Quantity and Size of Screws per Pair

Non-template		Pair in Box	Pair	Case Weight	
	Wood	with Screws	in Case	Average (lbs.)	
16-	-1½ x 14	11/2	15	45	

Specify hand (see index) Finishes described on page 11 \*Pat. pending

#### MORTISING JIG



Note: for quick installation, Paumelle mortising jig for use with electric routers. Mortising plates available for above hinge and all olive knuckle hinges (except 3 inch size)

## **NEW STANLEY SERIES "140"\*\*** CUSTOM HINGES - COMPANION TO POPULAR BB93 PAUMELLE HINGE











Plated Finish

Natural Wood

Combination of Colors

steel - plated finishes, prime coat 140 (template) popular wood finishes (over steel knuckle)

> black and white custom colors\* (plastic over steel knuckle)

- Packed with both machine and wood screws
- Compact version of BB93, designed especially for use on 13/8" to 13/4" average frequency doors
- Perfectly suited for locations that demand hinges with the smart, cleanlined look . . . hinges that will blend attractively with the ultra-modern in lock trim, pulls and other door hardware. Only the knuckle is visible when the door is closed
- Ideal for offices, restaurants, recreational buildings and residences. They meet every requirement size, beauty, strength and moderate price
- Equipped with composition bearing

Quantity and Size of Flat Head Screws per Pair

Gauge of Metal	Template			
	Machine	Wood		
.203	6 — ½ x 12-24	6 – 1¼ x 12		
d Size of ws per Rair				
	.203	Gauge of Metal Machine  .203 6 — ½ x 12-24  d Size of		

Non-template	Pair in Box	Pair	Case Weight	
Wood	with Screws	in Case	Average (lbs.)	
12 — 1¼ x 12	11/2	24	38	

<sup>\*</sup>Matching colors available on application Finishes described on page 11 Specify hand (see index)

#### How to order

Plated finishes — 140 x finish desired x hand Color — 140 x finish desired x color (of knuckle) x hand Wood - 140 x finish desired x wood x hand

### BALL BEARING EXTRA-HEAVY **OLIVE KNUCKLE HINGES**







When door is closed only the knuckle is visible

brass or bronze, drop forged - polished **BB92** and finely finished

steel, drop forged — highly polished and **BB142** heavily plated or bonderized and prime coated for painting

- For hollow metal doors or wood doors of office buildings, hotels and hospitals
- Butt hinges are packed with both wood screws and machine screws for use on either hollow metal doors or wood doors with pressed steel jambs, or wood doors with wood jambs
- Template location holes for all applications
- The wide leaves with staggered screw holes prevent the hinges from rocking and increase the holding power of the screws
- The highly polished steel butt hinges are heavily copper plated before final plating, insuring a fine durable finish
- Equipped with a Stanley permanently lubricated non-detachable ball bearing
- The pins in the brass and bronze butt hinges are stainless steel
- Loose joint. When ordering specify hand

			Maximum Clearance Between Door	Quantity and Size of Screws per Pair		
0: 0	Causa	Width of	(180° Open	Temp	late	
Size Open (inches)	Gauge of Metal	(inches)	Position) and Jamb (inches)	Machine	Wood	
6x4	.225	11/8	11/4	8-1/2x1/4-20	8-11/2×14	
6x41/2	.225	11/8	13/4	8-1/2x1/4-20	$8-1\frac{1}{2}\times14$	
6x5	.225	11/8	21/4	$8-\frac{1}{2}x^{\frac{1}{4}}-20$	$8-1\frac{1}{2}\times14$	

Quantity	and	Size o	f
Screws			

	Non-template	Pair		Case Weight Average (lbs.)		
Size Open (inches)	Wood	in Box with Screws	Pair in Case	BB92	BB142	
6 x 4	16-1½ x 14	11/2	12	36	34	
6 x 41/2	16-1½ x 14	11/2	12	38	35	
6 x 5	16-1½ x 14	11/2	12	41	38	

Finishes described on page 11 Specify hand (see index)

<sup>\*\*</sup>Pat. pending

# BALL BEARING OLIVE KNUCKLE HINGES







When door is closed only the knuckle is visible

BB95 forged bronze — polished and finely finished

BB141 wrought steel — highly polished and heavily plated or bonderized and prime coated for painting

- For wood doors with wood or pressed steel jambs in residences and apartment houses
- Size 5" recommended for 13%" doors, 6" for 134" doors
- Extra heavy hinges (page A6, A7) should be used on hollow metal doors, heavy wood doors or doors receiving high frequency service, and especially for doors equipped with door closers
- Butt hinges are packed with both wood screws and machine screws for use on either wood doors with pressed steel jambs or wood doors with wood jambs
- Template location holes for all applications
- Highly polished steel butt hinges are heavily copper plated before final plating, insuring a fine durable finish
- Equipped with a Stanley permanently lubricated non-detachable ball bearing
- The pins in the brass and bronze butt hinges are stainless steel
- Loose joint. When ordering specify hand
- For similar hinges for cabinets see page B8

	Size, Length	Gauge	Width Open		Maximum Clearance Between Door	Quantity and Size of Screws per Pair
				Width of (18 Leaves Posi	(180° Open Position) and	Template
	(inches)	of Metal	(inches)		Jamb (inches)	Machine
	5	.169	31/4	3/4	11/4	$8 - \frac{1}{2} \times 10-24$
	6	.203	37/8	13/16	1 3/4	$8 - \frac{1}{2} \times 12-24$

	Quantity and Size	Pair		Case Weight		
Size, Length (inches)	Template	Non-Template	in Box	Dein	Average (lbs.)	
	Wood	Wood	With Screws	Pair in Case	BB95	BB141
5	8-1 x 10	16-1 x 10	11/2	24	34	32
6	$8-1\frac{1}{4} \times 12$	16-11/4 x 12	11/2	24	53	51

Specify hand (see index) Finishes described on page 11

# HALF SURFACE, FULL JEWELED BALL BEARING EXTRA-HEAVY HINGES





Measurements below For application see index



Application of machine screw and grommet nut



For hospital type, prefix "HT" to class number

BB113 (template) wrought brass or bronze —
polished and finely
finished

BB113STS (template) stainless steel — highly polished

BB113STSD (template) stainless steel — satin finish

BB163 (template) wrought steel — highly polished and heavily plated or bonderized and prime coated

- For heavy or high frequency kalamein doors with pressed steel jambs
- Size 6" also recommended for lead lined doors not exceeding 250 pounds
- The inner edges of the leaves are beveled to make close-fitting joints
- The highly polished steel butt hinges are heavily copper plated before final plating, insuring a fine durable finish
- Equipped with four Stanley permanently lubricated non-detachable full jeweled ball bearings
- Equipped with slotted and threaded tips on both top and bottom of hinge
- The pins in non-ferrous and stainless steel butt hinges are made of stainless steel

Size, Length	Width				of Screws per Pair	
	(inches) (in	Door Leaf	iches) (inches)	Gauge of Metal	Flat Head Machine	
(inches)		(B)			Jamb Leaf	
41/2	21/8	2%6	5/8	.180	8 - ½ x 12-24	
5	21/8	21/8	5/8	.190	$8 - \frac{1}{2} \times 12-24$	
6	21/8	31/4	5/8	.203	$10 - \frac{1}{2} \times \frac{1}{4} - 20$	
	Length of Joint (inches)  4½ 5	Size,			$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	

Size, Length	Quantity and Size of Screws per Pair Oval Head Machine	Pair	poi:	Case Weight Average (lbs.)	
of Joint (inches)	Door Leaf	in Box with Screws	Pair in Case	Bronze	Steel
41/2	6 - 2 x ½-20	11/2	15	59	55
5	$8 - 2 \times \frac{1}{4} - 20$	11/2	12	58	54
6	$10 - 2 \times \frac{1}{4} - 20$	11/2	12	90	82

Packed with machine screws and grommet nuts for 1%'' doors Finishes described on page 11

# HALF SURFACE BALL BEARING REGULAR WEIGHT HINGES









Application of machine screw and grommet nut



For hospital type prefix "HT" to class number

Use template butt hinges on kalamein doors with pressed steel jambs

Use non-template butt hinges on kalamein doors with kalamein jambs

BB112 BB116	(template) (non-template)	wrought brass or bronze — polished and finely finished
BB112STS BB116STS	(template) (non-template)	wrought stainless steel — highly polished
BB112STSD BB116STSD		wrought stainless steel — satin finish
BB172 (templa BB162 (non-ter	/	ght steel — highly polished d heavily plated

BB173(template)
BB165(non-template)
wrought steel — planished and plated or bonderized and prime coated

- For medium weight kalamein doors receiving average frequency service
- The inner edges of the leaves of the brass, bronze, highly polished steel and stainless steel butt hinges are beveled to make close-fitting joints
- Equipped with two non-detachable ball bearings
- The pins in non-ferrous and stainless steel butt hinges are stainless steel. Slotted and threaded tips on both top and bottom of hinge

Size, Length	Width				of Screws per Pair Flat Head Machine	
	of Joint (inches)	(inches) (C)	Gauge of Metal	Template		
4	1 13/16	21/4	1/2	.130	8 — ½ x 12-24	
41/2	21/16	2%	%16	.134	$8 - \frac{1}{2} \times 12-24$	
5	21/16	21/8	%6	.146	$8 - \frac{1}{2} \times 12-24$	

#### Quantity and Size of Screws per Pair

Size, Length of Joint	Jamb Leaf	Oval Head Machine Door Leaf	Pair in Box with	Pair	Case Weight Average (lbs.)	
(inches)	Non-template		Screws	in Case	Bronze	Steel
4	8-1 x10	6-2x1/4-20	11/2	24	56	50
41/2	8-11/x10	6-2x1/4-20	11/2	15	44	40
5	10-11/4x12	8-2x1/4-20	11/2	12	48	44

Jamb leaf with machine screws for template butt hinges and wood screws for non-template butt hinges; door leaf with machine screws and grommet nuts for 1%'' doors Finishes described on page 11

# HALF MORTISE FULL JEWELED BALL BEARING EXTRA-HEAVY HINGES





**BB98** 





For hospital type, prefix "HT" to class number

		polished and finely finished
BB98STS	(template)	wrought stainless steel — highly polished
BB98STSD	(template)	wrought stainless steel — satin finish
BB138	(template)	wrought steel — highly polished and heavily

(template) wrought brass or bronze -

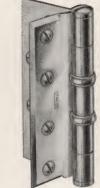
plated or bonderized and prime coated for painting

- For heavy or high frequency hollow metal doors with channel iron jambs
- The inner edges of the leaves are beveled to make close-fitting joints
- The highly polished steel butt hinges are heavily copper plated before final plating, insuring a fine durable finish
- Equipped with four Stanley permanently lubricated non-detachable full jeweled ball bearings
- The pins in stainless steel and non-ferrous butt hinges, are stainless steel
- Slotted and threaded tips on both top and bottom of hinge

Cino.		Width				of Screws per Pair	
	Size, Length of Joint	Jamb Leaf (inches)	Door Leaf (inches)	Offset (inches)	Gauge	Oval Head Machine	
	(inches)	(A)	(B)	(C)	of Metal	Jamb Leaf	
	41/2	11/2	17/8	1/2	.180	6 — ½ x 12-24	
	5	11/2	21/8	1/2	.190	$8 - \frac{1}{2} \times 12-24$	
	6	11/2	21/8	1/2	.203	$8 - \frac{1}{2} \times \frac{1}{4} - 20$	

e:	Quantity and Size of Screws per Pair			Casa W	a i m la t
Size, Length of Joint	Flat Head Machine	Pair in Box	Pair	Case W Average	
(inches)	Door Leaf	with Screws	in Case	Bronze	Steel
41/2	8 — ½ x 12-24	11/2	15	46	41
5	$8 - \frac{1}{2} \times 12-24$	11/2	12	47	42
6	$10 - \frac{1}{2} \times \frac{1}{4} - 20$	11/2	12	64	59

# HALF MORTISE BALL BEARING REGULAR WEIGHT HINGES





For hospital type prefix "HT" to class number



Measurements below For application see index

BB108 (template) wrought brass or bronze — polished and finely finished

BB108STS (template) stainless steel — highly polished

BB108STSD (template) stainless steel — satin finish

BB167½ (template) wrought steel — highly polished and heavily plated

BB167 (template) wrought steel — planished and plated or bonderized and prime coated

BB177 (template) steel — type of BB167 with wider\* door leaf for standard metal door

For medium weight hollow metal doors with channel iron jambs receiving average frequency service

cut-out

 The inner edges of the leaves (except planished and prime coated butt hinges) are beveled to make close-fitting joints

 The highly polished steel butt hinges are heavily copper plated before final plating, insuring a fine durable finish

Equipped with two non-detachable ball bearings

 The pins in stainless steel and non-ferrous butt hinges are stainless steel

• Top and bottom tips slotted and threaded

		Wi	dth	Quantity ar of Screws p			
	Size, Length of	Jamb Leaf	Door Leaf	Offset		Oval Head Machin	
	Joint (inches)	(inches) (A)	(inches) (B)	(inches) (C)	Gauge of Metal	Jamb	Leaf
•	*41/2	11/2	17/8	7/16	.134	6 - 1/2	x 12-24
	5	11/2	21/16	7/16	.146	$8 - \frac{1}{2}$	x 12-24
	0.	Quantity of Screws				Case \	Veight
	Size, Length of	Flat Head	Machine	Pair in Box	Pair		e (lbs.)
	Joint (inches)	Door	Door Leaf		ws in Case	Bronze	Steel
•	*41/2	8 - 1/2 :	x 12-24	11/2	15	36	32
	5	8 - 1/2	x 12-24	11/2	12	37	33

<sup>\*</sup>BB177 is furnished in 41/2'' size with door leaf 21/6'' wide Finishes described on page 11

# FULL SURFACE FULL JEWELED BALL BEARING EXTRA-HEAVY HINGES







Measurements below For application see index

Application of machine screw and grommet nut

For hospital Type prefix "HT" to class number

BB109	(template)	wrought brass or bronze - polished and finely finished

BB109STS (template) wrought stainless steel — highly polished

BB109STSD (template) wrought stainless steel — satin finish

BB169 (template) wrought steel — highly polished and heavily plated or bonderized and prime coated

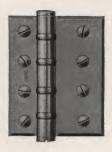
- For heavy or high frequency kalamein doors with channel iron jambs
- Size 6" also recommended for lead lined doors not exceeding 250 pounds
- The inner edges of the leaves are beveled to make close-fitting joints
- Highly polished steel hinges are heavily copper plated before final plating, insuring a fine durable finish
- Equipped with four Stanley permanently lubricated non-detachable full jeweled ball bearings
- The pins in stainless steel and non-ferrous hinges are stainless steel
- Slotted and threaded tips on both top and bottom of hinge

	Wi	dth	Offset	t	
Size, Length of Joint (inches)	Jamb Leaf (inches) (A)	Door Leaf (inches) (B)	Door Leaf (inches) (C)	Jamb Leaf (inches) (D)	Gauge of Metal
41/2	11/2	2%	5/8	1/2	.180
5	11/2	21/8	5/8	1/2	.190
6	11/2	31/4	5/8	1/2	.203

Size, Length	Quantity and Si Machine Scr	Pair in Box With	Pair	Case Weight Avarage (lbs.)		
of Joint (inches)	Jamb Leaf	Door Leaf	Screws	In Case	Bronze	Steel
41/2	6-1/2×12-24	6-2x1/4-20	11/2	15	56	51
5	8-1/2×12-24	$8-2x\frac{1}{4}-20$	11/2	12	57	51
6	$8-\frac{1}{2}x\frac{1}{4}-20$	10-2x1/4-20	11/2	12	80	74

Packed with machine screws and grommet nuts for 1%'' doors Finishes described on page 11

### **FULL SURFACE FULL JEWELED** BALL BEARING EXTRA-HEAVY HINGES





Measurements below For application see index



For hospital type prefix "HT" to class number



Application of machine screw and grommet nut

BB1091/2

(template) wrought brass or

bronze - polished and finely finished

BB1091/2STS

(template) wrought stainless steel highly polished

BB1091/2STSD (template) wrought stainless steel -

satin finish

BB1691/2

(template) wrought steel - highly polished and heavily plated or bonderized and prime coated for painting

- For tubular steel doors with channel iron jambs
- The inner edges of the leaves are beveled to make close-fitting joints
- Highly polished steel hinges are heavily copper plated before final plating, insuring a fine durable finish
- Equipped with four Stanley permanently lubricated non-detachable full jeweled ball bearings
- The pins in stainless steel and non-ferrous hinges are stainless steel
- Slotted and threaded tips on both top and bottom of hinge

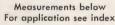
Size.	Wi	Width		Offset		
Length of Joint (inches)	Jamb Leaf (inches) (A)	Door Leaf (inches) (B)	Door Leaf (inches) (C)	Jamb Leaf (inches) (D)	Gauge of Metal	
41/2	11/2	2	%6	7/16	.180	
5	11/2	25/16	%6	7/16	.190	
6	11/2	23/8	%6	7/16	.203	

Size, Length of Joint	Quantity and Si Machine Scree	Pair in Box With	Pair	Case Weight Average (lbs.)		
(inches)	Jamb Leaf	Door Leaf	Screws	in Case	Bronze	Steel
41/2	8-1/2×1/4-20	8-2x1/4-20	11/2	15	49	44
5	8-1/2x1/4-20	8-2x1/4-20	11/2	12	50	44
6	8-1/2x1/4-20	$8-2x\frac{1}{4}-20$	11/2	12	57	51

Packed with machine screws and grommet nuts Finishes described on page 11

#### FULL SURFACE BALL BEARING REGULAR WEIGHT HINGES







For hospital type prefix "HT" to class number



Application of machine screw and grommet nut

**BB110** 

(template) wrought brass or bronze polished and finely

finished

**BB110STS** 

(template) wrought stainless steel -

highly polished

BB110STSD (template) wrought stainless steel satin finish

**BB170** 

(template) wrought steel - highly polished and heavily

plated

**BB171** 

(template) wrought steel - planished and plated or bonderized and prime coated for painting

- For medium weight kalamein doors with channel iron jambs receiving average frequency service
- The inner edges of the leaves (except planished and prime coated hinges) are beveled to make close-fitting joints
- The highly polished steel hinges are heavily copper plated before final plating, insuring a fine durable finish
- Equipped with two Stanley permanently lubricated non-detachable ball bearings
- The pins in stainless steel and non-ferrous hinges are stainless steel
- Top and bottom tips slotted and threaded

	Cina	Wid	ith	Off	set		
	Size, Length of Joint (inches)	Jamb Leaf Door Leaf (inches) (A) (B)		Door Leaf (inches) (C)	Jamb Leaf (inches). (D)	Gauge of Metal	
_	41/2	11/2	2%	%6	7/16	.134	
	5	11/2	27/8	%6	7/16	.146	

Size, Length of Joint	Quantity and Siz Machine Scree	Pair in Box With	Pair	Case Weight Average (lbs.)		
(inches)	Jamb Leaf	Door Leaf	Screws	in Case	Bronze	Steel
41/2	6-1/2×12-24	6-2x1/4-20	11/2	15	42	40
5	8-1/2x12-24	8-2x1/4-20	11/2	12	45	41

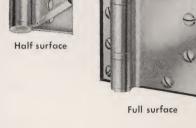
Packed with machine screws and grommet nuts for 134" doors Finishes described on page 11

### SLIMLINE 3 KNUCKLE REVERSIBLE HINGES









BB610 (template) **BB611** (template) **BB620** (template) **BB621** (template) BB630 (template) **BB631** (template) **BB641** (template) **BB651** (template)

wrought steel - plated or bonderized and prime coated for painting

BB670 (template) **BB671** (template) BB680 (template) **BB681** (template) **BB690** (template) BB691 (template)

wrought brass or bronze polished and finely finished

- All hinges have template screw hole location
- With two Stanley permanently lubricated nondetachable full jeweled radial thrust ball bearings and easily seated, non-rising loose pins
- Pins in non-ferrous butt hinges are stainless steel

### Average Duty — Regular Weight — Ball Bearing

	Steel	Brass or Bronze
Half Mortise	BB610-4"*, 4½", 5"* BB620 4½", 5"* BB630 4½", 5"*	BB680— 4½", 5"*

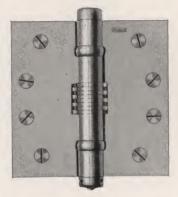
### Heavy Duty — Extra Heavy — Ball Bearing

	Steel	Brass or Bronze
Half Surface	BB611-4½"*, 5", 6"*	BB671-41/2"*, 5", 6"*
Half Mortise	BB621-4½"*, 5", 6"*	BB681-4½"*, 5", 6"*
Full Surface	BB631-41/2"*, 5", 6"*	BB691-4½"*, 5", 6"*

#### Hospital — Swing Clear Heavy Duty — Extra Heavy Hinges — Steel

BB641 - 5''Half Mortise **Full Surface** BB651 - 5''

### EXTRA-HEAVY **FULL MORTISE BALL BEARING** HOSPITAL FRICTION HINGES





For hospital type prefix "HT" to class number

Template hinge illustrated

Use template butt hinge on hollow metal or wood door with pressed steel jamb

Use non-template hinge on wood door with wood jamb

wrought steel - highly BB153 (template) polished and heavily plated BB253 (non-template) or bonderized and prime coated for painting

- Holds hospital doors open at any angle, prevents them from slamming
- The inner edges of the leaves are beveled to make close-fitting joints
- Highly polished steel butt hinges are heavily copper plated before final plating, insuring a fine durable finish
- The friction unit is entirely independent and performs only one function - to supply friction, which is adjustable by turning non-removable lower tip
- The eight friction discs are of alternate bronze and hardened steel, insuring long wear. Stanley permanently lubricated ball bearings
- With friction butt hinges use rubber door silencer (page C3)

		Clearance	Quantity and Size of Screws per Pair
		Between Leaves when Opened Parallel	Template
Size Open (inches)	Gauge of Metal	(inches)	Machine
4½x4	.190	3/32	8-1/2x12-24
41/2×41/2	.190	3/32	$8-\frac{1}{2}\times12-24$
5 x4	.190	3/32	$8-\frac{1}{2}\times12-24$
$5 \times 4\frac{1}{2}$	.190	3/32	$8-\frac{1}{2}\times12-24$
5 x5	.190	3/32	$8-\frac{1}{2}\times12-24$

Quantity and Siz		uantity and Size of Screws per Pair			Case
Template	Non-template	Pair in Box With	Pair	Weight Average	
Size Open (inches)	Wood	Wood	Screws	in Case	(lbs.)
4½x4	8-1½x12	20-1½x12	11/2	15	44
41/2×41/2	$8-1\frac{1}{2}\times12$	20-1½x12	11/2	15	47
5 x4	$8-1\frac{1}{2}\times12$	20-1½x12	11/2	12	40
5 x41/2	$8-1\frac{1}{2}\times12$	20-1½x12	11/2	12	43
5 x5	8-1½x12	20-1½x12	11/2	12	44

When ordering template butt hinges for hollow metal doors with pressed steel jambs, specify "all MS" Finishes described on page 11

<sup>\*</sup>Available only on application

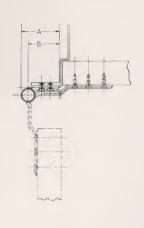
## **FULL SURFACE EXTRA-HEAVY** FULL JEWELED BALL BEARING "SWING-CLEAR" HINGES







For hospital type prefix "HT" to class number



BB266 (template) wrought steel - highly polished and heavily plated or bonderized and prime coated for painting

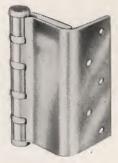
- For corridor doors to patients' rooms, operating rooms, emergency rooms, or wherever conditions require a completely clear opening in hospitals, institutions or public buildings
- Doors when opened to a 90 degree angle, are entirely clear of the opening
- The inner edges of the leaves are beveled to make close-fitting joints
- Highly polished steel hinges are heavily copper plated before final plating, insuring a fine durable
- Equipped with four Stanley permanently lubricated full jeweled ball bearings
- Furnished on order with oval head machine screws and grommet nuts for door leaf. Specify door thickness
- For hospital door controls, see door silencers on page C3 and friction roller door holders on page C2

Size, Length	Width of Ja (inch		Width of Door Leaf	Gauge
of Joint (inches)	(A) :-	(B)	(inches)	of Metal
5	2	1 3%4	531/64	.190

Quantity and Size of Screws per Pair Case Pair Weight Average (lbs.) Oval Head Wood Flat Head Machine With Door Leaf Jamb Leaf Screws in Case  $10 - 1\frac{1}{2} \times 14$ 12  $8 - \frac{1}{2} \times \frac{1}{4} - 20$ 

Jamb leaf is set back 1/6" from edge of frame If door closers, friction or overhead door holders, are to be used in conjunction with this hinge, consult manufacturer for application details of the device to be used Finishes described on page 11

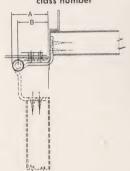
## HALF MORTISE EXTRA-HEAVY FULL JEWELED BALL BEARING "SWING-CLEAR" HINGES



Full Jeweled



For hospital type prefix "HT" to class number



- BB264 (template) wrought steel - highly polished and heavily plated or bonderized and prime coated for painting
- For corridor doors to patients' rooms, operating rooms, emergency rooms, or wherever conditions require a completely clear opening in hospitals, institutions or public buildings
- Doors when opened to a 90 degree angle, are entirely clear of the opening
- The inner edges of the leaves are beveled to make close-fitting joints
- Highly polished steel hinges are heavily copper plated before final plating, insuring a fine durable finish
- Equipped with four Stanley permanently lubricated full jeweled ball bearings
- For hospital door controls, see door silencers on page C3, friction roller door holders on page C2

Width of Jamb Leaf

Length	(i	nches)	Door Leaf	Gauge	
of Joint (inches)	(A)	(B)	(inches)		Metal
5	2	2 13%4 21/8 .		.190	
Quantity and Si	ze of Scre	ws per Pair	Pair		Case
Flat Head Machine	1	Flat Head Wood	in Box With	Pair	Weight Average
Jamb Leaf		Door Leaf	Screws	in Case	(lbs.)
8 — ½ x ¼-20	10	$0 - 1\frac{1}{2} \times 14$	11/2	12	47

Jamb leaf is set back 1/16" from edge of frame If door closers, friction or overhead door holders, are to be used in conjunction with this hinge, consult manufacturer for application details of the device to be used Finishes described on page 11

Size,

#### SPECIAL DOUBLE WEIGHT HINGES



**BB855** 

wrought steel — with removable pin, \*without holes — bonderized and prime coated for painting

BB8551/4

wrought steel — with welded pin,

\*without holes — bonderized and
prime coated for painting

- For lead lined doors to x-ray rooms and other exceptionally heavy doors
- For other than prison doors wider leaves for the door are recommended — submit detail of door and jamb section
- Made of double weight wrought steel capable of carrying doors weighing up to 800 lbs.
- Each of the two concealed hardened steel races contain sixteen 3/16" hardened and ground steel balls which are assembled within a jacket
- The ball bearings are well lubricated insuring smooth operation and preventing wear on the joints
- Provision has been made in the hinges for forced lubrication in the event further lubrication is necessary
- The rolled knuckles are welded and machined
- Regularly made not swaged for surface application, but can be made and assembled at the factory to take care of any condition — submit detail

Length of Joint (inches)	Width Open (inches)	Gauge of Metal	Diameter of Pin (inches)	Weight Per Pair Average (lbs.)
5	6	.281	1/2	71/2

Packed as ordered

# TRIPLE WEIGHT BALL BEARING PRISON HINGES



BB852 wrought steel — with welded pin,
\*without holes — bonderized and
prime coated for painting

- For hinged cell-front doors and grated steel doors of penitentiaries, jails, reformatories, etc.
- For lead-lined doors to x-ray rooms and extremely heavy doors and gates of all descriptions
- For lead-lined doors and doors other than prison doors, wider leaves for the door are recommended
   submit detail of door and jamb section
- Made of triple weight wrought steel, toughened and hardened by cold rolling. Capable of carrying doors or gates weighing up to 2000 pounds
- Each of the two concealed hardened steel races contain sixteen 3/16" hardened and ground steel balls which are assembled within a jacket
- The ball bearings are well lubricated insuring smooth operation and preventing wear on the joints
- Provision has been made in the hinges for forced lubrication in the event further lubrication is necessary
- The rolled knuckles are welded and machined
- The pin is constructed of one piece of steel welded at both ends, making it impossible to drive out the pin
- Regularly made not swaged for surface application, but can be made and assembled at the factory to take care of any condition — submit detail

Length of Joint (inches)	Width Open (inches)	Gauge of Metal	Diameter of Pin (inches)	Average Net Weight Per Pair (lbs.)	
5	6 .	.375	3/4	10	

Packed as ordered

<sup>\*</sup>Furnished on order with holes to template and with machine or prison type screws, at additional cost

<sup>\*</sup>Furnished on order with holes and with machine or prison type screws, at additional cost

# PLAIN BEARING HINGES



CATALOG 19

# STANLEY

PAGE

Cabinet Hinges | B8

Full Mortise Hinges B2 - B6

Half Surface Hinges | B4

Hospital Type, Full Mortise Hinges | B3

Parliament Full Mortise Hinges | B6

Transom Hinges B7

PLAIN BEARING HINGES

#### 3-KNUCKLE PLAIN BEARING HINGES

regular weight



full mortise

# SLIMLINE

\*600 (template) wrought steel — planished and plated or bonderized and prime coated for painting

- For doors of residences, apartment houses and other medium weight wood doors receiving low frequency service
- All hinges have template screw hole location for use on wood doors with pressed steel jambs or on wood doors with wood jambs
- Equipped with easily seated, non-rising loose pins
- All hinges have hole in bottom tip for easy pin removal
- Use ball bearing hinges on all doors equipped with door closers

Quantity and	Size of	Screws	per	Pair
--------------	---------	--------	-----	------

		Template		
Size Open (inches)	Gauge of Metal	Machine	Flat Head Wood	
3½ x 3	.123	6 — ½ x 10-24	6-1 x 10	
$3\frac{1}{2} \times 3\frac{1}{2}$	.123	$6 - \frac{1}{2} \times 10-24$	$6 - 1 \times 10$	
$4 \times 3\frac{1}{2}$	.130	$8 - \frac{1}{2} \times 12-24$	$8 - 1\frac{1}{4} \times 12$	
4 × 4	.130	$8 - \frac{1}{2} \times 12-24$	$8 - 1\frac{1}{4} \times 12$	
$4\frac{1}{2} \times 4$	.134	$8 - \frac{1}{2} \times 12-24$	$8 - 1\frac{1}{4} \times 12$	
$4\frac{1}{2} \times 4\frac{1}{2}$	.134	$8 - \frac{1}{2} \times 12-24$	$8 - 1\frac{1}{4} \times 12$	
5 x 4	.146	$8 - \frac{1}{2} \times 12-24$	$8 - 1\frac{1}{4} \times 12$	
5 x 4½	.146	$8 - \frac{1}{2} \times 12-24$	$8 - 1\frac{1}{4} \times 12$	
5 x 5	.146	$8 - \frac{1}{2} \times 12-24$	$8 - 1\frac{1}{4} \times 12$	

Size Open (inches)	Pair in Box With Screws	Pair in Case	Case Weight Average (lbs.)
3½ x 3	1	50	58
$3\frac{1}{2} \times 3\frac{1}{2}$	1	50	65
4 x 3½	1	25	39
4 × 4	11/2	24	40
$4\frac{1}{2} \times 4$	11/2	24	47
$4\frac{1}{2} \times 4\frac{1}{2}$	11/2	24	52
5 x 4	11/2	15	38
5 x 4½	11/2	15	40
5 x 5	11/2	15	43

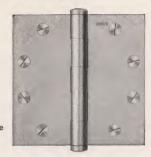
\*Pat. pending

Finishes described on page 11

Regular template packing — one-half machine screws and one-half wood screws

When ordering hinges for wood doors with wood jambs, specify "all WS"

#### **FULL MORTISE HINGES**



Template hinge illustrated

Use template hinge on wood door with pressed steel jamb Use non-template hinge on wood door with wood jamb

191 (template) wrought brass or bronze — planished

- For residences, apartment houses and other medium weight low-frequency wood doors
- Use ball bearing hinges on hollow metal, high and average frequency doors and those equipped with door closers
- With stainless steel easily seated non-rising loose pins (except sizes 2½" x 2½" and smaller)

Quantity and Size of Screws per Pair

Cina Oman	Cours	Tem	plate	Non-template
Size Open (inches)	Gauge of Metal	Machine Screws	F.H. Wood Screws	F.H. Wood Screws
2 x2	.082			8- <sup>3</sup> / <sub>4</sub> x 7
21/2×21/2	.089	6-1/2x 8-32	$6-\frac{3}{4}\times 8$	12- <sup>3</sup> / <sub>4</sub> x 8
3 x2½	.092	6-1/2×10-24	6-1 x10	12- <sup>3</sup> / <sub>4</sub> x 8
3 x3	.092	6-1/2×10-24	6-1 x10	12- <sup>3</sup> / <sub>4</sub> x 8
31/2x3	.123	6-1/2×10-24	6-1 x10	12- %x 9
31/2×31/2	.123	6-1/2×10-24	6-1 x10	12- %x 9
4 x3½	.130	$8-\frac{1}{2}\times12-24$	$8-1\frac{1}{4}\times12$	16-1 x10
4 x4	.130	8-1/2x12-24	8-11/4×12	16-1 x10
41/2×4	.134	8-1/2×12-24	8-11/4x12	16-11/4×10
41/2×41/2	.134	8-1/2×12-24	$8-1\frac{1}{4}\times12$	16-11/4x10
5 x4	.146	8-1/2×12-24	$8-1\frac{1}{4}\times12$	20-11/4x12
5 x4½	.146	$8-\frac{1}{2}\times12-24$	8-11/4x12	20-11/4x12
5 x5	.146	8-1/2×12-24	8-11/4×12	20-11/4×12

	Pair in Box With Screws		Pair ii	Pair in Case		Case Weight Average (lbs.)	
Size Open (inches)	191	184	191	184	191	184	
2 x2	5	5	50	50	18	18	
21/2×21/2	5	5	50	50	28	28	
3 x2½	1	1	50	50	42	42	
3 x3	1	1	50	50	42	42	
31/2×3	1	1	50	50	62	62	
31/2×31/2	1	1	50	50	70	70	
4 x3½	1	1	25	25	43	43	
4 ×4	11/2	1	24	25	44	46	
4½x4	11/2	1	24	25	52	54	
$4\frac{1}{2}\times4\frac{1}{2}$	11/2	1	24	25	58	60	
5 x4	11/2	1	15	20	41	55	
5 x4½	11/2	1	15	20	44	58	
5 x5	11/2	1	15	20	49	65	

Finishes described on page 11

Template with one-half machine screws and one-half wood screws Non-template with wood screws



Template hinge illustrated



Knuckles (cut open) showing stainless steel bushing in 194 and 175



**FULL MORTISE HINGES** 

For hospital type prefix "HT" to class number

Use template butt hinges on wood doors with pressed steel

Use non-template butt hinges on wood doors with wood jambs

194	(template)	wrought brass			
175	(non-template)	polished ar	nd	finely	finished

wrought steel - highly polished 174 (template) and heavily plated 239 (non-template)

- For doors of residences, apartment houses and other medium weight wood doors receiving low frequency service, where the finest regular weight plain bearing butt hinge is desired
- Smaller sizes for screen and combination doors
- Use ball bearing hinges on hollow metal, high and average frequency doors and those equipped with door closers
- The inner edges of the leaves are beveled to make close-fitting joints
- Highly polished steel butt hinges are heavily copper plated before final plating, insuring a fine durable finish
- Equipped with easily seated, non-rising loose pins (except sizes  $2\frac{1}{2}$ " x  $2\frac{1}{2}$ " and smaller)
- The pins in the brass and bronze butt hinges are stainless steel
- Brass and bronze butt hinges (except sizes 2½" x 21/2" and smaller) are equipped with stainless steel bushings, reducing wear at the joints

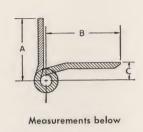
		Tem	Non-template	
Size Open (inches)	Gauge of Metal	Machine Screws	•	F. H. Wood Screws
2 x2	.082	4—½x 8-32	4— ¾x 8	8- <sup>3</sup> / <sub>4</sub> x 7
2½x2½	.089	6-1/2x 8-32	6- <sup>3</sup> / <sub>4</sub> x 8	12- <sup>3</sup> / <sub>4</sub> x 8
3 x3	.092	6-1/2×10-24	6-1 x10	12- <sup>3</sup> / <sub>4</sub> x 8
31/2×3	.123	6-1/2×10-24	6-1 x10	12- %x 9
3½x3½	.123	6-1/2×10-24	6-1 x10	12- %x 9
4 x3½	.130	8-1/2×12-24	8-11/4x12	16—1 x10
4 x4	.130	8-1/2x12-24	8-11/4x12	16-1 x10
41/2×4	.134	8-1/2x12-24	8-11/4×12	16-11/4×10
4½x4½	.134	8-1/2x12-24	8-11/4×12	16-11/4×10
5 x4	.146	8-1/2×12-24	8-11/4×12	20-11/4×12
5 x4½	.146	8-1/2×12-24	8-11/4×12	20-11/4×12
5 x5	.146	8-1/2x12-24	8-11/4x12	20-11/4×12
6 x4½	.160	10-1/2x1/4-20	10-1½x14	20-1½x14
6 x5	.160	10-1/2x1/4-20	10-1½x14	20-1½x14
6 x6	.160	10-1/2x1/4-20	10-1½x14	20-1½x14

	Pair i With S		Pair ii	ı Case	Case	Weight /	Average	(lbs.)
Size Open (inches)	175 239	174 194	175 239	174 194	174	175	239	194
2 x2	5	5	50	50		20	18	20
2½x2½	5	5	50	50	28	32	28	32
3 x3	1	1	50	50	41	46	41	46
31/2×3	1	1	50	50	58	62	58	62
3½x3½	1	1	50	50	62	66	62	66
4 x3½	1	1	25	25	39	43	39	43
4 ×4	1	11/2	25	24	40	47	41	45
4½x4	1	11/2	25	24	47	54	49	51
4½x4½	1	11/2	25	24	52	58	54	56
5 x4	1	11/2	20	15	36	55	48	41
5 x4½	1	11/2	20	15	38	58	51	44
5 x5	1	11/2	20	15	43	63	56	48
6 x4½	1	11/2	10	12		34	29	41
6 x5	1	11/2	10	12		38	33	45
6 x6	1	11/2	10	12		55	49	65

Template with one-half machine screws and one-half wood screws Non-template with wood screws

#### HALF SURFACE HINGES





173 (template) wrought steel — bonderized and prime coated for painting

- For low frequency kalamein doors with pressed steel jambs
- Easily applied as only the jamb leaf is mortised
- Reversible for right or left hand doors by unscrewing the slotted tips at both top and bottom of hinge, reversing the pin and applying tip to the opposite end
- Use ball bearing hinges on all doors equipped with door closers

Width				
Jamb Leaf (inches) (A)	Door Leaf (inches) (B)	Offset (inches) (C)	Gauge of Metal	
1%2	11/2	11/32	.092	
1 15/32	11/2	13/32	.123	
113/6	21/4	1/2	.134	
21/16	2%6	%16	.134	
	Jamb Leaf (inches) (A)  1%2  1%2  1%6	Jamb Leaf (inches) (A)         Door Leaf (inches) (B)           13/2         11/2           115/2         11/2           113/6         21/4	Jamb Leaf (inches) (A)         Door Leaf (inches) (inches) (C)         Offset (inches) (C)           1\(^{1}\)_{32}         1\(^{1}\)_{2}         1\(^{1}\)_{32}           1\(^{1}\)_{32}         1\(^{1}\)_{2}         1\(^{3}\)_{32}           1\(^{1}\)_{16}         2\(^{1}\)_{4}         \(^{1}\)_{2}	

Size, Length of Joint	Quantity an Machine Scre	d Size of ws per Pair	Pair in Box	Pair	Case Weight Average
(inches)	F. H. For Jamb Leaf	O. H. For Door Leaf	With Screws i		(lbs.)
3	6-1/2×10-24	6-1½x10-24	1	50	46
31/2	6-1/2×10-24	6-1½x10-24	1	25	38
4	8-1/2×12-24	6-2 x <sup>1</sup> / <sub>4</sub> -20	11/2	24	46
41/2	8-1/2×12-24	6-2 x <sup>1</sup> / <sub>4</sub> -20	11/2	15	37

Packed with machine screws and grommet nuts Finishes described on page 11

#### WIDE-THROW HINGES



241 illustrated

Use template butt hinges on wood doors with pressed steel jambs

Use non-template butt hinges on wood doors with wood iambs

179 (template)241 (non-template)

wrought steel — planished and plated or bonderized and prime coated for painting

- For folding, accordion or any medium weight wood door where a wide throw or clearance is required
- Hollow metal, high and average frequency doors should always be equipped with ball bearing butt hinges
- With easily removed non-rising loose pins
- Use ball bearing hinges on all doors equipped with door closers

Quantity and Size of Screws per Pair

Cina Onen	Cause	Templ	Template Non-te	Non-template
Size Open (inches)	Gauge of Metal	Machine	Wood	Wood
3 x4	.092	6-1/2×10-24	6-1 x10	12- <sup>3</sup> / <sub>4</sub> x 8
3 x6	.092	6-1/2×10-24	6-1 x10	$12 - \frac{3}{4} \times 8$
31/2×5	.123	6-1/2×10-24	6-1 x10	12- 7/8x 9
31/2×6	.123	6-1/2×10-24	6-1 x10	12- 7/8x 9
4 x5	.130	8-1/2x12-24	$8-1\frac{1}{4} \times 12$	16-1 x10
4 x6	.130	8-1/2×12-24	$8-1\frac{1}{4}\times12$	16-1 x10
4 x7	.130	8-1/2×12-24	$8-1\frac{1}{4}\times12$	16-1 x10
41/2×5	.134	8-1/2x12-24	8-11/4x12	16-11/4x10
41/2×6	.134	8-1/2×12-24	$8-1\frac{1}{4}\times12$	16-11/4x10
41/2×7	.134	8-1/2×12-24	8-11/4×12	16-11/4x10
41/2×8	.134	$8 - \frac{1}{2} \times 12 - 24$	8-11/4x12	16-11/4×10
5 x7	.146	8-1/2×12-24	8-11/4x12	20-11/4×12
5 x8	.146	8-1/2×12-24	8-11/4×12	20-11/4×12

Size Open (inches)	Pair in Box With Screws	Pair in Case	Case Weight Average (lbs.)
3 × 4	1	50	50
3 x 6	1	50	65
$3\frac{1}{2} \times 5$	1	25	43
$3\frac{1}{2} \times 6$	1	25	48
4 x 5	1	25	54
4 × 6	1	25	62
4 × 7	1	20	56
$4\frac{1}{2} \times 5$	1	20	50
$4\frac{1}{2} \times 6$	1	20	56
$4\frac{1}{2} \times 7$	1	15	48
$4\frac{1}{2} \times 8$	1	15	53
5 x 7	1	10	41
5 × 8	1	10	46

Template with one-half machine screws and one-half wood screws Non-template with wood screws Finishes described on page 11



241 illustrated

Use template butt hinges on wood doors with steel jambs

Use non-template butt hinges on wood doors with wood jambs

179 (template) wrought steel — planished
241 (non-template) and plated or bonderized
SDI-179 (template) and prime coated for painting

241RBP (non-template) steel — galvanized with brass pin and tips, with screws

- For doors of residences, apartment houses and other medium weight wood doors
- Hollow metal, high and average frequency doors should always be equipped with ball bearing butt hinges
- Equipped with easily seated, non-rising loose pins (except sizes 2" x 2" and 2½" x 2½")
- For wide-throw hinges see page B4 at left
- Use ball bearing hinges on all doors equipped with door closers

#### SDI-179

 A special screw hole location to conform to special punching as provided by some manufacturers of stock hollow metal doors and frames. Extra long pin has no bottom tip. Packed with all machine screws. Offered only in 3½" x 3½" size

# STANLEY 241 standard of the world

		Quantity	and Size of Screws	per Pair
0		Temp	late	Non-template
Size Open (inches)	Gauge of Metal	Machine Screws	F.H. Wood Screws	F.H. Wood Screws
2 x2	.082			8- <sup>3</sup> / <sub>4</sub> x 7
2½x2½	.089	6—½x 8-32	6— ¾x 8	12- <sup>3</sup> / <sub>4</sub> x 8
3 x2½	.092	6-1/2×10-24	6—1 x10	12- <sup>3</sup> / <sub>4</sub> x 8
3 x3	.092	6-1/2×10-24	6-1 x10	12- <sup>3</sup> / <sub>4</sub> x 8
31/2×3	.123	6-1/2×10-24	6—1 x10	12- %x 9
3½x3½	.123	6-1/2×10-24	6—1 x10	12- %x 9
4 x3½	.130	8-1/2×12-24	8-11/4x12	16-1 x10
4 x4	.130	8-1/2×12-24	8-11/4x12	16-1 x10
41/2×4	.134	8—½x12-24	8-11/4×12	16-11/4×10
4½x4½	.134	8—½x12-24	8-11/4x12	16-11/4×10
5 x4	.146	8-1/2×12-24	8-11/4×12	20-11/4×12
5 x4½	.146	8—½x12-24	8-11/4x12	20—1½x12
5 x5	.146	8-1/2×12-24	8-11/4x12	20-11/4×12
6 x4½	.160	10-1/2x1/4-20	10-1½x14	20-1½x14
6 x5	.160	10-1/2x1/4-20	10-1½x14	20-1½x14
6 x6	.160	10-1/2x1/4-20	10-1½x14	20-1½x14

	Pair in Box With Screws		Pair in Case		Case Weight Average (lbs.)	
Size Open (inches)	179	241	179	241	179	241
2 x2		5		50		16
2½x2½	5	5	50	50	25	25
3 x2½	1	1	50	50	33	33
3 x3	1	e1	50	50	37	37
31/2×3	1	1	50	50	58	58
31/2×31/2	1	1	50	50	65	65
4 x3½	1	1	25	25	39	39
4 ×4	11/2	1	24	25	41	43
41/2×4	11/2	1	24	25	48	50
4½x4½	11/2	1	24	25	51	54
5 ×4	11/2	1	15	20	38	49
5 x4½	11/2	1	15	20	40	51
5 x5	11/2	1	15	20	43	58
6 x4½		1		10		29
6 x5		1		10		33
6 x6		1		10		46

Template with one-half machine screws and one-half wood screws

Non-template with wood screws

No. 741 hinge is available in sizes  $3'' \times 3''$ ,  $3\frac{1}{2}'' \times 3\frac{1}{2}''$  and  $4'' \times 4''$  for light weight interior doors of residences

#### ROUND CORNER HINGES



Radius of corners 1/4"

RD241 wrought steel — planished and plated or bonderized and prime coated for painting

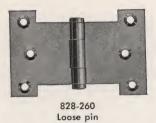
- For doors of residences, apartment houses and other medium weight wood doors receiving low frequency service
- Hollow metal, high and average frequency doors should always be equipped with ball bearing butt hinges
- Round corner butt hinges save considerable time in application, especially when installed with the use of a Stanley electric hinge butt router and door and jamb template, or similar
- Made of wrought steel, toughened and hardened by cold rolling
- The corners have a 1/4" radius
- Equipped with easily seated, non-rising loose pins (except size 2½" x 2½")

Size Open (inches)	Gauge of Metal	Quantity and Size of Wood Screws Per Pair	Pair in Box With Screws	Pair in Case	Case Weight Average (lbs.)
2½x2½	.089	12- <sup>3</sup> / <sub>4</sub> x 8	5	50	24
3 x3	.092	12- <sup>3</sup> / <sub>4</sub> x 8	1	50	36
31/2×3	.123	12- %x 9	1	50	58
3½x3½	.123	12- %x 9	1	50	64
4 x3½	.130	16-1 x10	1	25	39
4 ×4	.130	16-1 x10	1	25	42
4½x4½	.134	16-11/4×10	1	25	54

No. RD741 hinge is available in sizes 3''x3'',  $3\frac{1}{2}''x3\frac{1}{2}''$  and 4''x4'' for light weight interior doors of residences

Finishes described on page 11

### PARLIAMENT HINGES





330-830 RBP Right hand loose joint

828	steel -	plain,	without	screws
-----	---------	--------	---------	--------

- For casement windows, theater fire exit doors and for other applications where a wide throw hinge of this type is required
- Made of wrought steel, toughened and hardened by cold rolling
- For hinges designed especially for blinds, see number 827 on page L11

Size, Width Open (inches)	Length of Joint (inches)	Gauge of Metal	Width Between Flanges (Clearance) (inches)	Flange (inches)
3	11/2	.087	1 %	23/16 x 11/16
4	13/4	.095	27/16	$2\frac{7}{16} \times \frac{25}{32}$
5	13/4	.107	33/8	21/16 x 13/16
6	2	.115	41/32	2% x 1
8	21/2	.148	53/4	3% x 1%

Size,	0			Case Weight Average (lbs.)	
Width Open (inches)	Quantity and Size of Wood Screws Per Pair	Pair in Box	Pair in Case	828 260	830 830RBP
3	12 - 3/4 x 8	5	100	38	32
4	12 — % x 9	5	50	30	26
5	12 — 7/8 x 9	1	50	40	36
6	12 - 1½ x 10	1	30	32	32
8	12 - 1¼ x 12	1	20	48	44

Specify hand (see index)

### FAST SPUN PIN TRANSOM HINGES



Use template butt hinges on metal transoms or wood transoms with pressed steel frames

Use non-template butt hinges on wood transoms with wood frames

196½ 192½	(template) (non-template)	wrought brass or bronze – finely finished
178 291	(template) (non-template)	wrought steel — planished and plated or bonderized and prime coated for painting
1961/2STS 1921/2STS	(template) (non-template)	wrought stainless steel — highly polished
1961/2STSD 1921/2STSD		wrought stainless steel — satin finish
1961/2ALD	(template)	wrought aluminum-

 For wood or metal transoms or wherever a fast pin hinge of this type is required

1921/2ALD (non-template) anodized — satin finish

- The inner edges of the leaves of brass, bronze, stainless steel and aluminum butt hinges are beveled to make close-fitting joints
- The pins in non-ferrous hinges are stainless steel

Quantity	and	Size	of	Screws	per	Pair

		•	Temp	Non-template	
	Size Open (inches)	Gauge of Metal	Machine	Wood	Wood
	*2 x2	.082	4-1/2x 8-32	4- <sup>3</sup> / <sub>4</sub> x 8	8- <sup>3</sup> / <sub>4</sub> x 7
	21/2x21/2	.089	6-1/2x 8-32	$6- \frac{3}{4} \times 8$	$12 - \frac{3}{4} \times 8$
	†3 x3	.092	6-1/2×10-24	6-1 x10	$12 - \frac{3}{4} \times 8$
	†31/2×31/2	.123	6-1/2×10-24	6-1 x10	12- 78x 9
	4 x4	.130	8-1/2×12-24	8-1 x12	16-1 x10

			Case Weight Average (lbs.)				
Size Open (inches)	Pair in Box with Screws	Pair in Case		178-192½STS & STSD 291-196½STS & STSD	192½ALD 196½ALD		
*2 x2	5	50		15			
21/2×21/2	5	50	26	25			
†3 x3	1	50	39	37	18		
†3½x3½	1	50	72	64	30		
4 ×4	1	25	48	43			

<sup>\*</sup>Brass and bronze butt hinges not furnished in size 2"x2"

Template with one-half machine screws and one-half wood screws When ordered for hollow metal transoms with pressed steel frames, specify "all MS"

Finishes described on page 11

# DRIVE-FAST PIN TRANSOM HINGES



Template hinge illustrated

Use template butt hinge on metal transom or wood transom with pressed steel frame

Use non-template hinge on wood transom with wood frame

DFP196½ (template) DFP192½ (non-template) wrought brass or bronze — finely finished

DFP178 (template) DFP291 (non-template) wrought steel — planished and plated or bonderized and prime coated for painting

DFP196½STS DFP192½STS (template) (non-template)

wrought stainless steel — highly polished

DFP1921/2STSD

(template) (non-template)
wrought stainless steel — satin finish

DFP1961/2STSD

DFP196½ALD DFP192½ALD (non-template)

wrought aluminum-anodized — satin finish

- Loose oval-tipped pins, scored under the head, are driven into place to make fast pin hinge when a wood or metal transom is hung
- The inner edges of the brass, bronze, stainless steel and aluminum butt hinges are beveled to make close-fitting joints
- Non-ferrous hinge has stainless steel pin and tip

Quantity	and	Size	of	Screws	per	Pair

		Tempi	Non-template		
Size Open (inches)	Gauge of Metal	F. H. Machine	F. H. Wood	F. H. Wood	
*2 x2	.082			8- <sup>3</sup> / <sub>4</sub> x 7	
*21/2x21/2	.089	6-1/2x 8-32	$6-\frac{3}{4}\times 8$	$12 - \frac{3}{4} \times 8$	
†3 x3	.092	6-1/2×10-24	6-1 x10	$12 - \frac{3}{4}x 8$	
†3½x3½	.123	6-1/2×10-24	6-1 x10	12- 78x 9	
4 x4	.130	$8 - \frac{1}{2} \times 12 - 24$	8-1 x12	16-1 x10	

Case Weight Average (lbs.)

Size Open (inches)	Pair in Box With Screws	Pair in Case	196½ 192½	196½STS: 291 192½STSD: 178	196½ALD 192½ALD		
*2 x2	5	50		15			
*21/2x21/2	5	50	26	25			
†3 x3	1	50	39	37	18		
†3½x3½	1	50	72	64	30		
4 ×4	1	25	48	43			

\*Brass and bronze hinges not furnished in size 2"x2" and 2½"x2½"

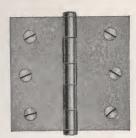
†Stainless steel and aluminum hinges are furnished in sizes 3''x3'' and 31''x31'' only

Template with one-half machine screws and one-half wood screws

When ordered for hollow metal transoms with pressed steel frames, specify ''all MS''  $\,$ 

 $<sup>\</sup>dagger$ Stainless steel and aluminum butt hinges are furnished in sizes 3''x3'' and  $3\frac{1}{2}''x3\frac{1}{2}''$  only

#### CABINET HINGES



189 wrought brass or bronze - finely finished

289 wrought steel —
planished and
plated or
bonderized and
prime coated

Broad - loose pin

- For doors of cabinets, bookcases, china closets, etc.
- Brass and bronze hinges have non-ferrous metal pins

			Pair in Box	Daile.		Weight ge (lbs.)
Size, Open (inches)	Gauge of Metal	of Wood Screws Per Pair	With Screws	Pair in Case	189	289
2 x2	.062	8-3/4×6	5	100	22	25
21/2×2	.062	12-3/4x6	5	100	27	31
21/2×21/2	.062	12-3/4x6	5	100	32	35
3 x2½	.074	$12-\frac{3}{4}x7$	5	100	46	52
3 x3	.074	$12-\frac{3}{4}x7$	5	100	52	60

Finishes described on page 11



195 wrought brass or bronze — finely finished

295 wrought steel —
planished and
plated or
bonderized and
prime coated

Narrow - loose pin

- For doors of cabinets, bookcases, china closets, etc.
- Pins of non-ferrous metal are used in the brass and bronze hinges

Size, Length of			Quantity and Size		Date	Case Weight Average (lbs.)	
Joint (inches)	Open (inches)	Gauge of Metal	of Wood Screws Per Pair	With Screws	Pair in Case	195	295
*11/2	13/8	.050	8-5/8×5	5	200	23	21
2	1%	.062	$8 - \frac{3}{4} \times 6$	5	100	20	19
21/2	11/16	.062	12-3/4x6	5	100	27	25
3	2	.074	$12-\frac{3}{4}x7$	5	100	43	39

<sup>\*</sup>Size 1½" has three knuckles Finishes described on page 11

#### CD295F visual pack, with screws, steel — satin brass plated

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
CD295F—2"	1 pr.	5	100	22
CD295F-21/2"	1 pr.	5	100	30
CD295F-3"	1 pr.	5	100	44

For these and other visually packed items see Section H

#### LIGHT NARROW CABINET HINGES



284 Fast pin



Loose pin

# 284 wrought steel — planished and plated

- Made with five knuckles, except 1" and 1½" which have three knuckles
- For numbers 838 and 838RBP fast pin hinge furnished plain steel or galvanized with brass pin or for number 840 loose pin hinge furnished in plain steel, see page I-4

Size, Length of Joint (inches)	Width Open (inches)	Gauge of Metal	Quantity and Size of Wood Screws Per Pair	Pair in Box With Screws	Pair in Case	Case Weight Average (lbs.)
1	1	.050	8—½x3	10	300	16
11/2	13/8	.050	8-5/8×5	10	300	29
2	1%	.062	$8-\frac{3}{4}x6$	10	300	50
21/2	111/6	.062	$12-\frac{3}{4}x6$	10	300	70
3	2	.074	$12-\frac{3}{4}x7$	10	100	38

Finishes described on page 11

#### **OLIVE KNUCKLE CABINET HINGES**



(RH) loose joint



Closed position knuckle only is visible

## 100 forged brass - polished and finely finished

201 steel — highly polished and heavily plated or bonderized and prime coated

- For cabinets, china closets, wardrobes, etc.
- Highly polished steel butt hinges are heavily copper plated before receiving final plated finish

Size, Length (inches)	Gauge of Metal	Width Open (inches)	Width of Leaves (inches)	Maximum Clearance Between Door (180° Open Position) and Jamb (inches)
3	.134	25/16	5/8	%16
of Wo	ty and Size od Screws er Pair	Pair in Box with Screws		Weight per Pair (lbs.)
12 -	- % x 8	1		.53

Specify hand. See index Finishes described on page 11

## SPECIAL PURPOSE HARDWARE



CATALOG 19

# STANLEY

PAGE

**Cremone Bolts** 

C2

**Door Holders** 

C2, C3

**Door Silencers** 

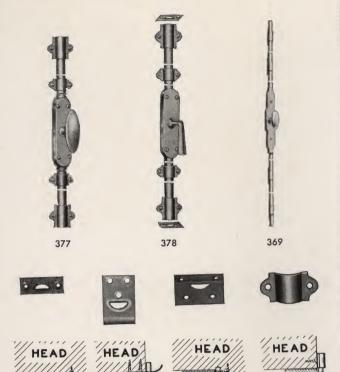
**C3** 

Sash Poles C3

#### CREMONE BOLTS

No. 1

Flat strike



377 wrought steel, brass knob
378 wrought steel, brass handle
369 wrought steel, brass knob

No. 3

Angle strike

No. 4

Surface strike

- 377 and 378 for casements with wide stiles
- 369 for casements with narrow stiles

Universal strike

- Back plates under case and guides prevent rod from marring surface of the wood
- Guides are designed to prevent marring of the rod when bolt is operated
- Regularly furnished 8' high, but can be cut down on the job to suit conditions
- Handle on 378 turns to the left to retract bolt.
   Furnished on order with handle turning to the right

	377	378	369
Case	51/4" x 13/8"	5¼" x 1¾"	6" x 15/6"
Knob	21/2" x 11/4"	21/2" x 11/4"	1 5/8" x 13/16"
Length, handle	23/8"	23/8"	15/8"
Projection	17/8"	21/8"	13/8"
Rod	5%" half oval	5%" half oval	3%" half round
Guides	1%" wide	1%" wide	½" wide
Throw	3/4''	3/4"	7/6"
Pieces in case,			
with screws	1	1	1
Weight, each	4 lbs.	4 lbs.	21/2 lbs.
_			

Specify exact height of door or casement and distance from bottom to proposed center of knob or handle. Specify type strike required at top; also at bottom. Finishes described on page 11

#### HOSPITAL ROLLER DOOR HOLDER



Applied

# 453 wrought brass or bronze — polished and finely finished

- For doors in hospitals, schools and institutions where quiet is essential
- Holds door open in any position and prevents slamming
- Provides a slight but non-varying resistance to movement of doors
- The holder is especially suitable for doors already in use, lacking means of door control
- With roller door holder, we recommend rubber silencers No. 52 for quieting the door when coming into the closed position (see page C3)
- Holders available on special order packed with machine screws for template work
- If necessary the rubber rollers are easily replaced without removing holder from the door
- Holders were originally made with rollers ½" wide, now made 1" wide
- When ordering replacement roller unit, specify width required

Plate (inches)	Width of Roller (inches)	Throw (inches)	Quantity and Size of Oval Head Wood Screws Per Piece
61/8 x 25/8	1	1	$4 - 1 \times 9$
Pieces in Box With Screws		Pieces in Case	Case Weight Average (lbs.)
1		25	37

#### DOOR HOLDERS







458-459 Lever type

- 456 steel planished and plated
- 457 brass or bronze finely finished
- 458 cast iron planished and plated
- 459 cast brass or bronze finely finished
- Equipped with soft rubber feet with concentric
- Will hold doors open on any type of floor
- 456-457 made of wrought brass, bronze or steel
- A spring in the plunger base assures continued pressure against the floor
- A slight pressure of the foot on the base of the plunger sets the rubber firmly against the floor and a slight pressure on the trip releases the holder
- Equipped with a rubber silencer insuring quiet operation when released
- 458-459 for use on doors equipped with closers.
   A wedge action holds the arm in a retracted position
- Rubber feet are replaceable on all numbers

Number	Length (inches)	Plate (inches)	Length Overall (inches)	Maximum Throw (inches)
456		5 x 2	65/8	15/16
457		5 x 2	65/8	15/16
458	5			
459	5			

Number	Quantity and Size of Oval Head Wood Screws Per Piece	Pieces in Box With Screws	Pieces in Case	Case Weight Average (lbs.)
456	4 — 7/8 x 8	5	60	62
457	$4 - \frac{7}{8} \times 8$	5	60	65
458	$3 - \frac{7}{8} \times 8$	5	60	36
459	3 — % x 8	5	60	40

Finishes described on page 11

#### For metal stops

DOOR SILENCERS



52 Rubber only



521/2 Rubber with plate

#### 52 rubber

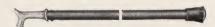
### 521/2 wrought brass - finely finished

- For patient room doors in hospitals and institutions where quiet is essential
- When door is closed the compression of the rubber creates an air cushion which silences the door when coming into the closed position
- Three silencers recommended for each door stop
- When mortising for lock strike, allow 3/32" clearance for silencers. Doors having both a lockset and a door check allow 1/4" clearance

Rubber Silencer (inches)	Rubber Silencer (inches)	No. 52½ Plate (inches)				(inches)	
1%	1/4	2% long x 1/16 wide x 5/8 c		x % deep			
Quantity and Size of Wood Screws Per Piece	Pieces in Box With Screws	Pieces	Case Weight Average (lbs.)				
521/2		in Case	52	521/2			
$2 - \frac{3}{4} \times 7$	25	300	3	15			

#### SASH POLES

Finishes described on page 11

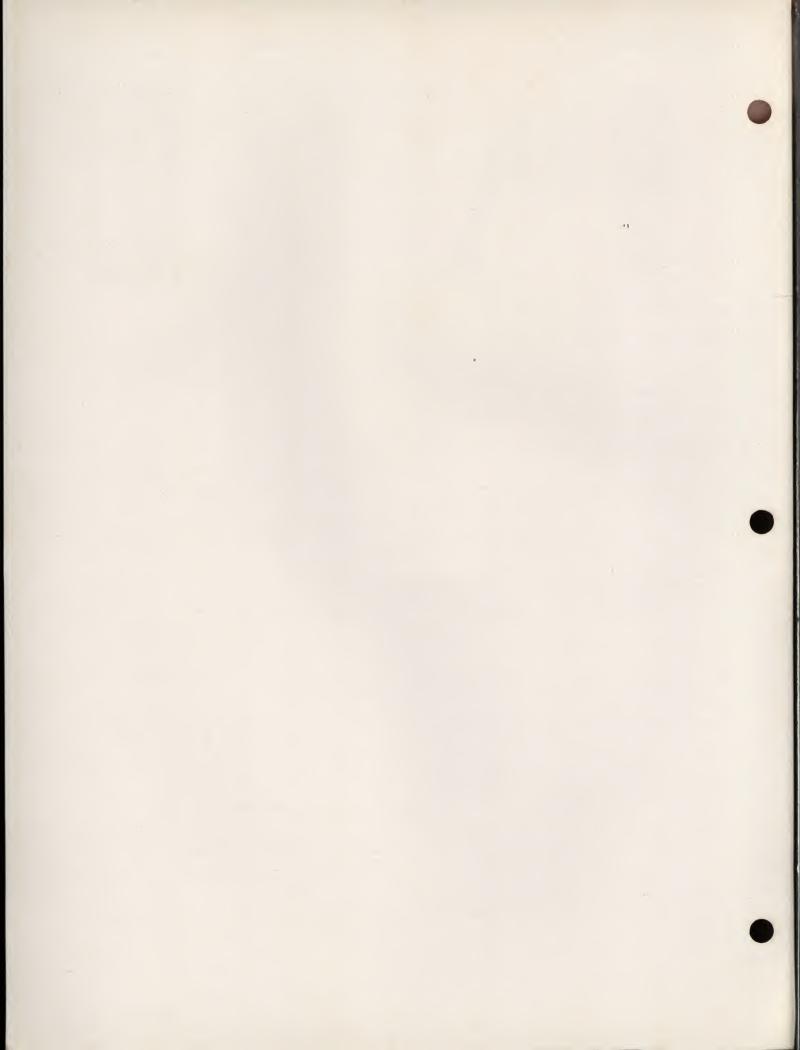


# 70251/4 steel – olive green finish, with polished, cast bronze hook

- The sturdy steel tubing makes the pole rigid and practically indestructible
- Lower end fitted with rubber cap with steel insert to prevent end of pole cutting through rubber
- Hooks fit all standard makes of sash pull sockets and transom eyes

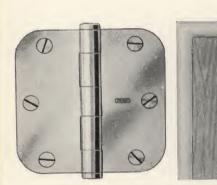
Size, Length (feet)	Diameter of Tubing (inches)	*Pieces in Case	Case Weight Average (lbs.)
4	23/32	10	17
6	23/32	10	21
8	23/32	10	30

<sup>\*</sup>One in a paper tube



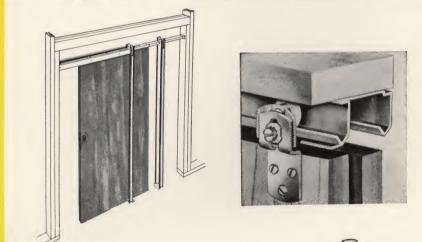
# RESIDENTIAL HARDWARE





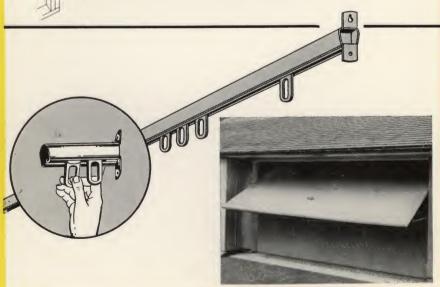


SWINGING-FOLDING DOOR HARDWARE

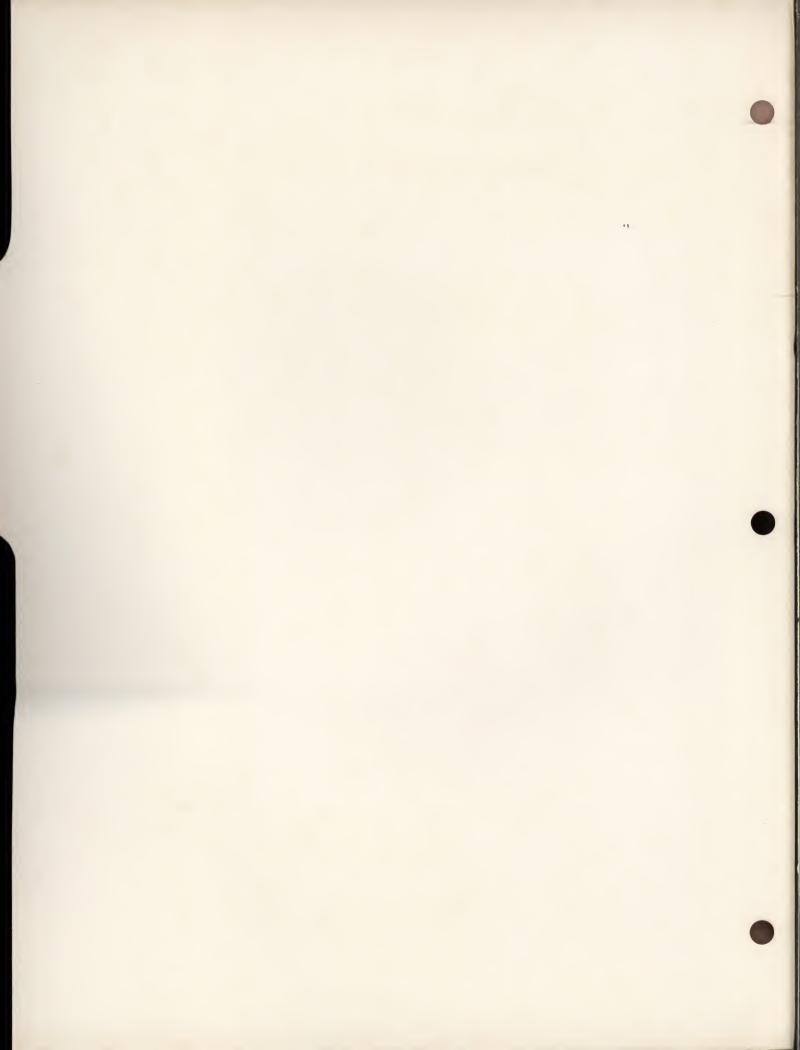


SLIDING DOOR HARDWARE

MISCELLANEOUS RESIDENTIAL HARDWARE



INDUSTRIAL
FARM AND GARAGE
DOOR HARDWARE



## SWINGING-FOLDING DOOR HARDWARE



CATALOG 19

# STANLEY

PAGE

D6, D7

D2, D3

Full Mortise Hinges D2, D3

Half Surface Hinges D2

Hinged Bi-folding Door Hardware | D8

**Bi-fold Door Hardware** 

Multiple Folding Door Hardware | D5

**Round Corner Hinges** 

Surface Mounted Door Hardware D4

Index for sections E, F and G will be found on first page of respective sections

SECTION D

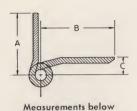
HARDWAR

SECTION E

HARDWARE

GARAGE DOOR HDW





164 steel — planished and plated or bonderized and prime coated for painting

- For wood doors of residences; size 2" recommended for cabinets
- Ideal for use where doors do not have trim to clear
- Easily applied as only the jamb leaf is mortised, no gauging necessary
- Kalamein doors should always be equipped with ball bearing butt hinges — see page A9
- Made of wrought steel, toughened and hardened by cold rolling
- Reversible for right or left hand doors by unscrewing the slotted tip, reversing the pin and applying tip to the opposite end

O.L.	Wid	lth			
	gth of Jamb Leaf Door Leaf oint (inches) (inches)		Offset (inches) (C)	Gauge of Metal	
2	51/64	1	11/64	.063	
21/2	59/64	11/4	13/64	.071	
3	1%2	11/2	11/32	.090	
31/2	1 15/32	11/2	13/32	.123	
4	1 47/64	1 5/8	27/64	.130	
41/2	1 15/16	21/4	7/16	.134	

Size,		and Size of ws Per Pair	Pair in Box		Case Weight
Length of Joint (inches)	Flat Head for Jamb Leaf	Oval Head for Door Leaf	With Screws	Pair in Case	Average (lbs.)
2	4- <sup>3</sup> / <sub>4</sub> x 7	4- <sup>3</sup> / <sub>4</sub> x 7	5	50	10
21/2	$6 - \frac{3}{4} \times 8$	$6-\frac{3}{4}\times 8$	5	50	18
3	$6-\frac{3}{4}\times 8$	$6- \frac{3}{4} \times 8$	1	50	35
31/2	6- 7/8x 9	6- 7/8x 9	1	25	29
4	8-1 x10	8-1 x10	1	25	41
41/2	8-11/4×10	8-11/4x10	1	20	42

Finishes described on page 11

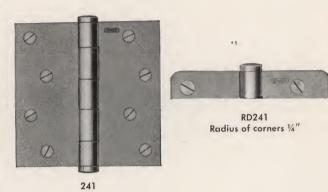
#### V164F visual pack, with screws, steel — satin brass finish

Catalog	Quantity in Pack	Packs	Packs	Case
Number		in Box	in Case	Weight (lbs.)
V164F-3½"	1 ea.	5	100	60

For these and other visually packed items see Section H

#### HINGES

# STANLEY 241 standard of the world



241 | steel — planished and plated or bonderized and prime coated for painting

241RBP steel - galvanized, with brass pin and tips

- For use on interior and exterior medium weight solid core or paneled doors
- When high frequency of operation or hollow metal and extra heavy doors are used, always specify ball bearing hinges
- Made of wrought steel, toughened and hardened by cold rolling
- Equipped with easily seated, non-rising loose pins (except sizes  $2'' \times 2''$  and  $2\frac{1}{2}'' \times 2\frac{1}{2}''$ )

Size Open (inches)	Gauge of Metal	Quantity and Size of Wood Screws Per Pair	Pair in Box With Screws	Pair in Case	Case Weight Average (lbs.)
2 × 2	.082	8 - 3/4 x 7	5	50	16
$2\frac{1}{2} \times 2\frac{1}{2}$	.089	$12 - \frac{3}{4} \times 8$	5	50	25
$3 \times 2\frac{1}{2}$	.092	$12 - \frac{3}{4} \times 8$	1	50	33
3 x 3	.092	$12 - \frac{3}{4} \times 8$	1	50	37
$3\frac{1}{2} \times 3$	.123	$12 - \% \times 9$	1	50	58
$3\frac{1}{2} \times 3\frac{1}{2}$	.123	12 - 78 x 9	1	50	65
4 x 3½	.130	$16 - 1 \times 10$	1	25	39
4 × 4	.130	$16 - 1 \times 10$	1	25	43
$4\frac{1}{2} \times 4$	.134	$16 - 1\frac{1}{4} \times 10$	1	25	50
$4\frac{1}{2} \times 4\frac{1}{2}$	.134	$16 - 1\frac{1}{4} \times 10$	1	25	54
5 x 4	.146	$20 - 1\frac{1}{4} \times 12$	1	20	49
$5 \times 4\frac{1}{2}$	.146	$20 - 1\frac{1}{4} \times 12$	1	20	51
5 x 5	.146	$20 - 1\frac{1}{4} \times 12$	1	20	58
6 x 4½	.160	$20 - 1\frac{1}{2} \times 14$	1	10	29
6 x 5	.160	$20 - 1\frac{1}{2} \times 14$	1	10	33
6 x 6	.160	$20 - 1\frac{1}{2} \times 14$	1	10	46

241, RD241, 241RBP available in bulk packing, unassembled





#### SQUARE CORNERS

741 wrought steel — planished and plated or bonderized and prime coated for painting

#### **ROUND CORNERS**

RD741 wrought steel — planished and plated or bonderized and prime coated for painting

- For use on interior doors when hollow core or other light weight doors are used
- When high frequency operation or hollow metal and extra heavy doors are used, always specify ball bearing butt hinges
- 741 and RD741 are available in bulk packing assembled or unassembled with 3/4" Phillips head screws (packed same as RD758)

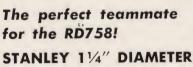
Size Open (inches)	Quantity and Size of Wood Screws Per Pair	Pair in Box With Screws	Pair in Case	Case Weight Average (lbs.)
3 × 3	12 - 3/4 x 8 ·	1	50	36
$3\frac{1}{2} \times 3\frac{1}{2}$	12 - 78 x 9	1	50	49
4 × 4	$16 - 1 \times 10$	1	25	34

Finishes described on page 11

#### V741F visual pack, with screws, steel

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Weight (lbs.)
V741F—3"x3"	l ea.	5	100	38
V741F-31/2"x31/2"	1 ea.	5	100	52
V741N-3½"x3½"	l ea.	5	100	52
V741F-4"x4"	1 ea.	5	100	69

For these and other visually packed items see Section H -



840 Cutter T840 Cutter — Carbide tipped S9926 Arbor ½" Diameter S9927 Arbor ½" Diameter S9928 Arbor ½" Diameter Extra Long

ROUTER BIT





Radius of corners 58"

RD758 wrought steel — planished and plated or bonderized and prime coated for painting

- For use on interior doors when hollow core or other light weight doors are used
- When high frequency operation or hollow metal and extra heavy doors are used, always specify ball bearing butt hinges
- The corners have a <sup>5</sup>/<sub>8</sub>" radius solid die blanked for a true <sup>5</sup>/<sub>8</sub>" radius (no clipped corners)
- Round corner butt hinges save considerable time in application, especially when installed with the use of a Stanley electric hinge butt router and door and jamb template, or similar
- Hinge has a hole in the bottom tip for easy pin removal
- RD758 is packed bulk assembled or unassembled with Phillips head screws
- Bulk assembled packed 50 pair in case with screws
- Bulk unassembled 2 knuckle leaves with screws packed in one case
- Bulk unassembled 3 knuckle leaves with screws and pins packed in other case
- When ordering: specify either bulk assembled or bulk unassembled

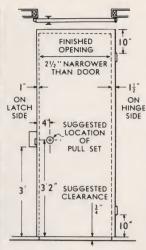
		0,000	,		
	Quantity and Size of		Unass	embled	
Size Open (inches)	Phillips Head Screws (Threaded to Head) Per Pair	Assembled	2 Knuckle Leaves	3 Knuckle Leaves	
3 x 3	12 - 3/4 x 8	50 pr.	200 pcs.	200 pcs.	
3½ x 3½	$12 - \frac{3}{4} \times 9$	50 pr.	200 pcs.	200 pcs.	
4 x 4	$16 - \frac{3}{4} \times 10$	50 pr.	150 pcs.	150 pcs.	

	Ca	Case Weight Average (lbs.)				
		Unassembled				
Size Open (inches)	Assembled	2 Knuckle Leaves	3 Knuckle Leaves			
3 x 3	34	30	41			
$3\frac{1}{2} \times 3\frac{1}{2}$	47	42	54			
4 × 4	64	44	54			
Finishes described on	page 11					

Quantity in Case with Screws

### SURFASET® SURFACE MOUNTED SWINGING DOOR HARDWARE















Reversible hinges for concealed or visible mounting

Latch assembly Latch assembly without privacy with privacy lock lock (optional)

Strike assembly

3000 (without privacy lock) steel - plated finishes or bonderized and prime 3030 (with privacy lock) coated, with screws

- Surfaset hardware provides for the door to fit OVER the opening - not in the opening
- Will fit either a left-hand or right-hand door; single stud, double stud or panelized construction, any wall thickness, any door thickness to 1"
- No finish jambs or wood trim are required. No mortising or planing is needed
- Special design makes the hinges reversible to permit either concealed or outward mounting
- Action is straight push-pull; no knob to turn. Door swings 100% clear of opening. Adjustable strike
- Latch resets automatically if cam is tripped
- Set includes one pair of hinges and one latch unit, with screws

Quantity and Size of Flat Head Wood Screws per Set			Sets	Sets	Case Weight Average
Hinges	Latch	Strike	in Box	in Case	(lbs.)
6- 7/8x9 6-11/2x9	4—1½x9	4—%x9	1	10	21

Width of door should be at least 21/2" more than width of opening







3004

3002 hinge steel — plated finishes or bonderized and prime coated for painting, 3004 hinge with screws

- 3002 hinge for doors 1" 138" thick
- 3004 hinge for doors 34" thick and over
- Hinges are reversible for left-hand or right-hand, concealed or visible, mounting

Catalog	Gauge	Quantity and Size of Flat Head Wood Screws		Pair	Pair	Case Weight
Number	Metal	3002	3004	in Box	in Case	Average (lbs.)
3002	.123	6- 7/8×9	6- <sup>3</sup> / <sub>4</sub> x9	1	25	32
3004	.099	$6-1\frac{1}{2}x9$	6-11/2x9	1	25	26

Finishes described on page 11



3705 single pull - ebony 3710 sets of pulls - ebony 3707 single pull - birch

3714

posts, steel - planished sets of pulls - birch and plated, with screws

Catalog Number	Size	Size and Quantity of Machine Screws	Quantity in Box	Quantity in Case	Case Weight Average (lbs.)
3705	9 %	2—21/8×10-24-2A washer head	1 ea.	10 ea.	4
3710	9%	2—45%x10-24-2A pan head	1 set	10 sets	6
3707	9%	2—2%x10-24-2A washer head	1 ea.	10 ea.	4
3714	95/8	2—45%x10-24-2A pan head	1 set	10 sets	6

3800 SURFASET Gasket — grey plastic foam-stik tape

- Completely seals door against wall surface
- Pressure sensitive adheres to any surface
- Visibly packed in 16' rolls



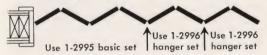
For dividing rooms in residential, commercial and office areas

For panels up to 35 pounds each 1" to 134" thick 24" maximum width 12' maximum span from each jamb

- Panels when closed, form rigid wall surface
- Non-binding opening and closing action
- End panels have bi-fold action for access way
- Self-leveling hangers. No adjustment necessary
- No bottom track required

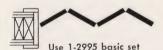
APPLICATIONS NOTE: hardware accommodates only multiple pairs of panels to each jamb

All panels collected on either side

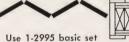


Track not included in sets Order separately in multiples of 2' and 4' lengths

### Equal pairs of panels collected on each side

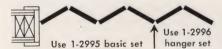






Track not included in sets Order separately in multiples of 2' and 4' lengths

### Unequal pairs of panels collected on each side





Track not included in sets Order separately in multiples of 2' and 4' lengths



No. T-2995 track — aluminum extruded with anodized finish



No. 2995-2 spring and stud assembly

An aligner to keep doors rigid and in line when closed. Also keeps doors stacked tight in open position



No. 2995-1 zinc pláted with nylon rollers, selfleveling

feature for smooth, quiet operation

No. 2989-20 mortise hinge loose pin



No. 2995-3 steel hangers, top pivot socket No. 2995-4 top pivot

No. 2995-5 bottom socket No. 2995-6 bottom pivot No. 2995-7 spacer

0

Pivots are heavy gauge steel, zinc plated, with nylon bearing surfaces. Horizontal and vertical adjustment provided



No. 2987-18 wood pull set (furnished separately)

No. 2995 BASIC SET	Hard	ware fo	r 4 do	ors
Track not included		Quantity in Box	Quantity in Case	Case Wt. Av. Ibs.
2 ea. hangers	2995-1			
2 sets springs and				
stud assembly	2995-2			
9 ea. hinges	2989-20			
1 ea. top pivot socket	2995-3	1 set	10 sets	22
1 ea. top pivot	2995-4			
1 ea. bottom socket	2995-5			
1 ea. bottom pivot	2995-6			
1 ea. nylon spacer	2995-7			
with screws and directio	n sheet			

#### No. 2996 HANGER SET 1 set per pair of doors added to basic set

Track not included		Quantity in Box		Case Wt. Av. lbs.
1 ea. hanger	2995-1			
1 set spring and stud assembly 6 ea. hinges	2995-2 2989-20	1 set	10 sets	11

No. 2997 PIVOT SET	1 set	per po	ir of d	oors
Track not included		Quantity in Box	Quantity in Case	Case Wt. Av. lbs.
1 ea. hanger	2995-1			
1 set springs and				
stud assembly	2995-2			
3 ea. hinges	2989-20			
1 ea. top pivot socket	2995-3	1 set	10 sets	6
1 ea. top pivot	2995-4			
1 ea. bottom socket	2995-5			
1 ea. bottom pivot	2995-6			
1 ea. nylon spacer	2995-7			
With necessary screws				

#### No. T2995 TRACK Use 2 or more pieces equal to opening width

Quantity Case Wt. in Case Av. lbs. Quantity Ordered separately 10 pcs. 8 2' section or 4' section 10 pcs.

With necessary screws When ordering specify lengths

#### No. 2987-18 PULL SET

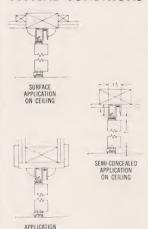
Order separately (Not packed with sets)

and direction sheet

1 set per pair of doors

Quantity in Case Case Wt. Av. lbs. Quantity 1 set 10 sets

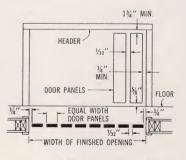
#### TYPICAL CONDITIONS FOR APPLICATION



ON HEADER IN A WALL OPENING

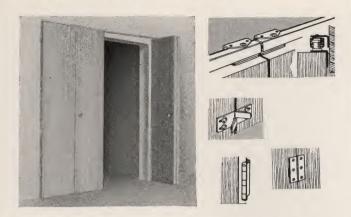
Dimensions for determining finished opening size and panel width

NOTE: allow additional clearance for carpet





# SURFACE MOUNTED BI-FOLD DOOR HARDWARE



3044 bi-fold hardware for doors 3/4" to 13/8" thick and 13/4" hollow core doors, all parts planished and plated except extruded aluminum track

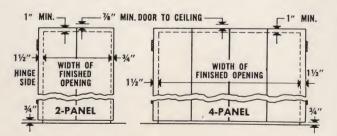
- Surface mounted, hinged doors require no fitting.
   No planing or trimming of doors
- No jambs or trim necessary. Opening need not be perfectly squared
- Installation is fast. Minimum of parts to mount... no mortising required
- Doors cannot bind. Set on the surface . . . not in the opening
- Doors fold back to completely clear full opening
- Unique guide track for smooth, controlled operation
- Doors may run from floor to ceiling. Hardware independent of door height
- Controlled folding action

Total Width of Panel Set	Number of Panels	Sets in Box	Sets in Case	Case Weight Average (lbs.)
2′ 0′′	2	1	10	24
2' 6"	2	1	10	26
3' 0"	2	1	10	27
4' 0''	2	1	10	36
4' 0''	4	1	10	46
5' 0"	4	1	10	48
6' 0"	4	1	10	49
8' 0"	4	1	10	60

Sizes indicated are for stock width doors. Combined width of panels should be  $2\frac{1}{4}$ " (on 2 panel sets) 3" (on 4 panel sets) more than width of opening

To order: specify set number, total width and number of panels, and finish

Prepare finished opening, allowing for door overlaps shown



#### BI-FOLDING DOOR HARDWARE



One door open

- 2983 face mounted hardware for closet doors. For two or four panel bi-fold doors 3/4" to 13/8" in thickness
- 2989 edge mounted hardware for passageway or closet doors. For two or four panel bi-fold doors 1" to 1%" in thickness
- Door mounting, adjusting and removing a simple one man operation — performed in seconds
- Doors will operate smoothly even if out of alignment. Suspended guide pivot holds doors in track
   even if out of square as much as one inch
- Doors quickly aligned in closed or open position with simple one-nut, one-wrench adjustment system
- For odd size openings it is only necessary to cut aluminum guide track
- Minimum clearance between door and jamb
- Nylon pivots and guides for smooth, quiet operation

Set 2983 includes all parts with pull

Set 2989 includes all parts except pull

				Case Weight Average (lbs.)	
Opening Width	No.of Door Panels	Sets in Box*	Sets in Case	2983	2989
2' 0"	2	1	10	20	20
2' 6"	2	1	10	22	22
3' 0"	2	1	10	24	24
4' 0"	4	1	10	39	36
5' 0"	4	1	10	42	40
6' 0"	4	1	10	45	44

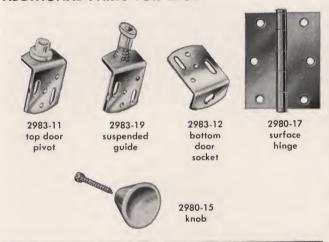
<sup>\*</sup>With screws and installation instructions Specify set number and opening width

### COMPONENT PARTS FOR 2983 AND 2989 BI-FOLDING DOOR HARDWARE

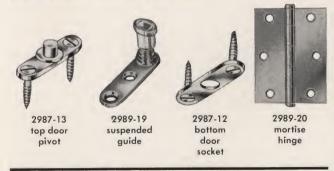
#### PARTS COMMON TO BOTH 2983 AND 2989



#### **ADDITIONAL PARTS FOR 2983**



#### **ADDITIONAL PARTS FOR 2989**



#### ACCESSORY PARTS AVAILABLE





2983-25 bottom floor pivot

Class Number		Material —	Finish			
2820-5	steel —	bright z	inc pl	lated		
2980-1 2980-1		bright z	zinc oı	r satin	brass	plated
2980-1		bright z	zinc p	lated		
2983-1 2983-1		bright z				
2983-1		bright z				
2983-2		bright z			brass	plated
	-	3				
2987-1	2 steel -	bright z	zinc p	lated		
2987-1	3 steel -	bright z	zinc p	lated		
2987-1	8 wood					
2989-1		bright 2			brass	plated
2989-1		bright z				
2989-1		bright z				
2989-2		bright z				
2989-2	!I steel —	bright z	zinc p	lated		
T2989-						
T2989.	30" for 4'	opening	use	two 24'	leng/	ths
T2989-	36" for 5'	opening	use	two 30'	leng	ths
	) for 6	opening	use	two 30	ieng	tns

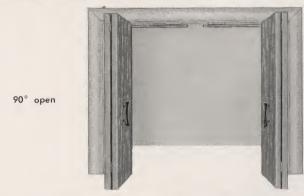
Class Number	Used in Set Number	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
2820-5	2983-2989	10	100	6
2980-14 - 2980-15	2983-2989 2983	10 10	50 100	12 7
2980-17	2983	60	300	39
2983-11	2983	20	200	16
2983-12 2983-19	2983 2983	20 20	200	13 17
2983-25	accessory	1	o order	
2987-12	2989	20	200	9
2987-13 2987-18	2989 accessory	20 1 (set)	200 10 (sets)	10
2989-14	2983-2989	20	100	32
2989-17 2989-19	2983-2989 2989	20 20	200 200	17 11
2989-20 2989-21	2989 2983-2989	60 40	300 400	39 5
2707-21	2703-2707	40	400	3
T2989-24''	2983-2989		20	12
T2989-30" T2989-36"	2983-2989 2983-2989	• •	20 20	15 18

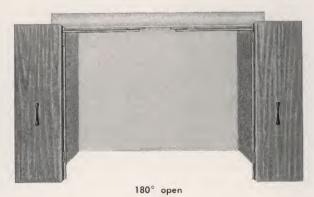
Packed with screws

### HINGED BI-FOLDING DOOR HARDWARE



Door closed





2990 hinged bi-fold hardware for two or four panel bi-fold doors 1" to 1%" in thickness

- Hinged swinging doors with controlled bi-folding action
- Door swings on conventional hinges, trouble-free operation, no adjustment required
- Smooth, quiet operation . . . track moves with controlled bi-folding action of doors
- Installs in same height rough opening as swinging doors — use normal jamb and header construction
- Doors open through 180°, allowing full opening clearance

Opening Width	Number of Door Panels	Sets in Box	Sets in Case	Case Weight Average (lbs.)
2' 0"	2	1	10	12
2' 6"	2	1	10	15
3′ 0′′	2	1	10	17
4' 0"	4	1	10	20
5' 0"	4	1	10	22
6' 0"	4	1	10	25

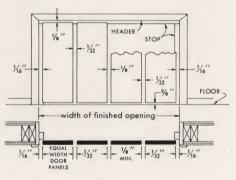
2 panel sets include all controller parts, panel hinges and pull

4 panel sets include twice the above plus door aligner

To order: specify set number, width of opening and number of panels. Order jamb hinges separately

Dimensions for determining finished opening size and panel width

NOTE: Add additional clearance for carpet



Parts below included in package. Jamb hinges not in set, buy separately



No. T2990 Track Assembly



No. 2990-11 Door Aligner

(in 4-panel sets only)



Knob



No. 2980-17 Panel Hinge



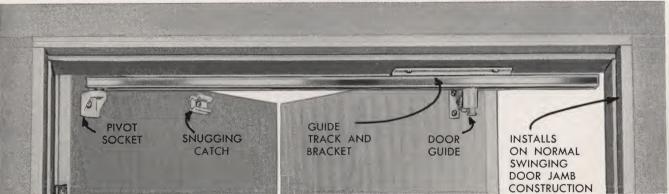
No. 2990-9 Spring Loaded Door Guide



No. 2990-13 Snugging Catch



No. 2990-7 Pivot Socket



## SLIDING DOOR HARDWARE



CATALOG 19

# STANLEY

PAGE

Door Guides E8

E12

Door Stops
Floor Guides

E7, E8, E12

Hangers

E5, E8

Jamb Bolt E12

Latch

E10

Pocket Frame Adapters | |

E10

Pocket Frame Couplings E10

Pocket Frame Set E9

Pulls - Sliding Door | E11

Sliding Door Sets | E2 - E4, E7

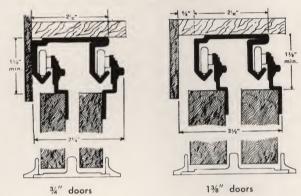
Track E6, E8

LIDING DOOR HARDWARE

### RESIDENTIAL SLIDING DOOR SETS FOR BY-PASSING DOORS

For doors ¾" and 1¾" thick weighing up to 60 lbs. For 4', 5', 6' and 8' openings







Minimum finished opening = door height  $+ 1\frac{1}{2}$ "

For two by-passing doors

Set 2800 with STEEL track — bonderized and baked aluminum enamel coating

Set 2807 with extruded ALUMINUM track

For three by-passing doors

Set 2802 with STEEL track — bonderized and baked aluminum enamel coating

## Set 2809 with extruded ALUMINUM track

- Low headroom . . . only 1¾" required between top of door and header
- Hangers reversible for both ¾" and 1¾" doors
- Doors lift on and off track without removing hangers from door
- Track is jump proof V shape for smooth operation and dirt clearance. Doors cannot be derailed in vertical position
- Heavy gauge steel hanger is electro zinc plated.
   Nylon rollers permanently lubricated for silent operation
- Simple 3/8" vertical adjustment with positive lockin-place feature. Screws in door need never be loosened for adjustment
- Adjustable nylon floor guide for perfect fit with any door thickness

		Doors Re	quired
Class No.	Opening Size	Width	Thickness
2800	4'	Two 2'0''	3/4" or 13/8"
	5′	Two 2'6"	3/4" or 13/8"
	6'	Two 3'0"	3/4" or 13/8"
	8′	Two 4'0''	34" or 138"
2802	8'	Three 2'8" .,	34" or 138"
2807	4'	Two 2'0"	3/4" or 13/8"
	5′	Two 2'6"	3/4" or 13/8"
	6'	Two 3'0"	3/4" or 13/8"
	8′	Two 4'0"	3/4" or 13/8"
2809	8′	Three 2'8"	34" or 138"

			Contents of Sets*	
Class No.	Opening Size	2800-1 Hangers	Track	Floor Guide
2800	4'	2 pair	T-2800-47"	2860
	5′	2 pair	T-2800-59"	2860
	6'	2 pair	T-2800-71"	2860
	8′	2 pair	T-2800—95"	2860
2802	8′	**3 pair	T-2800—95"	Two 2860
2807	4'	2 pair	T-2807—47"	2860
	5′	2 pair	T-2807-59"	2860
	6'	2 pair	T-2807-71"	2860
	8′	2 pair	T-2807—95"	2860
2809	8′	**3 pair	T-2807—95"	Two 2860

Class No.	Opening Size	Sets in Carton	Sets in Case	Case Weight Average (lbs.)
2800	4'	1	10	37
	5'	1	10	46
	6'	1	10	54
	8′	1	6	41
2802	8′	1	6	46
2807	4'	1	10	24
	5'	1	10	28
	6'	1	10	33
	8′	1	6	27
2809	8′	1	6	25

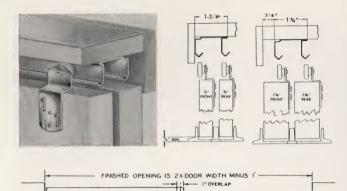
When ordering, specify number of set and width of opening

\*With 34" finger pulls, self tapping screws and installation instructions

\*\*4 only 2692-11 bumpers included in these sets

# RESIDENTIAL SLIDING DOOR SETS FOR BY-PASSING DOORS

For doors  $34^{\prime\prime}$  and  $136^{\prime\prime}$  thick weighing up to 60 lbs. For  $4^{\prime}$ ,  $5^{\prime}$ ,  $6^{\prime}$  and  $8^{\prime}$  openings



DOOR WIDTH 15  $\frac{1}{2}$  FINISH OPENING PLUS  $\frac{1}{2}$  Minimum finished opening = door height  $\frac{1}{2}$ 

# Set 2880 with steel track — electro-galvanized finish for two by-passing doors

- Low headroom . . . only 1¼" required between top of door and header
- Identical hardware for both ¾" and 1¾" thick door
- Track is made of sturdy wrought steel with rust resisting electro-galvanized finish. Stanley V-shaped "runs" eliminate wheels jumping track
- Steel hanger with molded nylon wheels, lubricated for life to assure smooth, quiet operation. Doors lift on or off track without loosening hanger screws. Simple 38" vertical adjustment
- Adjustable molded nylon floor guide that will not mark the door

			Contents	of Sets*
•	Doors F	tequired	Han	gers
Opening Size	Width	Thickness	2880-1	2880-2
4'	Two 2'0"	3/4" or 13/8"	1 pair	1 pair
5'	Two 2'6"	3/4" or 13/8"	1 pair	1 pair
6'	Two 3'0"	3/4" or 13/8"	1 pair	1 pair
8'	Two 4'0''	34" or 138"	1 pair	1 pair

	Contents of Sets	s (cont'd)			
Opening Size	Track	Floor Guide	Sets in Box	Sets in Case	Case Weight Average (lbs.)
4'	T-2880-47"	2860	1	10	31
5'	T-2880-59"	2860	1	10	40
6'	T-2880-71"	2860	1	10	46
8'	T-2880-95"	2860	1	6	36

When ordering, specify number of set and width of opening

\*With  $3\!\!4''$  finger pulls, necessary screws and installation instructions

# RESIDENTIAL SLIDING DOOR SETS FOR 13/8" BY-PASSING DOORS

# Extruded aluminum track with built-in header trim

For doors weighing up to 60 lbs. For 4', 5', 6' and 8' openings





2805-1 hanger Packed in 2819 sets

2830-1 hanger Packed in 2818 sets

FINISHED OPENING IS 2X DOOR WIDTH MINUS I

Minimum finished opening = door height + 11/2"

Set 2818 with double wheel hanger for two by-passing doors 13/8" thick

Set 2819 with single wheel hanger for two by-passing doors 13/8" thick

- Only 11/8" minimum headroom required
- Extruded aluminum track with 1½" built-in facia which can be painted, if desired. Stanley V-shaped "runs" eliminate wheels jumping track . . . yet door lifts off without removing hanger
- Sturdy molded nylon wheels, lubricated for life to assure smooth, quiet operation. Metal parts are of bright zinc-plated wrought steel. Simple 3%" vertical adjustment. One-piece nylon floor guide

			Contents	of Sets*
Doors Required			Han	gers
Opening Size	Width	Thickness	2818	2819
4'	Two 2'0''	13/8"	2 pair 2830-1	2 pair 2805-1
5'	Two 2'6"	13/8"	2 pair 2830-1	2 pair 2805-1
6'	Two 3'0"	13/8"	2 pair 2830-1	2 pair 2805-1
8'	Two 4'0"	13/8"	2 pair 2830-1	2 pair 2805-1

	Cont	ents of Sets (cont'd)	*
Opening Size	Track	Floor Guide	Bumper
4'	T-2818 48"	2862	2692-11
5'	T-2818 60"	2862	2692-11
6'	T-2818 72"	2862	2692-11
8'	T-2818 96"	2862	2692-11
			Case Weight

0	Cata in	Cata		ge (lbs.)
Opening Size	Sets in Carton	Sets in Case	2818	2819
4'	1	10	34	31
5'	1	10	39	37
6'	1	10	45	42
8'	1	6	35	32

When ordering, specify number of set and width of opening

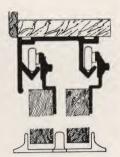
<sup>\*</sup>With screws and installation instructions

### RESIDENTIAL SLIDING DOOR SETS FOR BY-PASSING DOORS

Extruded aluminum track with built-in header trim For doors 34" or 138" thick weighing up to 60 lbs. For 4', 5', 6', and 8' openings

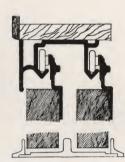
#### FOR 3/4" DOORS USE 2804





FOR 13/8" DOORS USE 2808







Minimum finished opening = door height + 11/2"

## Set 2804 for two by-passing doors 3/4" thick Set 2808 for two by-passing doors 13/8" thick

- Simple ¾" vertical adjustment with positive lockin-place feature. Screws in door need never be loosened for adjustment
- Heavy gauge steel hanger is electro zinc plated.
   Nylon rollers permanently lubricated for silent operation
- Track is extruded aluminum with 1-15/16" built-in facia treated for satin-like appearance, can be painted if desired
- Track is jump proof V shape for smooth operation and dirt clearance. Doors cannot be derailed in vertical position
- Doors lift on and off aluminum track without removing hangers from door
- Adjustable floor guide for perfect fit with any door thickness. Made of nylon for smooth operation. Eliminates bottom door grooving
- Low headroom . . . only 1¾" required between top of door and header

For three by-passing doors — order one No. 2803 hanger set and four No. 2692-11 bumpers in addition to either of the above sets

		Doors Req	uired
Class No.	Opening Size	Width	Thickness
2804	4'	Two 2'0"	3/4′′
	5'	Two 2'6"	3/4′′
	6'	Two 3'0"	3/4′′
	8′	Two 4'0"	3/4′′
2808	4'	Two 2'0"	13/8′′
	5′	Two 2'6"	13/8"
	6′	Two 3'0"	13/8′′
	8′	Two 4'0"	13/8′′

			Contents of Sets*		
Class No.	Opening Size	2800-1 Hangers	Track	Floor Guide	
2804	4'	2 pair	T-2804—48''	2861	
	5′	2 pair	T-2804-60"	2861	
	6′	2 pair	T-2804-72"	2861	
	8′	2 pair	T-2804—96''	2861	
2808	4'	2 pair	T-2808—48"	2860	
	5′	2 pair	T-2808-60"	2860	
	6'	2 pair	T-2808—72"	2860	
	8′	2 pair	T-2808-96"	2860	

Class No.	Opening Size	Sets in Carton	Sets in Case	Case Weight Average (lbs.)
2804	4'	1	10	37
	5′	1	10	44
	6'	1	10	49
	8′	1	6	40
2808	4′	1	10	43
	5′	1	10	51
	6'	1	10	60
	8′	1	6	50

When ordering, specify number of set and width of opening

<sup>\*</sup>With self tapping screws and installation instructions

# HANGERS FOR 2800 RESIDENTIAL SLIDING DOOR SETS



### 2800-1 steel - bright zinc plated, nylon rollers

- All metal parts made of wrought steel, bright zinc plated. Rollers made of solid nylon permanently lubricated
- Specially designed hangers permit 3/8" vertical adjustment without loosening the three installation screws
- Serrations, machine screw and lockwasher insure positive locking and minute adjustment
- Unique design permits the use of the same hanger for both the <sup>3</sup>/<sub>4</sub>" or 1<sup>3</sup>/<sub>8</sub>" doors by reversing both the bracket and roller on the rear <sup>3</sup>/<sub>4</sub>" door

Short set 2801 for two doors 3/4" or 1/8" — any opening size

Consists of two pair 2800-1 hangers one 2860 floor guide with self tapping screws and installation instructions

Short set 2803 for one door  $34^{\prime\prime\prime}$  or  $138^{\prime\prime\prime}$  — any opening size

Consists of one pair 2800-1 hangers one 2860 floor guide with self tapping screws and installation instructions

All above used with track T-2800, T-2804, T-2807, T-2808

Class Number	Quantity in Box	Quantity in Case	Case Weight Average (lbs.)
2800-1		20 pair	5
2801	1 set	10 sets	6
2803	1 set	10 sets	3

#### HANGER STRAP



#### 2800-2 steel - bright zinc plated

Hanger strap for converting 2800, 2802, 2807 and 2809 sets for use on 1'',  $1\frac{1}{8}$ '' and  $1\frac{3}{4}$ '' doors

Pair	Pair	Case Weight
in Box	in Case	Average (lbs.)
10	100	12

#### HANGERS FOR 2800 SETS (continued)



#### 2830-1 steel - bright zinc plated, nylon rollers

- Same features as 2800-1 hanger but with two nylon rollers
- An extra low headroom hanger for minimum 11/8" clearance between top of door and header

Short set 2831 for two doors ¾" or 1¾" — any opening size

Consists of two pair 2830-1 hangers one 2860 floor guide with self tapping screws and installation instructions

Short set 2833 for one door 34" or 136" — any opening size

> Consists of one pair 2830-1 hangers one 2860 floor guide with self tapping screws and installation instructions

All above used with track T-2800, T-2804, T-2807, T-2808, T-2818

Class Number	Quantity in Box	Quantity in Case	Case Weight Average (lbs.)
2830-1	1 pair	10 pair	4
2831	1 set	10 sets	8
2833	1 set	10 sets	4

#### HANGERS FOR 2880 SETS





# 2880-1 steel - bright zinc plated, nylon rollers

- Steel hangers, bright zinc plated with molded nylon wheels lubricated for life to assure smooth quiet operation
- 3/8" vertical adjustment provided by slotted holes
- Used with track T-2880 or T-2885

Class Number	Pair in Case	Case Weight Average (lbs.)
2880-1	10	2
2880-2	10	2

#### TRACK FOR 2800 SERIES BY-PASSING DOOR SETS



# T2800 steel — bonderized and baked aluminum enamel coating

- Track for ¾" and 1¾" thick by-passing doors used with hangers 2800-1 or 2830-1 and sets 2800 or 2802
- Dimensions: 11/8" high x 21/8" wide

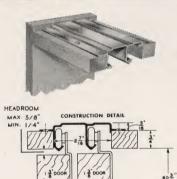
### T2807 aluminum — extruded

- Track for ¾" and 1¾" thick by-passing doors used with hangers 2800-1 or 2830-1 and set 2807
- Dimensions: 11/8" high x 21/8" wide

### T2880 steel - electro galvanized finish

- For by-passing doors used with hangers 2880-1 and 2880-2 and set 2880
- Dimensions 11/8" high x 1-13/16" wide

See bottom of this column for packing information



### T2885 aluminum - extruded

- Unit-header track for by-passing doors
- Used with hangers 2880-1 and 2880-2 on standard height doors — no trimming necessary
- Eliminates facia creates neat appearance. Wood strips shown not furnished
- Dimensions: 11/8" high x 3-7/16" wide

# STANDARD PACKING FOR CLASS NOS. T2800, T2807, T2880 AND T2885

	For		Case Weight Average (lbs.)			
Standard Lengths	Opening Size	Pieces in Case*	T2800	T2807	T2880	T2885
47"	4'	10	27	14	21	17
59"	5'	10	34	18	29	21
71"	6'	10	41	21	35	24
95"	8′	10	54	28	44	
119"	10′	10	73	36		

\*With self tapping screws



#### T2804 aluminum - extruded

- For by-passing doors 34" thick used with hangers 2800-1 or 2830-1 and set 2804
- One piece track with built-in facia trim
- Made of aluminum for lasting finish or can be painted
- Dimensions: track, 1-3/16" high x 2½" wide;
   facia 1-15/16" high

See bottom of this column for packing information



#### T2808 aluminum - extruded

- For by-passing doors 1¾" thick used with hangers 2800-1 or 2830-1 and set 2808
- One piece track with built-in facia trim
- Made of aluminum for lasting finish or can be painted
- Dimensions: track, 1-3/16" high x 2¾" wide; facia 1-15/16" high

See bottom of this column for packing information



#### T2818 aluminum — extruded

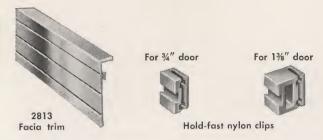
- For by-passing doors 1¾" thick used with hangers 2830-1 or 2805-1 and sets 2818 and 2819
- One piece track with built-in facia trim
- Dimensions: track 11/8" high x 23/4" wide;
   facia 11/2" high

# STANDARD PACKING FOR CLASS NOS. T2804, T2808, AND T2818

	For		Case Weight Average (lbs.)		
Standard Length	Opening Size	Pieces in Case*	T2804	T2808	T2818
48"	4'	10	24	30	19
60"	5'	10	31	38	23
72"	6'	10	38	48	27
96"	8′	10	48	63	37

\*With self tapping screws

# ALUMINUM FACIA TRIM SET FOR SLIDING DOORS



# Set 2813 aluminum - extruded

- Converts your 2800 stock into built-in header trim sets when required. Builders just clip it on! No need to carry other facia sets
- Smartly styled facia clips on to 2800 line of sliding door track number, T2800 with hold-fast nylon clips
- Fits both 3/4" and 13/8" doors for 4', 5', 6', 8' and 10' openings

Opening Size	Sets in Box	Sets in Case	Case Weight (lbs.)
4'	1	10	18
5'	1	10	25
6'	1	10	28
8'	1	6	23
10′	1	6	28

When ordering, specify width of opening

#### FLOOR GUIDES FOR BY-PASSING DOORS



#### 2860 nylon

- For by-passing doors. Adjustable for doors from 3/4" to 13/8" in thickness
- Dimensions: 1-3/16" x 3"

#### 2861 nylon

- For ¾" by-passing doors
- Dimensions: 1\%" x 3"



#### 2862 nylon

- For 13/8" by-passing doors
- Dimensions: 13/8" x 4-5/16"



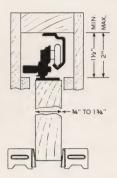
Number	Pieces in Box*	Pieces in Case	Case Weight Average (lbs.)
2860	20	100	5
2861	20	100	4
2862	20	100	5

\*With self-tapping screws

# RESIDENTIAL SLIDING DOOR SET FOR SINGLE DOOR IN POCKET

For  $\frac{3}{4}$ " to  $\frac{13}{4}$ " thick doors weighing up to 60 lbs. For opening size  $-\frac{2}{0}$ ",  $\frac{2}{4}$ ",  $\frac{2}{6}$ ",  $\frac{2}{8}$ ",  $\frac{3}{0}$ "





#### Set 2820 for door in pocket

- ½" vertical adjustment with positive lock in place feature
- Heavy gauge steel hanger is electro zinc plated.
   Nylon roller permanently lubricated. Screw slots for quick, easy installation
- Nylon floor guide adjustable to any door thickness.
   Easily applied after door is hung
- Steel track. Bonderized and sprayed aluminum for corrosion resistance
- Jump-proof track door cannot be derailed in vertical position. Track v-shaped for smooth door operation and dirt clearance
- Headroom 1½" to 2" required between top of door and header

	C	Contents of Set*				Case Weight	
	Door Width	2820-1 Hanger	Track** T2820	Floor Guide	Sets in Box	Sets in Case	Average (lbs.)
	2'	1 pair	45"	2865	1	10	23
	2'4"	1 pair	53"	2865	1	10	27
	2'6"	1 pair	57"	2865	1	10	28
	2'8"	1 pair	61"	2865	1	10	29
	3′	1 pair	69''	2865	1	10	32

\*With screws, wrench and installation instructions

\*\*Required track length equals two times door width minus 3"

Short set 2821 for one door  $34^{\prime\prime}$  to  $134^{\prime\prime}$  — any opening size

Consists of one pair 2820-1 hangers one 2865 door guide with screws, wrench and installation instructions

Used with track T2820

Sets	Sets	Case Weight
in Box	in Case	Average (lbs.)
1	10	6

### PARTS FOR 2820 SLIDING POCKET DOOR SET



# 2820-1 hanger steel — bright zinc plated, nylon roller

- All metal parts made of wrought steel, bright zinc plated. Rollers made of solid nylon permanently lubricated
- Specially designed top-mounted hanger permits 1/2" vertical adjustment. Serrations adjust to 1/16" with machine screw and washer to insure positive locking
- Elongated hex head machine screw allows vertical door adjustment even after trim is in place
- Screw slots for mounting hanger on door make installation easy
- Used in set 2820 with track T2820

Pair	Case Weight	
in Case	Average (lbs.)	
20	9	

With screws, wrench and installation instructions



# 2820-9 hanger steel — bright zinc plated, nylon roller

- Same features as 2820-1 hanger but with two nylon rollers
- Used in set 2820 with track T2820

Pair	Case Weight		
in Case	Average (lbs.)		
20	13		



#### 2891 bumper stop - rubber

- For single doors sliding in a pocket
- Mounted on stud at rear of pocket

Quantity in Box*	Quantity in Case	Case Weight Average (lbs.)	
20 pieces		1	

\*With self-tapping screws



### 2820-2 hanger steel – bright zinc plated, nylon roller

- All metal parts of wrought steel, bright zinc plated.
   Rollers of solid nylon permanently lubricated
- Top-mounted hangers permit 3/8" vertical adjustment. Serrations adjust to 1/16" with machine screw and washer to insure positive locking
- Used with track T2820 packed with screws

Pair	Case Weight		
in Case	Average (lbs.)		
20	5		



#### T2820 track

steel — bonderized, sprayed aluminum

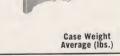
- For single door in pocket used with hanger 2820-1 or 2820-2 and set 2820
- Dimensions: 1-1/16" high x 1" wide

Length	For Door Size	Pieces in Case*	Case Weight Average (lbs.)
45"	2′	20	23
53"	2'4"	20	27
57''	2'6''	20	29
61"	2'8"	20	31
69''	3′	20	34

\*With self-tapping screws

### 2865 door guide - nylon

- For single doors sliding in a pocket. Mounted on jamb
- Adjustable for varying door thicknesses from <sup>3</sup>/<sub>4</sub>" to 1<sup>3</sup>/<sub>4</sub>"



Quantity in Box*	Quantity in Case	Case Weight Average (lbs.)	
10 sets	100 sets	9	

\*With self-tapping screws

# 2864 floor guide - nylon

- For 13/8" single door in pocket
- Dimensions: 1-11/16"x1-5/16"



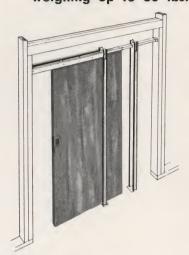
Quantity	Quantity	Case Weight	
in Box*	in Case	Average (lbs.)	
10 pieces	100 pieces	4	

\*With self-tapping screws



### SLIDING DOOR POCKET FRAME SET IN ONE PACKAGE FOR ALL DOOR SIZES

Set 2825 adjustable for all door sizes 2'0" to 3'0" wide 6'6" to 6'8" high 34" to 134" thick weighing up to 80 lbs.



Door sizes	accomi	modated				Case Weight
	Door Width	Door Height	Door Thickness	Door Weight	Sets in Case	Average (lbs.)
Minimum	2'0"	6'6"	3/4′′			
Maximum	3'0"	6'8"	13/4"	80 lbs.	1	50



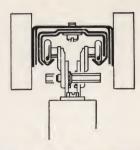
- Fully adjustable telescopic header-track
- Quickly adjustable for any door width from 2'0" to 3'0", the all steel header-track is securely locked by two screws
- The two nailing strips are firmly anchored to take any type of dry or wet wall construction



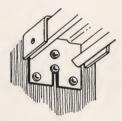
- Hangers adjustable at any time
- Not necessary to remove finish trim to adjust doors
- Door adjustment is held by positive lock-in-place feature of hangers



- Pocket frame available with 2 wheeled hangers on order
- Specify 2825 x 2825-9 hangers



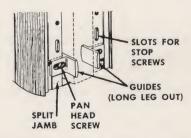
- V-shaped jump-proof track wheels cannot bind
- Each nylon hanger wheel rides in its own jumpproof track



- One man installation
- Unique design of end brackets on header-track make it easy to install



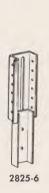
- Extra rigid, non-warp split jamb and stud
- Heavy gauge steel (U-channel design) gives maximum strength and rigidity
- Flange on jamb provides natural stop for wet or dry wall construction
- Kiln dried nailing strip permanently anchored in place
- Nails cannot go through steel jamb into door
- Adjustable for doors 6'6" to 6'8" high. For doors over 6'8" high see Extension Adapter Sets 2825-6 or 2825-8 on following page



 Adjustable nylon door guide mounted on split jamb adjusts to varying door thicknesses



# EXTENSION ADAPTERS FOR NO. 2825 SETS



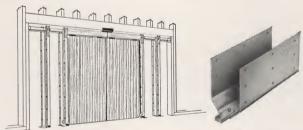


2825-6 steel — plain, for doors 6'10" to 7'0" high 2825-8 steel — plain, for doors 7'0" to 8'0"

- Set consists of four pieces that are easily attached to the split jamb and split stud to allow for these additional door heights
- Adapter set must be ordered separately

Number	Sets in Box	Sets in Case	Case Weight Average (lbs.)
2825-6	1	20	60
2825-8	1	10	60

# BI-PARTING DOOR POCKET FRAME COUPLING



2825-5 coupling for bi-parting pocket door installation

#### 2825-5 steel - aluminum coated

- Use two No. 2825 sliding door pocket frame sets with one No. 2825-5 pocket frame coupling mounted directly to rough header for door opening up to 6'0" wide
- Pocket frame coupling must be ordered separately

Sets in Box*	Sets in Case	Case Weight Average (lbs.)	
1	20	56	

\*With two 2692-11 bumpers

# FINE QUALITY LATCH SET FOR RESIDENTIAL SLIDING DOORS



End view

Side view

# 2687 brass escutcheons — finely finished, with screws

- Unit type
- Combined latch, edge and flush pull for 13/8" to 13/4" thick doors sliding in pocket
- Latch specifications

Front plate,  $5\%'' \times 11\%''$ Hole diameter in front plate, 3%''Escutcheons,  $3\%'' \times 2\%''$ Hand, reversible Backset, 1%''Strike, 1-7/16"  $\times$  3%''

- Operated from either side
- Furnished with locking feature on preferred side of door and with an emergency unlocking feature on other side
- Hand of door same as hinged door, using pocket as hinged side
- Split finishes obtainable
- End plate finished same as inside escutcheon

#### Quantity and Size of Wood Screws

Front Plate	Escutcheons	Strike
2—%x8 F.H. steel	8—1/2×6 O.H. brass	2-%x8 F.H. steel

Sets	Sets	Case Weight
in Box	in Case	Average (lbs.)
1	10	9

When split finishes are desired, the first finish specified indicates the finish of outside escutcheon. The second finish indicates finish of inside escutcheon and end plate

Finishes described on page 11

# TRIM AND ACCESSORIES FOR RESIDENTIAL SLIDING DOORS



2689 brass - finely finished Oval Flush Pull

Large, comfortable "three finger" grip. 4" x 11/2"



2900 brass - finely finished

Round 21/8" Pull

"Snap in" feature; no screws required. Ideal "round" pull size



2683 steel - finely finished

Flush Edge Pull 43/8" x 7/8"

A quality flush edge pull for sliding pocket doors 11/8" and over. Easy operation . . . no projecting parts



### 2901 brass - finely finished Oblong Flush Pull

 $3\frac{1}{8}$ " x  $1\frac{1}{6}$ ". A popular size with a "two finger" grip





2688 brass - finely finished 2688 2688

No. 1 Round 3/4" Pulls

No. 2 Round 134" Pulls

Adequate depth — size indicates the hole size to be bored for installation



### 2931 brass finely finished

A combination edge and flush pull requiring a simple notched cut for installation. 3%" x 21%" x 13%"



2684 brass - finely finished Flush pull designed for simplicity. 35%" x 21/2"



# 2694 brass - finely finished

Deep grip, modern styled pulls are mounted back to back in a squared out hole cut through the door. 3%" x 213/16"



### 2930 brass finely finished

A modern styled edge pull requiring only a bored-out mortise for application. 37/8" x 13/8"

VISUAL PACKS WITH	SCREWS	For visual	y packed items	see Section H
Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
CD2683C	1 ea.	5	100	21
CD2683CM	1 ea.	5	100	21
CD2688C #1	4 ea.	5	100	6
CD2688CM #1	4 ea.	5	100	6
CD2900C	2 ea.	5	100	16
CD2900CM	2 ea.	5	100	16
CD2901C	2 ea.	5	100	14
CD2901CM	2 ea.	5	100	14

All screws furnished are full threaded for positive purchase on hollow core doors. Above trim available in standard finishes

Number	Size (inches)	Hole Diameter (inches)	Depth (inches)	Quantity and Size of Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
2683	43/8 x 7/8			$2 - \frac{3}{4} \times 7 \text{ F.H.}$	10	100	17
2684	35/8 x 21/2		3/8	$4 - \frac{1}{2} \times 6 \text{ O.H.}$	10	100	13
2688 #1		3/4	1/4		100	500	6
2688 #2		13/4	5/16	$2 - \frac{3}{8} \times 16 \text{ pins}$	10	100	6
2689	4 x 1½		1/2	$2 - \frac{1}{2} \times 6 \text{ O.H.}$	10	100	11
2694	3% x 213/6		11/16	$4 - \frac{1}{2} \times 6 \text{ O.H.}$	10	100	16
2900		21/8	5/16		10	100	7
2901	31/8 x 15/6		7/16	$2 - \frac{5}{8} \times 4 \text{ O.H.}$	10	100	7
2930	3% x 11/8		11/16	$2 - \frac{3}{4} \times 6 \text{ F.H.}$	10	100	11
2931	3% x 2% x 1%		11/16	$\begin{cases} 4 - \frac{1}{2} \times 6 \text{ O.H.} \\ 2 - \frac{3}{4} \times 6 \text{ F.H.} \end{cases}$	1	25	10

### TRIM AND ACCESSORIES FOR RESIDENTIAL SLIDING DOORS



### 2686 brass jamb bolt - finely finished

- Jamb bolt is used on inside surface of the door near the pocket, for locking door against the jamb from one side
- Strike is mounted on the stop
- Emergency release provided for
- Dimensions: plate 3¾" x depth of case 11/16"; strike 1" x ¾"

Size (Inches)	Quantity and Size of Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
33/4x11/16	4—%x6 O.H.	10	100	13





# 2692-11 bumper stop steel - bright zinc plated

- Furnished with a rubber bumper for quiet action
- Limits sliding action of doors so that rear door will always be accessible
- A safety device that eliminates the possibility of fingers being caught in pull when doors are in motion
- Dimensions: overall length 178" x 34" wide

	Size (inches)	Quantity and Size of Wood Screws	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
•	17/8×3/4	3-3/4×7	30	150	10



### 2680-9 floor guide - nylon

- For by-passing doors
- Used for mounting in grooved door
- Keeps doors centered
- Dimensions: base 1¾" x ½", height of projection ¾", width of projection ¼"

Size (inches)	Quantity and Size of Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
13/4x1/2x3/4	2-3/4x7 F.H.	10	100	2
	(inches)	Size of Wood Screws (inches) Per Piece	Size of Wood Screws Pieces (inches) Per Piece in Box	Size of Wood Screws Pieces Pieces (inches) Per Piece in Box in Case



### 2680-14 floor guide steel - bright zinc plated

- For by-passing doors
- For mounting in grooved door
- Keeps door centered
- Dimensions: base  $1\frac{1}{2}$  x  $\frac{3}{4}$ , height of projection  $\frac{3}{4}$

Size (inches)	Quantity and Size of Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
1½x¾x¾	2-3/4×7	10	100	6



# 2890 center door stop steel - bright zinc plated

- For single track bi-parting doors or for four bypassing doors when used in conjunction with 2692-11 bumpers
- For doors 3/4" to 13/8" thick
- Installed on standard header

Quantity and Size of Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
2-3/4×7	10	100	20

# MISCELLANEOUS RESIDENTIAL HARDWARE



CATALOG 19

# STANLEY

PAGE

Closet Bars and Glides F5

Floor Hinges - Double Acting | F2, F3

Lever Flush Bolts F4

Roller Latch F4

Shelf and Closet Pole Support | F5

Surface Bolts F3

ISC. RESIDENTIAL HARDWARE

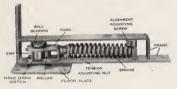
#### DOUBLE ACTING FLOOR HINGES





57 jamb plate for tile or concrete floors — ordered separately

Applied





Interior construction

Top-pivot socket

BB156 brass or bronze plates — finely finished, with screws

BB157 steel plates — polished and plated, with screws

- ullet For double acting wood doors, 136'' to 134'' in thickness, in residences. Will hold doors open at an angle of  $90^\circ$  in either direction
- The ball bearing located at the top of the hinge carries the weight of door and takes the thrust of spring
- The hardened tool steel roller, working with the cam, insures easy and noiseless operation
- Alignment of the door can be adjusted with a screw driver after the door is in place
- Tension of the spring can be adjusted to suit requirements. Side plates are reversible
- The floor plate of hinge BB156 is made of steel, covered with a brass shell
- 57 jamb plate (ordered separately) used to adapt hinge for tile or concrete floors — packed with machine screws for floor plate

#### Construction

Frame — heavy cold rolled steel

Cam — drop-forged and accurately machined

and hardened

Fork — cold rolled steel, hardened

Roller - hardened tool steel

Spring — oil tempered steel

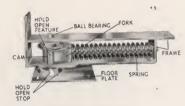
Side Plates	Floor Plate	57 Jamb Plate	Size of Mortise
(inches)	(inches)	(inches)	(inches)
93/4 x 21/6	3 x 3¾	315/6 x 3/6 x 3	8½ x 1½

Quantity in Box		Quantity	in Case	Cas Ave	e Weight rage (lbs.)	
BB156 BB157	57	BB156 BB157	57	BB156	BB157	57
1 set	5 pcs.	10 sets	50 pcs.	44	42	47

When split finishes are desired, the first finish indicates the finish of all plated parts, except one door plate Finishes described on page 11

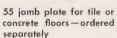


Applied



Interior construction







Top-pivot socket

### 155 steel - planished and plated, with screws

- For double acting wood doors, 1¾" in thickness, in residences
- Will hold doors open at an angle of 90° in either direction
- Equipped with hardened steel bearings which carry the weight of the door, and take the thrust of the spring. Side plates are reversible
- 55 jamb plate (ordered separately) used to adapt hinge for tile or concrete floors. Packed with machine screws for floor plate

#### Construction

Frame — heavy cold rolled steel
Cam — heavy cold rolled steel
Fork — heavy cold rolled steel
Bearings — hardened steel balls
Spring — oil tempered steel

Side Plates (inches)	Floor Plate (inches)	Size of Mortise (inches)
9 x 21/8	3% x 2¾	8¼ x 1½

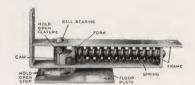
Quantity in Box		Quantity	in Case	Case Weigh Average (lbs	
155	55	155	55	155	55
1 set	5 pcs.	10 sets	50 pcs.	27	38

When split finishes are desired, the first finish indicates the finish of all plated parts, except one door plate Finishes described on page 11

#### DOUBLE ACTING FLOOR HINGES



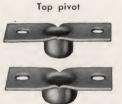
Applied



Interior construction



55 jamb plate for tile or concrete floors — ordered separately



Top-pivot socket

# 055 steel - planished and plated, with screws

- For double acting wood doors, 11/8" to 13/8" in thickness, in residences. Will hold doors open at an angle of 90° in either direction
- With hardened steel bearing which carries the weight of the door. Side plates are reversible
- 55 jamb plate (ordered separately) used to adapt hinge for tile or concrete floors. Packed with machine screws for floor plate

### Construction

Frame — heavy cold rolled steel

- drop-forged and accurately machined Cam

Fork - malleable iron

Bearing - hardened steel ball

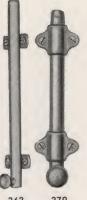
Spring - oil tempered steel

Side Plates (inches)	Floor Plate (inches)	Size of Mortise (inches)
71/4 x 13/4	3 % x 2 3/4	6% x 11/8

Quant	ity in Box	Quantit	Quantity in Case		Veight e (lbs.)
055	55	055	55	055	55
1 set	5 pcs.	10 sets	50 pcs.	21	38

When split finishes are desired, the first finish indicates the finish of all plated parts, except one door plate Finishes described on page 11

#### SURFACE BOLTS



363 6 inch 4 inch





Flat strike packed with 379





Universal strike packed with 379





Universal strike packed with 363





Angle strike packed with 363 and 379

363 brass - with screws 379 steel - with screws

- For pairs of french doors, casement windows, etc.
- Bolt rods are half round. Friction element holds the bolt securely in any position
- 363 designed for beauty with no guides to mar the fine finish of the bolt
- 379 has back plates under the guides to prevent rod from marring the wood. Guides are designed to prevent marring of the rod when bolt is operated

Number	Length (inches)	Width (inches)	Throw (inches)	Guides (inches)
	3	3/8	5/8	½6 x 1
363	4	3/8	3/4	1/6 x 1
	6	1/2	1	1/2 x 11/8
	3	3/8	5/8	5/8 x 15/6
070	4	3/8	1	5/8 x 15/6
379	6	1/2	11/4	1 x 1½
	9	1/2	11/4	1 x 1½

Number	Size, Length (inches)	Quantity and Size of Wood Screws F.H. for Strikes O.H. for Guides Per Piece	Bolts in Box	Bolts in Case	Case Weight Average (lbs.)
	3	6 - ½ x 5	10	100	13
363	4	$6 - \frac{1}{2} \times 5$	10	100	14
	6	6 — ½ x 5	10	100	26
	3	6 — 5/8 x 5	10	100	17
379	4	$6 - \frac{5}{8} \times 5$	10	100	19
3/7	6	$6 - \frac{3}{4} \times 6$	10	100	36
	9	$6 - \frac{3}{4} \times 6$	10	100	45

# CD379F visual pack, with screws — satin brass

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
CD379F-4"	l ea.	5	100	25
CD379F-6"	1 ea.	5	100	44

Finishes described on page 11 For these and other visually packed items see Section H

#### LEVER FLUSH BOLTS



385 wrought steel polished and finely finished, with screws

 Springs are made of durable music wire. Strikes are self-centering with large holes to allow for door shrinkage

Plate	61/4"	x 11/4"	Depth of case	13/16"
Diameter of	rod	1/4"	Throw	5/8"
Square holt	head	1/2"		

*Size, Length of Rod (inches)	Quantity and Size of Flat Head Wood Screws per Bolt	Pieces in Box	Box Weight Average (Ibs.)
9	4—1 x6 for case	2	1.5
	4— 78x8 for strike and guide		
12	4—1 x6 for case	2	1.6
	4— %x8 for strike and guide		

<sup>\*</sup>Measurement is taken from end of bolt head to center of case when bolt is retracted Finishes described on page 11

#### **FLUSH BOLTS**

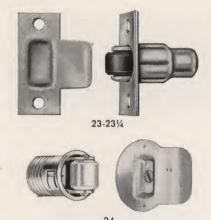


wrought steel - planished and plated, 3931/2 with screws 397

397

Number	Size, Length of Plate (inches)	Width of Plate (inches)	Lip Extension (inches)	Bolt	Throw (inches)
3931/2	6	3/4	13/8	1/4" round	11/8
397	3	5/8	5/8	1/4" round	1/2
	4	1	11/16	1/6" round	1/2
	6	1	11/16	¾″ round	1/2
Number	Size, Length of Plate (inches)	Quantity and of Flat Hea Wood Screw (plate) Per Piece	d vs Bolts	Bolts in Case	Case Weight Average (lbs.)
3931/2	6	5-3/4 x 5	10	120	31
397	3	$5-\frac{3}{4} \times 5$	5 10	300	44
	4	6-3/4 x 5	5 10	120	32
			10	120	44

### ROLLER LATCHES



steel - planished and plated, with screws 23 brass face plate and strike - finely finished 231/4 with screws

#### steel - planished and plated 24

- All have long life nylon rollers
- All operate silently with a push-pull action
- Tension is adjustable on all numbers by turning
- Nos. 23 and 23¼ for doors 1¾" and thicker; No. 24 for doors as thin as 11/8"
- No. 23¼ face plate, strike and yoke made of wrought brass
- Cases are wrought steel, zinc plated

Number	Face Plate (inches)	Strike (inches)	Strike Lip to Center (inches)	Size and Depth of Bore (inches)
23 }	2¼ x 1	2¼ x 1%	11/8	7/8 x 23/8
24		1¾ x 1¼	11/6	3/4 x 11/8
Number	Quantity and Size of Flat Head Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
23 }	$4 - \frac{3}{4} \times 8$	5	100	24

 $1 - \frac{3}{4} \times 5$ Finishes described on page 11

231/4

24

#### CD24C visual pack, with screws, steel - bright brass finish

25

300

22

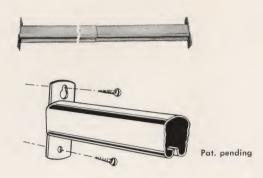
Catalog Number	Quantity	Packs	Packs	Case
	in Pack	in Box	in Case	Weight (lbs.)
CD24C	1 ea.	5	100	10

For these and other visually packed items see Section H

#### DP24C Dispensa-Pac

Catalog	Quantity	Quantity in Case	Case Weight
Number	in Poly-bag		Average (lbs.)
DP24C	1	100	6

Finishes described on page 11



### 7035 steel - nickel finish, with screws

- An ideal, sturdy bar for closets. The bar consists of two structurally strong rolled shapes, one which telescopes into the other, giving a wide range of adjustment
- Designed for fast, simple installation . . . no cutting necessary. Just spot two top screws, slip bar over, then mount firmly driving in upper and lower screws. It's ready for use and hangers cannot mar the nickel finish

Size, Length (inches)	Extends to (inches)	Rosettes (inches)	Gauge of Metal
18	30	21/8 x 7/8	.025
30	48	21/8 x 7/8	.025
48	72	21/8 x 7/8	.025
72*	120	21/8 x 7/8	.025

-	Size, Length (inches)	Quantity and Size of Round Head Wood Screws Per Piece	Pieces in Box	Pieces in Case**	Case Weight Average (lbs.)
_	18	4 — ¾ x 8	1	10	12
	30	$4 - \frac{3}{4} \times 8$	1	10	18
	48	$4 - \frac{3}{4} \times 8$	1	10	27
	72*	$4 - \frac{3}{4} \times 8$	1	10	42

\*72" size packed with center support No. 7037

\*\*Available bulk packed 10 bars (not individually boxed) in a case with screws — order B7035

# 7035 visual pack, with screws, steel — nickel finish

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
7035N-18"	l ea.		10	12
7035N-30"	1 ea.		10	18
7035N-48"	l ea.		10	27

#### NYLON HANGER GLIDES



### V7039 nylon

"Snap-In" smooth riding nylon hanger glides.
 Easily snapped into the inner bar section — glides can be added even after bar is mounted in place

Quantity in Pack		Packs in Case	Case Weight (lbs.)	
10	5	100	10	

Order by packs

#### CENTER SUPPORTING BRACKET



7037 steel - nickel finish, with screws

- Packed with 72" bars (No. 7035)
- Order separately for greater support

Quantity and Size of Round Head Screws Per Piece	Pieces in Box	Weight Per Box (lbs.)
$1 - \frac{3}{4} \times 10$	10	1

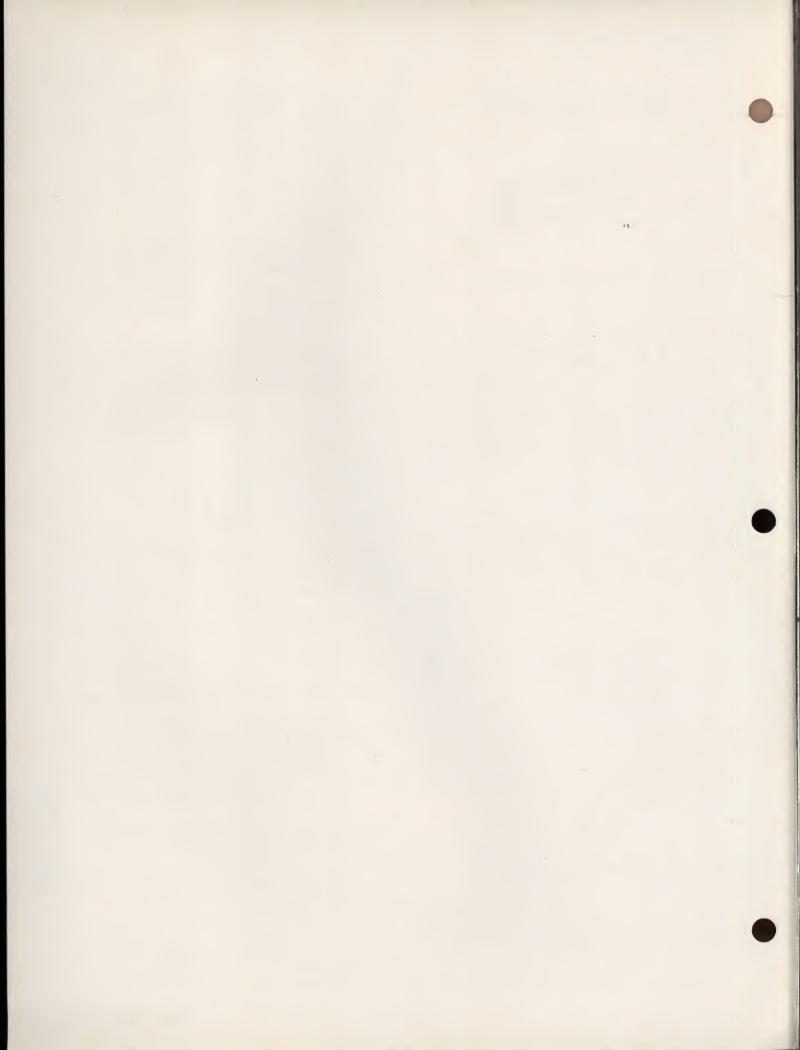
#### SHELF AND CLOSET POLE SUPPORT



7040 steel — bright zinc plated, with screws

- A combination support designed to prevent sagging of shelves and closet poles
- Corrugated for extra strength
- Suitable for residential, commercial and educational buildings
- Positive wall attachment with extra long (2") screw

Gauge	Quantity and Size of Round Head Wood Screws	Quantity in Case	Case Weight Average (lbs.)	
.125	$1-2 \times 12$ $1-\frac{3}{4} \times 10$	10 pcs.	8	



# INDUSTRIAL, FARM, GARAGE DOOR HARDWARE



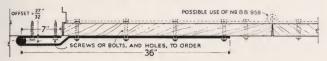
CATALOG 19

# STANLEY

*	PAGE
Accordion Door Hardware	G22
Bolts — Cane	G4
Bolts — Chain	G5
Bolts - Cremone	G4
Bolts - Foot	G5
Bumper Shoes	G20
By-Passing Door Hardware	G7
Door Braces	G26
Door Holders	G26
Door Pulls	G20
Door Stops	G20
Flat Track	G19
Floor Door Guides	G20, G21
Folding Sliding Door Hardware	G8
Hangers	G12 - G19
Hinges	G2 - G4
Rolling Door Hardware	G9
Stake Holder	G21
Stay Rollers	G21
Straight Sliding Door Hardware	G6, G10
"Swing-Up" Door Hardware	G23 - G26
Track Brackets	G11, G16, G18
Trolley Track	G10, G11, G15, G17
Trolley Trucks	G12, G16, G18

#### TRIPLE-WEIGHT FULL SURFACE HINGES







SCREWS OR BOLTS, AND HOLES, TO ORDER

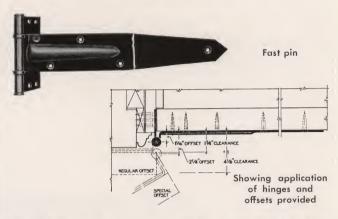
#### BB957 (ball bearing) BB959 (ball bearing) steel - plain

- For very heavy doors of warehouses, industrial buildings, etc.
- Hinges swing doors entirely clear of opening: doors must set flush with the casing
- Made of triple weight wrought steel; ¾" in thickness up to 72" in length
- Equipped with two Stanley permanently lubricated ball bearings which prevent wear at the joints and insure easy operation of the door
- Door leaf, as regularly made, has bolt holes 9/16" in diameter
- Pad of BB957 has holes 13/16" in diameter
- Special hole locations on order: furnished without screws or bolts unless otherwise specified
- Hinges made to order. A sketch of the jamb and door must accompany order showing exact conditions, thickness and weight of door

Gauge of metal .375. Diameter of pin 3/4"

Size, Length of Each Door Leaf	Width of Each Door Leaf		Jamb Leaf (inches)	Length of Joint (inches) BB959	Per Avei	Pair Pair rage os.) BB959
(inches)	(inches)	BB957	BB957			
up to 36	3	8	*	6%	44	54
37 to 48	3	8	*	63/8	54	70
49 to 60	3	8	*	6%	60	85
61 to 72	3	8	*	63/8	70	100
Packed as o	rdered		*As o	rdered		

# BALL BEARING HINGES EXTRA-HEAVY HALF SURFACE



# BB1458 (non-template) BBTM\$1458 (template)

steel — japanned, dead black or zinc plated finishes with screws

- For doors of warehouses, industrial buildings, etc.
- Made of extra heavy wrought steel, toughened and hardened by cold rolling, corrugated for added strength
- Equipped with two Stanley permanently lubricated ball bearings which prevent wear at the joints and insure easy operation of the doors
- Screw holes in the door leaf are made to take carriage bolts or screws
- Carriage bolts furnished on order specify thickness of door
- Hinges in dead black finish are first bonderized.
   The bonderizing forms a strong bond between the metal and final finish specify J1, with a rust-resisting base KJ1
- BB1458 size 36'' with jamb leaf  $4\frac{1}{2}''$  wide furnished (on order at additional cost) with an offset of  $2\frac{1}{4}''$ , giving a maximum throw or clearance of  $4\frac{1}{8}''$
- Furnished in japanned (J), zinc plated (K), dead black (J1) or (KJ1) finishes

Size, Length of Door Leaf (inches)		Width of Jamb Leaf (inches)	Width of Door Leaf at Joint (inches)	Offset (inches)	Throw or Clear- ance (inches)	For Minimum Top Rail (inches)	Gauge of Metal
12	7	213/16	3	11/16	13/4	5	.162
18	7	213/16	3	11/16	13/4	5	.162
24	7	213/16	3	11/16	13/4	5	.162
*36	8	35/16	4	11/16	13/4	6	.197

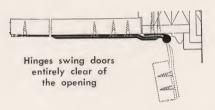
Size, Length of Door Leaf (inches)	Quantity and Size of F.H. Wood Screws Per Pair	Quantity and Size of Machine Screws Per Pair Jamb Leaf BBTM\$1458	Pair in Box	Pair in Case	Weight Per Case Average (lbs.)
12	20-1½x14	10-1/2x1/4-20	1	12	87
18	22-1½x14	$10 - \frac{1}{2}x^{\frac{1}{4}} - 20$	1	12	108
24	24-1½x14	$10-\frac{1}{2}x^{\frac{1}{4}}-20$		1	10
*36	30-2 x18	12-5/8x5/6-18		1	21

<sup>\*</sup>When ordered for doors other than 21/4", specify door thickness

# BALL BEARING HINGES FULL SURFACE EXTRA-HEAVY



Fast pin



BB1456 (non-template)
BBTMS1456 (template)

steel — japanned, dead black or zinc plated finish with screws

- For doors of warehouses, industrial buildings, etc.
- Hinges swing doors entirely clear of the opening
- Doors must set flush with the casing
- Made of extra heavy wrought steel, toughened and hardened by cold rolling, corrugated for added strength
- Equipped with two Stanley permanently lubricated ball bearings which prevent wear at the joints and insure easy operation of the doors
- Screw holes in the door leaf are made to take carriage bolts or screws, carriage bolts furnished on order — specify thickness of door
- Furnished in japanned (J), dead black (J1) or (KJ1) or zinc plated (K) finishes

Size, Length of Door Leaf (inches)	Length of Joint (inches)	Width of Jamb Leaf (inches)	Width of Door Leaf at Joint (inches)	For Minimum Top Rail (inches)	Gauge of Metal
12	7	221/32	3	5	.162
18	7	221/32	3	5	.162
24	7	221/32	3	5	.162
36	8	21/16	4	6	.197

Size, Length of Door Leaf	Quantity and Size of F.H. Wood Screws	Quantity and Size of F.H. Machine Screws Per Pair	Pair	Pair	Case Weight Average
(inches)	Per Pair	Jamb Leaf BBTMS1456	in Box	in Case	(lbs.)
12	20-1½x14	10-1/2x1/4-20	1	12	84
18	22-1½x14	10-1/2x1/4-20	1	12	103
24	22-1½x14	10-1/2x1/4-20		1	10
36	26-2 x18	12-5/8x5/16-18		1	21

# BALL BEARING HINGES FULL SURFACE EXTRA-HEAVY



BB1452 steel — japanned, dead black, or zinc plated with screws

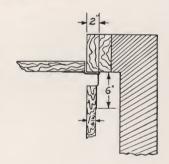
- For folding doors of warehouses, industrial buildings, etc.
- Extra heavy wrought steel, toughened and hardened by cold rolling, corrugated for strength
- Equipped with two Stanley permanently lubricated ball bearings which prevent wear at the joints and insure easy operation of the doors
- Screw holes are made to take carriage bolts or screws. Carriage bolts furnished on order — specify thickness of door
- Furnished in japanned (J), dead black (J1) or (KJ1), or zinc plated (K) finishes

Length of Each Leaf (inches)	Length of Joint (inches)	Gauge of Metal	Quantity and Size of F.H. Wood Screws Per Pair	Pair in Box	Pair in Case	Case Weight Average (lbs.)
10	3	.162	20 - 1½ x 14	1	10	63

# FULL SURFACE HINGES FOR FOLDING GARAGE DOORS



Fast spun pin



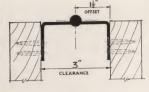
### 7371/2 steel - japanned finish with screws

- For folding and "round the corner" exterior doors
- Made of wrought steel, toughened and hardened by cold rolling

	Length of Door Leaf (inches)	Length of Joint (inches)	Width of Jamb Leaf (inches)	Gauge of Metal
	6	4	2	.130
	Quantity a of F.H. Screws Po	Wood	Pair in Box	Net Weight Per Pair Average (lbs.)
•	20 - 11/2	4 x 12	1	3

# **FULL SURFACE HINGES** FOR FOLDING GARAGE DOORS





offset provides 3" clearance between doors in open position

Size 4" x 6" illustrated Fast spun pin

# 734 steel - japanned finish with screws

- For folding doors. The offset allows clearance for other hardware that may project from the doors
- Made of cold rolled steel
- Screw holes are made to take carriage bolts or wood screws. Carriage bolts furnished on order (at additional cost), specify thickness of door
- On order with 34" offset providing 11/2" throw

Size Open (inches)	Length of Joint (inches)	Offset (inches)	Gauge of Metal
4 x 3½	4	1	.130
4 x 4	4	11/2	.130
4 x 6	4	11/2	.130

Size Open (inches)	Quantity and Size of F.H. Wood Screws Per Pair	Pair in Box	Weight Per Pair Average (lbs.)
4 x 3½	16 — 1½ x 10	1	2.50
4 x 4	$16 - 1\% \times 10$	1	2.60
4 x 6	$16 - 1\frac{1}{4} \times 10$	1	3.00

#### CANE BOLTS

#### STRIKES







For wood

For concrete

#### steel - bright zinc 1010 plated with screws

- A strong, positive bolt for locking heavy doors. Also holds door open
- The lip at top prevents bolt from slipping out of guide
- Throw is almost unlimited . . . bolt drops by gravity
- Both strikes furnished

Size, Length (inches)	Round Bolt (inches)	Quantity and Size of F.H. Wood Screws Per Piece	Bolts in Box	Bolts in Case	Case Weight Average (lbs.)
12	1/2	(6-11/4 x 12	2	40	54
18	19/32	$12 - 1 \times 6$	2	20	48
24	19/32	for all sizes	2	10	35

#### GARAGE DOOR HINGES



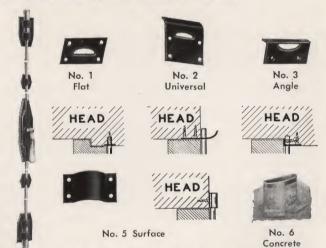
wrought steel -Sc966 japanned, with screws

Loose pin — full or half surface

- For residential garage doors
- Half or full surface application. For full surface application doors must set flush with casing

	Size, Length of Door Leaf (inches)	Length of Joint (inches)	Width of Jamb Leaf (inches)	Width of Door Leaf at Joint (inchès)		Gauge of Metal
	8	51/2	2	2	3/4	.137
	10	7	2	3	1/2	.150
	12	73/4	2	3	7/8	.156
	Size, Length of Door Leaf (inches)	Quantity and Size of F.H. Wood Screws Per Pair		Pair in Box	Pair in Case	Case Weight Average (lbs.)
•	8	18 - 11/2	2 x 12	1	10	35
	10	18 - 11/2	2 x 14	1	10	50
	12	$20 - 1\frac{1}{2}$		1	10	68

#### EXTRA-HEAVY CREMONE BOLT



Packed with strikes 2, 3 and 6 • Nos. 1 and 5 on order Locked

1052 steel - zinc plated, japanned or position dead black finishes with screws

- For right or left hand doors (opening in or out) of garages and industrial buildings
- Stock sizes for doors 7', 7'6" and 8' in height. Adjustment of 6" upward at 1/4" intervals. Furnished on order for doors of any height
- Brass handle located 42" from bottom of door
- Furnished at additional cost, with handle outside or with two handles, one inside and one outside
- Rods and bolt heads are steel, zinc plated

Case (inches)	Length of Handle (inches)	Rods Half Oval (inches)	Bolt Heads Half Oval (inches)		Top and Bottom Guides (inches)
12 x 3	7	3/6 x 3/4	3/8 X	11/2	5½ x 33/8
Center Guides (inches)	Throw (Up and Dow (inches)	n) Projection (inches)	1	Bolts in Case	Weight Per Bolt Average (lbs.)
215/6 x 211/6	11/2	21/2		1	12

Furnished in zinc plated (K), japanned (KJ), or dead black (KJI) finishes Rods wrapped separately

#### FOOT BOLTS

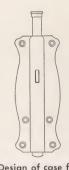


1056





Concrete strike



Design of case for 1056 - size 10"

#### steel - japanned or bright zinc plated 1056 with screws 1057

- For garages and industrial buildings
- Smaller sizes for cabinets or double screen doors
- Furnished with zinc plated bolt
- Operated by pressure of the foot on the cap and released by pressure on the trip
- 1056 when released, the bolt is retracted by a heavy music wire spring
- 1057 the bolt need not be thrown to extreme position before it will hold, as it will hold in any position

Number	Size, Length of Bolt (inches)	Case (inches)	Diameter of Bolt (inches)	Throw (inches
	3	2½ x 13/8	1/2	1/2
	4	3% x 1½	39/64	1
105/	5	41/2 x 11/16	39/64	1
1056	6	5 x 2	23/32	13/32
	8	$7 \times 2^{3/4}$	13/16	11/4
	10	9 x 3%	27/32	11/4
1057	6	5 x 2	23/32	3/4

Size, Length of Bolt (inches)	Strike (inches)	Quantity and Size of F.H. Wood Screws (case)	Bolts in Box	Bolts in Case	Case Weight Average (Ibs.)
3*	13/4 x 15/16	6- <sup>3</sup> / <sub>4</sub> x 6	5	100	21
4*	21/4 x 11/8	$6 - \frac{3}{4} \times 7$	5	50	21
5*	21/4 x 11/8	$6 - \frac{3}{4} \times 7$	5	50	25
6*	213/32 x 11/4	$6 - 1 \times 8$	5	50	40
8*	$2\frac{3}{4} \times 1\frac{1}{2}$	$6 - 1\frac{1}{4} \times 10$	1	25	39
10*	23/8 x 2	$10 - 1\frac{1}{4} \times 12$	1	10	29
6†	213/32 x 11/4	6-1 x 8	5.	50	40

\*No. 1056 †No. 1057

### CD1056J visual pack, with screws, japan finish

Catalog Number	Quantity	Packs	Packs	Case Weight
	Per Pack	Per Box	Per Case	(lbs.)
CD1056J - 6"	1 ea.	· 5	50	50

For these and other visually packed items see Section H

#### CHAIN BOLTS









0

1055

#### steel - japanned or bright zinc plated 1055 with screws

- For doors of garages and industrial buildings
- Can be used on doors opening in by reversing the bolt
- Smaller sizes are for cabinets or double screen doors
- Furnished with zinc plated bolt
- Equipped with a strong music wire spring which throws the bolt automatically when chain is released. Chain is 24" long
- Both strikes furnished

Size, Length of Bolt (inches)	Case (inches)	Diameter of Bolt (inches)	Throw (inches)	Angle Strike (inches)
2	1½ x 11/6	3/8	5/16	½ x 1½ x ½
3	21/2 x 11/6	15/32	1/2	3/4 x 11/2 x 1/4
4	3% x 1½	%16	5/8	7/8 x 15/8 x 5/6
5	41/8 x 111/16	%6	11/16	15/16 x 1 11/16 x 3/8
6	$4^{15}/_{6} \times 2$	23/32	11/16	11/8 x 1 15/6 x 1/2
8	$7 \times 2^{23}/_{32}$	25/32	13/16	$1\frac{1}{8} \times 2\frac{3}{4} \times \frac{1}{2}$
10	9 x 3 <sup>3</sup> / <sub>8</sub>	27/32	7/8	$1\frac{1}{8} \times 2\frac{3}{4} \times \frac{1}{2}$

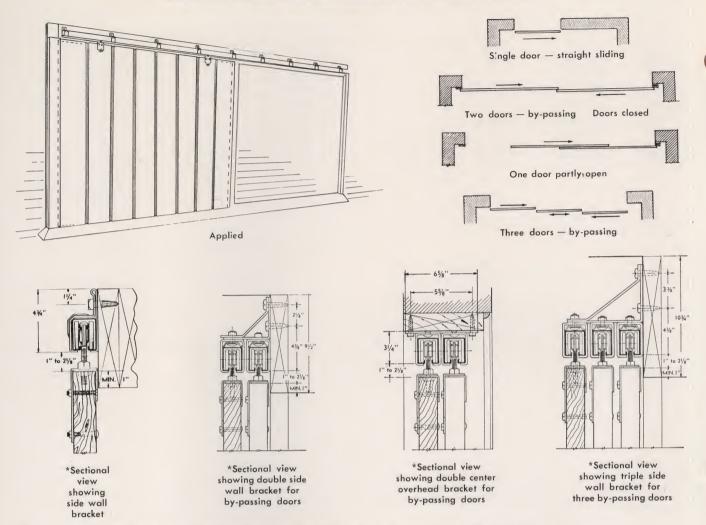
Size, Length of Bolt (inches)	Surface Strike (inches)	Quantity and Size of F.H. Wood Screws (per piece)	Bolts in	Bolts in Case	Case Weight Average (lbs.)
2	1¼ x ½ x ½	6- 5/8x 4 2- 5/8x 6	10	100	20
3	11/6 x 11/6x 5/8	$8-\frac{3}{4}\times 6$	5	100	34
4	1 13/16x 3/4 x 13/16	$8- \frac{3}{4} \times 7$	5	50	30
5	1 13/16x 3/4 x 15/16	$8- \frac{3}{4} \times 7$	5	50	34
6	2 x1 x11/6	8—1 x 8 2— 7/8 x 8	5	50	54
8	$2^{15}/_{6} \times 1^{1/_{8}} \times 1^{1/_{8}}$	8-11/4x10 2- 7/8x 8	1	25	52
10	25/8 x11/4 x11/4	10-11/4x12 2- 7/8x 8	1	10	28

#### CD1055J visual pack, with screws, japan finish

Catalog Number	Quantity	Packs	Packs	Case
	Per Pack	Per Box	Per Case	Weight (lbs.)
CD1055J - 6"	1	5	50	60

For these and other visually packed items see Section H

### STRAIGHT SLIDING EXTERIOR DOOR HARDWARE

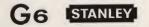


- \*Dimensions shown are for X weight hardware. For dimensions using Y and W weight hardware see pages G15 and G17
- The following table is for guidance in selecting hardware for typical straight sliding door installations
- Hardware listed for the various installations is not packed in sets. Each item must be ordered separately
- Refer to catalog pages in this section for detailed information or substitutions for items in table below

# HARDWARE SELECTOR GUIDE FOR SINGLE STRAIGHT SLIDING DOORS WEIGHING UP TO 350 LBS. EACH\*\* — \*\*\* (FOR PASSING DOORS — SEE NEXT PAGE)

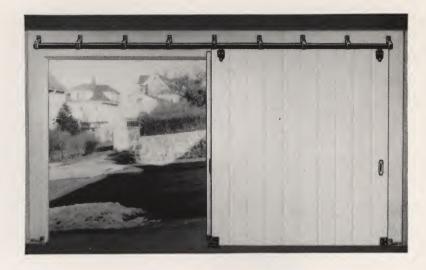
		Number of Doors, Opening Size and Quantity of Hardware Required							
Number	and Type of Hardware	1 Door 8' Opening	1 Door 10' Opening	1 Door 12' Opening	2 Bi-parting 8' Opening	2 Bi-parting 10' Opening	2 Bi-parting 12' Opening		
X2641	track	2 pieces 8'	2 pieces 10'	2 pieces 12'	2 pieces 8'	2 pieces 10'	2 pieces 12'		
X2650-C	bracket	9 only	11 only	13 only	9 only	11 only	13 only		
X2641-EC	end cap	2 only	2 only	2 only	2 only	2 only	2 only		
X2650	hanger	1 pair	1 pair	1 pair	2 pair	2 pair	2 pair		
2548	door stop	2 only	2 only	2 only	2 only	2 only	2 only		
2556	bumper shoes	2 pair	2 pair	2 pair	4 pair	4 pair	4 pair		
2552	center guide and stop	-			1 only	1 only	1 only		
1257 no. 3		1 only	1 only	1 only	2 only	2 only	2 only		
1271	flush pull	1 only	1 only	1 only	2 only	2 only	2 only		
2559	stay roller	1 only	1 only	1 only	2 only	2 only	2 only		
925-4"	hasp (optional)	1 only	1 only	1 only	2 only	2 only	2 only		

<sup>\*\*</sup>FOR DOORS WEIGHING UP TO 700 LBS. EACH substitute: Y weight hardware for X weight hardware in the table; 2557 stay roller for 2559



<sup>\*\*\*</sup>FOR DOORS WEIGHING UP TO 1000 LBS. EACH substitute:
W weight hardware for X weight hardware in the table;
YW2552½ end guide and stop for 2548;
YW2552 center guide and stop for 2552;
2554 stay roller for 2559

#### BY-PASSING SLIDING EXTERIOR DOOR HARDWARE



HARDWARE SELECTOR GUIDE FOR BY-PASSING SLIDING DOORS WEIGHING UP TO 350 LBS. EACH\*\* — \*\*\*

(WITH TROLLEY TRACK FOR EACH DOOR)

		Number of Doors, Opening Size and Quantity of Hardware Required					
Number and Type of Hardware		2 By-passing Doors 8' Opening	2 By-passing Doors 16' Opening	3 By-passing Doors 16' Opening			
X2641	track	2 pieces 8'	4 pieces 8'	6 pieces 8'			
X2651-D	double bracket	5 only	9 only				
X2651-T	triple bracket			9 only			
½" x 2"	lag screws for brackets	10 only	18 only	18 only			
X2641-EC	end cap	4 only	4 only	6 only			
X2650	hanger	2 pair	2 pair	3 pair			
2548	door stop	2 only	2 only	2 only			
2556	bumper shoes	4 pair	4 pair	6 pair			
2551 no. 2	floor guide	1 only	1 only				
2551 no. 3	floor guide			2 only			
1257 no. 3	pull	2 only	2 only	2 only			
1271	flush pull	2 only	2 only	4 only			
1010 — 18"	cane bolt			2 only			

<sup>\*\*</sup>FOR DOORS WEIGHING UP TO 700 LBS. EACH substitute: Y weight hardware for x weight hardware in table

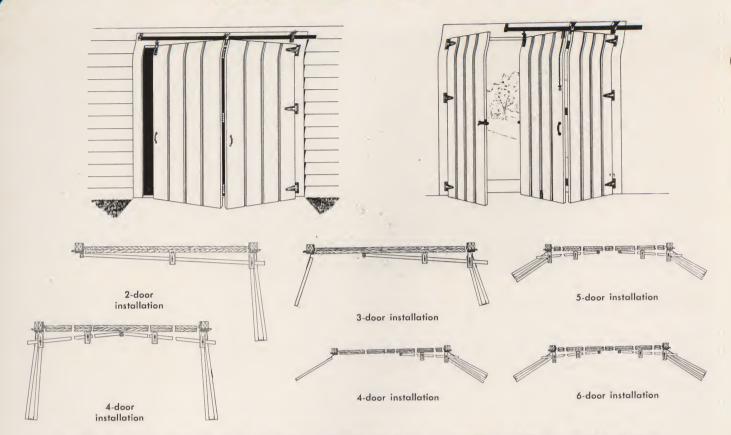
HARDWARE SELECTOR GUIDE FOR BY-PASSING SLIDING DOORS WEIGHING UP TO 125 LBS. EACH (WITH SINGLE RUN OF TROLLEY TRACK)

Number and Type of Hardware		Number of Doors, Opening Size at 2 By-passing Doors 8' Opening	and Quantity of Hardware Required  2 By-passing Doors 16' Opening
X2641	track	1 piece 8'	2 pieces 8'
X2650-C	bracket	5 only	9 only
½" x 2"	lag screws for brackets	5 only	9 only
X2641-EC	end cap	2 only	2 only
X2646	hanger	2 pair	2 pair
2548	door stop	2 only	2 only
2556	bumper shoes	4 pair	4 pair
2551 no. 2	floor guide	1 only	1 only
1257 no. 3	pull	2 only	2 only
1271	flush pull	2 only	2 only

When using single run of track hardware available in X weight only as shown in table

<sup>\*\*\*</sup>FOR DOORS WEIGHING UP TO 1000 LBS. EACH substitute:
W weight hardware for X weight hardware in table;
YW2552½ end guide and stop for 2548;
YW2551 floor guide for 2551 No. 2

# FOLDING SLIDING EXTERIOR DOOR HARDWARE

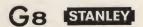


- Use following table as guide in selecting hardware for typical folding sliding door installations
- Hardware listed for the various installations is not packed in sets as such. Each item must be ordered separately
- Refer to catalog pages in this section for detailed information or possible substitutions for items shown in the table

HARDWARE SELECTOR GUIDE FOR FOLDING SLIDING DOORS WEIGHING UP TO 150 LBS. EACH \*\* - \*\*\* (NOT EXCEEDING \*8' IN HEIGHT)

			N	umber of Doors	Opening Size	and Quantity of	Hardware Requ	ired	
Number and Type of Hardware		2 Doors 8' Opening	3 Doors 8' Opening	3 Doors 10' Opening	3 Doors 12' Opening	4 Doors 2 Each Way 16' Opening	4 Doors 3 Sliding 16' Opening	5 Doors 16' Opening	6 Doors 16' Opening
X2641	track	1 pc. 10'	1 pc. 8'	1 pc. 8'	1 pc. 10'	2 pcs. 10'	1 pc. 10'	2 pcs. 8'	2 pcs. 8'
X2650-C	bracket	1 only	1 only	1 only	1 only	2 only	1 only	2 only	2 only
1/2" x 2"	lag screws for X2650-C	1 only	1 only	1 only	1 only	2 only	1 only	2 only	2 only
X2610-I	bracket	1 only	1 only	2 only	2 only	2 only	2 only	2 only	2 only
X2610-E	bracket	1 only	1 only	1 only	1 only	2 only	1 only	2 only	2 only
3/8" x 21/2"	lag screws for X2610-I	,	,	,	,				
	and X2610-E	6 only	6 only	9 only	9 only	18 only	9 only	12 only	12 only
X2641-EC	end cap	2 only	2 only	2 only	2 only	2 only	2 only	4 only	4 only
X2610	hanger	1 only	1 only	1 only	1 only	2 only	1 only	2 only	2 only
1055 — 6"	chain bolt	1 only	1 only	1 only	1 only	2 only	2 only	2 only	3 only
1057 — 6"	foot bolt	1 only	1 only	1 only	1 only	2 only	2 only	2 only	3 only
1257 no. 3	pull	2 only	1 only	1 only	1 only	2 only	2 only	2 only	2 only
1260 no. 4	thumb latch		1 only	1 only	1 only		1 only	1 only	1 only
Sc966 — 10"	T-hinge	1½ pair	3 pair	3 pair	3 pair	3 pair	3 pair	3 pair	3 pair
734 4" x 3½"	9	1½ pair	1½ pair	1½ pair	1½ pair	3 pair	3 pair	4½ pair	6 pair
1245 no. 2	padlock eye		1 pair	1 pair	1 pair	1 pair	1 pair	1 pair	1 pair
2550	floor guide					1 pair			
2556	bumper shoes					2 pair			

<sup>\*</sup>For doors over 8' high, one additional hinge per door is required for each 2½ feet or fraction thereof in height



<sup>\*\*</sup>FOR DOORS WEIGHING UP TO 300 LBS. EACH AND NOT EXCEEDING \*8' IN HEIGHT substitute:
Y weight hardware for X weight hardware in the table;
BB1456 — 12" for Sc966 — 10";
1010 — 18" for 1057

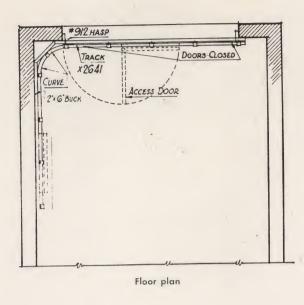
<sup>\*\*\*</sup>FOR DOORS WEIGHING UP TO 500 LBS. EACH AND NOT EXCEEDING \*8' IN HEIGHT substitute:

W weight hardware for X weight hardware in the table;

BB1456 — 12" for Sc966 — 10";

1010 — 18" for 1057

# ROLLING DOOR "ROUND-THE-CORNER" EXTERIOR DOOR HARDWARE





- The following table is for guidance in selecting hardware required for typical rolling door "round-the-corner" installations
- Hardware listed for the various installations is not packed in sets as such. Each item must be ordered separately
- Refer to catalog pages in this section for detailed information or possible substitutions for items shown in the table

HARDWARE SELECTOR GUIDE FOR ROLLING DOORS "ROUND-THE-CORNER" WEIGHING UP TO 150 LBS. \*\* — \*\*\*

(NOT EXCEEDING \*8' IN HEIGHT OR 3' IN WIDTH)

Number of I	Doors, Opening	Cizo and	Quantity of	Hardware	Required

		Rumber of boors, opening ofte and quantity of marginal and						
Number an	nd Type of Hardware	3 Doors 8' Opening	4 Doors 8' Opening	3 Doors 10' Opening	4 Doors 12' Opening	5 Doors 14' Opening	6 Doors 3 Each Side 16' Opening	
X2641	track	1 piece 8'	1 piece 8'	1 piece 10'	2 pieces 6'	1 piece 8'	4 pieces 8'	
		1 piece 6'	1 piece 6'	1 piece 8'	1 piece 10'	3 pieces 6'		
X2641-CT	track — 24" radius curve	1 piece	1 piece	1 piece	1 piece	1 piece	2 pieces	
X2650-C	bracket	10 only	10 only	12 only	14 only	16 only	21 only	
½" x 2"	lag screws for X2650-C	10 only	10 only	12 only	14 only	16 only	21 only	
X2605	hanger	3 only	4 only	3 only	4 only	5 only	7 only	
1260 no. 3	thumb latch	1 only	1 only	1 only	1 only	1 only	1 only	
1257 no. 3	pull	1 only	1 only	1 only	1 only	1 only	2 only	
Sc912 — 4½"	hasp	1 only	1 only	1 only	1 only	1 only	1 only	
2556	bumper shoes	1 pair	1 pair	1 pair	1 pair	1 pair	2 pair	
2548	stop and binder	1 only	1 only	1 only	1 only	1 only		
2550	floor guide	1 only	1 only	1 only	1 only	2 only	2 only	
734 4" x 3½"	hinge	1½ pair	1½ pair	1½ pair	1½ pair	1½ pair	1½ pair	
737½ 4" x 6"	hinge	1½ pair	3 pair	1½ pair	3 pair	4½ pair	4½ pair	
1010 — 18"	cane bolt						1 only	
2552	center guide and stop						1 only	

<sup>\*</sup>For doors over 8' high, one additional hinge per door is required for each 2½ feet or fraction thereof in height

<sup>\*\*</sup>FOR DOORS WEIGHING UP TO 300 LBS. EACH AND NOT EXCEEDING \*8' IN HEIGHT OR 3' IN WIDTH SUBSTITUTE:

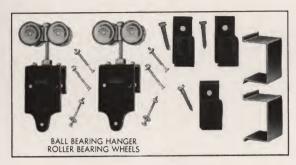
Y weight hardware for X weight hardware in the table;

<sup>\*\*\*</sup>FOR DOORS WEIGHING UP TO 500 LBS. EACH AND NOT EXCEEDING \*8' IN HEIGHT OR 3' IN WIDTH SUBSTITUTE:

W weight hardware for X weight hardware in the table; W2650 for X2605

# STRAIGHT SLIDING EXTERIOR DOOR HARDWARE TRACK AND HANGERS FOR DOORS UP TO 350 LBS.

#### HANGER AND BRACKET SET



With adjustable hangers for doors 15%" to 2½" in thickness



Applied to barn

# 5X2650 steel - japanned, trolley bright zinc plated

#### Set consists of:

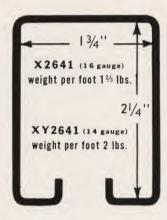
- 1 pair hangers X2650
- 3 brackets X2650-C
- 2 end caps X2641-EC
- with bolts and lag screws
- For doors up to 350 lbs. in weight: used with trolley track X2641
- The four-wheel hanger has a ball bearing on the swivel and roller bearings in the wheels
- Hanger is made with both vertical and lateral adjustment, which can be set at any position
- Aprons provide bearing surface on each side of the door
- Brackets are so designed that tightening the lag screws, when mounting, draws them tightly around the track, holding the track firmly in place
- Brackets should be spaced 2' on centers

One complete set in a box: five sets in a case. Case weight, 41 lbs.

Order track separately. Furnished in 6', 8' 10' and 12' lengths. Order additional brackets separately to provide 2' spacing

#### MEDIUM TROLLEY TRACKS





X2641 (16 gauge) XY2641 (14 gauge) X2643 (16 gauge) steel — japanned finish

- Made of wrought steel in japanned finish. Furnished galvanized on order, at additional cost
- XY2641 will fit any hanger or bracket indicated for use with track X2641
- X2643 has screw holes for No. 12 screws on 2' centers. Used for lightweight installations not requiring support of brackets

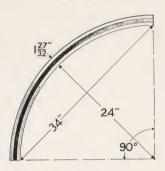
*Stock Lengths			Pieces in a Bundle			
X2641	X2643	XY2641	X2641	X2643	XY2641	
6'		6'	4		2	
8′	8′	8'	4	4	2	
10'	10'	10'	4	4	2	
12'			4			

Net	Weight	per	Bundle
	Average	e (Ib	s.)

			Maciale (193.)				
*Stock Lengths		X2641	X2643	XY2641			
_	6′	38		26			
	8′	52	52	34			
	10′	66	66	42			
	12'	78					

<sup>\*</sup>Other lengths available on order at additional cost

X2641-CT Curved track



X2641-CT 24" dimensions

# X2641-CT steel - japanned

- Made of wrought steel in one piece with 90° curve
- X2641-CT 16 gauge, made with 24" or 36" radius

Radius	Per Piece (lbs.)
24"	5
36"	10

# TRACK BRACKETS FOR TROLLEY TRACK X2641 (16 GAUGE) OR XY2641 (14 GAUGE)

steel - japanned or galvanized Recommend spacing brackets 2' on centers



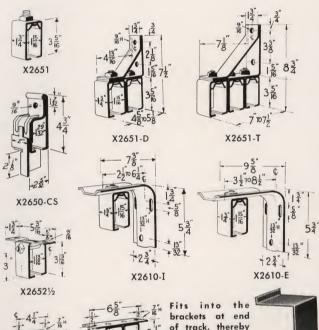
"Hold-fast" clamp

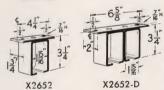
- Furnished with all brackets except X2650-C, X2650-CS, X2652, X2652-D and X26521/2
- The "hold-fast" clamp consists of a clamping plate with bolt and nut, which fits into the track bracket
- Tightening of the nut causes ends of clamping plate to press down on the track insuring a rigid, perfectly aligned surface for the trolley wheels
- Any number of sections can be joined together into one continuous piece of non-rattling track, allowing the wheels to roll smoothly and noise-
- The joints are virtually locked together

### TRACK BRACKETS (cont'd)



- X2650C bracket is designed to prevent rattling by its vise-like action
- In tightening the lag screw the sides of the bracket are drawn tightly around the track, holding it rigidly in place
- A flat, straight surface is thus assured for the hanger, which rolls smoothly along the track without hitching or binding





of track, thereby making the track birdproof. Order separately



X2641-EC

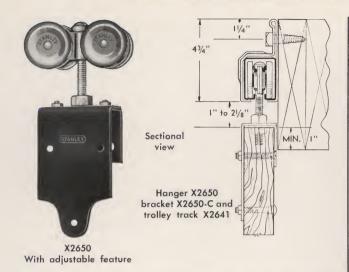
Catalog No.	Style	Pieces in Case	Case Weight Average (lbs.)
X2610-E	End adjustable	10	33
X2610-I	Intermediate adjustable	10	30
*X2650-C	Side mounted	25	22
*X2650-CS	Center stop	10	12
*X2651	Overhead mounted	25	28
*X2651-D	Side mounted, double	10	35
*X2651-T	Side mounted, triple	10	52
†*X2652	Overhead mounted, parallel	25	30
*X2652-D	Overhead mounted, double parallel	10	23
*X2652½	Overhead mounted, parallel	10	13
X2641-EC	End cap	25	1

Packed without screws

\*Same brackets used at ends of track with end caps X2641-EC

When desired, attaching plate can be turned lengthwise; put in a vise and turn into position

#### HANGERS FOR STRAIGHT SLIDING DOORS UP TO 350 LBS.



#### steel - japanned, trolley bright zinc X2650 plated BBX2650

- For single or by-passing sliding doors
- Aprons provide bearing surface on both sides of
- X2650 equipped with a ball bearing on the swivel and roller bearings in the wheels for normal low frequency use
- BBX2650 equipped with a ball bearing on the swivel and ball bearings in the wheels for high frequency use
- Made with both vertical and lateral adjustment which can be set in any position
- Templates are available on request showing apron hole locations

#### **STATISTICS**

Door thickness: 15%" to 21/4" Door weight per pair: 350 lbs. maximum

Wheel diameter: X2650, 21/8"; BBX2650,17/8"

Long apron : 51/2" x 31/4" Short apron : 23/8" x 31/4" Gauge of metal: 12

Track: use X2641

One pair in a box with stove and carriage bolts. Five pair in a case. Case weight 26 lbs.

### TROLLEY TRUCKS FOR **OVERHEAD CARRIER SYSTEMS**

XT2600 **BBXT2600** 

steel - bright zinc plated



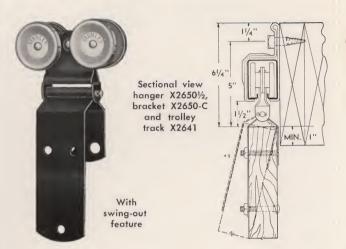
XT2600

Illustrated

Trolley trucks without aprons carry same specification as hangers X2650 or BBX2650

- For use with trolley track X2641 (16 gauge) or XY2641 (14 gauge)
- Will carry loads up to 175 pounds per trolley

One pair in a box. Ten pair in a case. Case weight 28 lbs.



#### X26501/2 steel - japanned, trolley bright zinc plated

- For single or by-passing doors
- Aprons provide bearing surface on both sides of the door
- Made with one-piece saddle for the double truck, insuring added strength
- Aprons are hinged, allowing a swing-out feature
- Equipped with roller bearing wheels without adjustment

#### **STATISTICS**

Door thickness: 134" to 2"

Door weight per pair: 350 lbs. maximum

Wheel diameter: 21/8"

Long apron : 51/2" x 31/4" Short apron : 23/4" x 31/4"

Gauge of metal: 12

Track: use X2641

One pair in a box with stove and carriage bolts. Ten pair in a case. Case weight 45 lbs.

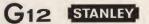
### TROLLEY TRUCKS FOR **OVERHEAD CARRIER SYSTEMS**

# BBXT26001/2 steel - bright zinc plated

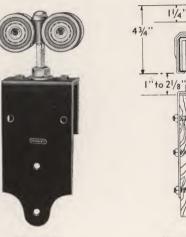
- For use with trolley track X2641 (16 gauge)
- Will carry loads up to 150 pounds per trolley
- Equipped with a ball bearing on the swivel and ball bearings in wheels. Wheel diameter 17/8"

Made with vertical adjustment, which can be set in any position

One pair in a box. 25 pair in a case. Case weight 43 lbs.



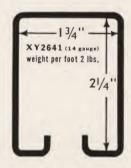
### For Doors Up To 450 Pounds



**BBXY2650** shown with adjustable feature

Hanger BBXY2650 bracket X2650-C and trolley track XY2641

sectional view



### XY2650 **BBXY2650**

steel - japanned, trolley bright zinc plated

- For single or by-passing sliding doors
- Aprons provide bearing surface on both sides of the door
- XY2650 equipped with a ball bearing on the swivel and roller bearings in the wheels for normal low frequency use
- BBXY2650 equipped with a ball bearing on the swivel and ball bearings in the wheels for high frequency use
- Made with both vertical and lateral adjustment, which can be set in any position

#### **STATISTICS**

Door thickness: 15%" to 23%"

Door weight per pair : XY2650, 350 lbs. maximum

BBXY2650, 450 lbs. maximum

Wheel diameter: XY2650, 21/8"; BBXY2650, 17/8"

Long apron : 711/6" x 4" Short apron : 215/6" x 4"

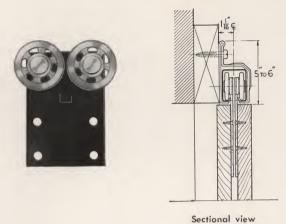
Gauge of metal: 10

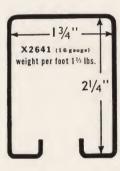
Track: use XY2641

One pair in a box with stove and carriage bolts Five pair in a case Case weight 35 lbs.

Specify door thickness when ordering

#### For Doors Up To 125 Pounds





### X2646 steel - aprons japanned

- An inexpensive hanger for light by-passing sliding
- For use on one run of trolley track X2641 (16 gauge)
- Simple in design, trouble-proof and easy to install
- The cast iron wheels are equipped with roller bearings
- Apron made with a lug which accurately locates position on door

#### **STATISTICS**

Door weight per pair : 125 lbs. maximum

Wheel diameter: 21/8"

Apron : 5" x 31/2"

Gauge of metal: 11

Track: use X2641

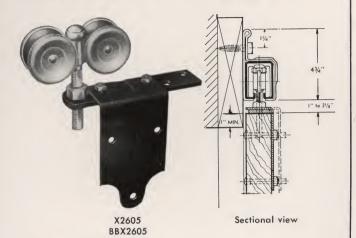
One pair in a box with F. H. wood screws Ten pair in a case

Case weight 21 lbs.

Flat head bolts and nuts furnished on order — specify

door thickness

# HANGERS FOR "ROUND-THE-CORNER" SLIDING DOORS UP TO 150 LBS.







X2605 BBX2605

BBX26051/2

steel - japanned, trolley bright zinc plated

- For rolling doors not over 2" in thickness, 3' in width, or 150 pounds in weight. Doors should be of equal width
- X2605 equipped with a ball bearing on the swivel and roller bearings in the wheels
- BBX2605 and BBX26051/2 equipped with a ball bearing on the swivel and ball bearings in the wheels
- Made with both vertical and lateral adjustment, which can be set in any position

#### **STATISTICS**

Door thickness: Up to 2"

Door weight per pair: 150 lbs. maximum

Wheel diameter: X2605, 21/8"; BBX2605, and

BBX26051/2, 17/8"

Apron: 51/2" x 31/4"

Gauge of metal: 12

Headroom: 534" minimum; 678" maximum

Track: use X2641

One pair in a box with carriage bolts

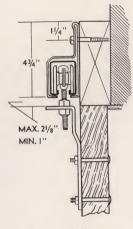
Ten pair in a case

Case weight X2605 — 58 lbs.

BBX2605 - 67 lbs.

BBX26051/2 - 48 lbs.

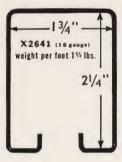
# HANGERS FOR FOLDING SLIDING DOORS





Sectional view hanger X2610, bracket X2650-C and trolley track

BBX2610



#### X2610 BBX2610

steel - japanned, trolley bright zinc plated

- For folding sliding garage doors
- Equipped with a ball bearing on the swivel and roller bearings in the wheels for low frequency use
- Available with ball bearings on the swivel and in the wheels under class number BBX2610 for high frequency use
- Made with both vertical and lateral adjustment, which can be set in any position

#### STATISTICS

Door weight per hanger: 150 lbs. maximum

Wheel diameter: X2610, 21/8"; BBX2610, 17/8"

Apron: 73/4" x 2"

Headroom: 71/4" minimum

Track: use X2641

One only in a box With carriage bolts and nuts Ten only in case Case weight 32 lbs.

#### HEAVY TROLLEY TRACK



### Y2641 (14 gauge) steel - japanned finish

- Made of heavy gauge wrought steel in japanned finish
- Furnished galvanized on order, at additional cost

Stock Lengths (feet)	Pieces in a Bundle	Net Weight Per Bundle Average (lbs.)
6	2	36
8	2	46
10	2	60

#### **CURVED TROLLEY TRACK**



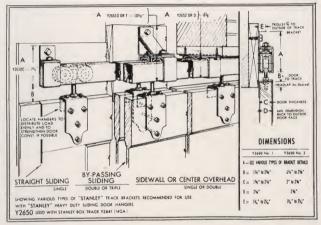
#### Y2641-CT steel - japanned

- Made of wrought steel in one piece with 90° curve
- Y2641-CT, 14 gauge, made only with 36" radius

	Y2641-CT (14 gauge)	
Radius	36"	
Weight, each (lbs.)	14	

# HANGERS FOR HEAVY-STRAIGHT-SLIDING DOORS





Y2650 nos. 1 and 2 steel — japanned, trolley bright zinc plated

- For heavy single or by-passing sliding doors of warehouses, industrial buildings, etc.
- Y2650 equipped with a ball bearing on the swivel and roller bearings in the wheels for low frequency use
- The saddle is made of heavy malleable iron
- Aprons provide bearing surface on both sides of the door
- BBY2650 made the same as Y2650 except wheels have ball bearings for high frequency use
- Made with vertical and lateral adjustment which can be set in any position

#### **STATISTICS**

Door thickness: Y2650-BBY2650 No. 1; 1%" to 2\\"

Y2650-BBY2650 No. 2; 2" to 23/4"

Door weight per pair: 700 lbs. maximum
Wheel diameter: all numbers; 3"

Long apron :  $7\frac{1}{6}$  x 4" Short apron :  $2\frac{15}{6}$ " x 4" Gauge of metal : 10

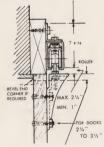
Track: use Y2641

One pair in case with stove and carriage bolts and nuts Weight per case 13 lbs.

# TRACK, HANGERS AND BRACKETS FOR DOORS UP TO 700 LBS.

# HANGERS FOR FOLDING-SLIDING DOORS





Sectional view track securely held in place with the "holdfast" clamp featured on page G11

### Y2610 steel – japanned, trolley bright BBY2610 zinc plated

- For folding sliding doors of warehouses, industrial buildings, public garages, etc.
- Equipped with a ball bearing on the swivel and roller bearings in wheels for low frequency use. With ball bearings on swivel and in wheels under class number BBY2610 for high frequency use
- Made with both vertical and lateral adjustment, which can be set in any position

#### **STATISTICS**

Door weight per hanger: 300 lbs. maximum

Wheel diameter: 3"

Apron : 8¾" x 3¼" x ¼"

Headroom : 8¾" minimum

Track : use Y2641

One only in a box with carriage bolts and nuts Five only in a case. Case weight 48 lbs.

# TROLLEY TRUCKS FOR OVERHEAD CARRIER SYSTEMS



steel – bright zinc plated



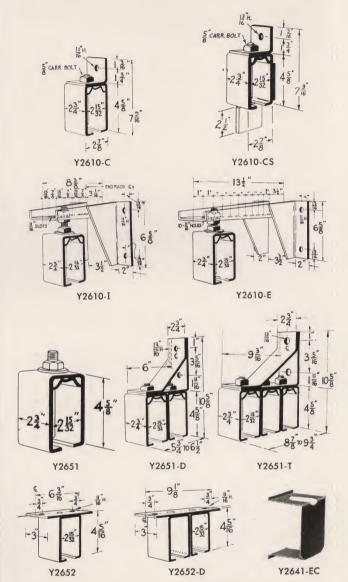
- Wheel diameter 3". For use with trolley track Y2641 (14 gauge)
- Will carry loads up to 350 pounds per trolley
- Made with vertical adjustment which can be set in any position
- YT2600 for low frequency use is equipped with a ball bearing on the swivel and roller bearings in the wheels
- BBYT2600 for high frequency use is equipped with ball bearings on the swivel and in the wheels

Packed to order Weight per pair, 9 lbs.

# HEAVY TRACK BRACKETS FOR TROLLEY TRACK Y2641 (14 GAUGE)

steel - japanned

Recommend spacing brackets 2' on centers



Catalog No.	Style	Pieces in Case	Case Weight Average (lbs.)
*Y2610-C	Side mounted	10	32
*Y2610-CS	Center stop	10	43
*Y2610-E	End adjustable		12 (each)
Y2610-I	Intermediate adjustable		10 (each)
*Y2651	Overhead mounted	10	25
*Y2651-D	Side mounted, double	10	78
*Y2651-T	Side mounted, triple		11 (each)
†*Y2652	Overhead mounted,		
	parallel or cross ear	10	30
*Y2652-D	Overhead mounted,		
	double, cross ear	5	27
Y2641-EC	End cap		26 (100 pcs.)

Packed without screws

\*Same brackets used at ends of track with end caps Y2641-EC

†When desired, attaching plate can be turned lengthwise; put in a vise and turn into position

### HEAVY TROLLEY TRACK



# W2641 (13 gauge) steel - japanned

- Made of heavy gauge wrought steel in japanned finish
- Furnished galvanized on order, at additional cost

Stock Lengths (feet)	Pieces in a Bundle	Net Weight Per Bundle Average (lbs.)	
6	2	40	
8	2	56	
10	2	73	

#### CURVED TROLLEY TRACK



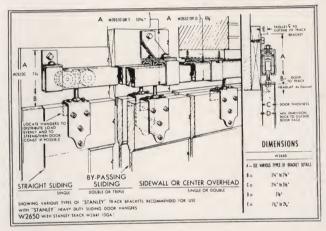
# W2641-CT steel - japanned

- Made of wrought steel in one piece with 90° curve
- W2641-CT, 13 gauge made only with 36" radius

	W2641-CT (13 gauge)
Radius	36"
Weight, each (lbs.)	18

# HANGERS FOR HEAVY-STRAIGHT-SLIDING DOORS





# W2650 steel - japanned, trolley bright zinc plated

- For heavy single or by-passing sliding doors of warehouses, industrial buildings, etc.
- W2650 equipped with a ball bearing on the swivel and roller bearings in the wheels for low frequency use
- The saddle is made of heavy malleable iron
- Aprons provide bearing surface on both sides of the door
- BBW2650 made the same as W2650 except wheels have ball bearings for high frequency use
- Made with vertical and lateral adjustment which can be set in any position

#### Statistics

Door thickness: 21/4" to 31/2"

Door weight per pair: 1,000 lbs. maximum

Wheel diameter: all numbers; 3"

Long apron : 9½" x 4"

Short apron :  $2\frac{3}{4}$  x 4"

Gauge of metal: 7

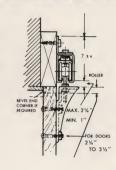
Track: use W2641

One pair in a case with carriage bolts. Case weight 18 lbs.

### TRACK, HANGERS AND BRACKETS FOR DOORS UP TO 1000 LBS.

### HANGERS FOR FOLDING-SLIDING DOORS





Sectional view Track securely held in place with the "holdfast" clamp featured on page G11

#### W2610 BBW2610

BBW2610

steel - japanned, trolley bright zinc plated

- For folding sliding doors of warehouses, industrial buildings, public garages, etc.
- Equipped with a ball bearing on the swivel and roller bearings in wheels for low frequency use. With ball bearings on swivel and in the wheels under class number BBW2610 for high frequency
- Made with both vertical and lateral adjustment, which can be set in any position

#### STATISTICS

Door weight per hanger: 500 lbs. maximum

Wheel diameter: 3"

Apron: 834" x 314" x 14" Headroom: 834" minimum Track: use W2641

One only in box with carriage bolts and nuts Case weight 55 lbs. Five only in case.

# TROLLEY TRUCKS FOR OVERHEAD CARRIER SYSTEMS



steel - bright zinc plated



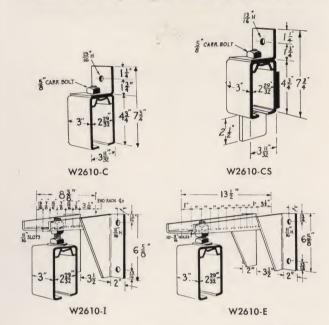
- Wheel diameter 3"; for use with trolley track W2641 (13 gauge)
- Will carry loads up to 500 pounds per trolley
- Made with vertical adjustment which can be set in any position
- WT2600 for low frequency use is equipped with a ball bearing on the swivel and roller bearings
- BBWT2600 for high frequency use is equipped with ball bearings on the swivel and in the wheels

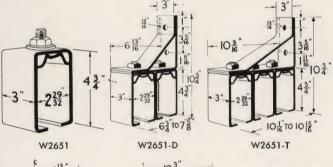
Packed to order Weight per pair 12 lbs.

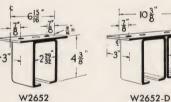
# EXTRA-HEAVY TRACK BRACKETS FOR TROLLEY TRACK W2641 (13 GAUGE)

steel - japanned

Recommend spacing brackets 2' on centers











Case Weight Average (lbs.) Pieces in Style Catalog No. \*W2610-C Side mounted 10 38 W2610-CS Center stop 10 49 \*W2610-E End adjustable 13 (each) Intermediate W2610-I adjustable 10 (each) \*W2651 Overhead mounted 10 28 \*W2651-D Side mounted, double 46 5 \*W2651-T Side mounted, triple 13 (each) Overhead mounted, †\*W2652 parallel or cross ear 10 38 \*W2652-D Overhead mounted, double, cross ear W2641-EC End cap 32 (100 pcs.)

\*Same brackets used at ends of track with end caps W2641-EC †When desired, attaching plate can be turned lengthwise; put in a vise and turn into position

#### TROLLEY TRACKS





Flat track

Showing braced rail

### 2540 steel - japanned

- Made of wrought steel 11/4" x 3/16"; in lengths of 6', 8' and 10'
- Free of humps and braced to give rigid, perfectly aligned track surface

Stock Lengths (feet)	Pieces in a Bundle Without Screws	Net Weight Per Bundle Average (lbs.)
6	8	46
8	8	63
10	8	80

# HANGERS FOR ROLLING AND FOLDING SLIDING EXTERIOR DOORS UP TO 125 LBS.

Used with flat track 2540

For Rolling Doors "Round-the-corner"









2530 steel-japanned, axle bright zinc plated, cast iron wheels



For Folding

2526\* steel iapanned. axle bright zinc plated

- Roller bearings in the wheels reduce friction, insuring easy operation of doors
- Hanger is locked to rail so that it cannot jump the track
- Swivel type hanger with vertical adjustment provided by slotted bolt holes in the apron

Number	Door Thickness (inches)	Wheel Diameter (inches)	Apron Size (inches)	Gauge of Metal
2525	13/8 to 21/4	3%	6 x 1½	# 6
2526	13/8 to 21/4	3%6	51/8 x 23/8 x 13/4	# 11
2530	1% to 21/4	21/2	6 x 1½	# 6

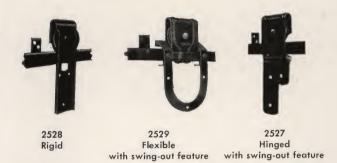
Number	Headroom (inches)	Pair in Box	Pair in Case	Case Weight Average (lbs.)
2525	6 min.	1	10	43
2526	6 min.	1	10	45
2530	5 min.	1	10	54

All packed with bolts, nuts, and washers

\*The offset bracket permits the doors to close tightly into the rabbet

# HANGERS FOR STRAIGHT SLIDING DOORS **UP TO 250 LBS.**

Used with flat track 2540



#### steel - japanned, axle bright zinc plated 2528

- Roller bearings in wheels reduce friction, insuring easy operation of doors
- Hanger is locked to the rail so that it cannot jump the track
- Easily installed, as hangers attach to only one side of the door
- Only three bolts are necessary to mount hanger
- Made with a lug which locates position on door

### 2529 steel - japanned, axle bright zinc plated

- When the door is hanging in its parallel position, the hanger is perfectly rigid, with no vibration
- Should anything bump against the door, the flexible feature comes into play and allows the door to swing out
- Easily installed, as hangers attach to only one side of the door
- Only three bolts are necessary to mount hanger
- Made with a lug which locates position on door
- Hanger is locked to the rail so that it cannot jump the track

### 2527 steel - japanned, axle bright zinc plated

#### Hinged apron permits swing-out feature

Number	Wheel Diameter (inches)	Overall Length (inches)	Apron Size (inches)	Door Thickness (inches)
2527	3		5¾ x 2¼—long	13/4
			21/2 x 21/4-short	
2528	3%6	10%	5½ (from lip) x 3	not over 13/4
2529	3%6	10%	$7\frac{1}{2} \times 5\frac{3}{4}$	not over 13/4

Number	Gauge of Metal	Pair in Box	Pair in Case	Case Weight (lbs.)
2527	#14	1	10	49
2528	#11	1	10	53
2529	#7	1	5	37

All packed with bolts

#### FLUSH DOOR PULLS



### 1270 steel - japanned finish with screws

For sliding doors of garages, barns and industrial buildings

Face Plate (inches)	Cup Size (inches)	Depth of Cup (inches)	Quantity and Size of F.H. Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
6½x4	4x11/4	1	4-1½x12	1	25	22



# 1271 cast iron - japanned finish with screws

For sliding doors of garages, barns and industrial buildings

Face Plate (inches)	Cup Size (inches)	Depth of Cup (inches)	Quantity and Size of F.H. Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
6½x1½	3%x1	15/16	2-1½x12	5	50	29



#### 1273 steel - japanned finish with screws

For sliding doors of garages, barns and industrial buildings

Face Plate (inches)	Depth of Cup (inches)	Quantity and Size of F.H. Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
3 x 3	%6	4-1 x 8	5	100	31

# FLOOR DOOR GUIDES AND BUMPER SHOES FOR SLIDING DOORS

wrought steel - japanned finish





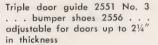


Single door guide 2550 bumper shoes 2556

Bumper shoes 2556

Double door guide 2551 No. 2 . . . bumper .shoes 2556 . . . adjustable for doors up to 3" in thickness







Single door center guide and stop 2552 . . . bumper shoes 2556 . . . adjustable for doors up to  $2\frac{1}{2}$  in thickness

Number	Size (inches)	Quantity and Size of Screws
2550	4½ x 1½ x 1⅓	4 — 3/8 x 2*
2551 No. 2	83/8 x 41/2	$4 - \frac{3}{8} \times 2^*$
2551 No. 3	$10\frac{3}{4} \times 4\frac{1}{2}$	$4 - \frac{3}{8} \times 2^*$
2552	$6\frac{1}{4} \times 4\frac{1}{2}$	$4 - \frac{3}{8} \times 2^*$
2556	$3\frac{1}{2} \times 3\frac{1}{2} \times \frac{5}{8}$	$10 - \frac{3}{4} \times 10 \text{ FH}$

Number	Sets in Box	Sets in Case	Case Weight Average (lbs.)
2550	1	50	82
2551 No. 2	1	10	38
2551 No. 3	1	10	43
2552	1	10	34
2556	5 (pair)	100 (pair)	51

<sup>\*</sup>Lag screws and expansion shields

### DOOR STOPS FOR SLIDING DOORS

steel - japanned finish





For doors up to 2" in thickness



Stop and binder for doors up to 2%'' in thickness

Number	Size (inches)	Quantity and Size of Screws
1231	41/4 x 11/4	2 - 3/8 x 2
2548	8% x 3% x 11/4	$4 - 1\frac{1}{4} \times 12 \text{ FH}$

Number	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
1231	10	50	40
2548		50	49

# ARAGE DOOR HOWE

# FLOOR DOOR GUIDES AND BUMPER SHOES FOR SLIDING DOORS

# wrought steel - japanned finish



Double door guide YW2551 . . . bumper shoes 2556 . . . adjustable for heavy doors . . . up to  $3\frac{1}{2}$ " in thickness



Single center guide and stop YW2552...bumper shoes 2556 ...adjustable for heavy doors ...up to 31/2'' in thickness



Single end guide and stop YW2552½ . . . bumper shoes 2556 . . . adjustable for heavy doors...up to 3½" in thickness



Single center guide and stop YW2553...bumper shoes 2556 ...for heavy doors...up to 2¾" in thickness

Number	Size (inches)	Quantity and Size of Screws
YW2551	95/8 x 41/2	4 — 3/8 x 2*
YW2552	9 x 5	4 - 3/8 x 2½*
YW2552½	$5\frac{1}{2} \times 3\frac{5}{8} \times 1\frac{3}{4}$	2 — 2 x 16FH*
YW2553	6 x 3½ x 2	2 — 2 x 18FH*

Number	Sets or Pieces in Box	Sets or Pieces in Case	Case Weight Average (lbs.)
YW2551	1	10	48
YW2552	1	10	65
YW2552½	1	10	28
YW2553		10	22

<sup>\*</sup>With expansion shields

#### STAKE HOLDERS



Stake holder

#### 9931/2 steel - plain

For Stakes (inches)	Length Overall (inches)	Width (inches)	Number of Holes in Each	Gauge of Metal	Pieces in Case	Case Weight Average (lbs.)
13/4 x 3	7	21/2	4	.203	30	45

# STAY ROLLERS — SLIDING DOOR HARDWARE

# steel - japanned finish





2559½ adjustable and reversible for doors up to 2¾″ in thickness



2557

2554

Extra-heavy for warehouse doors

Number	Size (inches)	Diameter of Wheel (inches)	Quantity and Size of Screws
2554	7 x 2 <sup>3</sup> / <sub>4</sub> x 5 <sup>1</sup> / <sub>2</sub>	31/2	3 - 3/8 x 21/2*
2557	6 x 2 x 2½	23/4	2 — 3/8 x 2*
2558	41/4 x 1/6	2	
2559	5 x 1/6	2	
25591/2	$4\frac{1}{2} \times 3\frac{1}{2} \times 1\frac{1}{4}$	2	2 — 1½ x 14FH

FO
59
23
27
28
48

#### **ACCORDION DOOR HARDWARE**

Accordion door hardware illustrated on this page is used on multiple door arrangements in large openings to partition off large areas

Full particulars or details will be furnished on request

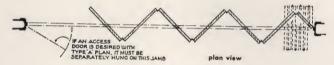
We solicit your inquiries for accordion door hardware as shown in Plan A or Plan B advising size of opening and number and weight of doors

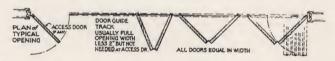


Plan A. illustrated doors are hinged together

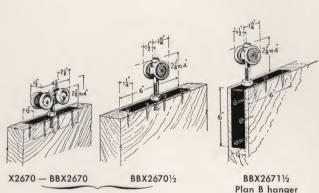


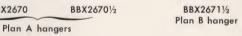
Plan B. illustrated doors are grouped together in pairs

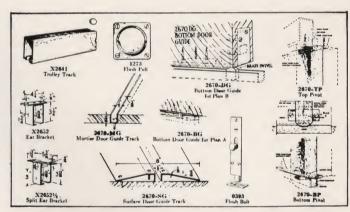




Plan view

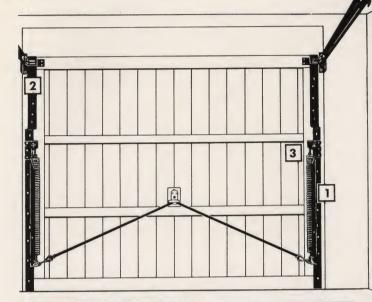


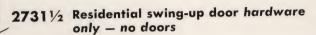




Number	Description	Quantity in Box	Quantity in Case	Case Weight Average (lbs.)
0393	Flush bolt	12 pcs.		3
1273	Flush pull	5 pcs.	100	31
X2641	Trolley track	)		
X2652	Ear bracket	See other pages in this section		
X26521/2	Split ear bracket			
2670-BG	Bottom door guide	1 pc.		0.3
2670-BP	Bottom pivot	1 pc.		0.8
2670-DG	Bottom door guide	1 pc.	50	56
2670-MG	Mortise door guide track	To order		.75 per foot
2670-SG	Surface door guide track	To order		3 lbs. per foot
2670-TP	Top pivot	1 pc.		.75
X2670	Hanger — center hung	1 pr.	10	39
BBX2670	Hanger — center hung	1 pr.	10	39
BBX26701/2	Hanger — center hung	1 pr.	10	28
BBX26711/2	Hanger — edge hung	1 pr.	10	40

# RESIDENTIAL SWING-UP HARDWARE FOR SINGLE CAR OPENINGS MAXIMUM DOOR WEIGHT 175 LBS.





Door weight limit (not over)	175	lbs.
------------------------------	-----	------

Door width	8' to 9'
Door height	6'6" to 7'
Minimum headroom	15/8′′
Minimum sideroom	23/4"

Required depth to rear

#### **HARDWARE**

1. JAMB BRACKETS — designed for rigid mounting, have self-lubricating oilite bearings. Series of holes provide adjustment for various door weights

6'8"

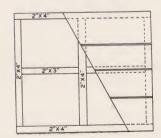
- 2. REINFORCED ROLLER BRACKETS have zinc plated ball bearing wheels
- 3. SPRING ASSEMBLY has reversible nylon shoe to provide quick adjustment for fully automatic action on heavy or light doors
- COIL SPRINGS heat-treated and oil-tempered.
   Coated with rust resisting lubricant
- TRACK 2", one piece; design prevents wheels derailing. Strap hangers and braces furnished
- DOOR BRACES angle braces furnished for 8' to 9' wide doors
- LOCK has brass rim-type cylinder; locks or unlocks from inside or outside. Durable die cast aluminum outside handle with bright tarnish-proof finish
- FINISH lock, zinc plated
   Other hardware durable black enamel

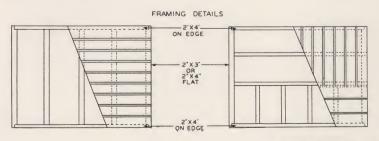
Door Width	Door Height	For Door Weight	Approximate Shipping Weight
8' to 9'	6'6" to 7'	85 - 175 lbs.	64 lbs.



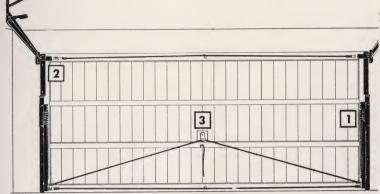
Suggested door construction by others, adaptable to unlimited facing designs. Determine door weight before specifying hardware

For doors thicker than 1%'' specify PC2731½ packed with 2%'' carriage bolts and with or without door braces





# RESIDENTIAL SWING-UP HARDWARE FOR TWO CAR OPENINGS MAXIMUM DOOR WEIGHT 300 LBS.



2734 Residential swing-up door hardware only

— no doors

<ul><li>Door weight (not over)</li></ul>	300 lbs.
Door width	7' to 16'
Door height	6' 6" to 7' 7' to 8'
Minimum headroom	2"
Minimum sideroom	23/4"
• Required depth to rear	6′ 10′′

to 8' high

7' 8"



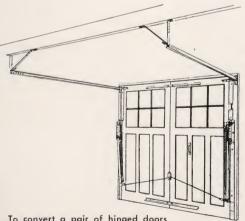




#### HARDWARE

Doors 7'

- JAMB BRACKETS have series of holes for adjustment to various door weights. Ball bearing pivot points for lifting arms. Simplified adjustment for automatic door operation
- REINFORCED ROLLER BRACKETS have ball bearing wheels with hardened steel raceways
- LOCK has brass rim-type cylinder. Locks and unlocks from inside or outside. Die cast aluminum outside handle has bright tarnish-proof finish
- COIL SPRINGS heat-treated and oil-tempered coated with rust resisting lubricant
- TRACK one piece 2"; designed so that wheels cannot derail. Track hangers, braces and steel bumpers furnished
- STEEL TAPE TRUSSES furnished for bracing doors 7' to 16' wide
- WEATHERSTRIPPING with self-locating tabs furnished for both sides of door
- FINISH locking device zinc plated. Other hardware durable black enamel



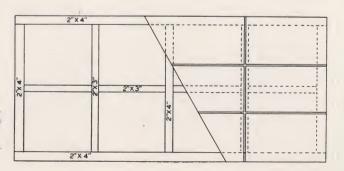
	Door Width	Door Height	For Door Weight	Approximate Shipping Weight
With Braces	7' to 16'	6' 6" to 7'	150 - 300	102
With Braces	7' to 16'	7' to 8'	150 - 300	112
No Braces	7' to 16'	6' 6" to 7'	150 - 300	93
No Braces	7' to 16'	7' to 8'	150 - 300	103

Specify class number, size, and with or without braces

To convert a pair of hinged doors to a one piece Swing-Up unit as shown above, specify angle braces on order

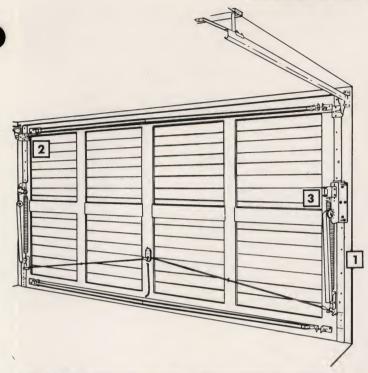
Suggested door construction by others, adaptable to unlimited facing designs

Determine door weight before specifying hardware



# RESIDENTIAL SWING-UP HARDWARE FOR TWO CAR OPENINGS

MAXIMUM DOOR WEIGHT 500 LBS.

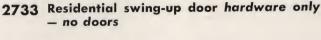








Suggested door construction by others, adaptable to unlimited facing designs. Determine door weight before specifying hardware



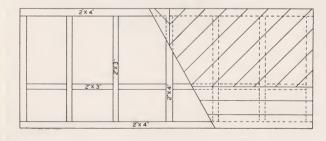
<ul> <li>Door weight (not over)</li> </ul>	500 lbs.
<ul><li>Door width</li></ul>	7' to 16'
Door height	6'6" to 6'11½" 7' to 8'
Minimum headroom	6'6"-6'11½" 7'-8' 2¼" 2¼"
Minimum sideroom	3" 3"
• Required depth to rear	6'8" 7'6"

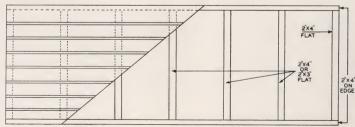
#### HARDWARE

- 1. JAMB BRACKETS have series of holes for adjustment of various door weights
- REINFORCED ROLLER BRACKETS with two wheel trolley. Have ball bearing wheels with hardened steel raceways
- SPRING ADJUSTING BRACKET provides automatic door operation. Angle iron lifting arms pivot on ball bearings
- COIL SPRINGS heat-treated and oil-tempered; coated with rust resisting lubricant
- TRACK one piece, 2"; designed so that wheels cannot derail. Track hangers, braces, and steel bumpers furnished
- STEEL TAPE TRUSSES furnished for bracing doors 7' to 16' wide
- LOCK has brass ball bearing rim-type cylinder.
   Locks and unlocks from inside or outside. Durable die cast aluminum outside handle with bright tarnish-proof finish
- WEATHERSTRIPPING with self-locating tabs furnished for both sides of door
- FINISH locking device zinc plated. Other hardware durable black ename!

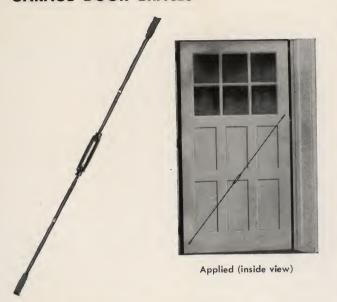
Door Width	Door Height	For Door Weight	Approximate Shipping Weight
7' to 16'	6'6''-6'111/2"	140-375	139 lbs.
7' to 16'	6'6''-6'111/2"	376-500	142 lbs.
7' to 16'	7'-8'	140-375	151 lbs.
7' to 16'	7′-8′	376-500	156 lbs.

Specify class number, door size and door weight





# GARAGE DOOR BRACES

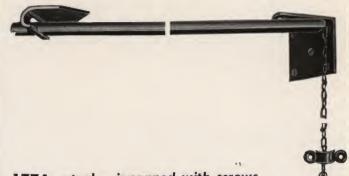


# 2640 steel - bright zinc plated with screws

- For all hinged doors to prevent sagging and to keep them in alignment or to plumb doors already sagged
- Applied on the inside of the door, one end being fastened to the hinge stile and the other diagonally across the door to the outside corner
- Made of heavy steel rod, 9/32" diameter, with malleable iron turnbuckle

Size, Length (feet)	Size of RH Wood Screws Per Brace	Braces in Case	Case Weight Average (lbs.)
6	4 — 1½ x 14	10	16
8	$4 - 1\frac{1}{2} \times 14$	10	20

#### GARAGE DOOR HOLDERS



1774 steel - japanned with screws

- For hinged garage doors
- Doors are held open by the bar which is attached to the door, engaging with the catch plate attached to the casing
- Released by a slight pull on the chain
- Jamb plate is made of extra-heavy wrought steel and is so designed to prevent breakage
- Arm made U-shaped for added strength

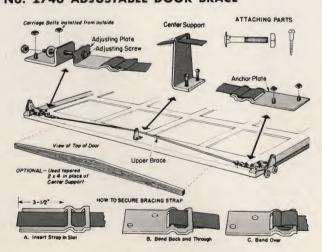
Arm Length (inches)	Chain Length (inches)	Minimum Door Width (inches)
30	38	421/2

Quantity and F.H. Wood Screw				
Holder	Chain Guide	Case	(lbs.)	
22 - 1 <sup>3</sup> / <sub>4</sub> x 12	4 — 7/8 x 8	6	52	

one pair tied together and cloth bag containing screws, chains, guides and hooks tied to holders

## ACCESSORIES - SWING-UP HARDWARE ONLY

# No. 2746 ADJUSTABLE DOOR BRACE



No. 2746 adjustable door brace

For doors 7' to 16' wide Packed to order. Weight per pair 11 lbs.

# No. 2757 ANTI-SWAY BRACKET



No. 2757 anti-sway bracket

For use on 2731½ sets only Packed one set in box. Weight per box 1 lb.

# CONSUMER HARDWARE







HARDWARE CENTER ITEMS





CONTINUOUS AND UTILITY HINGES

STRAP AND TEE HINGES HASPS AND STAPLES









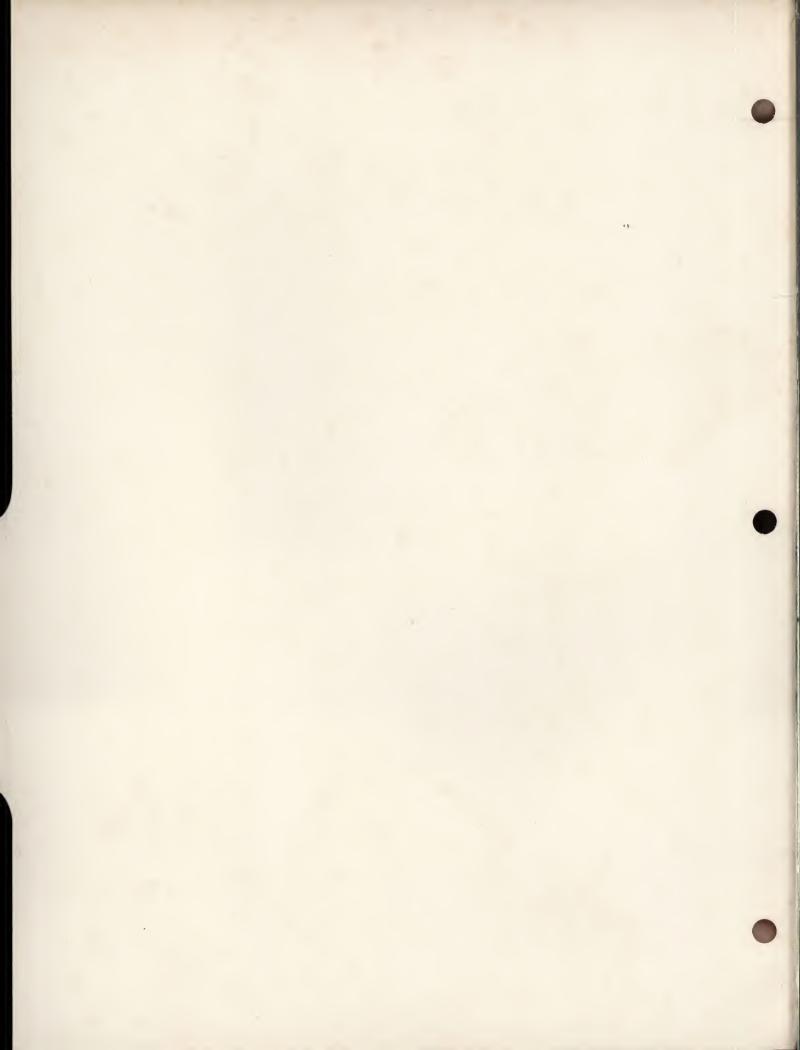


BOLTS, LATCHES, PULLS AND HANDLES

SCREEN, STORM AND BLIND HARDWARE

**WIRE GOODS** 

**GENERAL HARDWARE** 



# HARDWARE CENTER ITEMS

PAGE



CATALOG 19

CENTER

SECTION

SECTION I

SECTION

SECTION L

SECTION M

SECTION N

**GENERAL HARDWARE** 

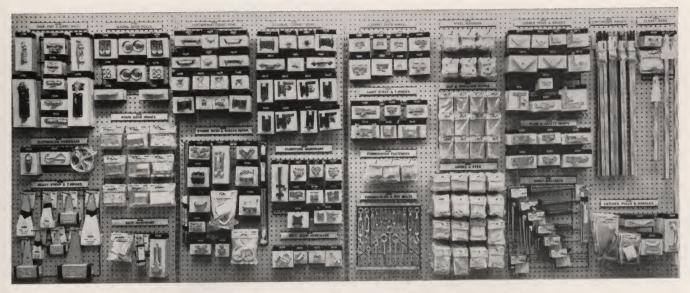
# STANLEY

Bolts - Chain, Foot, Barrel H17 **Cabinet Door Hinges** H10 Cabinet Hardware - Colonial H12, H13 **Cabinet Hardware - Contemporary** H13, H14 Carded Items - Miscellaneous H19 Closet Bars H15 Clothesline Hardware H6, H7 **Continuous Hinges** H14, H15 Continuous Hinge Merchandiser **H20 Corner Irons and Braces** H8, H9 **Corrugated Fasteners H7** Door Hardware - Miscellaneous H9 **Door Hinges** H9, H10 Finish Symbols H10, H16 **Furniture Hardware** H10, H11 **Gate Hardware H6** Hardware Center **H2** Hasps — Plain and Safety **H3** Hooks - Cup and Shoulder H18, H19 **Hooks** and Eyes H7, H8 Household Hardware Merchandiser H20 Latches, Pulls and Handles H15 **Pack Types** H15 Pulls - Sliding Door H12 **Shelf Brackets** H16 Storm, Sash and Screen Hardware H4 - H6Strap and T-Hinges — Heavy **H4** Strap and T-Hinges — Light **H3** Turnbuckles and Eye Bolts H18 Washers **H7** 

Index for sections I, J, K, L, M and N will be found on first page of respective sections

# THE STANLEY HARDWARE CENTER

The Stanley Hardware Center consists of the 24 Product Groups shown on the following pages. Displayed on Stanley "Uni-Racks" they give you an exciting Self-Service Merchandising Center as illustrated below:



Complete information on the Hardware Center Program contained in Manual H173 available on request.

## NUMERICAL LISTING OF HARDWARE CENTER ITEMS

Catalog Number	Catalog Page	Assort. Number	Catalog Number	Catalog Page	Assort. Number	Catalog Number	Catalog Page	Assort. Number	Catalog Number	Catalog Page	Assort. Number
*CD4K	H4	A-4	CDW8573/8D3	H13	A-16	CD1267K	Н6	A-5	V8412-1/2"	H18	A-24
CD24C	Н9	A-11	CDW858J1	H13	A-16	CDW1274J1	H13	A-16 A-16	V8412-5/8" V8412-3/4"	H18 H18	A-24 A-24
*CD27K	H4	A-4	CDW858D3	H13	A-16	CDW1274D3 V1280F	H13 H5	A-16 A-4	V8412-9/4"	H18	A-24
CD34K	H12	A-16	CDW8583/6J1 CDW8583/6D3	H13 H13	A-16 A-16	*CD1475F-1½"	H11	A-14	V8412-11/2"	H18	A-24
CD35K	H14	A-17	CD875F-3/4"	H11	A-14	*CD1478F	H11	A-14	8413K-3/16"x2½"	H18	A-23
*CD37K CD42K	H19 H14	A-17	*CD900K-2"	H3	A-14 A-2	*CD1484F	H11	A-14	8413K-1/4"x21/2"	H18	A-23
*CD158J	H5	A-17 A-4	*CD900K-3"	H3	A-2	CD1527CM	H14	A-17	8413K-1/4"x3"	H18	A-23
V164F-3½"	Н9	A-12	*CD900K-4"	Н3	A-2	CD1527D4	H14	A-17	8413K-1/4"x4" 8413K-5/16"x31/4"	H18 H18	A-23 A-23
*CD205K	H9	A-11	V902K-5"	H4	A-3	*CD1527K	H19			H18	A-23
*CD210K	H4	A-4	V902K-6"	H4	A-3	*CD1529K *CD1539K	H19 H19	_	8413K-5/16"x4" 8413K-3/8"x4"	H18	A-23 A-23
CD295F-2"	H10	A-13	V902K-8"	H4 H4	A-3 A-3	CD1727K	H5	A-4	8413K-3/8"x6"	H18	A-23
CD295F—2½"	H10	A-13 A-13	V902K-10" *CD904K-2"	H3	A-3 A-2	*CD1734K -	H5	A-4	8413K-3/8"x8"	H18	A-23
CD295F-3" Sc311C-1-1/16"x30"	H10 H15	A-13 A-18	*CD904K-3"	H3	A-2	V1736K	H5	A-4	8416K-5/32"x3½"	H18	A-23
Sc311C-1½"x30"	H15	A-18	*CD904K-4"	НЗ	A-2	V1739K	H5	A-4	8416K-3/16"x37/8"	H18	A-23
Sc311N-1-1/16"x30"	H15	A-18	V908K-5"	H4	A-3	CD1751K-3"x23/4"	H5	A-4	8416K-7/32"x4½"	H18	A-23
Sc311N-11/2"x30"	H15	A-18	V908K-6"	H4	A-3	*V1754K	H5	A-4	8416K-1/4"x51/2" 8416K-5/16"x63/4"	H18 H18	A-23 A-23
*CD346F	H11	A-14	V908K-8"	H4	A-3	*CD1757K CD1956BL-10"	H19 H11	A-14	8416K—3/8"x7½"	H18	A-23
CD379F-4"	H17	A-22	V908K-10"	H4	A-3	CD2154F	H6	A-4	8417K-5/32"x3½"	H18	A-23
CD379F-6"	H17	A-22	*CD911K-2½"	H3 H3	A-1 A-1	CD2683C	H12	A-4 A-15	8417K-3/16"x37/8"	H18	A-23
*CD450F—13/4"	H19 H15	A-20	*CD912K-3" *CD915K-3½"	H3	A-1 A-1	CD2683CM	H12	A-15	8417K-7/32"x4½"	H18	A-23
*CD479F *CD482F—#2	H16	A-20 A-20	*CD915K-4½"	H3	A-1	CD2688C-#1	H12	A-15	8417K-1/4"x51/2"	H18	A-23
*CD486F	H5	A-4	*CD917K-3½"	Н3	A-1	CD2688CM-#1	H12	A-15	8417K-5/16"x63/4"	H18	A-23
CDW555J1	H13	A-16	CD925K-3"	Н3	A-1	CD2900C	H12	A-15	8417K-3/8"x71/2" V8440K-11/2"	H18 H8	A-23 A-9
CDW555D3	H13	A-16	V951K-6"	H6	A-5	CD2900CM CD2901C	H12 H12	A-15 A-15	V8440K-172" V8440K-2"	H8	A-9 A-9
702-06-05	H7	A-7	V994K-3/16"	H7 H7	A-8 A-8	CD2901CM	H12	A-15 A-15	V8440K-21/2"	H8	A-9
702-08-05	H7 H7	A-7 A-7	V994K—1/4" V994K—5/16"	H7	A-8	4106K	H6	A-6	V8450-8K	Н8	A-9
702-10-05 V741F—3"x3"	H10	A-12	V994K-3/8"	H7	A-8	CD4109K	H6	A-6	V8450-10K	H8	A-9
V741F-3"x3" V741F-3½"x3½"	H10	A-12 A-12	V994K-1/2"	H7	A-8	CD4230D4xJ1	H14	A-17	V8450-210K	H8	A-9
V741N-3½"x3½"	H10	A-12	V994K-5/8"	Н7	A-8	CD4230CMxJ1	H14	A-17	V8450-212½K V8450-214½K	H8 H8	A-9 A-9
V741F-4"x4"	H10	A-12	*CD995K-2"	H8	A-10	CD4231D4xJ1 CD4231CMxJ1	H14 H14	A-17 A-17	V8450-216½K	H8	A-9 A-9
V794EG-12"x12"	H16	A-21	*CD995K-4"	H8	A-10	CD4231CWXJ1	H14	A-17	V8460-806K	H8	A-9
V796EG-3"x4"	H16	A-21	CD995½K-3″x3″	H8 H11	A-10 A-14	CD4234CM—1½"	H14	A-17	V8460-808K	H8	A-9
V796EG-4"x5"	H16	A-21	CD996½BL-1"x1" *CD997K-1½"	H8	A-14 A-10	CD4234D4-2"	H14	A-17	V8460-810K	H8	A-9
V796EG-5"x6" V796EG-6"x8"	H16 H16	A-21 A-21	*CD997K-2"	H8	A-10	CD4234CM-2"	H14	A-17	V8460-812K	H8	A-9
V796EG-8"x10"	H16	A-21	*CD997K-21/2"	Н8	A-10	CD4235D4	H14	A-17	V8465-908K	H8	A-9
V796EG-10"x12"	H16	A-21	*CD997K-3"	H8	A-10	CD4235CM	H14	A-17	V8465-910K	H8	A-9
V796EG-12"x14"	H16	A-21	*CD999K-3/8"x2"	H9	A-10	*CD4465K	H19 H13	A-16	V8465-912K V8481—1/2"	H8 H19	A-9 A-24
V804K-21/2"x21/2"	H10	A-12	*CD999K-1/2"x21/2"	H9	A-10	CDW4476J-11/8" CDW4476D3-11/8"	H13	A-16 A-16	V8481—5/8"	H19	A-24
V804K-3"x3"	H10	A-12	*CD999K-½"x3" *CD999K-5/8"x4"	H9 H9	A-10 A-10	7035N-18"	H15	A-19	V8481-3/4"	H19	A-24
V804K-3½"x3½"	H10	A-12	CD1055J-6"	H17	A-10 A-22	7035N-30"	H15	A-19	V8481-7/8"	H19	A-24
V804K-4"x4" CD814K-1½"	H10 H11	A-12 A-14	CD1055J-6"	H17	A-22 A-22	7035N-48"	H15	A-19	V8481—1"	H19	A-24
*CD838K-1"	H10	A-14 A-13	*CD1076F-21/2"	H17	A-22	V7039	H15	A-19	V8481-11/4"	H19	A-24
*CD838K-1½"	H10	A-13	*CD1078F-21/2"	H17	A-22	CD7070	H7	A-6	V8481—1½″	H19	A-24
*CD838K-2"	H10	A-13	*CD1078F-3"	H17	A-22_	*CD7080F	H11	A-14			
+000001/ 01/4			*CD1070F 4//	1117	A 22	*CD7082F	H9	A-11			

\*CD7082F \*CD7084F \*CD7086F \*CD7088F \*CD7089F H9 H6 H9 H17 H15 A-11 A-4 A-11 A-22 A-19

For finishes see Pg. H10, H16 For pack types see page H15

\*CD1078F-4" \*CD1205K-23/4" V1215J-#1 V1260J-#2 V1261K H17 H16 H16 H16 H6 A-22 A-20 A-20 A-20 A-5

H10 H10 H13 H13 H13 A-13 A-13 A-16 A-16 A-16

\*CD838K-2½" \*CD838K-3" \*CD838K-3" CDW857J1 CDW857D3 CDW8573<sub>8</sub>J1

<sup>\*</sup>Indicates item also included in Household Hardware Merchandiser N-102.

# PLAIN AND SAFETY HASPS

Made of wrought steel, with rustresisting zinc plated finish. Sizes and types for all normal requirements



#### ASSORTMENT A-1 x R-1

Weight 12 lbs., Width 18", Height 12" (including header sign)

5 pks. No. CD911K 2½" Safety Hasps 5 pks. No. CD912K 3" Hinge Hasps 5 pks. No. CD915K 3½" Safety Hasps 5 pks. No. CD915K 4½" Safety Hasps 5 pks. No. CD917K 3½" Safety Hasps 5 pks. No. CD925K 3" Safety Hasps 1 Setup Kit



#### CD911K 21/2" SAFETY HASP

Steel, bright zinc finish, suited for light cabinets, tool and tackle boxes

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 ea.	5	100	17



#### CD912K 3" HINGE HASP

Wrought steel hasp, full surface application. Pad may be bent to fit installation

	Quantity	Packs	Packs	Case
	Per Pack	Per Box	Per Case	Wt.
Ī	l ea.	5	100	23

Plain and Safety Hasps (Cont.)



#### CD915K 31/2" - 41/2" SAFETY HASP

Heavy wrought steel safety hasp. Screws are concealed when locked. Adjustable staple to compensate for wood shrinkage or sagging door. Vertical staple allows lock to hang flat. Bright zinc plated

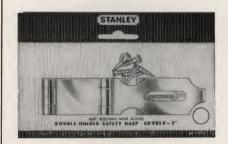
Size	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.
31/2"	1 ea.	5	100	35
41/2"	1 ea.	5	100	45



#### CD917K 3½" "CLICK-LOCK" SAFETY HASP

Bright zinc finish on heavy wrought steel, staple "click-locks" into place with a quarter turn. Lock hangs flat. Rust resistant and burglar proof

uantity er Pack	Packs Per Box	Packs Per Case	Case Wt.	
l ea.	5	100	33	



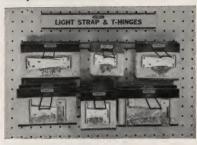
# CD925K 3" DOUBLE HINGED SAFETY HASP

Heavy duty steel finished in bright zinc. Especially designed for chests, tool and tackle boxes, sliding doors, etc. Screws are hidden when locked. Made with end turned up

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 ea.	5	100	

# LIGHT STRAP AND T-HINGES

Carefully made, wrought steel for general purpose use. All in bright zinc plated finish



#### ASSORTMENT A-2 x R-2

Weight 12 lbs., Width 16", Height 11" (including header sign)

5 pks. No. CD900K 2" Strap Hinges 5 pks. No. CD900K 3" Strap Hinges 5 pks. No. CD900K 4" Strap Hinges 5 pks. No. CD904K 2" Strap Hinges

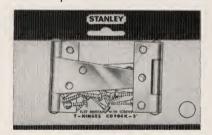
5 pks. No. CD904K 3" T-Hinges 5 pks. No. CD904K 4" T-Hinges 1 Setup Kit



# CD900K 2'' - 3'' - 4'' LIGHT STRAP HINGES

Wrought steel, zinc plated. For basement cupboards, tool boxes, many exterior uses

Size	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.
2"	1 pr.	5	100	17
3′′	1 pr.	5	100	28
4"	1 pr.	5	100	43



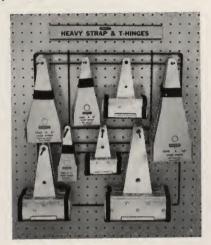
#### CD904K 2'' - 3'' - 4''LIGHT TEE HINGES

Rust resistant zinc finish on high grade wrought steel. These light weight hinges have many uses both outside and inside the home

Size	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.
2"	l pr.	5	100	18
3"	1 pr.	5	100	31
4''	1 pr.	5	100	37

# HEAVY STRAP AND T-HINGES

Designed and built for heavy duty service. All have rust resisting zinc plating for outdoor use



#### ASSORTMENT A-3 x R-3

Weight 49 lbs., Width 16", Height 21" (including header sign)

2 pks. V902K 5" Heavy Strap Hinge

2 pks. V902K 6" Heavy Strap Hinge 2 pks. V902K 8" Heavy Strap Hinge 2 pks. V902K 10" Heavy Strap Hinge

2 pks. V908K 5" Heavy T-Hinge 2 pks. V908K 6" Heavy T-Hinge 2 pks. V908K 8" Heavy T-Hinge

2 pks. V908K 10" Heavy T-Hinge

1 Setup Kit



# V902K 5'' - 6'' - 8'' - 10''HEAVY STRAP HINGES

Heavy wrought steel - these hinges offered in a wide range of sizes. Rust resistant ideally suited for exterior work — for storage and barn doors

Size	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.
5"	1 pr.	2	20	20
6''	1 pr.	2	20	36
8"	1 pr.	2	10	31
10"	1 pr.	2	10	47

Heavy Strap and T-Hinges (Cont.)



# V908K 5" - 6" - 8" - 10" **HEAVY TEE HINGES**

Heavy wrought steel, zinc plated. These heavy duty tee hinges suited for all types of exterior work - barn doors, large gates, etc.

Size	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.
5"	1 pr.	2	20	27
6"	1 pr.	2	20	40
8''	1 pr.	2	10	36
10''	1 pr.	2	10	51

# STORM, SASH AND SCREEN HARDWARE

A complete assortment for all storm and screen needs. Rust resisting zinc, japanned and brass finishes for outdoor use



# ASSORTMENT A-4 x R-4

Weight 34 lbs., Width 18", Height 27" (including header sign)

5 pks. No. CD4K Turn Buttons

5 pks. No. CD27K Corner Braces

5 pks. No. CD158J Door Spring Hinges

5 pks. No. CD210K "Snappy" Catches

5 pks. No. CD486F Sash Lifts

5 pks. No. V1280F Screen Door Latches

5 pks. No. CD1727K Sash Adjuster Sets

(Continued)

Storm, Sash and Screen Hardware (Cont.)

5 pks. No. CD1734K Screen Hanger

5 pks. No. V1736K Screen Door Guards

5 pks. No. V1739K Screen Door Braces

5 pks. No. CD1751K 3" x 23/4" Screen Door Hinges

5 pks. No. V1754K Screen Door Sets

5 pks. No. CD2154F Door Spring

5 pks. No. CD7084F Sash Locks

1 Setup Kit



## CD4K 134" TURN BUTTONS

Zinc plated wrought steel for storm sash, screens, and storage cupboards

Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.	
4 ea.	5	100	11	



# CD27K SCREEN CORNER BRACES

Wrought steel, zinc plated for reinforcing screens. Can be used on screens with metal channels

Quantity	Packs	Packs	Case	
Per Pack	Per Box	Per Case	Wt.	
4 eg.	5	100	24	



# CD210K "SNAPPY CATCH"

Wrought steel, zinc plated. Holds screen and storm doors shut and rattle tight. Doubles as a broom holder

Quant Per P		Packs Per Box	Packs Per Case	Case Wt.	
1 ec	ı.	5	100	22	

Storm, Sash and Screen Hardware (Cont.)



## CD158J SCREEN DOOR SPRING HINGE

Wrought steel, black japanned finish for light residential screen doors — full surface application

	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.	
Ī	1 ea.	5	100	34	•



#### CD486F SASH LIFTS

Smartly designed and finished in satin brass. This sash lift has ample projection for maximum leverage

Quantity	Packs	Packs	Case	
Per Pack	Per Box	Per Case	Wt.	
2 ea.	5	100	13	

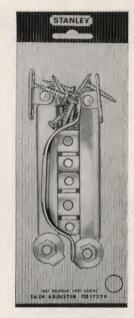


# V1280F SCREEN AND STORM DOOR LATCH

This easily installed, free acting, self latching bolt operates with either push or pull action. No mortise required. Non-lockout feature. Made of steel finely finished in weather resistant brass

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 set	5	50	31

Storm, Sash and Screen Hardware (Cont.)



#### CD1727K SASH ADJUSTER SET

Adjustable friction unit gives positive, non-rattling action holding the sash in any position. Easily disengaged for sash removal. Packed with pull handle and finished in rust resistant zinc

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 set	5	100	



#### CD1734K SCREEN HANGER SET

For full length screens and storm sash. Set contains 1 pair of sturdy hangers, 1 hook and eye. Steel zinc plated

Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.	
1 set	5	100	22	



#### V1736K SCREEN DOOR GUARD

Adjustable 21" to 32". Protects wire or glass while acting as a push bar. Strong U-shaped steel, zinc plated

Quantity	Packs	Packs	Case	
Per Pack	Per Box	Per Case	Wt.	
1 ea.	5	50	41	

Storm, Sash and Screen Hardware (Cont.)

#### V1739K SCREEN DOOR BRACE

Strong steel rods with offset, serrated end insuring positive holding action. Brass turnbuckle freely operates to take up door sag

Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.	
1 ea.	5	50	28	



# CD1751K 3" x 234" SCREEN DOOR HINGE

A round corner, loose pin screen or storm door hinge, with one leaf countersunk on both sides permitting full or half surface application. Steel, with rust resisting zinc finish

Quantity	Packs	Packs	Case	
Per Pack	Per Box	Per Case	Wt.	
1 ea.	5	100	39	

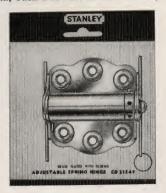


## V1754K SCREEN AND STORM DOOR SET

Everything you need in order to hang and equip a screen door. Set includes 1 pair of full surface hinges, 1 door pull, 1 hook and eye, and 1 No. 4 coil spring. Finished in weatherproof zinc

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 set	5	50	

Storm, Sash and Screen Hardware (Cont.)



# CD2154F ADJUSTABLE SPRING HINGE

Fully adjustable, loose pin screen hinge — may be easily set to close door quickly or slowly. Made of tough wrought steel and finished in rust resistant satin brass

Quantity	Packs	Packs Case	
Per Pack	Per Box	Per Case Wt.	
l eg.	5	100	41



#### CD7084F SASH LOCK

Sash lock for double hung windows, wrought steel plated with satin brass

Quantity		Packs	Case
Per Paci		Per Case	Wt.
1 ea.	5	100	18

#### GATE HARDWARE

Sturdy wrought steel with zinc plated finish for long life outdoors



#### ASSORTMENT A-5 x R-5

Weight 13 lbs., Width 12", Height 11" (including header sign)

5 pks. No. V1261K Gate Latches
5 pks. No. CD1267K Gate Latches
2 pks. No. V951K—6" Screw Hooks and Strap Hinges
1 Setup Kit Gate Hardware (Cont.)



# V951K 6" SCREW HOOK AND STRAP HINGE

Heavy duty zinc plated steel. Suited for gates, etc. Especially designed for use with cedar posts

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 pr.	2	20	37



#### V1261K GATE LATCH

Finely finished zinc on sturdy wrought steel. This latch is designed for use on flush gates. Rust and weather resistant

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 set	5	100	45



#### CD1267K GATE LATCH

Strong, sturdy steel, finished in weather resistant zinc. This double or single acting gate latch is designed for use on top of the gate. Brass spring and rivet insure against rust

Quantity	Packs	Packs	Case	
Per Pack	Per Box	Per Case	Wt.	
1 set	5	50	48	

#### CLOTHESLINE HARDWARE

A complete set, weather protected for long outdoor life



#### ASSORTMENT A-6 x R-6

Weight 8 lbs., Width 16", Height 8" (including header sign)

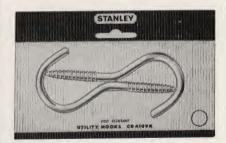
5 pks. No. 4106K Clothesline Pulleys 5 pks. No. CD4109K Utility Hooks 5 pks. No. CD7070 Line Tighteners 1 Setup Kit



#### 4106K LINE PULLEY

Zinc plated steel with brass bushing and stainless steel axle. Rust and weather resistant for long life

Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.	
1 ea.	5	50	31	



#### CD4109K UTILITY HOOKS

Heavy duty zinc plated steel hooks for clotheslines, etc.

Quantity	Packs	Packs	Case	
Per Pack	Per Box	Per Case	Wt.	
2 ea.	5	100	28	

Clothesline Hardware (Cont.)



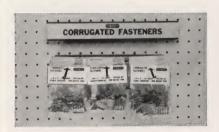
#### CD7070 LINE CLAMP

Rust resistant line tightener with non slip brass ball grips. A pull on the line tightens and holds line in position until released by pulling flared plunger. Many uses around the home as well as for camping and boating enthusiasts

Quantity	Packs	Packs	Case	
Per Pack	Per Box	Per Case	Wt.	
1 ea.	5	100	25	

#### **CORRUGATED FASTENERS**

Wrought steel of uniform quality, razor sharp edges. For making strong, tight joints



## ASSORTMENT A-7 x R-7

Weight 7 lbs., Width 12", Height 8" (including header sign)

20 pks. No. 702-06-05 Corrugated Fasteners

20 pks. No. 702-08-05 Corrugated Fasteners

20 pks. No. 702-10-05 Corrugated Fasteners

1 Setup Kit

Corrugated Fasteners (Cont.)



## 702-06-05, 702-08-05, 702-10-05 CORRUGATED FASTENERS

These razor sharp, high grade steel fasteners ideally suited for all types of repair work on screens, furniture, etc.

Suffix Number	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.
06-05	20 ea.	20	400	24
08-05	20 ea.	20	400	32
10-05	20 ea.	20	400	39

## STEEL WASHERS

Wrought steel with zinc plated finish. Made from clean stock, true to size



#### ASSORTMENT A-8 x R-8

Weight 16 lbs., Width 12", Height 13" (including header sign)

20 pks. No. V994K—¾" Steel Washers 10 pks. No. V994K—¼" Steel Washers 10 pks. No. V994K—¾" Steel Washers 10 pks. No. V994K—¾" Steel Washers 10 pks. No. V994K—½" Steel Washers 10 pks. No. V994K—½" Steel Washers 1 Setup Kit

Steel Washers (Cont.)



V994K 3/16" - 1/4" - 5/16" -3/8" - 1/2" - 5/8" STEEL WASHERS

Wrought steel, zinc plated, these accurately sized washers are free of burrs, rust resistant

Size	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.
3/6"	36 ea.	20	500	57
1/4"	24 ea.	10	400	80
5/6"	18 ea.	10	200	44
3/8"	12 ea.	10	200	40
1/2"	6 ea.	10	250	61
5/8′′	3 ea.	10	250	63

#### HOOKS AND EYES

Wrought steel with bright zinc plated finish to prevent corrosion



#### ASSORTMENT A-9 x R-9

Weight 33 lbs., Width 15", Height 23" (including header sign)

20 pks. No. V8440K-11/2" Gate Hooks 20 pks. No. V8440K—2" Gate Hooks 20 pks. No. V8440K-21/2"Gate Hooks 20 pks. No. V8450-8K Screw Eyes 20 pks. No. V8450-10K Screw Eyes 20 pks. No. V8450-210K Screw Eyes 20 pks. No. V8450-2121/2K Screw Eyes 20 pks. No. V8450-2141/2K Screw Eyes 20 pks. No. V8450-2161/2K Screw Eyes 20 pks. No. V8460-806K Screw Hooks 20 pks. No. V8460-808K Screw Hooks 20 pks. No. V8460-810K Screw Hooks 20 pks. No. V8460-812K Screw Hooks 20 pks. No. V8465-908K Screw Hooks 20 pks. No. V8465-910K Screw Hooks 20 pks. No. V8465-912K Screw Hooks

1 Setup Kit

Hooks and Eyes (Cont.)



# V8440K $1\frac{1}{2}$ " -2" $-2\frac{1}{2}$ " GATE HOOKS AND EYES

Accurately formed hooks and eyes in rust resistant zinc plated finish

Size	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.
11/2"	3 ea.	20	200	20
2"	3 ea.	20	200	24
21/2"	2 ea.	20	200	20



## V8450-8K - 10K - 210K - 212½K 214½K - 216½K SCREW EYES

Large and small eye — sharp pointed screw eyes in bright zinc plated finish

Number	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.
8K	8 ea.	20	200	30
10K	10 ea.	20	200	23
210K	10 ea.	20	200	19
2121/2K	10 ea.	20	200	14
2141/2K	10 ea.	20	200	9
2161/2K	10 ea.	20	200	6



#### V8460-806K — 808K — 810K — 812K SCREW HOOKS — ROUND BEND

Highly finished in weather resistant zinc. Sharply pointed screw ends insure easy application

Number	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.
806K	4 ea.	20	200	38
808K	5 ea.	20	200	25
810K	7 ea.	20	200	21
812K	8 ea.	20	200	14

Hooks and Eyes (Cont.)



# V8465-908K — 910K — 912K SCREW HOOKS — SQUARE BEND

Square shoulder hooks with blunt ends at bend. Plated in bright zinc

Number	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.
908K	5 ea.	20	200	21
910K	7 ea.	20	200	17
912K	8 ea.	20	200	11

# CORNER IRONS AND BRACES

Strong steel with protective bright zinc plated finish



#### ASSORTMENT A-10 x R-10

Weight 16 lbs., Width 17", Height 20" (including header sign)

5 pks. No. CD995K—2" Mend. Plates 5 pks. No. CD995K—4" Mend. Plates 5 pks. No. CD995½K—3"x3" Tees

5 pks. No. CD997K-1½" Corn. Braces 5 pks. No. CD997K-2" Corn. Braces

5 pks. No. CD997K-2½" Corn. Braces

5 pks. No. CD997K—3" Corn. Braces 5 pks. No. CD999K—%"x2" Fl. Corn.

5 pks. No. CD999K—¾"x2" Fl. Corn Irons

5 pks. No. CD999K—½"x2½" Fl. Corn. Irons

5 pks. No. CD999K—½"x3" Fl. Corn. Irons

5 pks. No. CD999K—5/2 x4" Fl. Corn. Irons

1 Setup Kit

Corner Irons and Braces (Cont.)



## CD995K 2" - 4" MENDING PLATES

Wrought steel, zinc finish. Many uses for these handy mending plates. Repairing furniture, screens and storm sash, etc.

Size	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.
2"	2 ea.	5	100	7
4''	2 ea.	5	100	29



#### CD9951/2K 3"x3" FLAT TEE PLATES

Heavy wrought steel, zinc plated. These rust resistant tee plates are ideally suited for mending screens at cross rail, many other uses

Quantity	Packs	Packs	Case	
Per Pack	Per Box	Per Case	Wt.	
2 ea.	5	100	23	



## CD997K $1\frac{1}{2}'' - 2'' - 2\frac{1}{2}'' - 3''$ CORNER BRACES

Sturdy zinc plated steel, accurately formed right angle. This brace has many uses throughout the home and workshop

Size	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.
11/2"	2 ea.	5	100	13
2"	2 ea.	5	100	23
21/2"	2 ea.	5	100	29
3"	2 ea.	5	100	45

Corner Irons and Braces (Cont.)



CD999K 3/8x2" - 1/2x21/2" 1/2×3" - 5/8×4"

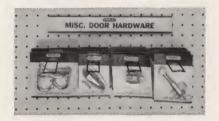
#### FLAT CORNER IRONS

Tough, accurately sized, zinc plated steel corner irons are offered in a wide range of sizes

Size	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.
3/8"x2"	2 ea.	5	100	9
1/2"x21/2"	2 ea.	5	100	15
½"x3"	2 ea.	5	100	17
5/8′′x4′′	2 ea.	5	100	29

# MISCELLANEOUS DOOR HARDWARE

Attractive accessories made of steel with brass and zinc plated finishes



#### ASSORTMENT A-11 x R-11

Weight 5 lbs., Width 15", Height 6" (including header sign)

5 pks. No. CD24C Roller Catches 5 pks. No. CD205K Sure Grip Holders 5 pks. No. CD7082F Coat & Hat Hooks 5 pks. No. CD7086F Door Stops 1 Setup Kit



#### CD24C ADJUSTABLE ROLLER CATCH

Steel, bright brass plated, nylon roller for long life. For use on interior doors and cabinets

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
l ea.	5	100	10

Miscellaneous Door Hardware (Cont.)



#### CD205K "SURE GRIP" HOLDER

Wrought steel with rubber grip. Mounted on wall, will hold papers, charts, towels, hats, etc. Zinc coated, rust resistant

Quantity	Packs	Packs	Case	
Per Pack	Per Box	Per Case	Wt.	
1 ea.	5	100	12	



#### CD7082F COAT AND HAT HOOKS

Cast metal coat and hat hooks. Generously formed, satin brass plated

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
2 ea.	5	100	35



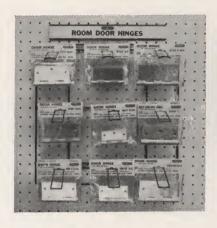
#### CD7086F DOOR STOP

Cast metal with sharply pointed screw and rubber bumper. Finished in satin brass

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 ea.	5	100	12

#### ROOM DOOR HINGES

Wrought steel in a variety of satin brass, bright nickel and bright zinc



#### ASSORTMENT A-12 x R-12

Weight 26 lbs., Width 16", Height 18" (including header sign)

5 pks. No. V164F-31/2" Door Hinges

5 pks. No. V741F-3"x3" Door Hinges

5 pks. No. V741F-31/2"x31/2" Door Hinaes

5 pks. No. V741N-3½"x3½" Door Hinges

5 pks. No. V741F-4"x4" Door Hinges

5 pks. No. V804K-21/2"x21/2" Door Hinges

5 pks. No. V804K-3"x3" Door Hinges

5 pks. No. V804K-31/2"x31/2" Door Hinges

5 pks. No. V804K-4"x4" Door Hinges

1 Setup Kit



# V164F 31/2" HALF SURFACE HINGE

Wrought steel, satin brass finish. For all interior doors

	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.	
-	1 ea.	5	100	60	

Room Door Hinges (Cont.)



V741F 3"x3" — V741F 3½"x3½" V741N 3½"x3½" — V741F 4"x4" DOOR HINGE

Wrought steel hinge. Bright nickel or satin brass finishes. For all wood doors 1%" to 1%". Use three hinges to a door

Size and Finish	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.
3"x3"F	1 ea.	5	100	38
31/2"x31/2"F	1 ea.	5	100	52
3½"x3½"N	1 ea.	5	100	52
4"x4"F	1 ea.	5	100	69



V804K 2½"x2½" - 3"x3" - 3½"x3½" - 4"x4" DOOR HINGE

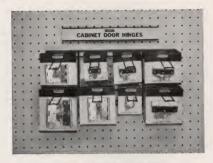
A tough wrought steel hinge, five knuckles, loose pin, finished in rust resisting zinc. For doors, casements and general use

Size	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.
2½"x2½"	1 ea.	5	100	28
3"x3"	1 ea.	5	100	. 39
3½"x3½"	1 ea.	5	100	53
4"x4"	1 ea.	5	100	75

EG - Gray Enamel

#### CABINET DOOR HINGES

Variety of steel cabinet hinges in satin brass and bright zinc plated finishes

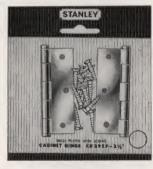


#### ASSORTMENT A-13 x R-13

Weight 13 lbs., Width 17", Height 13" (including header sign)

5 pks. No. CD295F—2" Hinges 5 pks. No. CD295F—2½" Hinges 5 pks. No. CD295F—3" Hinges 5 pks. No. CD838K—1" Hinges 5 pks. No. CD838K—1½" Hinges 5 pks. No. CD838K—2" Hinges

5 pks. No. CD838K—2½" Hinges 5 pks. No. CD838K—3" Hinges 1 Setup Kit



CD295F  $-2''-2\frac{1}{2}''-3''$ CABINET HINGE

Wrought steel, narrow loose pin hinges for cabinets, book cases, small closets, etc. Three sizes to fit any job, satin brass finish

Size	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.
2"	1 pr.	5	100	22
21/2"	1 pr.	5	100	30
3''	1 pr.	5	100	44

FINISHES: Designated by letter suffix

BL — Brown Lacquer
C — Bright Brass
CM — Bright Chrome
D3 — Antique Copper
D4 — Satin Copper
D5 — Satin Brass
J — Japanned
J1 — Antique Black
K — Bright Zinc
N — Bright Nickel

Cabinet Door Hinges (Cont.)



CD838K 1'' - 11/2'' - 2'' - 21/2'' - 3'' CABINET HINGÉ

Wrought steel, fast pin, narrow hinges for light cabinet and general work. Zinc plated

Size	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.
1"	1 pr.	5	100	7
11/2"	1 pr.	5	100	12
2"	1 pr.	5	100	20
21/2"	1 pr.	5	100	27
3′′	1 pr.	5	100	43

#### **FURNITURE HARDWARE**

Designed for dependable and decorative use in the home. Variety of satin brass, bright zinc and brown lacquer finishes



#### ASSORTMENT A-14 x R-14

Weight 13 lbs., Width 14", Height 16" (including header sign)

5 pks. No. CD346F Light Safety Hasps

5 pks. No. CD814K—1½" Extra Wide Hinges

5 pks. No. CD875F—¾" Folding Screen Hinges

5 pks. No. CD996½BL 1″x1″ Chair Leg Braces

5 pks. No. CD1475F—1½" Butterfly Hinges

5 pks. No. CD1478F Butterfly Hinges

5 pks. No. CD1484F Butterfly Hinges

5 pks. No. CD1956BL—10" Braces 5 No. CD7080F Cupboard Catches

1 Setup Kit

#### Furniture Hardware (Cont.)



#### CD346F LIGHT SAFETY HASP

Wrought steel satin brass plated. Closed length 25%". Cannot be unscrewed from door when locked

Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.	
l ea.	5	100	12	



#### CD814K 11/2" EXTRA WIDE HINGES

Wrought steel, extra wide leaves for added strength. This zinc plated hinge opens to 3%". Suited for heavy cabinet work and folding shelves

Quantity	Packs	Packs	Case	
Per Pack	Per Box	Per Case	Wt.	
1 pr.	5	100	35	



# CD875F $-34^{\prime\prime}$ FOLDING SCREEN HINGES

Wrought steel, double acting hinge for two-way 3/4" folding screens. Satin brass plated

Quantity	Packs	Packs	Case	
Per Pack	Per Box	Per Case	Wt.	
1 pr.	5	100	18	

#### Furniture Hardware (Cont.)



# CD996½ BL 1"x1" CHAIR LEG BRACES

Wrought steel. The size and clean lines of this brace make it ideally suited for strengthening and repairing chair and table legs. Brown lacquer finish blends well with furniture finishes

Quantity	Packs	Packs	Case	
Per Pack	Per Box	Per Case	Wt.	
4 ea.	5	100	22	_



#### CD1475F 11/2" BUTTERFLY HINGES

Satin brass finish on wrought steel. This embossed cabinet hinge is designed for full surface application

Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.	
1 pr.	5	100	23	



#### CD1478F BUTTERFLY HINGES

Fancy embossed steel, finely finished in satin brass. Full surface application

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 pr.	5	100	

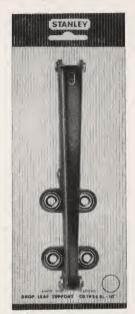
Furniture Hardware (Cont.)



#### CD1484F BUTTERFLY HINGES

Small accurately made hinges for chests, and small cupboard doors. Satin brass plated

Quantity	Packs	Packs	Case	
Per Pack	Per Box	Per Case	Wt.	
1 pr.	5	100	10	



#### CD1956BL 10" DROP LEAF SUPPORT

Easily operated, quick action. Spring tension holds table leaf in place. Brown lacquered finish on steel

Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.	
1 ea.	5	100	45	



#### CD7080F CUPBOARD CATCH

Turn type cupboard catch for full surface application, neat appearing, positive action, steel, satin brass plated

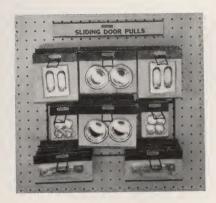
Quantity Packs Packs Case

Qu	antity	Packs	Packs	Case
	r Pack	Per Box	Per Case	Wt.
1	ea.	5	100	15

<sup>\*</sup>NOTE — Ordering unit is "Pack". Order packs in multiples of full box or full case quantities as indicated.

# SLIDING DOOR PULLS

Styled to enhance home interiors, assorted types in bright brass and bright chrome finishes



#### ASSORTMENT A-15 x R-15

Weight 8 lbs., Width 16", Height 17" (including header sign)

5 pks. No. CD2683C Door Pulls

5 pks. No. CD2683CM Door Pulls

5 pks. No. CD2688C No. 1 Door Pulls

5 pks. No. CD2688CM No. 1 Door Pulls

5 pks. No. CD2900C Door Pulls

5 pks. No. CD2900CM Door Pulls

5 pks. No. CD2901C Door Pulls

5 pks. No. CD2901CM Door Pulls

1 Setup Kit



# CD2683C, CM - SLIDING DOOR **EDGE PULL**

Full mortise sliding door pull with easy out pull lever. Fits flush in edge of door. Steel, bright brass or chromium plated

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
l ea	5	100	21

Sliding Door Pulls (Cont.)



## CD2688C No. 1, CM No. 1 -CUP PULLS

Solid brass finger pull. Hole diameter 3/4". Recessed for use in cupboard doors. Finished in bright brass or chromium

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
4 ea.	5	100	6



## CD2900C, CM - SLIDING DOOR CUP PULLS

A solid brass pull. Cup diameter 21/8". This recessed pull designed for heavy or large sliding doors. Offered in bright brass or chromium finishes

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
2 ea.	5	100	16



## CD2901C, CM SLIDING DOOR **FLUSH PULLS**

Fully recessed solid brass pull 31/8" long. Highly finished in brass or chro-

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
2 ea.	5	100	14

# COLONIAL CABINET HARDWARE

Tastefully designed early American cabinet hardware with rustic look in dead black and antique copper finishes



#### ASSORTMENT A-16 x R-16

Weight 21 lbs., Width 17", Height 24" (including header sign)

5 pks. No. CD34K Catches

5 pks. No. CDW555J1 Hinges

5 pks. No. CDW555D3 Hinges

5 pks. No. CDW857J1 H-Hinges

5 pks. No. CDW857D3 H-Hinges

5 pks. No. CDW857%J1 H-Hinges 5 pks. No. CDW857%D3 H-Hinges

5 pks. No. CDW858J1 HL-Hinges

5 pks. No. CDW858D3 HL-Hinges

5 pks. No. CDW858%J1 HL-Hinges

5 pks. No. CDW858% D3 HL-Hinges

5 pks. No. CDW1274J1 Pulls

5 pks. No. CDW1274D3 Pulls

5 pks. No. CDW4476J1-11/8" Knobs

5 pks. No. CDW4476D3-11/8" Knobs

1 Setup Kit



#### CD34K CABINET CATCH

Steel, zinc plated, for all cabinet doors. Elongated screw holes in catch for easy adjustment. Jaws adjust automatically for normal wood shrinkage

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
l ea.	5	100	10

<sup>\*</sup>NOTE — Ordering unit is "Pack". Order packs in multiples of full box or full case quantities as indicated.

#### Colonial Cabinet Hardware (Cont.)



#### CDW555J1, D3 CABINET HINGE

This semi-concealed colonial hinge in hammered antique copper or dead black finishes is packed with pyramid head screws

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
l pr.	5	100	24



# CDW857J1, D3 CABINET H-HINGE

This hammered colonial hinge is furnished in antique copper or dead black finishes

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 pr.	5	100	26



# CDW857%J1, D3 CABINET H-HINGE

For %" offset doors, bonderized dead black finish or antique copper. With pyramid head screws

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
l pr.	5	100	28

#### Colonial Cabinet Hardware (Cont.)



# CDW858J1, D3 HL-CABINET HINGES

For flush doors, packed 1 right hand, 1 left hand. Proportions carefully held to original design with hammered effect. Antique copper or dead black finish. With pyramid head screws

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 pr.	5	100	30



## CDW858%J1, D3 HL-CABINET HINGE

Adapted for %" offset doors, packed 1 right hand, 1 left hand. Bonderized dead black or antique copper finishes. Packed with pyramid head screws

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 pr.	5	100	32



## CDW1274J1, D3 CABINET PULL

Accurately designed from original patterns, this pull is offered in both antique copper or dead black finishes

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 ea.	5	100	13

Colonial Cabinet Hardware (Cont.)



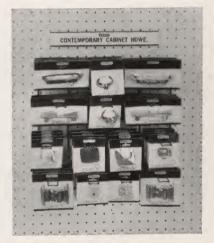
# CDW4476J1 — 11/8", D3 — 11/8" CABINET KNOB

Wrought steel cabinet knob for doors or drawers to 11/8". Bonderized dead black or antique copper, hammered effect

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 ea.	5	100	16

# CONTEMPORARY CABINET HARDWARE

Cabinet hardware to match the modern decor of contemporary homes. Made of pressure cast, rust proof zinc with brushed copper or bright chrome finishes



#### ASSORTMENT A-17 x R-17

Weight 15 lbs., Width 16", Height 21" (including header sign)

5 pks. No. CD35K Catches 5 pks. No. CD42K Catches

5 pks. No. CD1527CM Hinges 5 pks. No. CD1527D4 Hinges

5 pks. No. CD4230D4 x J1 Knobs 5 pks. No. CD4230CM x J1 Knobs

5 pks. No. CD4230CM x J1 Knot 5 pks. No. CD4231D4 x J1 Pulls

5 pks. No. CD4231CM x J1 Pulls

5 pks. No. CD4234D4—1½" Knobs

5 pks. No. CD4234CM—1½" Knobs 5 pks. No. CD4234D4—2" Knobs

5 pks. No. CD4234CM—2" Knobs

5 pks. No. CD4235D4 Pulls 5 pks. No. CD4235CM Pulls

1 Setup Kit

<sup>\*</sup>NOTE — Ordering unit is "Pack". Order packs in multiples of full box or full case quantities as indicated.

Contemporary Cabinet Hardware (Cont.)



#### CD35K CABINET CATCH

Steel, zinc finish, double rubber rollers insure a smooth operation — tight fit. Elongated screw holes for easy installation

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 ea.	5	100	10



#### CD42K MAGNETIC CATCH

For lipped or flush doors, plastic case blends well with most finishes, modern appearance

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
l ea.	5	100	11



#### CD1527CM - D4 CABINET HINGES

Semi-concealed, well designed cabinet hinge for ¾" doors with ¾" inset. Raised barrel allows door to open 180°, wrought steel finished in either satin copper or bright chromium

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 pr.	5	100	23

Contemporary Cabinet Hardware (Cont.)



## CD4230D4 x J1 — CM x J1 CABINET KNOB 13/4" DIAM.

Modern, smart looking ring knob. Brushed copper or chrome plate with dead black base

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 ea.	5	100	11



# CD4231D4 x J1 — CM x J1 CABINET PULL

Ring pull 4%" long offered in brushed copper or chromium with dead black base

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
l ea.	5	100	17



# CD4234D4 - CM - $1\frac{1}{2}$ " - 2" CABINET KNOB

A highly styled contemporary knob 1½" or 2" sizes in brushed copper or chromium plate

Size	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.
11/2"	1 ea.	5	100	13
2"	1 ea.	5	100	17

Contemporary Cabinet Hardware (Cont.)



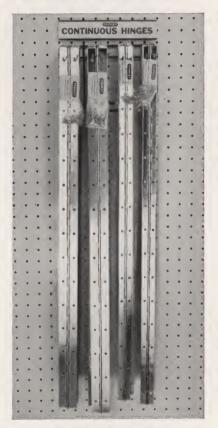
#### CD4235D4 - CM CABINET PULL

Contemporary pull 41/8" long. This smart looking pull in brushed copper or bright chrome

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 ea.	5	100	23

## **CONTINUOUS HINGES**

Wrought steel with steel pins. Both bright brass and nickel finish



#### ASSORTMENT A-18 x R-18

Weight 18 lbs., Width 8", Height 33" (including header sign)

- 5 No. SC311C-11/6"x30" Continuous Hinges
- 5 No. SC311C-1½"x30" Continuous Hinges
- 5 No. SC311N-11/6"x30" Continuous Hinges
- 5 No. SC311N-1½"x30" Continuous Hinges
- 1 Setup Kit

Continuous Hinges (Cont.)



\$C311C 1-1/16"x30" \$C311C 1-1/2"x30" \$C311N 1-1/16"x30" \$C311N 1-1/2"x30"

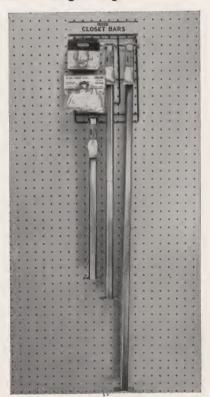
#### **CONTINUOUS HINGES**

Continuous hinges in two widths and two finishes, with screw holes spaced 2" apart. Can be cut easily to any desired length. Ideal for cabinet, chest, boating or furniture work. Precision made of wrought steel, bright brass or bright nickel finishes

Size	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.
11/6"x30"	l ea.	5		3
1½"x30"	1 ea.	5		5

#### **CLOSET BARS**

Latest type of closet bar used with long-wearing nylon glides eliminates "hanger-tangle"



#### ASSORTMENT A-19 x R-19

Weight 15 lbs., Width 9", Height 52" (including header sign)

2 No. 7035N—18" Closet Bars 2 No. 7035N—30" Closet Bars 2 No. 7035N—48" Closet Bars 5 pks. No. CD7089F Brackets

5 pks. No. V7039 Glides

1 Setup Kit

Closet Bars (Cont.)



7035N 18" - 30" - 48"

New, modern, 25% stronger than round bars. Easy one man installation. Adjustable within size ranges of each bar (48" extends to 72"). "Snap in" nylon glides optional. Steel, nickel plated for long life

Size	Quantity Per Pack	Packs Per Case	Case Wt.
18"	1 ea.	10	12
30′′	1 ea.	10	18
48"	1 ea.	10	27



#### **V7039 NYLON HANGER GLIDES**

Smooth gliding hanger guides prevent hangers from crossing. May be installed with simple snap of the thumb after the closet bar is installed. Made of nylon for smooth guiet operation

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
10 ea.	5	100	10



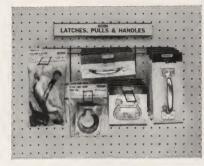
#### CD7089F CLOSET BAR BRACKETS

Wrought steel, brass plated for wood closet poles 1 inch diameter

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 pr.	5	100	14

# LATCHES, PULLS AND HANDLES

Sturdy, utilitarian hardware for odd jobs around the house and grounds



#### ASSORTMENT A-20 x R-20

Weight 10 lbs., Width 18", Height 12" (including header sign)

5 pks. No. CD479F Pulls

5 pks. No. CD482F No. 2 Door Pulls

5 pks. No. CD1205K 2¾" Chest

Handles

5 pks. No. V1215J No. 1 Flush Ring

- 5 pks. No. V1260J No. 2 Door Thumb Latches
- 1 Setup Kit



#### CD479F PULL

Satin brass finish on wrought steel. This 47%" long pull ideally suited for screen doors, storm doors and drawers

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 ea.	5	100	11

## PACK TYPES

Designated by letter prefix:

CD — Carded

Sc — Continuous Hinges (Screws attached by label)

V — Closet Bars (Screws attached by label)

 V — Shelf Brackets, heavy strap and T-Hinges, Screen Guard and Brace, Clothesline Pulley (in special die cut visual packs)

V — All other items so designated (in sturdy transparent bags)



## CD482F No. 2 DOOR PULL

Steel, highly finished in satin brass. This pull designed for heavy service

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 ea.	5	100	24



#### CD1205K 234" CHEST HANDLE

A strong, roomy handle for heavy duty chests, etc. Zinc plated on strong wrought steel

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 ea.	5	100	26



#### V1215J No. 1 FLUSH TRAP DOOR RING PULL

Heavy duty ring pull sets flush in trap door or storage door, no projection into room or above floor level. Black japanned wrought steel

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 ea.	5	100	45

Latch Pulls and Handles (Cont.)



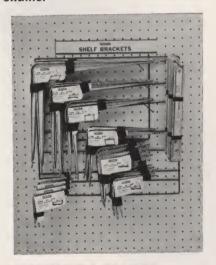
#### V1260J No. 2 THUMB LATCH

Heavy duty steel, durable black japan finish, this thumb latch for all doors from 34" to 178". Non-binding latch bar

Quantity		Packs	Packs	Case
Per Pack		Per Box	Per Case	Wt.
٠	1 set	5	100	50

#### SHELF BRACKETS

Rugged steel brackets stand up under heavy loads. Finished in gray



#### ASSORTMENT A-21 x R-21

Weight 22 lbs., Width 18", Height 22" (including header sign)

2 pks. No. V794EG—12"x12" Brackets 2 pks. No. V796EG—3"x4" Brackets 2 pks. No. V796EG—4"x5" Brackets 2 pks. No. V796EG—5"x6" Brackets 2 pks. No. V796EG—6"x8" Brackets 2 pks. No. V796EG—8"x10" Brackets 2 pks. No. V796EG—10"x12" Brackets Shelf Brackets (Cont.)



# V794EG 12"x12" FOLDING SHELF BRACKET

This steel bracket is finished with durable gray enamel. Self locking, bracket will fold out of the way against the wall

	Quantity	Packs' 1	Packs	Case
	Per Pack	Per Box	Per Case	Wt.
•	1 ea.	2	20	25



V796EG 3"x4" - 4"x5" - 5"x6" 6"x8" - 8"x10" - 10"x12" 12"x14" SHELF BRACKET

Heavy gauge steel, deep channels for maximum strength. Wide size range. This bracket furnished in pleasing gray enamel

Size	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.
3"x4"	1 pr.	2	100	27
4"x5"	1 pr.	2	100	34
5"x6"	1 pr.	2	100	46
6"x8"	1 pr.	2	50	40
8"x10"	1 pr.	2	20	28
10"x12"	1 pr.	2	20	32
12''x14''	1 pr.	2	20	50

**FINISHES:** Designated by letter suffix

BL — Brown Lacquer
C — Bright Brass

CM — Bright Chrome

D3 — Antique CopperD4 — Satin Copper

EG — Gray Enamel

F — Satin BrassJ — Japanned

J1 — Antique Black

K — Bright ZincN — Bright Nickel

\*NOTE — Ordering unit is "Pack". Order packs in multiples of full box or full case quantities as indicated.

2 pks. No. V796EG-12"x14" Brackets

1 Setup Kit

## CHAIN, FOOT AND BARREL BOLTS

Assortment of rugged steel bolts suited to large variety of applications



#### ASSORTMENT A-22 x R-22

Weight 25 lbs., Width 15", Height 23" (including header sign)

5 pks. No. CD379F—4" Surface Bolts 5 pks. No. CD379F—6" Surface Bolts 5 pks. No. CD1055J—6" Chain Door

Bolts
5 pks. No. CD1056J—6" Foot Bolts

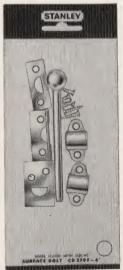
5 pks. No. CD1076F—2½" Barrel Bolts 5 pks. No. CD1078F—2½" Barrel Bolts

5 pks. No. CD1078F—3" Barrel Bolts

5 pks. No. CD1078F—4" Barrel Bolts

5 pks. No. CD7088F Chain Door Guards

1 Setup Kit



#### CD379F 4" - 6" SURFACE BOLT

Wrought steel finish in satin brass. These half round surface bolts have non-marring guides to insure easy operation and lasting beauty. Packed with 3 strikes for any application. For use on pairs of doors

Size	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.
4''	l ea.	5	100	25
6"	1 ea.	5	100	44

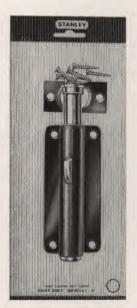
Chain, Foot and Barrel Bolts (Cont.)



#### CD1055J 6" CHAIN DOOR BOLT

Heavy duty wrought steel with strong music wire spring for automatic latching. Furnished with surface and mortise strike, chain 24" long, bolt is reversible. Black japan finish

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
l ea.	5	50	60



#### CD1056J 6" FOOT DOOR BOLT

Weather resistant — black japanned finish on wrought steel. Release is easily operated by simple touch of foot. Heavy spring retracts bolt

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
l ea.	5	50	50

Chain, Foot and Barrel Bolts (Cont.)



#### CD1076F 21/2" BARREL BOLT

Steel, finished in satin brass. This small decorative bolt for windows and light doors with narrow stiles

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 ea.	5	100	20



## CD1078F 2½" - 3" - 4" BARREL BOLT

Multi purpose door bolt for average weight doors etc. Accurately sized wrought steel finished in satin brass

Size	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.
21/2"	1 ea.	5	100	16
3"	1 ea.	5	100	24
4"	l ea.	5	100	30

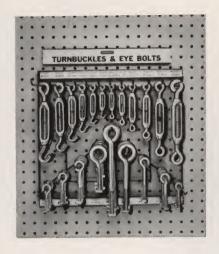


#### CD7088F CHAIN DOOR FASTENER

Cast metal free sliding chain door guard. Heavy metal keeper insures protection. Plated in satin brass

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 ea.	5	100	41

# TURNBUCKLES AND EYE BOLTS



#### ASSORTMENT A-23 x R-23

Weight 34 lbs., Width 14", Height 18" (includes header sign)

#### Turnbuckles (Eye with Eye)

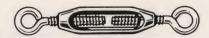
10 No. 8416K—¾"x3½" Turnbuckles 10 No. 8416K—¾"x3¾" Turnbuckles 10 No. 8416K—¾"x4½" Turnbuckles 10 No. 8416K—¼"x5½" Turnbuckles 5 No. 8416K—¾"x6¾" Turnbuckles 5 No. 8416K—¾"x7½" Turnbuckles

## Turnbuckles (Eye with Hook)

10 No. 8417K—¾2″x3½″ Turnbuckles 10 No. 8417K—¾6″x3¾″ Turnbuckles 10 No. 8417K—¾2″x4½″ Turnbuckles 10 No. 8417K—¼2″x5½″ Turnbuckles 5 No. 8417K—¾6″x6¾″ Turnbuckles 5 No. 8417K—¾6″x7½″ Turnbuckles

#### Eye Bolts

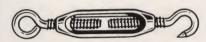
20 No. 8413K—¾"x2½" Eye Bolts 20 No. 8413K—¼"x2½" Eye Bolts 20 No. 8413K—¼"x3" Eye Bolts 20 No. 8413K—¼"x4" Eye Bolts 20 No. 8413K—¾"x4" Eye Bolts 20 No. 8413K—¾"x4" Eye Bolts 20 No. 8413K—¾"x4" Eye Bolts 10 No. 8413K—¾"x4" Eye Bolts 10 No. 8413K—¾"x6" Eye Bolts 10 No. 8413K—¾"x6" Eye Bolts 10 No. 8413K—¾"x8" Eye Bolts Turnbuckles and Eye Bolts (Cont.)



# 8416K TURNBUCKLES — EYE WITH EYE

 $\frac{3}{2}$ " x  $\frac{3}{2}$ " -  $\frac{3}{6}$ " x  $\frac{3}{8}$ "  $\frac{3}{2}$ " x  $\frac{4}{2}$ " -  $\frac{3}{4}$ " x  $\frac{5}{2}$ "  $\frac{5}{6}$ " x  $\frac{6}{4}$ " -  $\frac{3}{6}$ " x  $\frac{7}{2}$ "

Size	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.
5/32"x31/2"	1	10 ea.	200	10
$\frac{3}{16}'' \times 3\%''$	1	10 ea.	200	16
$\frac{1}{32}$ "x4 $\frac{1}{2}$ "	1	10 ea.	200	23
1/4"x51/2"	1	10 ea.	200	34
5/16"x63/4"	1	5 ea.	100	29
3/8"x71/2"	1	5 ea.	100	41



# 8417K TURNBUCKLES — EYE WITH HOOK

 $\frac{1}{2}$ " x  $\frac{3}{2}$ " -  $\frac{1}{2}$ 6" x  $\frac{3}{8}$ "  $\frac{1}{2}$ " x  $\frac{4}{2}$ " -  $\frac{1}{2}$ " x  $\frac{5}{2}$ "  $\frac{1}{2}$ 6" x  $\frac{6}{2}$ 4" -  $\frac{1}{2}$ 8" x  $\frac{7}{2}$ 2"

Size	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.
5/32"x31/2"	1	10 ea.	200	10
3/6"x37/8"	1	10 ea.	200	16
$\frac{7}{32}$ " x 4 $\frac{1}{2}$ "	1	10 ea.	200	23
1/4"x51/2"	1	10 ea.	200	34
5/6"x63/4"	1	5 ea.	100	29
3/8′′x7½′′	1	5 ea.	100	41



#### 8413K EYE BOLT

 $\%'' \times 2\frac{1}{2}'' - \frac{1}{4}'' \times 2\frac{1}{2}''$   $\frac{1}{4}'' \times 3'' - \frac{1}{4}'' \times 4''$   $\frac{1}{6}'' \times 3\frac{1}{4}'' - \frac{1}{6}'' \times 4''$   $\frac{1}{8}'' \times 4'' - \frac{1}{8}'' \times 6'' - \frac{1}{8}'' \times 8''$ 

Size	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.
3/16"x21/2"	1	20 ea.	200	10
1/4"x21/2"	1	20 ea.	200	11
1/4"x3"	1	20 ea.	200	13
1/4"x4"	1	20 ea.	200	16
1/6"x31/4"	1	20 ea.	200	20
%′′x4′′	1	20 ea.	200	22
3/8"x4"	1	10 ea.	100	19
3/8"x6"	1	10 ea.	100	25
3/8"x8"	1	10 ea.	100	30

# CUP AND SHOULDER HOOKS

Solid brass with sharp points and protecting ferrules



#### ASSORTMENT A-24 x R-24

Weight 10 lbs., Width 13", Height 16"

#### Shoulder Hooks

20 pks. (5 in pk.) No. V8412—½"
20 pks. (5 in pk.) No. V8412—%"
20 pks. (5 in pk.) No. V8412—¾"
20 pks. (3 in pk.) No. V8412—1"
20 pks. (2 in pk.) No. V8412—1½"

#### **Cup Hooks**

20 pks. (6 in pk.) No. V8481—½"
20 pks. (6 in pk.) No. V8481—5%"
20 pks. (5 in pk.) No. V8481—34"
20 pks. (4 in pk.) No. V8481—7%"
20 pks. (4 in pk.) No. V8481—1"
20 pks. (2 in pk.) No. V8481—114"
20 pks. (2 in pk.) No. V8481—1½"
1 Setup Kit



#### V8412 SHOULDER HOOKS

 $\frac{1}{2}'' - \frac{5}{8}'' - \frac{3}{4}'' - \frac{1}{1}'' - \frac{1}{2}''$ 

Size	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.
1/2"	5 ea.	20	200	3
5/8"	5 ea.	20	200	4
3/4"	5 ea.	20	200	5
1"	3 ea.	20	200	5
11/2"	2 ea.	20	200	6

Cup and Shoulder Hooks (Cont.)



#### V8481 CUP HOOKS

 $\frac{1}{2}$ " -  $\frac{5}{8}$ " -  $\frac{3}{4}$ " -  $\frac{7}{8}$ " -  $\frac{1}{7}$ " -  $\frac{1}{4}$ " -  $\frac{1}{2}$ "

Size	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Wt.
1/2"	6 ea.	20	200	3
5/8′′	6 ea.	20	200	4
3/4"	5 ea.	20	200	5
7/8′′	4 ea.	20	200	6
1"	4 ea.	20	200	7
11/4"	2 ea.	20	200	6
11/2"	2 ea.	20	200	8

#### MISCELLANEOUS CARDED

ITEMS IN N-102 ASSORTMENT NOT INCLUDED IN HARDWARE CENTER



#### CD37K CABINET CATCH

Tempered steel strike. Marking rings on strike locate screw holes automatically. Bright zinc plated

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
l ea.	5	100	6

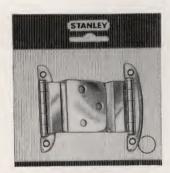
Miscellaneous Carded (Cont.)



#### CD450F-13/4" BAR LATCH

This smartly designed latch ideal for cabinets and chests. Steel finely finished in satin brass

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
l ea.	5	100	10



#### CD1527K CABINET HINGE

Semi-concealed hinges for 34" doors with 36" inset. Raised barrel to allow door to open 180°, zinc plated

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 pr.	5	100	21



# CD1529K CABINET HINGE

Full surface cabinet hinge for %"
lipped doors. Finely embossed and
bright zinc plated

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
l pr.	5	100	19

Miscellaneous Carded (Cont.)



#### CD1539K CABINET HINGE

For flush door application with space saving narrow jamb leaf. Wrought steel, zinc plated

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 pr.	5	100	17



# CD1757K SCREEN AND STORM DOOR HINGES

Heavy wrought steel, full surface hinges  $3'' \times 2^{3}4''$  for light screen doors. Loose pin for easy door removal. Bright zinc plated

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 pr.	5	100	54

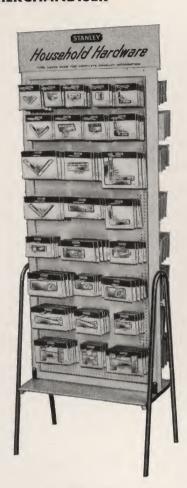


#### CD4465K CABINET PULL

Wrought steel, plated with bright zinc. This gracefully shaped pull is 4%'' long

Quantity	Packs	Packs	Case
Per Pack	Per Box	Per Case	Wt.
1 ea.	5	100	14

# HOUSEHOLD HARDWARE MERCHANDISER



#### **ASSORTMENT N-102**

- Includes N2 Merchandiser as illustrated, plus 5 packs of the items listed below, plus N4 Setup kit
- Shipping weight 97 lbs.
- Merchandiser requires only 2½ square feet of floor space. Stands 5½ feet high

#### ASSORTMENT N-100

- Same as Assortment N-102 except does not include the N2 Merchandiser
- Shipping weight 77 lbs.

## ITEMS IN ASSORTMENT N-102 AND N-100

Catalog Number	Item	Catalog Page	
CD4K-13/4	Turn button	H4	
CD27K	Screen corner		
	braces	H4	
CD37K	Cabinet catch	H19	
CD158J	Spring hinge	H5	
CD205K	Sure arip holder	H9	

# Household Hardware Merchandiser (Cont.)

Catalog Number	Item	Catalog Page
CD210K	Snappy catch	H4
CD346F	Safety hasp	H11
CD450F-13/4	Bar latch	H19
CD479F	Screen pull	H15
CD482F # 2	Door pull	H16
CD486F	Sash lift	H5
CD838K—1	Cabinet hinge	H10
CD838K—1½	Cabinet hinge	H10
CD838K-2	Cabinet hinge	H10
CD838K—2½	Cabinet hinge	H10
CD838K-3	Cabinet hinge	H10
CD900K-2	Strap hinge	Н3
CD900K—3	Strap hinge	Н3
CD900K-4	Strap hinge	Н3
CD904K-2	"T" hinge	Н3
CD904K-3	"T" hinge	НЗ
CD904K-4	"T" hinge	Н3
CD911K-2½	Safety hasp	НЗ
CD912K-3	Hinge hasp	Н3
CD915K—3½	Safety hasp	Н3
CD915K-41/2	Safety hasp	Н3
CD917K-3½	Safety hasp	Н3
CD995K-2	Mending plates	H8
CD995K-4	Mending plates	H8
CD997K—1½	Corner braces	H8
CD997K-2	Corner braces	Н8
CD997K-2½	Corner braces	H8
CD997K-3	Corner braces	H8
CD999K—3/8x2	Flat corner irons	H9
CD999K—½x2½	Flat corner irons	H9
CD999K—½x3	Flat corner irons	H9
CD999K-%x4	Flat corner irons	H9
CD1076F—2½ CD1078F—2½	Barrel bolts	H17
CD1078F—2½ CD1078F—3		H17
	Barrel bolts	H17
CD1078F—4	Barrel bolts	H17
CD1205K—2¾	Chest handle	H16
CD1475F—1½	Butterfly hinge	HII
CD1478F CD1484F	Butterfly hinge Butterfly hinge	HII
CD1484F	bufferfly ninge	H11
CD1527K	Cabinet hinge	H19
CD1529K	Cabinet hinge	H19
CD1539K	Cabinet hinge	H19
CD1734K	Screen hanger set	H5
V1754K	Screen door set	H5
CD1757K	Screen door hinge	H19
CD4465K	Cabinet pull	H19
CD7080F	Cupboard catch	H11
CD7082F	Coat and hat hooks	H9
CD7084F	Sash lock	H6
CD7086F	Door stop	H9
CD7088F	Chain door guard	H17
CD7089F	Closet bar brackets	H15

# CONTINUOUS HINGE MERCHANDISER



## **ASSORTMENT H-302**

- Includes H2 Merchandiser as illustrated, plus 2 each of the items listed below
- Shipping weight 36 lbs.
- Merchandiser requires only one square foot of floor space stands 5½ feet high
- Merchandiser will display any of the continuous hinges with an "SC" prefix shown on page I-5. Sizes and quantities which Merchandiser will accommodate are as follows: 10 each 30" lengths and 10 each 48" lengths

#### **ASSORTMENT H-300**

- Same as assortment H-302 except does not include the H2 Merchandiser
- Shipping weight 20 lbs.

#### ITEMS IN ASSORTMENTS H-302 AND H-300

Catalog Number	Finish	Size (inches)	Catalog Page
SC311	С	11/16 × 30	H15 - I-5
SC311	C	$1\frac{1}{16} \times 48$	I-5
SC311	C	1½ x 30	H15 - I-5
SC311	C	$1\frac{1}{2} \times 48$	I-5
SC311	N	11/16 x 30	H15 - I-5
SC311	N	11/6 x 48	I-5
SC311	N	$1\frac{1}{2} \times 30$	H15 - I-5
SC311	N	1½ x 48	I-5

# CONTINUOUS AND UTILITY HINGES



CATALOG 19

# UTILITY HINGES

C.	TA			
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			_	
-				

Back Flap Hinges	I-4, I-5
Broad Hinges	I-2, I-3
Continuous Hinges	I-5, I-6
Drop Leaf Table Hinge	I-4
Extra Heavy Full Surface Hinges	I-2
Full Mortise Hinges	I-2

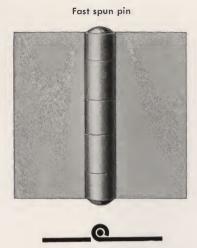
PAGE

I-5

Narrow Hinges I-3, I-4

**Loose Joint Hinges** 

# EXTRA HEAVY FULL SURFACE HINGES



Not swaged • For full surface application
See index for swaging

# 850 steel - plain

- For window grilles, steel shutters, iron gates or for general utility heavy duty requirements
- Made of extra heavy wrought steel, not swaged, for surface application, with fast spun pins
- Furnished on order, at additional cost, with loose oval head pins
- Furnished on order, at additional cost, swaged for full mortise application, with screw holes, and with loose oval head pins
- Hinges as regularly furnished (not swaged) measure slightly less in width than shown in table below
- All sizes have five knuckles

Size Open (inches)	Gauge of Metal	Pair in Box	Pair in Case	Case Weight Average (lbs.)
2 x 2	.107	5	100	36
2½ x 2½	.119	5	100	64
3 x 3	.130	1	50	50
3½ x 3½	.146	1	25	36
4 × 4	.160	1	25	51
4½ x 4½	.170	1	20	54
5 x 5	.180	1	20	69
6 x 6	.203	1	10	57

#### **FULL MORTISE HINGES**

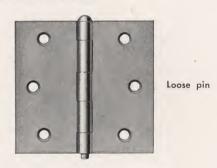


## 823 steel - plain, without screws

- A plain steel hinge with button tip pins for use on medium weight solid core or paneled doors
- When high frequency operation or hollow metal and extra heavy doors are used, always specify ball bearing butt hinges
- Made of wrought steel, toughened and hardened by cold rolling

Size Open (inches)	Gauge of Metal	Quantity and Size of Wood Screws Per Pair	Pair in Box	Pair in Case	Case Weight Average (lbs.)
2 x2	.082	8- <sup>3</sup> / <sub>4</sub> x 7	5	50	15
21/2×2	.089	12- <sup>3</sup> / <sub>4</sub> x 8	5	50	21
21/2×21/2	.089	$12 - \frac{3}{4} \times 8$	5	50	23
3 x2½	.092	12- 34x 8	1	50	30
3 x3	.092	12- <sup>3</sup> / <sub>4</sub> x 8	1	50	33
31/2×3	.123	12- 7/8x 9	1	50	54
31/2×31/2	.123	12- 7/8x 9	1	50	60
4 x4	.130	16-1 x10	1	25	39
41/2×41/2	.134	16-11/4x10	1	25	50
5 x5	.146	20-11/4x12	1	20	55
6 x6	.160	20-1½x14	1	10	48

#### LIGHT BROAD HINGES



#### 834 steel - plain, without screws

- For casement windows and general utility work
- Not recommended for use on regular weight doors
- Made of wrought steel; have five knuckles

Size Open (inches)	Gauge of Metal	Quantity and Size of Flat Head Wood Screws per Pair	Pair in Box	Pair in Case	Case Weight Average (lbs.)
2 x 2	.062	8-3/4x6	10	100	19
$3 \times 3$	.074	$12 - \frac{3}{4} \times 7$	10	100	48



804 Loose pin



808 Fast spun pin

804 - 808	steel — plain, without screws
804K — 808K	steel — bright zinc plated, with screws
804KBP — 808KBP	steel — bright zinc plated, with brass pin, with screws
804RBP — 808RBP	steel — galvanized, with brass pin, with screws

- For general utility work . . . not recommended for use on regular weight doors
- Furnished on order, at additional cost, without holes; swaged or not swaged for metal work
- Made of wrought steel; all sizes have five knuckles

	5 +	Quantity and Size of Flat Head	Pair i	n Box
Size Open Gauge (inches) of Metal		Wood Screws Per Pair	804K-KBP 808K-KBP	804RBP 808RBP
2 x 2	.082	8 - <sup>3</sup> / <sub>4</sub> x 7	10	5
$2\frac{1}{2} \times 2\frac{1}{2}$	.089	$12 - \frac{3}{4} \times 8$	10	5
3 x 3	.092	$12 - \frac{3}{4} \times 8$	5	1
$3\frac{1}{2} \times 3\frac{1}{2}$	.099	12 - % x 9	5	1
4 × 4	.107	$16 - 1 \times 10$	1	1
$4\frac{1}{2} \times 4\frac{1}{2}$	.123	$16 - 1\frac{1}{4} \times 10$	1	
5 x 5	.140	$20 - 1\frac{1}{4} \times 12$	1	
6 × 6	.160	$20 - 1\frac{1}{2} \times 14$	1	

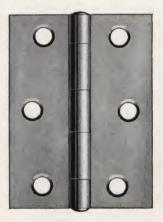
## BROAD HINGES (cont'd)

	Pair in	Case	ase Case Weight		e (lbs.)
Size Open (inches)	804K-KBP 808K-KBP	804RBP 808RBP	804 808	804K-KBP 808K-KBP	804RBP 808RBP
2 x 2	100	50	27	30	17
$2\frac{1}{2} \times 2\frac{1}{2}$	100	50	44	48	25
3 x 3	50	50	33	35	38
31/2 x 31/2	50	50	47	51	55
4 × 4	25	25	34	36	38
$4\frac{1}{2} \times 4\frac{1}{2}$	25	25	48		
5 x 5	20	20	53		
6 x 6	10		41		

# V804K visual pack, with screws, steel — bright zinc plated

Class No.	Size	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
V804K—	2½"x2½"	1 ea.	5	100	28
V804K-	3"x3"	1 ea.	5	100	39
V804K-	3½"x3½"	l ea.	5	100	53
V804K-	4''x4''	1 ea.	5	100	75
For these	and other vi	sually packed	d items se	ee Section	Н

## NARROW HINGES



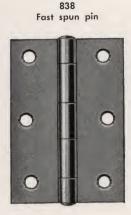
Fast spun pin

800	steel — plain, without screws
800RBP	steel – galvanized, with fast brass pin, with screws

- Made of wrought steel . . . size 3" has five knuckles, other sizes have three
- 800 furnished on order, at additional cost, without holes; swaged or not swaged for metal work

Size, Length of Joint (inches)	Width Open (inches)	Gauge of Metal	Quantity and Size of Flat Head Wood Screws Per Pair	
1	13/6	.063	8 –	- 5/8 x 5
11/2	11/16	.068	8 –	- 3/4 x 6
2	111/16	.074	8 –	- 3/4 x 7
21/2	113/16	.075	12 -	- 3/4 x 7
3	25/32	.079	$12 - \frac{3}{4} \times 8$	
Size, Length of	Dele-	Pair		Weight ge (lbs.)
Joint (inches)	Pair in Box	in Case	800	800RBI
1	10	600	36	46
11/2	10	300	34	44
2	10	300	57	69
21/2	10	150	41	47
3	10	150	58	64

## LIGHT NARROW HINGES





838 steel — plain, with fast pin, without screws

838RBP steel — galvanized, with fast brass pin, with screws

840 steel - plain, with loose pin, without screws

- Made of wrought steel . . . size 2" and larger have five knuckles, small sizes have three
- For planished and plated hinges, see 284 and 286 on page B8
- Furnished on order, at additional cost, without holes; swaged or not swaged for metal work

Size, Length of Joint (inches)	Width Open (inches)	Gauge of Metal	Quantity and Size of Flat Head Wood Screws Per Pair
1	1	.050	8 – ½ x 3
11/2	13/8	.050	$8 - \frac{5}{8} \times 5$
2	1%	.062	$8 - \frac{3}{4} \times 6$
21/2	11/16	.062	$12 - \frac{3}{4} \times 6$
3	2	.074	$12 - \frac{3}{4} \times 7$
4 .	27/8	.077	$16 - \% \times 9$

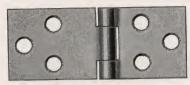
Size, Length of Joint (inches)				Weight ge (lbs.)
	Pair in Box	Pair in Case	838 840	838RBP
1	10	600	25	35
11/2	10	300	26	36
2	10	300	44	55
21/2	10	300	60	72
3	10	200	68	70
4	5	60	-42	46

# CD838K visual pack, with screws, steel — bright zinc plated

Class Number	Size, Length of Joint (inches)	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
CD838K	1	1 pr.	5	100	7
CD838K	11/2	1 pr.	5	100	12
CD838K	2	1 pr.	5	100	20
CD838K	21/2	1 pr.	5	100	27
CD838K	3	1 pr.	5	100	43

For these and other visually packed items see Section H

#### DROP LEAF HINGES



Flush riveted

# 810 wrought steel - plain, without screws

- Hinges are swaged and the countersinking is on the outside of each leaf
- On the 2" size the inner screw holes of the long leaf are closer to the barrel than shown in the illustration
- For drop leaf supports, see 1956 on page N10

Size, Length	Width	Width each Leaf (inches)						Gauge
of Joint (inches)	Open (inches)	Long	Short	of Metal				
1	25/8	11/2	11/8	.075				
11/8	23/4	1%	13/16	.075				
11/4	27/8	15/8	11/4	.075				
11/2	31/8	13/4	13/8	.075				
2	313/16	23/16	1 5/8	.075				

Size, Length of Joint (inches)	Quantity and Size of Flat Head Wood Screws Per Pair	Pair in Box	Pair in Case	Case Weight Average (lbs.)
1	12 - 3/4 x 6	10	500	63
11/8	$12 - \frac{3}{4} \times 7$	10	300	42
11/4	$12 - \frac{3}{4} \times 7$	10	300	50
11/2	$12 - \frac{3}{4} \times 8$	10	200	43
2	$12 - \frac{7}{8} \times 9$	10	100	36

# BACK FLAP HINGES



Fast spun pin

816 wrought steel - plain, swaged, without screws

816½ wrought steel – plain, not swaged, without screws

816½RBP wrought steel — galvanized with brass pin, not swaged, with screws

Size, Length of Joint (inches)	Width Open (inches)	Gauge of Metal	Quantity and Siz of Flat Head Wood Screws Per Pair	
1	2	.075	$12 - \frac{3}{4} \times 6$	
11/2	23/4	.075	$12 - \frac{3}{4} \times 8$	
2	311/16	.077	$12 - \frac{3}{4} \times 8$	
Size, Length	Po!=	Pair in Case	Case Weight Average (lbs.)	
of Joint (inches)	Pair in Box	816-8161/2	816-8161/2	8161/2RBP
1	10	500	50	70
11/2	10	200	39	51
2	10	100	39	46

Fast spun pin



## 814 steel - plain, swaged, without screws

- Made of wrought steel
- Furnished on order, at additional cost, without holes; swaged or not swaged

Size, Length of Joint (inches)	Width Open (inches)	Gauge of Metal	Quantity and Size of F.H. Wood Screws Per Pair	Pair in Box	Pair in Case	Case Weight Average (lbs.)
3/4	213/16	.075	8-3/4×6	10	500	52
1	21/8	.075	$12 - \frac{3}{4} \times 6$	10	300	40
11/4	31/4	.075	$12 - \frac{3}{4} \times 7$	10	300	56
11/2	31/16	.075	12-3/4x8	10	200	47
13/4	4	.077	12-3/4x8	10	200	67
2	43/8	.077	$12 - \frac{3}{4} \times 8$	10	100	43

# CD814K visual pack, with screws, steel — bright zinc plated

Olass Number	Size	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
CD814K	11/2	1 pr.	5	100	35

For these and other visually packed items see Section H

Bent loose pin



# 813 steel - plain, swaged, without screws

#### Made of wrought steel

Size, Length of Joint (inches)	Width Open (inches)	Gauge of Metal	Quantity and Size of Flat Head Wood Screws Per Pair	Pair in Box	Pair in Case	Case Weight Average (lbs.)
11/2	31/16	.075	12-3/4×8	10	200	48
13/4	4	.077	$12 - \frac{3}{4} \times 8$	10	100	34
2	43/8	.077	$12-\frac{3}{4}\times8$	10	100	43

#### LOOSE JOINT HINGES

Loose joint



right hand

# 802 wrought steel - plain, without screws

- Right hand or left hand packed separately
- Specify hand (see index)

Size, Length of Joint (inches)	Width Open (inches)	Gauge of Metal	Quantity and Size of Flat Head Wood Screws Per Pair	Pair in Box	Pair in Case	Case Weight Average (lbs.)
2	111/6	.074	8-3/4×7	10	200	36
21/2	1%	.075	$12-\frac{3}{4}x7$	10	100	28
3	3	.092	$12-\frac{3}{4}\times8$	5	50	32

#### CONTINUOUS HINGES



Medium gauge

Sc311 steel — bright brass or bright nickel, with screws

Sc3111/4 brass - bright brass or bright chrome, with screws

ScAL3111/4 aluminum alloy — plain, with screws

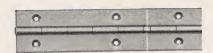
- Screws attached to each hinge with identifying pressure sensitive label for visible displays
- Wrought steel; brass or aluminum alloy .045 gauge with .090 diameter pin of the same material as hinge
- Holes spaced 2" apart and countersunk for No. 4 flat head wood screws
- When ordering: specify class number, finish, width and length; example, SC311N 1-1/16" x 30"
- Stock sizes and finishes listed below

Class	Size (inches)	Stock	Pieces	Case Weight
Number	Width x Length	Finishes	in Case	Average (lbs.)
SC311	11/6 x 30	C-N	5	3
	11/6 x 48	C-N	5	6
	$1\frac{1}{2} \times 30$	C-N	5	5
	1½ x 48	C-N	5	7
SC3111/4	11/6 x 30	C-CM	5	4
	11/6 x 48	C-CM	5	6
	1½ x 30	C-CM	5	5
	1½ x 48	C-CM	5	8
SCAL3111/4	11/6 x 30	plain finish	5	2
	11/6 x 48	plain finish	5	3

For these and other visually packed items see Section H Finishes described on page 11

#### **CONTINUOUS HINGES**

(continued from preceding page)



Medium gauge

311 steel - plated finishes, without screws

3111/4 brass — popular finishes, without screws

AL3111/4 aluminum alloy — plain, without screws

STS3111/4 stainless steel — plain, without screws

- Wrought steel, brass, stainless steel or aluminum alloy .045 gauge with .090 diameter pin of the same material as hinge; steel hinges available on order with brass pins
- Holes spaced 2" apart and countersunk for No. 4 flat head wood screws
- Plain unfinished hinges available without holes: prefix NH to class number, example NHAL311¼
- Sizes available:

311  $\left. \begin{array}{c} 1-1/16'', \ 1-1/4'', \ 1-1/2'' \ \text{and} \ 2'' \ \text{wide} \\ 3111'_4 \end{array} \right\}$  by up to 72'' long

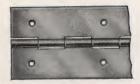
AL311¼ } 1-1/16", 1-1/4" and 1-1/2" wide STS311¼ } by up to 72" long

- When ordering: specify class number, finish, width and length. Example, 311¼ N 1-1/16" x 48"
- Stock sizes and finishes listed below

Size (inches)	Stock Finishes		Pieces	Average Weight Per 100 Feet	
Width x Length	311	3111/4	in Case	311	3111/4
11/6 x 18	C-N		10	22	24
11/6 x 24	C-N	C-N-CM	10	22	24
11/6 x 30	C-N	C-CM	10	22	24
11/6 x 36	C-N	C	10	22	24
11/6 x 48	PS-C-N-CM	C-N-CM	10	22	24
11/6 x 72	*PS-C-N-CM	C-N-CM	10	22	24
11/4 x 24	N		10	25	27
11/4 x 36	C-N	C	10	25	27
11/4 x 48	*PS-C-N-CM	C-N-CM	10	25	27
1½ x 72	*PS-C-N-CM	C-N-CM	10	25	27
1½ x 24	С		10	30	32
1½ x 30	C-N	C-CM	10	30	32
1½ x 36	C-N		10	30	32
$1\frac{1}{2} \times 48$	PS-C-N-CM	C-N-CM	10	30	32
1½ x 72	*PS-C-N-CM	C-N-CM	10	30	32
2 x 48	PS-N		10	37	42
2 x 72	*PS-C-N	C	10	37	42

\*This size and finish in stock without screw holes; prefix NH to class number

Size (inches)	Stock F	inishes	Pieces	Average Weight Per 100 Feet	
Width x Length	AL3111/4	STS3111/4		AL3111/4	STS3111/4
11/6 x 72	plain finish	plain finish	10	9	21
$1\frac{1}{4} \times 72$	plain finish		10	11	24
1½ x 72	plain finish		10	13	28



Heavy gauge

314 steel – plated finishes, without screws 3141/4 brass – popular finishes,

STS3141/4 stainless steel - plain, without screws

without screws

- Wrought steel, brass or stainless steel .062 gauge with .128 diameter pin of the same material as hinge; steel hinges available on order with brass pins
- Holes spaced 2" apart and countersunk for No. 6 flat head wood screws
- Plain unfinished hinges available without holes: prefix NH to class number; example, NH314
- Sizes available:
  314 − 1¼", 1½", 2", 2½", and 3" wide by up to 72" long
  314¼ − 2" and 2½" wide by up to 72" long
  STS314¼ − 2" wide only by up to 72" long
- When ordering: specify class number, finish, width and length; example 314 PS 2" x 72"
- Stock sizes and finishes listed below

Size (inches)	5	Stock Finishes			Average Weight per 100 Feet	
Width x Length	314	3141/4	STS3141/4	314	3141/4	STS3141/4
1½ x 72	*PS			45		
2 x 72	*PS-C-N-CM	C-N-CM	*plain	55	60	55
$2\frac{1}{2} \times 72$	*PS-C-N	C-N		67	72	
3 x 72	*PS			75		
All hinges	packed 10 pied	es in a cas	ie			•

\*This size and finish in stock without screw holes; prefix NH to class number

# STRAP AND T-HINGES HASPS AND STAPLES



CATALOG 19

# STANLEY

PAGE

Bolt Hook and Strap Hinges J5

Hasps J5 — J8

Hasps and Staples | J9

Light Hasps J8, J9

Screw Hook and Strap Hinges | J4

Strap Hinges J2

T-Hinges | J3, J4

STRAP & TEE HINGES HASPS AND STAPLES

# LIGHT STRAP HINGES



Sc900 steel - plain, with screws

Sc900RBP steel - galvanized with brass pin,

with screws

900 steel - plain (PS) or bright zinc

plated (K), without screws

900RBP steel - galvanized with brass pin,

without screws

## Made of wrought steel

Size,		Quantity and Size of	Pair i	in Box
Length of Each Leaf (inches)	Length of Joint (inches)	Flat Head Wood Screws Per Pair	Sc900 Sc900RBP	900 900RBP
2	1	12 — 5% x 5	1	10
3	13/32	$12 - \frac{3}{4} \times 6$	1	10
4	13/16	$12 - \frac{3}{4} \times 7$	1	10
5	111/32	$16 - \frac{3}{4} \times 8$	1	5
6	1%	16 — ¾ x 9	1	5
8	17/8	$16 - 1 \times 10$	1	5

Size, Length of Each Leaf (inches)	Pair in Case		Case Weight Average (lbs.)				
	Sc900 Sc900RBP	900 900RBP	Sc900	Sc900RBP	900	900RBP	
2	100	300	16	16	35	37	
3	100	300	27	28	63	66	
4	100	150	41	42	51	54	
5	100	100	63	63	51	54	
6	50	60	44	46	45	46	
8	50	30	72		39	41	

# CD900K visual pack, with screws, steel - bright zinc plated

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
CD900K-2"	1 pair	5	100	17
CD900K-3"	1 pair	5	100	28
CD900K-4"	1 pair	5	100	43

For these and other visually packed items see Section H

## **HEAVY STRAP HINGES**



Sc902 steel - plain, with screws

Sc902RBP steel — galvanized with brass pin,

with screws

902 steel - plain (PS) or bright zinc

plated (K), without screws

902RBP steel - galvanized with brass pin,

without screws

# Made of wrought steel

Size, Length of Each Leaf (inches)		Quantity and Size of	Pair	in Box
	Length of Joint (inches)	Flat Head Wood Screws Per Pair	Sc902 Sc902RBP	902 902RBP
4	1%	12 — % × 9	1	5
5	13/4	$16 - 1 \times 10$	1	5
6	21/16	$16 - 1\frac{1}{4} \times 10$	1	5
8	33/16	$16 - 1\% \times 12$	1	
10	$3^{21}/_{32}$	$16 - 1\frac{1}{2} \times 14$	1	
12	4%6	$20 - 1\frac{1}{2} \times 16$	1	

Size, Length of	Pair in Case		Case Weight Average (lbs.)			
Each Leaf (inches)	Sc902 Sc902RBP	902 902RBP	Sc902	Sc902RBP	902	902RBP
4	100	100	59	64	52	56
5	50	60	47	50	50	51
6	25	30	43	46	47	50
8	20	10	61	66	29	29
10	10	5	46	50	21	22
12	10	5	71	<sup>°</sup> 76	32	35

# V902K visual pack, with screws, steel – bright zinc plated

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
V902K-5"	1 pair	2	20	20
V902K-6"	1 pair	2	20	36
V902K-8"	1 pair	2	10	31
V902K-10"	1 pair	2	10	47

For these and other visually packed items see Section H

## LIGHT T-HINGES



steel - plain, with screws Sc904

steel - galvanized with brass pin, Sc904RBP

with screws

steel - plain (PS) or bright zinc 904

plated (K), without screws

steel - galvanized with brass pin, **904RBP** 

without screws

## Made of wrought steel

Size, Length of Strap (inches)	Length of Pad (inches)	Width of Pad (inches)	Width of Strap at Joint (inches)	Quantity and Size of Flat Head Wood Screws Per Pair
2	2	1/2	7/8	12 — 5% x 5
3	21/4	3/4	13/32	$12 - \frac{3}{4} \times 6$
4	25/8	3/4	15/6	$12 - \frac{3}{4} \times 7$
5	3	7/8	11/16	$14 - \frac{3}{4} \times 8$
6	31/4	7/8	15/8	$14 - \frac{3}{4} \times 8$
8	4	1	11/2	14 — ½ x 9

Size,	Pair in	Box	Pair in	Case
Length of Strap (inches)	Sc904 Sc904RBP	904 904RBP	Sc904 Sc904RBP	904 904RBP
2	1	10	100	300
3	1	10	100	300
4	1	10	100	150
5	1	5	100	100
6	1	5	50	100
8	1	5	50	50

Size, Length		Case Weight Av	erage (lbs.)	
of Strap (inches)	Sc904	Sc904RBP	904	904RBP
2	17	18	38	41
3	29	31	70	74
4	37	39	45	49
5	52	55	43	46
6	34	35	56	58
8	54	56	43	45

# CD904K visual pack, with screws, steel - bright zinc plated

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
CD904K-2"	1 pair	5	100	18
CD904K-3"	1 pair	5	100	31
CD904K-4"	1 pair	5	100	37

For these and other visually packed items see Section H

## **HEAVY T-HINGES**



steel - plain, with screws Sc906

steel - galvanized with brass pin, Sc906RBP

with screws

906 steel - plain (PS) or bright zinc

plated (K), without screws

steel - galvanized with brass pin, **906RBP** without screws

#### Made of wrought steel

Size, Length of Strap (inches)	Length of Pad (inches)	Width of Pad (inches)	Width of Strap at Joint (inches)	Quantity and Size of Flat Head Wood Screws Per Pair
4	27/8	7/8	15/6	12 - 3/4 x 8
5	31/4	11/8	11/6	$14 - \frac{3}{4} \times 8$
6	31/2	13/16	1%	14 — % x 9
8	37/8	13/8	111/16	$14 - 1 \times 10$

			1 Box	Pair in	Case
Length of Strap (inches)	Sc906 Sc906RBP	906 906RBP	Sc906 Sc906RBP	906 906RBP	
•	4	1	5	100	100
	5	1	5	50	60
	6	1	5	50	60
	8	1	5	50	60

Size, Length		Case Weight Av	verage (lbs.)	
of Strap (inches)	Sc906	Sc906RBP	906	906RBP
4	47	50	36	38
5	37	38	38	39
6	44	48	45	48
8	62	62	60	60

# **EXTRA-HEAVY T-HINGES**



Extra heavy

Sc908 steel - plain, with screws

Sc908RBP steel — galvanized with brass pin, with screws

908 steel — plain (PS) or bright zinc plated (K), without screws

908RBP steel — galvanized with brass pin, without screws

# Made of wrought steel

Size, Length of Strap (inches)	Length of Pad (inches)	Width of Pad (inches)	Width of Strap at Joint (inches)	Quantity and Size of Flat Head Wood Screws Per Pair
4	31/2	11/4	1 5/8	12 - 7/8 x 9
5	37/8	1%6	21/8	$16 - 1 \times 10$
6	41/2	13/4	23/8	$16 - 1\frac{1}{4} \times 10$
8	51/2	21/8	21/8	$18 - 1\frac{1}{2} \times 12$
10	7	21/4	31/2	$18 - 1\frac{1}{2} \times 14$
12	73/4	23/4	41/16	20 - 1½ x 16
16	73/4	23/4	43/16	$22 - 1\frac{1}{2} \times 16$

Size,	Pair in	Box	Pair in	Case
Length of Strap (inches)	Sc908 Sc908RBP	908 908RBP	Sc908 Sc908RBP	908 908RBP
4	1	5	100	100
5	1	5	50	50
6	1	5	25	30
8	1		20	10
10	1		10	5
12	1		10	5
16				5

Size, Length		Case Weight A	verage (lbs.)	
of Strap (inches)	Sc908	Sc908RBP	908	908RBF
4	76	78	65	66
5	65	66	58	60
6	50	53	54	57
8	68	70	31	31
10	51	53	23	
12	72	74	33	
16			40	

# V908K visual pack, with screws, steel - bright zinc plated

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
V908K-5"	1 pair	2	20	27
V908K-6"	1 pair	2	20	40
V908K-8"	1 pair	2	10	36
V908K-10"	1 pair	2	10	51

For these and other visually packed items see Section H

# SCREW HOOK AND STRAP HINGES



screw hook and strap hinge

# 951 wrought steel - plain, without screws

Size, Length of Strap (inches)	Hook (inches)	Width of Strap (inches)	Quantity and Diameter of Bolts or Lag Screws Per Pair
6	½ x 4	11/4	4 - 5/16
8	1/2 x 4	11/4	$4 - \frac{5}{16}$
10	5/8 x 5	11/4	$6 - \frac{3}{8}$
12	5/8 x 5	11/4 11	$6 - \frac{3}{8}$
14	3/4 x 6	11/2	$6 - \frac{3}{8}$
16	3/4 x 6	11/2	$6 - \frac{3}{8}$
18	3/4 x 6	13/4	$8 - \frac{3}{8}$
20	3/4 x 6	1 3/4	$8 - \frac{3}{8}$
24	7/8 x 7	2	8 — 3/8

Size, Length of Strap (inches)	Pair in Box	Pair in Case	Case Weight Average (Ibs.)
6	1	10	19
8	1	10	22
10	1	10	30
12	1	10	33
14		5	30
16		5	32
18		5	38
20		5	40
24	1 pr. wire	d	12 per pr.

# V951K visual pack, with screws, steel - bright zinc plated

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
V951K-6"	1 pr.	2	20	37

For these and other visually packed items see Section H

# SCREW HOOK AND EYE HINGES

953 steel - plain



- Made of wrought steel Screw hook and eye hinge
- One pair consists of two hooks and two eyes

Size of Hook	Eye	Pair in Case	Case Weight
(inches)	(inches)		Average (lbs.)
½ x 4	½ x 4	5	5

## SCREW HOOK

1665 steel - plain



Screw hook

# Made of wrought steel

Size (inches)	For Hinges (inches)	Pieces in Case	Case Weight Average (lbs.)
½ x 4	6, 8	10	3
5/8 x 5	10, 12	10	6
3/4 x 6	14 to 20	5	5
7/8 x 7	24	5	9

## **BOLT HOOK AND STRAP HINGES**



Bolt hook and strap hinge

952 steel — plain, without screws
952K steel — bright zinc plated, without screws

- Made of wrought steel
- Bolt hooks have projections to prevent washer from moving toward the pintle
- Furnished with two washers and a nut

Size, Length of Strap (inches)	Bolt (inches)	Width of Strap (inches)	Quantity and Diameter of Bolts or Lag Screws Per Pair
6	½ x 6	11/4	4 — 1/6
8	½ x 6	11/4	$4 - \frac{5}{16}$
10	5/8 x 7	11/4	$6 - \frac{3}{8}$
12	5⁄8 x 7	11/4	$6 - \frac{3}{8}$
14	3/4 x 9	11/2	$6 - \frac{3}{8}$
16	3/4 x 9	11/2	6 — 3/8
18	3/4 x 9	13/4	$8 - \frac{3}{8}$
24	% x 10	2	$8 - \frac{3}{8}$

Length of Strap (inches)	Pair in Box	Pair in Case	Case Weight Average (lbs.)
6	1	10	24
8	1	10	27
10	1	10	40
12	1	10	42
14		5	39
16		5	41
18		5	47
24	1 pr. wire	d	13 per pr.

# **BOLT HOOK**



**Bolt** hook

# 1664 steel -, plain

- Bolt hooks have projections to prevent washer from moving toward the pintle
- Furnished with two washers and a nut

	Size (inches)	For Hinges (inches)	Pieces in Case	Case Weight Average (lbs.)
_	½ x 6	6, 8	10	6
	% x 7	10, 12	10	11
	$\frac{3}{4} \times 9$	14 to 18	5	9
	% x 10	24	5	13

# SAFETY HASP CLICK-LOCK STAPLE



Sc917 steel - plain, with screws

Sc917K steel - bright zinc plated, with screws

Sc917KBP steel — bright zinc plated with brass pin, with screws

917 steel - plain, without screws

917K steel - bright zinc plated, with screws

917KBP steel — bright zinc plated with brass pin, with screws

- Made of wrought steel
- The design and construction of the hasp gives a neat appearance and added strength
- Staple locks into position with each quarter turn
- When fastened, all screws are concealed and cannot be removed
- The staple is in a vertical position permitting the padlock to lie flat

Size, Length of Slotted Part (inches)	Length of Pad (inches)	Width (inches)	Staple Plate (inches)	Quantity and Size of Flat Head Wood Screws Per Piece
31/2	15/16	11/2	1% x 1½	$7 - \frac{3}{4} \times 7$
41/2	21/8	11/2	$1\% \times 1\frac{1}{2}$	$7 - \frac{3}{4} \times 7$
6	23/4	17/8	1% x 1½	$9 - \frac{7}{8} \times 8$

Size, Length of	Hasps	in Box	Hasps in Case		Case Weight Average (lbs.)	
Slotted Part (inches)	Sc917	917	Sc917	917	Sc917	917
31/2	1	10	100	150	30	37
41/2	1	10	100	100	41	33
6	1	5	50	50	33	29

# CD917K visual pack, with screws, steel - bright zinc plated

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
CD917K-3½	1 ea.	5	100	33

For these and other visually packed items see Section H

# SAFETY HASP ADJUSTABLE STAPLE



Sc915 steel - plain, with screws

Sc915K steel - bright zinc plated, with

screws

Sc915RBP steel - galvanized with brass pin,

with screws

Sc1860 brass - with screws

915 steel - plain, without screws

915K steel - bright zinc plated, with

screws

- When fastened, all screws are concealed and cannot be removed
- The adjustable staple compensates for shrinking or sagging of the door
- The staple is in a vertical position, permitting the padlock to lie flat
- Made of wrought steel or brass
- Sc1860 made only in sizes 3½" and 4½"

Size, Length of	Length	Width	Staple Plate	Gauge of Metal	
Slotted Part (inches)			(inches)	Hasp	Staple
31/2	15/6	11/2	113/6 x 11/2	.077	.065
41/2	21/8	11/2	113/6 x 11/2	.089	.065
6	23/4	1 1/8	$2\frac{3}{16} \times 1\frac{7}{8}$	.107	.071
7	3	21/2	$3 \times 2\frac{1}{2}$	.160	.160

Size, Length of Slotted Part (inches)	Oversity and Sine	Hasps in Box		Hasps in Case	
	Quantity and Size of Flat Head Wood Screws Per Piece	Sc1860 Sc915 Sc915RBP	915	Sc915 Sc915RBP Sc1860	915
31/2	$7 - \frac{3}{4} \times 7$	1	10	100	150
41/2	$7 - \frac{3}{4} \times 7$	1	10	100	100
6	$9 - \frac{7}{8} \times 9$	1	5	50	50
7	$9 - 1\% \times 10$		5	1	25

Size, Length of		Case Weight	Average (lbs.)	
Slotted Part (inches)	Sc915	Sc915RBP	Sc1860	915
31/2	31	34	33	40
41/2	38	47	46	36
6	36	40		35
7				45

# CD915K visual pack, with screws, steel — bright zinc plated

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
CD915K-3½"	1 ea.	5	100	35
CD915K-41/2"	1 ea.	5	100	45

For these and other visually packed items see Section H

# SAFETY HASP FIXED STAPLE



Sc911 steel - plain, with screws

Sc911K steel - bright zinc plated, with screws

911 steel - plain, without screws

911K steel - bright zinc plated, with screws

- Made of wrought steel
- When fastened, all screws are concealed and cannot be removed

Size, Length of Slotted Part (inches)	Length			Gauge of Metal	
	of Pad (inches)	Width (inches)	Staple Plate (inches)	Hasp	Staple
21/2	11/8	1	11/8 x 1	.072	.072
31/2	15/16	11/2	1½ x 1½	.077	.083
41/2	21/4	11/2	2 x 11/4	.089	.109
6	23/4	1 1/8	21/6 x 11/2	.107	.125

Size, Length of	Quantity and Size of Flat Head	Hasps in Box	
Slotted Part (inches)	Wood Screws Per Hasp	Sc911 91	
21/2	7 — ½ x 5	1	10
31/2	$7 - \frac{3}{4} \times 7$	1	10
41/2	$4 - \frac{7}{8} \times 9$ , $3 - \frac{3}{4} \times 7$	1	10
6	9 — 1/8 x 9	1	5

Size, Length of Slotted Part (inches)	Hasps	in Case	Case Weight Average (lbs.)	
	Sc911	911	Sc911	911
21/2	100	300	. 15	33
31/2	100	150	28	35
41/2	100	100	46	38
6	50	50	38	34

# CD911K visual pack, with screws, steel — bright zinc plated

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
CD911K-2½"	1 ea.	5	100	17

For these and other visually packed items see Section H

#### SAFETY HASPS SWIVEL STAPLE



steel - plain, without screws 914 steel - bright zinc plated, with screws 914K

- A quarter turn of the swivel makes it possible to secure the door without the use of a padlock
- The staple, when closed, is in a vertical position permitting the padlock to lie flat
- Made of wrought steel
- When fastened, all screws are concealed and cannot be removed

Size, Length of	Length Width Stanle Blate		Plata	Gauge of	Metal	
Slotted Part (inches)	of Pad (inches)	Width (inches)	Staple Plate (inches)		Hasp	Staple
31/2	1%	11/2	1½ x	11/8	.077	.089
Size, Length of Slotted Part		and Size of Fla Screws Per H		Hasps	Hasps	Case Weight Average
(inches)	Hasp	S	taple	in Box	in Case	(lbs.)
31/2	3-3/4x2	7 4-	<sup>3</sup> / <sub>4</sub> x7	10	150	38

#### **STAPLES**



steel - plain, without screws 913 steel - galvanized, without screws 913R

#### Made of wrought steel

Size	Plate (inches)	Projection of Staple (inches)	Gauge of Metal	
No. 2	11/8 x 1	5/8	.072	
No. 3	1½ x 1½	7/8	.083	
No. 6	2 x 11/4	11/16	.109	
No. 8	21/6 x 11/2	11/16	.125	

Size	Quantity and Size of Flat Head Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
No. 2	4 - % x 5		To order	
No. 3	$4 - \frac{3}{4} \times 6$	25	500	29
No. 6	4 - 7/8 x 9	25	500	53
No. 8	$4 - 1 \times 10$	25	500	68

No. 2 Staple used with hasp #911-21/2"

No. 2 Staple used with hasps #911-2/2 No. 3 Staple used with hasps #911-3/2", 912-3" and 41/2", 925-3" No. 6 Staple used with hasps #911-41/2", 912-6", 925-4" No. 8 Staple used with hasps #911-6", 912-8"

#### HINGE HASPS



steel - plain, with screws Sc912

steel - galvanized with brass pin, Sc912RBP with screws

steel - plain, without screws 912

steel - bright zinc plated, without 912K screws

- Made of wrought steel
- Sizes 3" and 4½" made with the end turned up

	Size, Length	Length of Slotted	Length of	Stanla Blata	Gauge (	of Metal
	of Strap (Inches)	Part (inches)	Joint (inches)	Staple Plate (inches)	Hasp	Staple
_	*3	3	11/8	1½ x 1½	.065	.083
	**41/2	31/4	11/8	1½ x 11/8	.077	.083
	6	4	1%	2 x 11/4	.089	.109
	8	41/4	17/8	21/6 x 11/2	.101	.125

Size,	<b>Quantity and Size</b>	Hasps	ps in Box	
Length of Strap (inches)	of Flat Head Wood Screws Per Hasp	Sc912 Sc912RBP	912 912K	
*3	$7 - \frac{3}{4} \times 6$	1	10	
**41/2	$8 - \frac{3}{4} \times 6$	1	10	
6	8 - 7/8 x 9	1	10	
8	$8 - 1 \times 10$	1	5	

Size,	Hasps in	Case	Case Weight Average (lbs		
Length of Strap (inches)	Sc912 Sc912RBP	912 912K	Sc912 Sc912RBP	912 912K	
*3	100	300	21	49	
**41/2	100	200	30	46	
6	50	100	27	44	
8	25	50		35	

\*Sc912RBP furnished in 3" size only

\*\*Sc912 furnished in 3" and 41/2" sizes only

#### CD912K visual pack, with screws, steel - bright zinc plated

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
CD912K-3"	l ea.	5	100	23

#### HINGE HASPS



941 941 PRD steel - plain, without screws

941RBP steel — galvanized with brass pin, with screws

- A heavy duty hasp made of wrought steel for general utility service
- The square hole permits the use of a carriage bolt 5/16" diameter for security against removal
- Made with the end turned up
- Available on order with a case hardened staple

Size, Length Overall (inches)	Length of Slotted Part (inches)	Length of Pad (inches)	Length of Joint (inches)	Staple Plate (inches)	Gauge of Metal
71/2	31/2	41/16	13/4	2½ x 1¾	.168
of F Woo	ity and Size Flat Head d Screws er Hasp	Hasp	s in Box	Hasps in Case	Case Weight Average (lbs.)
8 —	1½ x 12		5	50	53

#### SAFETY HASPS



#### 925 wrought steel - plain, without screws

- Made with the end turned up. For chests, sliding doors, etc.
- When fastened, all screws are concealed and cannot be removed

Pad (inches)	Staple Plate (inches)	Distance Between Centers of Hinges (inches	Gauge of S) Metal
13/8 x 11/6	1½ x 1½	111/16	.065
$1\frac{3}{4} \times 1\frac{\%}{6}$	2 x 11/4	211/16	.089
Quantity and Size of Flat Head Wood Screws Per Hasp	Hasps in Box	Hasps in Case	Case Weight Average (lbs.)
$7 - \frac{3}{4} \times 7$	10	150	33
7 — % x 9	5	100	56
	(inches)  1% x 1%  1% x 1%  Quantity and Size of Flat Head Wood Screws Per Hasp  7 — ¾ x 7	(inches)  13/8 x 11/6  13/4 x 11/6  13/4 x 11/6  Quantity and Size of Flat Head Wood Screws Per Hasp  7 — 3/4 x 7  10	Pad (inches)         Staple Plate (inches)         Between Centers of Hinges (inches)           1 % x 1 ½         1 ½ x 1 ½         1 ½ x 1½           1 ¾ x 1 ½         2 x 1 ½         2 ½           Quantity and Size of Flat Head Wood Screws Per Hasp         Hasps in Box Hasps in Case           7 — ¾ x 7         10         150

## CD925K visual pack, with screws, steel — bright zinc plated

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
CD925K-3"	l ea.	5	100	28

For these and other visually packed items see Section H

#### **HASPS**



#### 349 steel - planished and plated, with screws

- Made of wrought steel
- Available in bright brass (C), satin brass (F), bright zinc (K)
- For baskets, boxes, chests, cabinets, etc.

Size, Length of Slotted Part (inches)	Length of Pad (inches)	Width (inches)	Staple Plate (inches)	Gauge of Metal
2	11/2	3/4	15/16 x 3/4	.050
21/4	111/16	7/8	11/8 x 15/16	.050

Size, Length of Slotted Part (inches)	Quantity and Size of Flat Head Wood Screws Per Hasp	Hasps in Box	Hasps in Case	Case Weight Average (lbs.)
2	7 — ½ x 4	10	500	33
21/4	$7 - \frac{5}{8} \times 4$	10	500	42

#### HINGE HASPS



#### 345 steel - planished and plated, with screws

- Made of wrought steel
- Available in bright brass (C), satin brass (F), bright zinc (K)
- For baskets, boxes, chests, cabinets, etc.

Length of Strap (inches	of Joint	Pad (inches)	Staple Plate (inches)	Gauge of Metal
1 5/8	1	13/4 x 7/8	15/16 × 3/4	.050
of Fla	and Size at Head Screws Hasp	Hasps in Box	Hasps in Case	Case Weight Average (lbs.)



Safety hasp

#### 346 steel - planished and plated, with screws

- Made of wrought steel
- Available in bright brass (C), satin brass (F), bright
- For baskets, boxes, chests, cabinets, etc.

Size, Length of Slotted Part (inches)	Length of Pad (inches)	Width (inches)	Staple Plate (inches)	Gauge of Metal
25/8	11/8	15/16	11/8 x 15/6	.050
Quantity and of Flat He Wood Scre Per Hasp	ad ws	Hasps in Box	Hasps in Case	Case Weigh Average (lbs.)
7 — ½ × 4		10	500	44

#### CD346F visual pack, with screws, steel - satin brass plated

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
CD346F	l ea.	5	100	12

For these and other visually packed items see Section H

#### HASPS AND STAPLES



#### 975 steel - plain, without screws

#### Made of wrought steel

Size, Length of Hook (inches)	Staples (inches)	Hook Wire (inches)	Quantity and Size of Flat Head Wood Screws Per Piece	
4	1½ x 1½	1/4	8 - 3/4 x 6	
5	1½ x 1½	5/16	$8 - \frac{3}{4} \times 6$	
6	$1\frac{1}{2} \times 1\frac{1}{8}$	5/16	$8 - \frac{3}{4} \times 6$	

Size, Length of Hook (inches)	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
4	10	100	22
5	10	100	27
6	10	100	31

## 974

HASPS AND STAPLES

974R steel - galvanized

steel - plain

Made of wrought steel

Size, Length of Strap or Hook (inches)	Length of Staple (inches)	Hook Wire (inches)	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
4	2	1/4	10	150	20
5	21/2	5/16	10	150	35
6	21/2	5/16	10	150	38



steel - plain 982

982K steel - bright zinc plated

Made of wrought steel

Size, Length of Strap or Hook (inches)	Length of Staple (inches)	Gauge of Metal (Strap)	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
6	2	.107	10	200	52

#### 976 steel - plain

Size, Length (inches)

11/2

21/2

2

3

4

Made of wrought steel



Diamond point

Case Weight Average (lbs.) Gauge of Wire Pieces in Pieces in Case Spread (inches) 28 100 5000 .120 1/4 5000 54 .135 5/16 100 2500 47 1/16 100 .144 1000 31 .180 1/2 100 .192 5/8 1000 47 50 11/16 38 .207 50 500



steel - plain 972

972K steel - bright zinc plated

Made of wrought steel

Size, Length of Strap or Hook (inches)	Length of Staple (inches)	Hook Wire (inches)	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
4	2	7/32	10	150	18
5	2	1/4	10	150	24
6	21/2	1/4	10	150	31



### BOLTS, LATCHES, PULLS AND HANDLES



CATALOG 19

## STANLEY

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Bolts - Case | K5

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Bolts - Chain | K2

Bolts - Foot | K2

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Door Pulls | K8

Handles - Case | K8

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Latches — Thumb K6, K7

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BOLTS, LATCHES, PULLS AND HANDLE

#### CHAIN BOLTS



Surface strike for doors opening in



Furnished with 1055



Angle strike for doors opening out



Design of case for 1055, size 10"

wrought steel - japanned or plated 1055 finishes, with screws

wrought brass - bright, with screws 3551/4

- For doors of garages and industrial buildings
- Can be used on doors opening in by reversing the bolt. Smaller sizes, in plated finishes, are for cabinets or double screen doors
- Equipped with a strong music wire spring which throws the bolt automatically when chain is released. Chain 24" long
- 3551/4 made only in size 6"
- Chain bolts furnished in japanned finish have zinc plated bolts. Both strikes furnished

Length of Bolt (inches)	Case (inches)	Diameter of Bolt (inches)	Throw (inches)	Quantity and Size of Flat Head Wood Screws for Case
2	1½ x 11/6	3/8	5/16	4 - 5/8 x 4
3	21/2 x 11/6	15/32	1/2	$4 - \frac{3}{4} \times 6$
4	3% x 1½	%16	5/8	$4 - \frac{3}{4} \times 7$
5	41/8 x 111/16	%16	11/16	$4 - \frac{3}{4} \times 7$
6	415/6x 2	23/32	11/16	$4 - \frac{3}{4} \times 8$
8	$7 \times 2^{23}/_{32}$	25/32	13/16	$4 - 1\frac{1}{4} \times 10$
10	9 x 3 <sup>3</sup> / <sub>8</sub>	27/32	7/8	$6 - 1\frac{1}{4} \times 12$

Length			Bolts	Bolts	Case Wt. Average
of Bolt (inches)	Angle	Surface	in Box	in Case	(lbs.)
2	1/2 x 1 1/8 x 1/8	11/4 x 1/2 x 1/2	10	100	20
3	3/4 x 1 1/2 x 1/4	11/6 x 11/6x 5/8	5	100	34
4	7/8 x 1 5/8 x 5/6	1 13/6x 3/4 x 13/16	5	50	30
5	15/6x 1 1/6x3/8	1 13/6x 3/4 x 15/16	5	50	34
6	11/8 x115/6x1/2	2 x1 x11/6	5	50	54
8	11/8 x23/4 x1/2	215/6x11/8 x11/8	1	25	52
10	11/8 x23/4 x1/2	2% x11/4 x11/4	1	10	28

#### visual pack, with screws, japan finish CD1055J

Catalog Number	Quantity	Packs	Packs	Case
	Per Pack	Per Box	Per Case	Weight (lbs.)
CD1055J-6"	1 ea.	5	50	60

For these and other visually packed items see Section H

#### FOOT BOLTS



3561/4

Spring action







0



furnished regularly with 10" ● 6" and 8" only on order

1057 wrought steel - japanned or bright zinc plated, with screws

1056 wrought steel - japanned or plated finishes, with screws

wrought brass - bright, with screws 3561/4

- For garages and industrial buildings. Smaller sizes, in plated finishes, are for cabinets or double screen doors
- Operated by pressure of the foot on the cap and released by pressure on the trip
- 1056 when released, the bolt is retracted by a heavy music wire spring
- 1057 bolt will hold in any position
- 356¼ made only in 6"
- Japanned finish foot bolts have zinc plated bolts

Number	Length of Bolt (inches)	Case (inches)	Diameter of Bolt (inches)	Throw (inches)	Strike (inches)
	13	2½x13/8	1/2	1/2	13/4 x 15/16
	4	3%x11/2	39/64	1	21/4 x11/8
1056	) 5	41/2×11/16	39/64	1	21/4 x11/8
3561/4	6	5 x2	23/32	13/32	213/32×11/4
	8	7 x23/4	13/16	11/4	23/4 x11/2
	10	9 x33/8	27/32	11/4	23/8 x2
1057	6	5 x2	23/32	3/4	213/32×11/4

Number	Length of Bolt (inches)	Quantity and Size of Flat Head Wood Screws for Case	Bolts in Box	Bolts in Case	Case Wt. Average (lbs.)
	1 3	4— ¾x 6	5	100	21
	4	$4-\frac{3}{4}\times 7$	5	50	21
1056	5	$4-\frac{3}{4}\times 7$	5	50	25
3561/4	6	4-1 x 8	5	50	40
	8	4-11/4×10	1	25	39
	10	6-11/4x12	1	10	29
1057	6	$4-1 \times 8$	5	50	40

#### CD1056J visual pack, with screws, japan finish

Catalog Number	Quantity	Packs	Packs	Case
	Per Pack	Per Box	Per Case	Weight (lbs.)
CD1056J-6"	1 ea.	5	50	50







1134 Strike

1136 Strike

1078 steel — japanned with zinc plated bolt, without screws

Sc1078 steel — japanned with zinc plated bolt or plated finishes, with screws

1077 brass - bright, with screws

- Regular strike furnished with bolt as illustrated.
   Strikes 1134 or 1136 furnished separately or on special order with bolts: No. 1 for size 2½"; No. 2 for sizes 3" and 4"; No. 3 for sizes 5" and 6"
- When ordering strikes, specify number and size;
   also class number of bolt with which to be used

Size, Length of Bolt (inches)	Plate (inches)	Gauge of Metal	Diameter of Bolt (inches)
21/2	2½ x 1	.058	1/4
3	3 x 11/8	.058	5/16
4	4 x 11/8	.065	5/16
5	5 x 15/6	.072	23/64
6	6 x 15/16	.072	23/64

Size, Length		Strikes (inches)		Quantity and Size of Flat Head Wood Screws
of Bolt (inches)	Surface	1134	1136	Per Piece
21/2	1 x 7/8	11/8 x 1	1%2 x 5/8	6 — ½ × 4
3	11/8 x 11/8	11/4 x 13/6	1 19/64 x 43/64	$7 - \frac{3}{4} \times 5$
4	11/8 x 11/8	11/4 x 13/6	1 19/64 × 43/64	$7 - \frac{3}{4} \times 5$
5	15/6 x 13/8	$1\frac{1}{2} \times 1\frac{1}{32}$	111/16 x 3/4	$7 - \frac{3}{4} \times 7$
6	15/6 x 13/8	$1\frac{1}{2} \times 1\frac{1}{32}$	1 11/16 x 3/4	$9 - \frac{3}{4} \times 7$

Size,			Case	Weight Average	(lbs.)
Length of Bolt (inches)	Bolts in Box	Bolts in Case	1078	Sc1078	1077
21/2	10	300	35	38	43
3	10	300	53	58	64
4	10	150	36	38	42
5	10	150	60	64	69
6	10	100	47	50	55

Finishes described on page 11

## CD1078F visual pack, with screws, satin brass plated

Catalog Number	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Weight (lbs.)
CD1078F—2½"	1 ea.	5	100	16
CD1078F-3"	1 ea.	5	100	24
CD1078F-4"	1 ea.	5	100	30

For these and other visually packed items see Section H

#### HEAVY BARREL BOLTS







1134 Strike

1136 Strike

1084 steel – japanned with zinc plated bolt, without screws

Sc1084 steel - japanned with zinc plated bolt, with screws

Sc1084R steel - galvanized, with screws

- Regular strike furnished with bolt as illustrated.
   Strikes 1134 or 1136 furnished separately or on special order with bolts: No. 3 for size 4"; No. 4 for size 6"; No. 5 for size 8"
- When ordering strikes, specify class number and size; also class number of bolt with which to be used

Size, Length of Bolt (inches)	Plate (inches)	Gauge of Metal	Diameter of Bolt
4	41/6 x 15/6	.070	25/64
6	6 x 1½	.077	27/64
8	8 x 13/4	.077	37/64

Size, Length		Strikes (inches)		Quantity and Size of Flat Head Wood Screws
of Bolt (inches)	Surface	1134	1136	Per Piece
4	1% x 1%	1½ x 1½2	111/16 x 3/4	7 - 3/4 x 6
6	1½ x 1½	13/4 x 15/6	115/6 x 13/16	9 - 7/8 x 7
8	$1\frac{3}{4} \times 2$	2% x 1%	$2^{17/32} \times 1^{1/4}$	$9 - 1 \times 8$

			Case Weight	Average (lbs.)
Size, Length of Bolt (inches)	Bolts in Box	Bolts in Case	1084	Sc1084 Sc1084-R
4	10	100	36	39
6	5	50	30	33
8	5	25	32	33

Finishes described on page 11

#### **CELLAR WINDOW BOLTS**



Cellar window bolt





1134 Strike

1136 Strike

1076 steel - japanned with zinc plated bolt, without screws

Sc1076 steel — japanned with zinc plated bolt or plated finishes, with screws

- Regular strike furnished with bolt as illustrated.
   Strikes 1134 or 1136 furnished separately or on special order with bolts: No. 2 for sizes 2" and 2½"; No. 3 for size 3"
- When ordering strikes, specify class number and size; also class number of bolt with which to be used

Size, Length of Bolt (inches)	Plate (inches)	Gauge of Metal	Diameter of Bolt (inches)
2	15/6 x 13/8	.058	19/64
21/2	1% x 1½	.058	11/32
3	1% x 113/6	.065	3/8

Size, Length of Bolt		Strikes (inches)		Quantity and Size of Flat Head Wood Screws
(inches)	Surface	1134	1136	Per Piece
2	13/6 x 1/6	1¼ x 1¾	1%2 x 5/8	$6 - \frac{34}{4} \times 5$
21/2	1½ x ½	11/4 x 13/16	1 1%4 x 43%4	$6 - \frac{3}{4} \times 6$
3	1% x 3/4	$1\frac{1}{2} \times 1\frac{1}{32}$	11/16 x 3/4	$8 - \frac{3}{4} \times 7$

Size, Length			Case Weight Average (lbs.)	
of Bolt (inches)	Bolts in Box	Bolts in Case	1076	Sc1076
2	10	300	30	34
21/2	10	300	46	51
3	10	200	45	50

Finishes described on page 11

## CD1076F visual pack, with screws, satin brass finish

Catalog Number	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Weight (lbs.)
CD1076F-2½"	1 ea.	5	100	20
For these and other v	isually packe	d items see	Section H	

#### HEAVY SQUARE SPRING BOLTS



1088 Sc1088



1102

1088 steel — japanned, bolt zinc plated 1102 without screws

Sc1088 steel — japanned, bolt zinc plated with screws

 Equipped with a heavy spring which holds the bolt in position

Number	Size, Length of Plate (inches)	Width of Plate (inches)	Throw (inches)	Gauge of Metal	Bolt (inches)	Offset (inches)
1088	3	1	11/16	.062	5/16	
	4	15/16	11/16	.071	3/8	
	5	15/16	11/16	.071	3/8	
	6	13/4	11/4	.077	1/2	
	8	2	17/6	.077	5/8	
1102	4	11/4	%6	.077	3/8	1/2
	6	13/4	7/8	.077	1/2	11/16

Size, Length		Strikes	Quantity and Size of Flat Head Wood Screws	
Number	of Plate (inches)	Flat	Surface	Per Piece
1088	3	1½ x 1	1½ x 1/6	6 - % x 5
	4	1½ x 11/8	21/8 x 5/8	$8 - \frac{3}{4} \times 6$
	5	1½ x 1½	21/8 x 5/8	$10 - \frac{3}{4} \times 7$
	6	2 x 1½	$2\frac{1}{2} \times 1$	$10 - 1 \times 8$
	8	21/4 x 11/6	211/6 x 1	$12 - 1 \times 9$
1102	4	1½ x 1½		$8 - 1 \times 7$
	6	2 x 1½		$10 - 1 \times 8$

Lei	Size, Length	n.u.		Case Weight Average (lbs.)		
Number	of Plate (inches)	Bolts in Box	Bolts in Case	1088	Sc1088	1102
1088	3	10	100	22	24	
	4	10	100	40	41	
	5	10	100	45	48	
	6	10	50	44	48	
	8	5	25	38	39	
1102	4	5	100			49
	6	5	50			42

## CASE BOLTS







Case bolt

1096 steel — japanned with zinc plated bolt and brass plated knob with screws

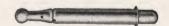
#### Both strikes furnished

Size, Length of Case (inches)	Width of Case (inches)	Gauge of Metal	Throw (inches)	Bolt (inches)
- 4	21/16	.062	7/8	1/2 x 3/4
6	21/16	.062	11/2	$\frac{1}{2} \times \frac{3}{4}$

Size, Length Strikes (inches) of Case		(inches)	Quantity and Size of Flat Head Wood
(inches)	Surface	Flat	Screws Per Piece
4	2¾ x 1¼	25/6 x 11/6	8 – 1 x 10
6	$2\frac{3}{4} \times 1\frac{1}{4}$	25/6 x 11/6	$8 - 1 \times 10$

Bolts in Box	Bolts in Case	Case Weight Average (lbs.)
5	50	54
5	50	61
	in Box	in Box in Case 5 50

#### WINDOW SPRING BOLTS



1697 steel - bright zinc plated

16971/4 brass - plain

25/8

31/4

- For windows and for stationary or hinged screens
- Size 25/8" recommended for screens

50

25

 1697¼ made of brass with stainless steel spring in size 3¼" only

Size, Length of Bolt (inches)	Length of Case (inches)	Throw (inches)	Diameter of Hole to Bore (inches)
25/8	11/2	3/8	1/4
31/4	1%	1/2	3/8
Size, Length	Pieces	Pieces	Case Weight
(inches)	in Box	in Case	Average (lbs.)

500

500

32



#### 1165 steel - planished and plated with screws

- Ring handle is of sufficient size for operating with a window pole
- The spring is made of strong music wire
- Furnished on order with bolt reversed for transoms opening outward
- Both strikes furnished

Size	Case (inches)	Gauge of Metal (Case)	Diameter of Ring Inside (inches)	Throw (inches)
No. 2	2 x 15/8	.065	%6	5/8

Strikes	Strikes (inches)		Pieces	Pieces	Case Weight Average
Surface	Universal	Wood Screws Per Piece	in Box	in Case	(lbs.)
1% x %	1% x 1%	6-1x8	10	100	39

Finishes described on page 11

#### BAR LATCHES



#### 450 steel - planished and plated with screws

Made of wrought steel

Size Bar (inches)	Plate (inches)	Quantity and Size of Flat Head Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
13/4 x 1/2	1½ x 5/8	4 - ½ x 5	10	500	38

Finishes described on page 11

### CD450F visual pack, with screws, steel — satin brass finish

Catalog Number	Quantity	Packs	Packs	Case Weight
	Per Pack	Per Box	Per Case	Average (lbs.)
CD450F—1¾"	1 ea.	5	100	10

#### THUMB LATCHES



## 1260 steel - japanned, bright zinc plated, with screws

- For doors of residences, garages, barns, etc.
- See table for door thickness
- Made of wrought steel
- The latch bar is furnished with a special flanged bushing which prevents the bar from binding, regardless of how tightly the screw is driven
- Strike and guide furnished with eyes through which padlock shackle may be placed
- When door is closed, screws are concealed

Size	Length of Handle (inches)	For Door Thickness (inches)	Length of Grip (inches)	Length of Latch Bar (inches)
No. 1	5%	5/8 to 11/4	31/4	4
No. 2	65/8	5/8 to 13/4	4	41/4
No. 3	73/8	3/4 to 17/8	4	51/2
No. 4	83/4	11/4 to 25/8	5	51/2

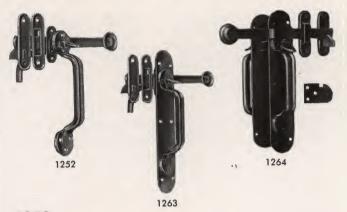
	Size	Sets in Box	Sets in Case	Case Weight Average (lbs.)
_	No. 1	1	100	31
	No. 2	1	50	25
	No. 3	1	50	38
	No. 4	1	25	30

## V1260J No. 2 visual pack, with screws, steel— japanned

Catalog Number	Quantity	Packs	Packs	Case
	Per Pack	Per Box	Per Case	Weight (lbs.)
V1260J No. 2	1 set	5	100	50

For these and other visually packed items see Section H

#### **EXTRA-HEAVY THUMB LATCHES**



 $egin{array}{c} 1252 \\ 1263 \\ 1264 \\ \end{array} 
ight\}$  steel - japanned, with screws

- For garage and industrial doors Nos. 1252, 1263 for doors  $1\frac{1}{2}$ " to  $2\frac{1}{2}$ " in thickness; No. 1264 for doors  $1\frac{3}{4}$ " to  $2\frac{1}{4}$ " in thickness and furnished on order (at additional cost) for doors up to 3" in thickness
- Made of wrought steel
- Handles and thumb pieces are well formed and liberal in size
- When doors are to be locked with a padlock, specify one pair padlock eyes 1245 No. 2. See page K7
- Screw holes are made to take carriage bolts or wood screws
- Carriage bolts furnished on order (at additional cost), specify thickness of door
- For pulls to match, see page K8

Number	Plate (inches)	Length of Handle (inches)	Length of Grip (inches)	Length of Latch Bar (inches)
1252		103/4	5	61/4
1263	$14\frac{1}{2} \times 2\frac{3}{4}$	103/4	5	61/4
1264	$14\frac{1}{2} \times 2\frac{3}{4}$	10¾	5	12

	Quantity and Size of Flat Head Wood Screws					
Number	Handle and Plates	Latch Bar	Strike and Guide	Escutcheon		
1252	6-1½x12	1-13/4×12	4-1½x12	2-1x10		
1263	6-11/2x12	$1-1\frac{3}{4}\times12$	4-11/2×12	2-1x10		
1264	12-1 x12	$1-1\frac{3}{4}\times12$	5-1½x12			

Number	Sets in Box	Sets in Case	Case Weight Average (lbs.)
1252	1	10	26
1263	1	10	41
1264	1	10	70



## 1289 $\frac{1}{2}$ steel — japanned or bright zinc plated, with screws

- For garages and industrial buildings, for doors 15%" to 21/4" in thickness
- Made of wrought steel
- The latch is drop-forged, spring is made of hard phosphor bronze
- Handles and thumb pieces are well-formed and liberal in size, combining sturdy construction with graceful design
- Latch bolt is operated by thumb piece from either side
- The latch bolt is equipped with ball bearings for easy operation

Case Width 3¾" x height 2½" x thickness ½"

Front 51/8" x 11/4" flat

Hand Reversible

Backset 23/4"

-1 2///

Throw 3/4"

Strike 11/4" lip to center

	t anath	<b>Quantity and Size of Wood Screws</b>		
Handle Overall (inches)	Length of Grip (inches)	Oval Head for Handle	Flat Head for Latch and Strike	
9% x 2%	51/8	6 — 1¼ x 12	4 — 1½ x 9	

Sets in Box	Sets in Case	Case Weight Average (lbs.)
1	10	27

Furnished bright zinc (K) or japanned (KJ) finishes

#### BARN DOOR LATCH AND PADLOCK EYES



## 1240 wrought steel - japanned or bright zinc plated, with screws

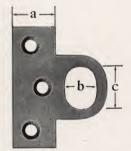
- Adjustable for barn doors 3/4" to 3" in thickness
- The bolt and spring are bright zinc plated; handles, plates and strikes japanned or zinc plated as specified
- Handles are connected by a 1/4" pin
- The strike is extra wide to allow for sagging of the doors
- Furnished with one pair of padlock eyes for locking the door

	Length of Handles (inches)	Case (inches)	Throw of Bolt (inches)	Strike (inches)
_	43/4	5 x 23/4	15/16	3 x 1%
	Quantity and Size of Flat Head Wood Screws Per Set	Sets in Box	Sets in Case	Case Weight Average (lbs.)
-	18 — % x 10	1	25	42

Furnished in japanned (J) or bright zinc plated (K) finishes

#### PADLOCK EYES

Dimensions:
a. <sup>13</sup>/<sub>16</sub>" wide
b. 5%" wide
c. 34" deep



## 1245 wrought steel — japanned or bright zinc plated, with screws

- Attached in pairs, to edge of door and jamb
- When doors are closed the screws are concealed and the padlock shackle can be slipped through both eyes

Overall Size (inches)	Gauge of Metal	Quantity and Size of Flat Head Wood Screws Per Pair	Pair in Box	Pair in Case	Case Weight Average (lbs.)
21/8×17/8	.109	6-7/8×10	10	300	57

Furnished in japanned (J) or bright zinc (K) finishes

#### DOOR PULLS



482 482¼

steel — japanned, bright zinc plated, or plated finishes, with screws

4821/4 brass — finely finished, with screws AL482 aluminum (in no. 2 size only)

- Made of wrought steel, brass or aluminum
- For screen door pulls see page L2

Size	Overall Size (inches)	Length of Grip (inches)	Flat Head Wood Screws Per Piece
No. 1	5 x 11/4	33/8	$4 - \frac{3}{4} \times 7$
No. 2	$5\frac{3}{4} \times 1\frac{1}{2}$	4	$4 - \frac{3}{4} \times 8$
No. 3	$6\frac{1}{2} \times 1\frac{3}{4}$	41/2	$4-1 \times 9$
No. 4	7% x 21/4	55/16	$4 - 1\frac{1}{4} \times 12$
		- Case We	ight Average (lbs.)

Pieces Pieces in Box in Case		Case Meight Medage (1801)		
	482	4821/4	AL482	
10	50	7	7	
10	50	9	10	5
10	50	13	17	
5	50	26		
	10 10 10	10 50 10 50 10 50	Pieces in Box in Case 482  10 50 7 10 50 9 10 50 13	Pieces in Box         Pieces in Case         482         482½           10         50         7         7           10         50         9         10           10         50         13         17

482 in japanned (J), bright zinc (K), or plated finishes 482 $\frac{1}{2}$  in plated finishes, see page 11

## CD482F No. 2 visual pack, with screws, steel — satin brass finish

Catalog Number	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Weight (lbs.)	
CD482F No. 2	1 ea.	5	100	24	

For these and other visually packed items see Section H

#### DOOR PULLS



#### 1257 wrought steel - japanned, with screws

Size (No.)	Overall Size (inches)	Length of Grip (inches)	Quantity and Size of Flat Head Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
1	51/8x 15/16	31/4	2- <sup>3</sup> / <sub>4</sub> x 7	25	200	12
2	61/2×13/6	4	2- 7/8x 8	10	200	23
3	71/2×11/16	41/8	4- 7/8x 9	10	100	24
4	9 x21/16	47/8	4-11/4x12	5	50	22

#### DOOR PULLS



#### 1265 wrought steel - japanned, with screws

- For doors of garages and industrial buildings
- Handle is well formed and liberal in size
- For thumb latch set to match, see page K6

Overall Size (inches)	Length of Grip (inches)	Quantity and Size of Flat Head Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (Ibs.)
10¾ x 2½	5	6-1½x12	5	25	25

#### CASE HANDLES



## 1219 steel - japanned, bright zinc or plated finishes, with screws

- For cases and chests
- Made of wrought steel
- The handle is exceptionally strong, durable and comfortable
- Formed to allow ample clearance for the knuckles
- Easily applied, as all screws can be driven with handle lying flat

Plate (inches)	Width of Bail, Inside (inches)	Gauge of Metal (plate)	Quantity and Size of Flat Head Wood Screws Per Pair
5½ x 21/6	37/8	.042	6 – 1 x 10

Pair in Box	Pair in Case	Case Weight Average (lbs.)
5	50	46

Furnished in japanned (J), bright zinc (K) or plated finishes, see page 11



## 1205 steel — japanned or bright zinc plated, with screws

- For chests or boxes where a sturdy handle is required
- Made of wrought steel
- Vertical corrugations reinforce the stop
- A strong, heavy duty handle with large roomy bail allows for a firm, comfortable grip
- Screws can be driven on all sizes without raising the bail

Size	Plate (inches)	Width of Bail Inside (inches)	Gauge of Metal	Wire (inches)
No. 23/4	211/6 x 2	23/4	.058	1/4
No. 31/4	$3\frac{3}{8} \times 2\frac{3}{4}$	33/8	.058	5/16
No. 31/2	35/8 x 215/6	35/8	.065	11/32
No. 4	41/6 x 3	41/8	.072	3/8
No. 43/4	47/8 x 43/16	41/2	.083	7/16

Size	Quantity and Size of Flat Head Wood Screws Per Pair	Pair in Box	Pair in Case	Case Weight Average (lbs.)
No. 23/4	6 - <sup>3</sup> / <sub>4</sub> x 6	5	100	45
No. 31/4	$8 - \frac{3}{4} \times 8$	5	50	40
No. 31/2	8 — % x 10	5	50	49
No. 4	8 — % x 10	5	25	32
No. 43/4	$10 - 1 \times 12$	5	25	51

Furnished in japanned (J) or bright zinc (K) finishes

## CD1205K-23/4" visual pack, with screws, steel - bright zinc plated

Catalog Number	Quantity Per Pack	Packs Per Box	Packs Per Case	Case Weight (lbs.)
CD1205K-23/4"	1 ea.	5	100	26

For these and other visually packed items see Section H

#### CHEST HANDLES



## 1207 steel — plain, without screws japanned or bright zinc plated, with screws

- For chests or boxes having a surface for applying only a narrow plate
- Made of wrought steel
- Corrugations reinforce the stop
- A narrow plate with a large bail allows for a firm comfortable grip

Plate (inches)	Width of Bail Inside (inches)	Wire (inches)	Gauge of Metal
31/6 x 13/4	3%	5/16	.072
Quantity and Size of Flat Head Wood Screws Per Pair	Pair in Box	Pair in Case	Case Weight Average (lbs.)
10 — ½ x 8	5	50	37

Furnished in plain steel (PS), japanned (J) or bright zinc (K) finishes

#### CHEST HANDLES



1214 Tubular grip

#### 1214 steel - japanned, with screws

- For chests, boxes, etc.
- Made of wrought steel
- Vertical corrugations reinforce the stop
- The tubular grip is comfortable and allows ample clearance for the knuckles
- Screws can be driven with handle lying flat

Plate (inches)	Width of Bail Inside (inches)	Wire (inches)	Gauge of Metal
31/8 x 3	37/8	5/16	.084
Quantity and Size of Flat Head Wood Screws Per Pair	Pair in Box	Pair in Case	Case Weight Average (lbs.)
10 — % x 10	5	25	34

#### CHEST HANDLES



1226 Flush type

## 1226 steel - japanned or bright zinc plated, with screws

- For chests, boxes, etc.
- Made of wrought steel
- A sturdy, heavy duty flush type handle with large roomy bail allows for a firm comfortable grip
- Bail lies flat out of the way when not in use with no portion projecting

Plate (inches)	Width of Bail Inside (inches)	Wire (inches)	Depth of Mortise (inches)	Gauge of Metal
51/4 x 41/4	23/4	3/8	1/2	.072
Quantity and Size of Flat Head Wood Screws	Pai in B		Pair in Case	Case Weight Average (lbs.)
12 - 7/8 x 10	5		25	41

Furnished in japanned (J) or bright zinc (K) finishes

#### TRAP DOOR RINGS



#### 1215 steel - japanned, with screws

 Sets flush with the floor, eliminating the danger of tripping

			Diameter of Ring (inches)		Depth Overall	Gauge of
Size	Plate (inche		Outside	Inside	(inches)	Metal
No. 1	3 x	31/2	21/8	11/2	1/2	.072
No. 2	3½ x	3¾	21/4	11/2	19/32	.083
Size	Wire (inches)	of Wo	tity and Size Flat Head ood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
No. 1	5/16	4 —	7/8 x 9	5	50	22
No. 2	3/8	4 —	1 x 10	5	50	28

## V1215J visual pack, with screws, steel — japanned

Catalog Number	Quantity	Packs	Packs	Case
	Per Pack	Per Box	Per Case	Weight (lbs.)
V1215J No. 1	1 ea.	5	100	45

## SCREEN, STORM AND BLIND HARDWARE



CATALOG 19

## STANLEY

P	Α	G	E

Adjustable Door Guards L6

Adjusters L9

Blind Fasteners L10

Blind Hinges L10, L11

Blind Holdbacks L9

Braces and Couplings L7

Catches - Screen and Storm Door | L2

Hangers L8

Hinges - Screen Door | L4, L5

Hinges - Screen Door Spring | L3, L4

Latches L2

Pulls L2

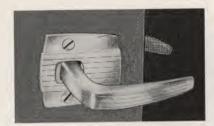
Screen Door Sets L5, L6

Shutter Hardware L12

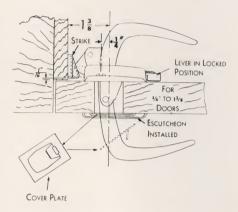
Turn Buttons L6

BLIND HARDWARE

#### DOOR LATCHES



Exterior view applied



#### 1280 steel - planished and plated with screws

- Made of wrought steel
- For screen, storm or combination doors from ¾" to 1¾" in thickness
- Simple to install by boring a 1" hole in the door stile. No mortising necessary
- Latch operates with an easy, positive, push-pull action
- Equipped with an easily operated safety lock on push side
- Throw-off feature unlocks latch if thrown inadvertently when door is open

Quantity	and	Size	of	Wood	Screws
	1	Per P	iec	e	

	Per Piece		
Length	Oval Head (escutcheons)	Round Head (strike)	
21/2	4 — 7/8 x 8	2 — % x 8	
Pieces in Box	Pieces in Case	Case Weight Average (lbs.)	
-	10	7	

Finishes described on page 11

#### V1280F visual pack, with screws, steel — satin brass finish

Catalog	Quantity	Packs	Packs	Case
Number	Per Pack	Per Box	Per Case	Weight (lbs.)
V1280F	1	5	50	31

For these and other visually packed items see Section H

#### "SNAPPY" CATCH



## 210 wrought steel — japanned or bright zinc plated with screws

- Clean-cut modern design
- For holding screen and storm doors shut; also for a broom or paper holder
- Easy positive action works as follows: the door in closing strikes the inside rubber roller, which acts as a trigger, releasing the spring; the outer rubber roller catches the door, closes it and holds it shut
- New heavy duty spring assures long life

Quantity and Size of Round Head Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
2 - 3/4 x 8	10	100	16

Furnished in japanned (J) or bright zinc plated (K) finish

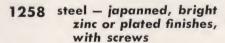
### CD210K visual pack, with screws, steel - bright zinc plated

Catalog	Quantity	Packs	Packs	Case
Number	Per Pack	Per Box	Per Case	Weight (lbs.)
CD210K	1 ea.	5	100	

For these and other visually packed items see Section H

#### PULLS

- 479 steel japanned, bright zinc or plated finishes, with screws
- 477 brass or bronze plated finishes, with screws





1258

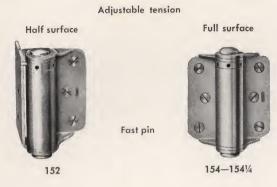
Number	Length (inches)	Width (inches)	Quantity and Size of Wood Screws Per Piece	Pieces in Box	Pieces In Case	Weight Average (lbs.)
477	47/8	5/8	2 - 3/4 x 6 FH	10	200	13
479	47/8	5/8	2 - 3/4 x 6 FH	25	200	12
1258	43/4	5/8	$2 - \frac{3}{4} \times 7 \text{ FH}$	25	200	10

Finishes described on page 11

#### CD479F visual pack, with screws, steel — satin brass finish

Catalog	Quantity	Packs	Packs	Case
Number	Packs	Per Box	Per Case	Weight (lbs.)
CD479F	l ea.	5	100	11

#### HEAVY SCREEN DOOR SPRING HINGES



steel — planished and plated, with screws

steel — planished and plated, with screws

brass — finely finished, with brass pin, with screws

- For heavy screen doors, toilet partitions, etc.
- Made of wrought steel or brass toughened and hardened by cold rolling
- Constructed with two vertical bearings to sustain the weight of either a right or left hand door application
- The barrel and one leaf of the hinge are made in one piece, making an extremely strong hinge
- The spring is made of the best tempered steel wire of ample proportions, permitting tension adjustment sufficient for the heaviest requirements
- The tension can be regulated to close the door quickly or slowly

#### 152

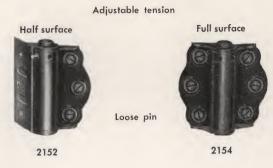
Length of Joint (inches)	Width of Each Leaf (inches)	Gauge of Metal	Quantity and Size of Flat Head Wood Screws Per Pair	Pair in Box	Pair in Case	Case Weight Average (lbs.)
3	13/8	.083	12 — ¾ x 8	1	25	27

#### 154-1541/4

Size Open (inches)	Gauge of Metal	Quantity and Size of Flat Head Wood Screws Per Pair	Pair in Box	Pair in Case	Case Weight Average (lbs.)	
3 x 3	.083	12 — ¾ x 8	1	25	27	

Finishes described on page 11

#### SCREEN DOOR SPRING HINGES



2152 steel - japanned or plated finishes, with screws

2154 steel — japanned or plated finishes, with screws

- For screen doors
- Made of wrought steel, toughened and hardened by cold rolling
- The barrel and one leaf of the hinge are made in one piece, for strength and durability
- The tension of the spring can be regulated to close the door quickly or slowly
- For complete screen door sets see page L5

#### 2152

Length of Joint (inches)	Width of Jamb Leaf (inches)	Quantity and Size of F.H. Wood Screws Per Pair	Pair in Box	Pair in Case	Case Weight Average (lbs.)
23/4	1%	12 - 3/4 x 7	1	25	19

#### 2154

Size Open (inches)	Quantity and Size of Flat Head Wood Screws Per Pair	Pair in Box	Pair in Case	Case Weight Average (lbs.)
23/4 x 23/4	$12 - \frac{3}{4} \times 7$	1	25	17

Finishes described on page 11

#### CD2154F visual pack, with screws, steel — satin brass finish

Catalog	Quantity	Packs	Packs	Case
Number	Per Pack	Per Box	Per Case	Weight (lbs.)
CD2154F	1 ea.	5	100	41

#### SCREEN DOOR SPRING HINGES



158 Loose pin



2158 Fast pin

158 steel — japanned, without screws
bright zinc or dull brass plated,
with screws

2158 steel - japanned, without screws

- For screen doors of residences
- Made of wrought steel
- The springs are enclosed in barrels of attractive proportions
- The barrels are of substantial construction and are a part of one of the hinge leaves
- For complete screen door sets see opposite page L5

#### 158

Size Open (inches)	Quantity and Size of Flat Head Wood Screws Per Pair	Pair in Box	Pair in Case	Case Weight Average (lbs.)
3 x 2½	$12 - \frac{3}{4} \times 7$	5	50	26

#### 2158

Length of Joint (inches)	Width of Jamb Leaf (inches)	Quantity and Size of Flat Head Wood Screws Per Pair	Pair in Box	Pair in Case	Case Weight Average (lbs.)
3	1%	$12 - \frac{3}{4} \times 7$	5	50	29

Finishes described on page 11

## CD158J visual pack, with screws, steel — japanned

Catalog	Quantity	Packs	Packs	Case
Number	Per Pack	Per Box	Per Case	Weight (lbs.)
CD158J	1 ea.	5	100	34

For these and other visually packed items see Section H

#### SCREEN DOOR HINGES



1751 Loose pin



Half surface



Door thicker than jamb



Door thinner than jamb

1751 steel — japanned, bright zinc plated or plated finishes, with screws

- Made of wrought steel, toughened and hardened by cold rolling
- One leaf countersunk on both sides, permitting application of either full surface or half surface.
   Will also accommodate door thicker or thinner than jamb
- For screen door sets, see opposite page L5

Size Open (inches)	Gauge of Metal	Quantity and Size of Flat Head Wood Screws Per Pair	Pair in Box	Pair in Case	Case Weight Average (Ibs.)
3 x 23/4	.092	12 - 3/4 x 8	5	50	33

Furnished in japanned (J), zinc plated (K) or plated finishes described on page 11

## CD1751K visual pack, with screws, steel — bright zinc plated

Catalog	Quantity	Packs	Packs	Case
Number	Per Pack	Per Box	Per Case	Weight (lbs.)
CD1751K-3" x 23/4"	1 ea.	5	100	39

#### SCREEN DOOR HINGES



## 1757 steel — japanned, bright zinc plated or plated finishes, with screws

- Made of wrought steel, toughened and hardened by cold rolling full surface application
- For screen door sets, see following page L6

Size Open (inches)	Gauge of Metal	Quantity and Size of Flat Head Wood Screws Per Pair	Pair in Box	Pair in Case	Case Weight Average (lbs.)
3 x 23/4	.072	$12 - \frac{3}{4} \times 7$	5	50	25

Furnished in japanned (J), bright zinc (K) or satin brass finish (F)

### CD1757K visual pack, with screws, steel — bright zinc plated

Catalog Number	Quantity	Packs	Packs	Case
	Per Pack	Per Box	Per Case	Weight (lbs.)
CD1757K	1 pr.	5	100	54

For these and other visually packed items see Section H

#### SCREEN DOOR SETS





1158 Full surface — loose pin

#### 1158 steel — japanned, bright zinc or satin brass plated, with screws

A set consists of: one pair of spring hinges (No. 158) one door pull 434" (No. 1258) one hook and eye 2½"

Size Open (inches)	Quantity and Size of Flat Head Wood Screws Per Set	Sets in Box	Sets in Case	Case Weight Average (lbs.)
3 x 2½	$14 - \frac{3}{4} \times 7$	1	25	17

Finishes described on page 11

#### SCREEN DOOR SETS



## 1172 steel — japanned or plated finishes, with screws

A set consists of: one pair of spring hinges (No. 2152) one door pull  $4\frac{3}{4}$ " (No. 1258) one hook and eye  $2\frac{1}{2}$ "

	Length of Joint (inches)	Width of Each Leaf (inches)	Quantity and Size of Flat Head Wood Screws Per Set	Sets in Box	Sets in Case	Case Weight Average (lbs.)
_	23/4	1%	$14 - \frac{3}{4} \times 7$	1	25	20

## 1174 steel — japanned or plated finishes, with screws

A set consists of: one pair of spring hinges (No. 2154) one door pull  $4\frac{3}{4}$ " (No. 1258) one hook and eye  $2\frac{1}{2}$ "

Size Open (inches)	Quantity and Size of Flat Head Wood Screws Per Set	Sets in Box	Sets in Case	Case Weight Average (lbs.)
2 <sup>3</sup> / <sub>4</sub> × 2 <sup>3</sup> / <sub>4</sub>	$14 - \frac{3}{4} \times 7$	1	25	19
Finishes descr	ibed on page 11			



Application of hinges used in 1750 set



Half surface





Door thicker than jamb

Door thinner than jamb

#### 1750 steel — japanned, bright zinc or satin brass plated, with screws

A set consists of: one pair of hinges - 1751  $3'' \times 2^3 4''$  one door pull  $4^3 4''$  (No. 1258) one hook and eye  $2^1 2''$  one coil spring No. 3

Hinges only furnished under class 1751. See page L4

Quantity and Size of Flat Head Wood Screws Per Set	Sets in Box	Sets in Case	Case Weight Average (lbs.)	
$14 - \frac{3}{4} \times 8$	1	25	25	
Japanned (J),	bright zinc (K)	or satin brass	(F) finishes	

## SCREEN DOOR SETS FULL SURFACE



1754 steel — japanned, bright zinc or satin brass plated, with screws

A set consists of:

one pair of hinges — 1757  $3'' \times 2^{3}\!4''$  one door pull —  $4^{3}\!4''$  (No. 1258) one hook and eye  $2^{1}\!\!2''$  one coil spring No. 3

Hinges furnished separately under class number 1757. See page L5

Quantity and Size of Flat Head Wood Screws Per Set	Sets in Box	Sets in Case	Case Weight Average (lbs.)
$14 - \frac{3}{4} \times 7$	1	25	20

Furnished in japanned (J), bright zinc (K) or satin brass (F) finishes

## V1754K visual pack, with screws, steel — bright zinc plated

Catalog	Quantity	Packs	Packs	Case
Number	Per Pack	Per Box	Per Case	Weight (lbs.)
V1754K	1 set	5	50	40

For these and other visually packed items see Section H

#### TURN BUTTONS



5—Sc5

- steel bright zinc plated, without screws
   steel bright zinc plated, with screws
- Made of wrought steel

	Quantity and Siza			Case Weight Average (lbs.)		
Size, Length (inches)	Quantity and Size of Flat Head Wood Screws Per Piece	Pieces in Box	Pieces in Case	Sc5 With Screws	No. 5 Without Screws	
11/4	1-1x8	150	1500	22	15	

#### TURN BUTTONS



steel – bright zinc plated, without screws
 steel – bright zinc plated, with screws

- Made of wrought steel
- A basic piece of hardware for simple fastening of screens, storm sash, battens, etc.

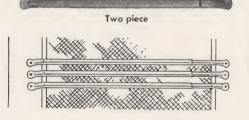
	Quantity and Cina			Case Weight Average (lbs.)		
Size, Length (inches		Pieces in Box	Pieces in Case	Sc4 With Screws	No. 4 Without Screws	
11/2	1 – 1 x 8	150	1500	25	18	
13/4	$1 - 1 \times 8$	150	1500	28	22	
2	$1 - 1 \times 8$	150	600	15	13	

## CD4K visual pack, with screws, steel - bright zinc plated

Catalog Number	Quantity	Packs	Packs	Case
	Per Pack	Per Box	Per Case	Weight (lbs.)
CD4K-134"	4 ea.	5	100	11

For these and other visually packed items see Section H

#### ADJUSTABLE DOOR GUARDS



Suggested application for appearance and protection

#### 1736 steel - bright zinc plated, with screws

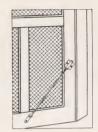
- Guards mounted on the door protect the wire cloth or glass, reinforce the door and serve as a push bar
- Made of wrought steel, in two pieces of strong u-shaped construction
- Adjustable from 21" to 32"

Length Closed (inches	Width	Projection (inches)	Gauge of Metal	Quantity and Size of Round Head Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)	
21	1	3/4	.050	2-3/4x7	5	50	40	

## V1736K visual pack, with screws, steel — bright zinc plated

Catalog	Quantity	Packs	Packs	Case
Number	Per Pack	Per Box	Per Case	Weight (lbs.)
V1736K	1 ea.	5	50	41

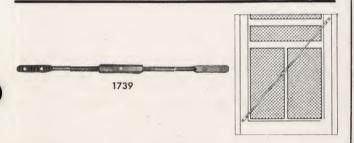




#### 1738 steel - bright zinc plated, with screws

- For taking up the sag in a screen or storm door
- Applied on the inside of the door
- A compact powerful brace for high class work
- The steel rod is zinc plated with solid brass adjusting screw
- The serrated end makes a firm contact
- Easily adjusted with a screw driver

Length Overall (inches)	Diameter of Rod (inches)	Adjustment (inches)	Quantity and Size of Round Head Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
21	1/4	3/4	4-3/4x7	10	50	17



#### 1739 steel - bright zinc plated, with screws

- For taking up the sag in a screen or storm door
- Applied on the inside of the door
- Heavy duty model for quality construction
- The steel rods are zinc plated
- The serrated ends make a firm contact
- Equipped with a solid brass turnbuckle
- The desired tension can be secured either by inserting a nail in the hole or using a wrench
- Offset ends on rods provide clearance permitting turnbuckle to turn freely

Length Overall (inches)	Diameter of Rod (inches)	Adjustment (inches)	Quantity and Size of Round Head Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
42	1/4	13/4	4-3/4x8	10	50	27

## V1739K visual pack, with screws, steel — bright zinc plated

Catalog	Quantity	Packs	Packs	Case	
Number	Per Pack	Per Box	Per Case	Weight (lbs.)	
V1739K	1	5	50	28	

For these and other visually packed items see Section H

#### BRACES AND COUPLINGS



## 27 steel - bright zinc plated, four clipped together, without screws

- For reinforcing door or window screens
- Can be used on screens with metal channels
- Made of wrought steel
- Flanges on the sides square the corners and brace the joints
- Easily applied and prolong the life of the screen
- A set consists of four braces

Length of Sides (inches)	des Width Wood Screws		Sets in Box	Sets in Case	Case Weight Average (lbs.)	
21/2	1	16—%x6	25	200	32	

## CD27K visual pack, with screws, steel - bright zinc plated

Catalog	Quantity	Packs	Packs	Case
Number	Per Pack	Per Box	Per Case	Weight (lbs.)
CD27K	4 ea. (1 set)	5	100	24

For these and other visually packed items see Section H







16

### 15 steel - bright zinc plated, with screws

- For holding sectional screens together
- Made of wrought steel
- The slight projection at the top and bottom are to allow tapping with a hammer to pull screen sections tightly together
- The small hole in the corner is used to fasten coupling to screen when in storage

Length of Sides (inches)	Width (inches)	Quantity and Size of Round Head Wood Screws Per Piece
11/2	11/4	$2 - \frac{3}{4} \times 7$
21/4	11/4	$2 - \frac{3}{4} \times 7$
Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
10	500	28
10	1000	44
	of Sides (inches)  1½ 2¼  Pieces in Box	of Sides (inches)  1½ 1¼ 2¼ 1¼  Pieces in Box in Case  10 500

## SCREEN AND STORM SASH HANGERS

#### Double duty hanger







Screen or storm sash and trim flush



Screen or storm sash 3/8" inset

#### 1742 steel - bright zinc plated, with screws

- For flush or inset full length screens and storm sash
- Extra eyes are available on special order so screen and storm sash can be hung on the same hooks

Eye (inches)	Hook (inches)	Quantity and Size Wood Screws Per Pair	Pair in Box	Pair in Case	Case Weight Average (lbs.)
2x17/8	17/8×3/4	8-3/4x6 F.H.	10	100	19



1724 1734 17241/4



Applied

steel - bright zinc plated, with screws 1724

17241/4 brass - bright, with screws

steel - bright zinc plated, with screws 1734

- For full length screens and storm sash
- Extra eyes are available on special order so screen and storm sash can be hung on the same hooks
- 1734 set consists of one pair of 1724 hangers and one 11/2" hook and eye

Eye (inches)	Hook (inches)	Quantity and S Wood Screw Per Pair	
2 x 1%	1% x 3/4	8 — ¾ x 6 F	.H. 10
Pair or Sets		Case Weight Av	verage (lbs.)
in Case	•	1724	17241/4-1734
100		18	21

17241/4 in bright brass; others bright zinc plated (K) finish

#### CD1734K visual pack, with screws, steel bright zinc plated

Catalog	Quantity	Packs	Packs	Case
Number	Per Pack	Per Box	Per Case	Weight (lbs.)
CD1734K	1 set	5	100	22

For these and other visually packed items see Section H







., Applied



1717



Applied

### steel - bright zinc plated, with screws

- For screens or storm sash hung flush with casing
- The shape of the hook on 1717 allows the screen or sash to be easily hung from the inside without holding it far from the building
- Will hold screens or sash snugly to the window frame preventing rattling
- Eyes only are obtainable, allowing storm sash and screen to be hung on the same hook

Class Number	Eye (inches)	Hook (inches)	Quantity and Size of Wood Screws Per Pair
1716	2¾ x 1	1 11/6 x 7/8	10 — ¾ x 7 F.H.
1717	21/4 x 11/4	1 × 11/4	$14 - \frac{3}{4} \times 7$ R.H.

Class Number	Pair in Box	Pair in Case	Case Weight Average (lbs.)
1716	10	100	20
1717	10	100	25

Extra eyes are available, for hanging storm or screen sash using same hook. Specify class number when ordering. Packed 10 pair in box, 500 pair in case. Weight 45 to 50 lbs.



Dotted line indicates locked position





Applied sash closed

Applied sash open

#### 1727 steel - bright zinc plated, with screws

- A set consists of one pair of adjusters and one pull
- An adjuster is applied to each side of the sash and permits opening to any position
- The adjustable friction unit, of special construction and material, provides positive holding with no danger of deterioration from the weather
- In taking off storm sash, the arm can be quickly disengaged by sliding back the stainless steel clip

Length	(inches)	Quantity and Size of Flat Head Wood Screws
Adjuster	Pull	Per Set
9	4 <sup>3</sup> / <sub>4</sub> × <sup>5</sup> / <sub>8</sub>	10 — 1 × 7
Sets in Box	Sets in Case	Case Weight Average (lbs.)
1 '	50	28

## CD1727K visual pack, with screws, steel — bright zinc plated

Catalog	Quantity	Packs	Packs	Case Weight
Number	per Pack	Per Box	Per Case	Average (lbs.)
CD1727K	1 set	5	100	64

For these and other visually packed items see Section H

#### **ADJUSTERS**



Applied sash open

#### 1728 steel - bright zinc plated, with screws

- A set consists of one pair of adjusters and one pull
- Adjusters are permanently attached to each side of the window frame
- In taking off storm sash, slide the clip back from the base
- For use on screens in conjunction with storm sash

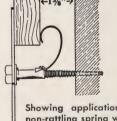
Length	(inches)	Quantity and Size of Round Head	Sets	Sets	Case Weight
Adjuster	Puli	Wood Screws	in Box	in Case	Average (lbs.)
9	43/4 x 5/8	$10 - 1 \times 7$	1	50	27

#### BLIND HOLDBACKS FOR 11/8" BLINDS



Without non-rattling spring 1685 with lag screw 1687 with drive pin

With non-rattling spring 1685½ with lag screw 1687½ with drive pin



Showing application of non-rattling spring which requires a minimum space of 1%" between house and blind

- Made of wrought steel
- Prime coated holdbacks are first bonderized
- Dead black holdbacks are zinc plated and bonderized before final finish

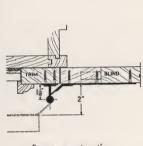
Date	Case Weight Average (lbs			Average (lbs.)	.)	
Pair in Box		1685	16851/2	1687	16871/2	
1	50	33	35	37	39	

Furnished in prime coat (P), or dead black (KJ1) finishes

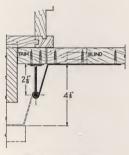
#### BLIND HINGES FOR 11/8" BLINDS HUNG FLUSH WITH CASING



Hinges for frame construction available with a  $\frac{1}{2}$ " offset, giving a throw or clearance of 1"



Frame construction Sc1640



Brick construction Sc1644

For frame construction

Sc1640 steel - plain, with screws

Sc1640R steel - galvanized, with screws

For brick construction

Sc1644 steel - plain, with screws

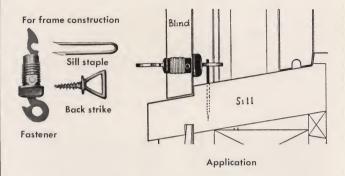
Sc1644R steel — galvanized, with screws

- Hinges measure 4-3/16" on the vertical, 5" on the horizontal, width 1"
- Two blinds (usually for one opening) require two pair of hinges

Plate	Offset (inches)		Throw (	inches)
Pintle (inches)	Frame	Brick	Frame	Brick
31/8 x 11/8	11/16	21/8	2	41/8

	Quantity and Size of Flat Head	Dain	Dais		Weight ge (lbs.)
Gauge of Metal	Wood Screws Per Pair	Pair in Box	Pair in Case		1644
.075	14 — 1 x 8	2	50	44	56

## FASTENERS FOR 11/8" BLINDS HUNG FLUSH WITH CASING

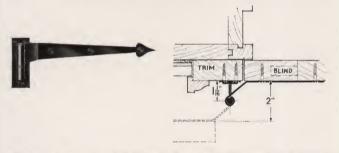


#### 1680R steel - galvanized, with screws

- A positive, easy to install, latch that holds blinds back as well as closed
- Back strike as illustrated is for holding blinds open. Sill staple as illustrated is for holding blinds closed (See application sketch)

Quantity and Size of Flat Head Wood Screws Per Set	Sets in Box	Sets in Case	Case Weight Average (lbs.)
28 — 1 x 8	1	25	60

## FOR 11/8" BLINDS HUNG FLUSH WITH CASING FOR FRAME CONSTRUCTION



#### 940 steel - dead black finish (KJ1), with screws

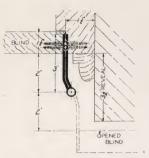
- Furnished with special offsets on order
- Send sketch showing construction
- Also for use on gates
- Hinges furnished in dead black finish are zinc plated and bonderized before final finishing
- Zinc plating gives a rust-resisting base and bonderizing forms a strong bond between the metal and the final finish

Leng of St (incl	gth trap	of Strap at Joint (inches)	Plate Pintl (inches)	e	Offset (inches)	Throw (inches)
8		11/4	31/8×11/8		11/6	2
Gauge o	f Metal		and Size			Case Weight
Strap	Plate Pintle	Wood	Screws Pair	Pair in Box	Pair in Case	Average (lbs.)
.092	.071	12 —	1 x 10	2	50	48

#### OFFSET BLIND HINGES FOR 11/8" BLINDS OR SHUTTERS SET IN A REVEAL







Application of size 6" illustrating amount of throw provided

## 827 steel — plain, without screws bright zinc plated, with brass pin, with screws

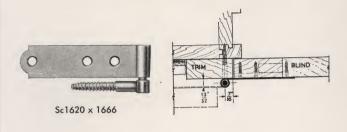
- The bent leaves provide full opening for hanging screen or storm sash without interfering with the hinges
- For other hinges suitable where a wide throw or clearance is required, see class number 241 on page B4 or class numbers 828 and 830 on page B6

Size, Width Open (inches)	Length of Joint (inches)	Width between Flanges (clearance) (inches)	Offset (inches)	Flange (inches)	Gauge of Metal
3	1½	1 5/8	21/64	23/16 x 11/16	.087
4	13/4	21/16	3/8	21/16 x 25/32	.095
5	13/4	33/8	13/32	21/16 x 13/16	.107
51/2	13/4	3%	7/16	21/16 x 13/16	.115
6	2	4	7/16	2% x 1	.115
8	21/2	53/4	15/32	3% x 11/8	.148

Size, Width Open (inches)	Quantity and Size of Flat Head Wood Screws Per Påir	Pair in Box	Pair in Case	Case Weight Average (lbs.)
3	12 - 3/4 x 8	2	100	34
4	12 — % x 9	2	50	27
5	12 — % x 9	2	50	36
51/2	12 — % x 9	2	50	43
6	$12 - 1\frac{1}{4} \times 10$	2	30	32
8	12 — 1¼ x 12	2	20	45

Furnished in plain steel (PS) or bright zinc plated with a brass pin (KBP)

# FOR 11/8" BLINDS HUNG FLUSH WITH CASING FOR FRAME CONSTRUCTION

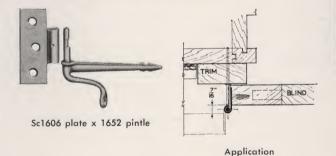


#### Sc1620 x 1666 steel - galvanized, with screws

- For frame construction
- If used on masonry construction use 3/8" malleable iron shields in 3/4" diameter hole
- A set consists of four hinge straps and four screw pintles; the equipment for one pair of blinds (one opening)

Size of Hinge Strap (inches)	Length of Screw Pintle (inches)	Maximum Throw (inches)	Quantity and Size of Flat Head Wood Screws Per Set	Sets in Box	Sets in Case	Case Weight Average (lbs.)
4 x 1	21/2	13/32	12—1x8	1	50	42

# BLIND HINGES FOR 11/8" BLINDS HUNG OUTSIDE CASING FOR FRAME CONSTRUCTION



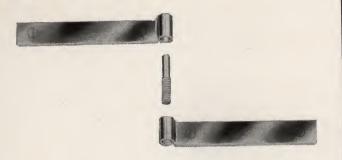
#### Sc1606 x 1652 steel - galvanized, with screws

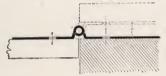
- Blinds cannot be blown off because of the safety feature which allows them to be removed only in half open position
- A set consists of four hinge plates and four drive pintles; the equipment for one pair of blinds (one opening)

Size of Hinge Plate (inches)	Length of Drive Pintle (inches)	Maximum Throw (inches)	Quantity and Size of Flat Head Wood Screws Per Set	Sets in Box	Sets in Case	Case Weight Average (lbs.)
2½x1½	31/4	11/2	12—1x8	1	50	32

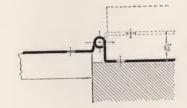
#### STORM HARDWARE FOR SHUTTERS

#### REVERSIBLE HINGES



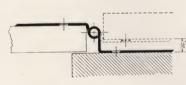


No. 1628RBP For 1%'' shutters that set flush with frame Offset:  $1\%'' \times 1\%''$ . Clearance: 1%''





No. 1629RBP For 1%'' shutters that set out 1%'' beyond frame Offset:  $1\%''_6$  x  $1\%''_6$  Clearance:  $1\%''_6$ 



Reversed No. 1629RBP For 1%'' shutters that overlay frame Offset:  $1\%''_6 \times \%''$ . Clearance:  $1\%''_6$ 

## 1628RBP | steel - hot dipped galvanized, solid brass pin, with screws

- For storm shutters or swinging gates
- Completely reversible, and it's not necessary to specify hand
- Loose knurled pins, packed with hinge, are driven in on job to suit installation requirements

	Size (inches)		-,	Quantity and Size of Flat Head Wood Screws
	1628	1629	Gauge	Per Pair
Shutter leaf	1x73/8	1x7%	.125	4-1 x 14
Frame leaf	1x7%	1x67/8	.125	$4 - 1\frac{1}{4} \times 14$
Pair in Box		Pair in Case		Case Weight Average (lbs.)
5		20		31



#### BAR AND HOLDERS



#### 1119R steel — galvanized (no screws)

- Set consists of one bar and four holders
- All bars 1¼" wide x ¾" thick
- Holders 1¼" wide x 2¾" high x ½" thick

Size (inches)	Sets in Case	Case Weight Average (lbs.)
24	5	18
36	5	26
48	5	34

#### STEEL BOLTS



1112 steel — japanned with zinc plated bolt, without screws

#### Sc1112R steel - galvanized, with screws

Size, Length of Bolt (inches)	Plate (inches)	Throw (inches)		ge of etal	Bolt (inches)
6	611/6 x 13/4	3	.0	77	1/4 × 3/4
Strike (inches)	Quantity a of Flat Wood So Per Pi	Head crews	Bolts in Box	Bolts in Case	Case Weight Average (lbs.)
21/2 × 13/4	10 - 7/	v 8	5	50	43

#### WIRE GOODS



CATALOG 19

## STANLEY

PAGE

Cup Hooks M3

Eye Bolts M4

Hooks and Eyes M4

"S" Hooks M4

Screw Eyes | M2

Screw Hooks M3

Shoulder Hooks M3

Turnbuckles M5

IRE GOODS

#### SCREW EYES IN ASSORTED SIZES









Small eye

Small eye (short shank)

#### 8450 steel - bright zinc finish

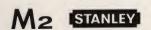
- Eyes formed with true circular bends tightly closed
- Clear die-rolled threads
- Sharp points bite into wood quickly, easily

LA	D	~		E >	/ 6
LA	ĸ	43	Е.	-	ıE

Number	Wire Size	Inside Diameter Eye (inches)	Length Thread (inches)	Length Overall (inches)	Pieces in Box	Pieces in Case	Case Weight (lbs.)
8450-0	0	13/16	11/4	3	50	500	54
8450-2	2	23/32	11/16	2%6	50	500	35
8450-4	4	39/64	7/8	23/16	50	500	21
8450-6	6	17/32	13/16	1 7/8	100	1000	27
8450-8	8	15/32	23/32	1 5/8	100	1000	17
8450-10	10	13/32	5/8	13/8	100	1000	11
8450-12	12	3/8	1/2	15/32	100	5000	26
8450-14	14	11/32	13/32	1	100	5000	14
MEDIUM EYE							
8450-106	6	7/16	13/16	125/32	100	1000	24
8450-108	8	25/64	5/8	11/2	100	1000	15
8450-110	10	21/64	5/8	1%2	100	3000	26
8450-112	12	19/64	15/32	13/32	100	5000	24
8450-114	14	1/4	3/8	29/32	100	5000	12
SMALL EYE							
8450-206	6	17/64	3/4	1 5/8	100	1000	20
8450-208	8	1/4	23/32	13/8	100	1000	12
8450-210	10	15/64	5/8	13/16	100	5000	38
8450-212	12	3/16	1/2	1	100	5000	19
8450-214	14	5/32	3/8	13/16	100	10000	20
8450-216	16	%4	%32	5/8	100	10000	9
SMALL EYE - S	SHORT SHAN	ıĸ					
8450-2101/2	10	15/64	7/16	31/32	100	5000	32
8450-2121/2	12	3/16	5/16	13/16	100	5000	17
8450-2141/2	14	5/32	1/4	21/32	100	10000	16
8450-2161/2	16	%4	3/16	1/2	100	10000	10
8450-2171/2	17	1/8	3/16	7/16	100	10000	7
0430-21772	17	/8	/10	7 10			

#### V8450K visual pack - bright zinc finish

Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
V8450-8 K	8 ea.	20	200	30
V8450-10 K	10 ea.	20	200	23
V8450-210 K	10 ea.	20	200	19
V8450-2121/2 K	10 ea.	20	200	14
V8450-2141/2 K	10 ea.	20	200	9
V8450-2161/2 K	10 ea.	20	200	6





#### 8481 solid brass

- True circular bends
- Clean die-rolled threads
- Sharp points bite into wood quickly, easily

Number and Size	Pieces in Box	Pieces in Case	Case Weight (lbs.)
8481—1/2"	100	5,000	12
8481-5%"	100	5,000	16
8481-3/4"	100	5,000	21
8481-78"	100	5,000	32
8481-1"	100	5,000	48
8481-114"	50	1,000	15

#### V8481 visual pack — solid brass

Number and Size	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
8481—1/2"	6 ea.	20	200	3
8481-%"	6 ea.	20	200	4
8481-34"	5 ea.	20	200	5
8481—78′′	4 ea.	20	200	6
8481-1"	4 ea.	20	200	7
8481-11/4"	2 ea.	20	200	6
8481-11/2"	2 ea.	20	200	8

For these and other visually packed items see Section H

#### SHOULDER HOOKS



#### 8412 solid brass

- Clean die-rolled threads
- Sharp points bite into wood quickly, easily
- Collars tightly fitted to straight, smooth shanks

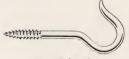
Number and Size	Pieces in Box	Pieces in Case	Case Weight (lbs.)
8412—1/2"	100	5,000	10
8412-3/4"	100	5,000	19
8412-1"	100	5,000	40
8412—11/4"	100	5,000	55

#### V8412 visual pack - solid brass

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
V8412—1/2"	5 ea.	20	200	3
V8412-5/8"	5 ea.	20	200	4
V8412-3/4"	5 ea.	20	200	5
V8412-1"	3 ea.	20	200	5
V8412-11/2"	2 ea.	20	200	6

For these and other visually packed items see Section H

#### SCREW HOOKS



Round bend

#### 8460 steel - bright zinc finish

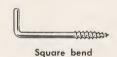
- Clean die-rolled threads
- Sharp points bite into wood

Number	Wire Size	Length Thread (inches)	Length Overall (inches)	Pieces in Box	Pieces in Case	Case Weight (lbs.)
8460-800	0	11/2	415/16	50	500	76
8460-802	2	13/8	47/16	50	500	50
8460-804	4	11/4	37/8	50	500	34
8460-806	6	11/8	3 %	100	1000	42
8460-808	8	13/16	2%6	100	1000	22
8460-810	10	11/16	21/16	100	1000	13
8460-812	12	%6	111/16	100	3000	21
8460-814	14	1/2	15/16	100	5000	15

#### V8460K visual pack - bright zinc finish

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
V8460-806K	4 ea.	20	200	38
V8460-808K	5 ea.	20	200	25
V8460-810K	7 ea.	20	200	21
V8460-812K	8 ea.	20	200	14

For these and other visually packed items see Section H



#### 8465 steel - bright zinc finish

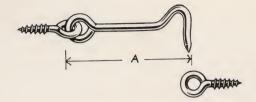
- Clean die-rolled threads
- Sharp points bite into wood

Number	Wire Size	Length Thread (inches)	Length Overall (inches)	Pieces in Box	Pieces in Case	Case Weight (lbs.)
8465-904	4	1	31/16	100	1000	44
8465-906	6	7/8	25/8	100	1000	29
8465-908	8	3/4	21/4	100	1000	18
8465-910	10	5/8	1 13/16	100	1000	10
8465-912	12	1/2	13/8	100	1000	5
8465-914	14	3/8	1	100	5000	11

#### V8465K visual pack - bright zinc finish

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)	
V8465—908K	5 ea.	20	200	21	
V8465-910K	7 ea.	20	200	17	
V8465-912K	8 ea.	20	200	11	

#### HOOKS AND EYES



#### 8440 steel - bright zinc finish

- Hooks and eyes precisely matched
- Eyes formed with true circular bends tightly closed
- Clean die-rolled threads
- Sharp points bite into wood quickly, easily
- Straight, smooth shanks

Number and Length (A)	Wire Size Hook	Wire Size Screw Eye	Number Screw Eye	Pieces in Box	Pieces in Case	Case Weight (lbs.)
8440—1"	12	12	212	100	1000	14
8440-11/2"	10	10	210	100	1000	18
8440-2"	9	10	210	50	500	16
8440-21/2"	8	10	210	50	500	21
8440-3"	7	8	208	50	500	31
8440-4"	6	8	208	50	500	40
8440-6"	4	4	204	10	100	17
8440-8"	4	4	204	10	100	19
8440-10"	4	4	204	10	100	22
8440-12"	4	4	204	10	100	25

#### V8440K visual pack - bright zinc finish

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
V8440—1½"	3 ea.	20	200	20
V8440-2"	3 ea.	20	200	24
V8440—21/2"	2 ea.	20	200	20

For these and other visually packed items see Section H

#### "S" HOOKS



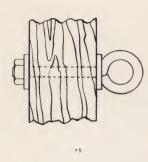
#### 8470 steel - bright zinc finish

#### • True-form circular bends

Number and Size	Wire Size	Length Overall (inches)	Inside Diameter Eye (inches)	Pieces in Box	Pieces in Case	Case Weight (lbs.)
8470-21/6"	9	21/16	3/4	100	1000	26
8470-11/2"	10	11/2	5/8	100	1000	17
8470-11/4"	11	11/4	1/2	100	1000	12
8470-13/2"	12	13/32	3/8	100	1000	8
8470-78"	13	7/8	5/16	100	1000	5

#### EYE BOLTS



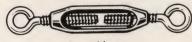


#### 8413 steel - bright zinc finish

- Straight shank of solid steel
- Clean die-rolled threads
- Eyes formed with true circular bends for greater strength
- Precise locking of thread and nut

Number and Size Wire Length Diam. Overall	Shank Length (inches)	Thread Length (inches)	Inside Diameter Eye (inches)
8413 — ¾6" x 2½"	15/8	11/2	1/2
8413 — ¼" x 2½"	1 1/8	11/2	%6
8413 — ¼" x 3"	21/4	2	%6
8413 — ¼" x 4"	3	2	%6
8413 — ¾6" x 3¼"	21/4	17/8	3/4
8413 - 5/6" x 4"	25/8	2	3/4
8413 — ¾" x 4"	21/2	2	1
8413 — ¾" x 6"	41/4	3¾	1
8413 — 3/8" x 8"	61/4	33/4	1

Number and Size Wire Length Diam. Overall	Pieces in Box	Pieces in Case	Case Weight (lbs.)
8413 — ¾6′′ x 2½′′	20	200	10
8413 — ¼" x 2½"	20	200	11
8413 — ¼" x 3"	20	200	13
8413 — ¼" x 4"	20	200	16
8413 — ¾″ x 3¾″	20	200	20
8413 — ¾" x 4"	20	200	22
8413 — 3/8" x 4"	10	100	19
8413 — 3/8" x 6"	10	100	25
8413 — 3/8" x 8"	10	100	30

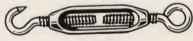


#### Eye with eye

#### 8416K bright zinc finish

- Turnbuckle with eyes at both ends
- Strong die cast body with bright zinc plated eyes
- Ideally suited for permanent installations

Number and Size	Pieces in Box	Pieces in Case	Case Weight (lbs.)
8416K 5/32" x 31/2"	10	200	10
8416K ¾" x 3¾"	10	200	16
8416K 1/32" x 41/2"	10	200	23
8416K ¼" x 5½"	10	200	34
8416K 1/6" x 63/4"	5	100	29
8416K 3/8" x 71/2"	5	100	41

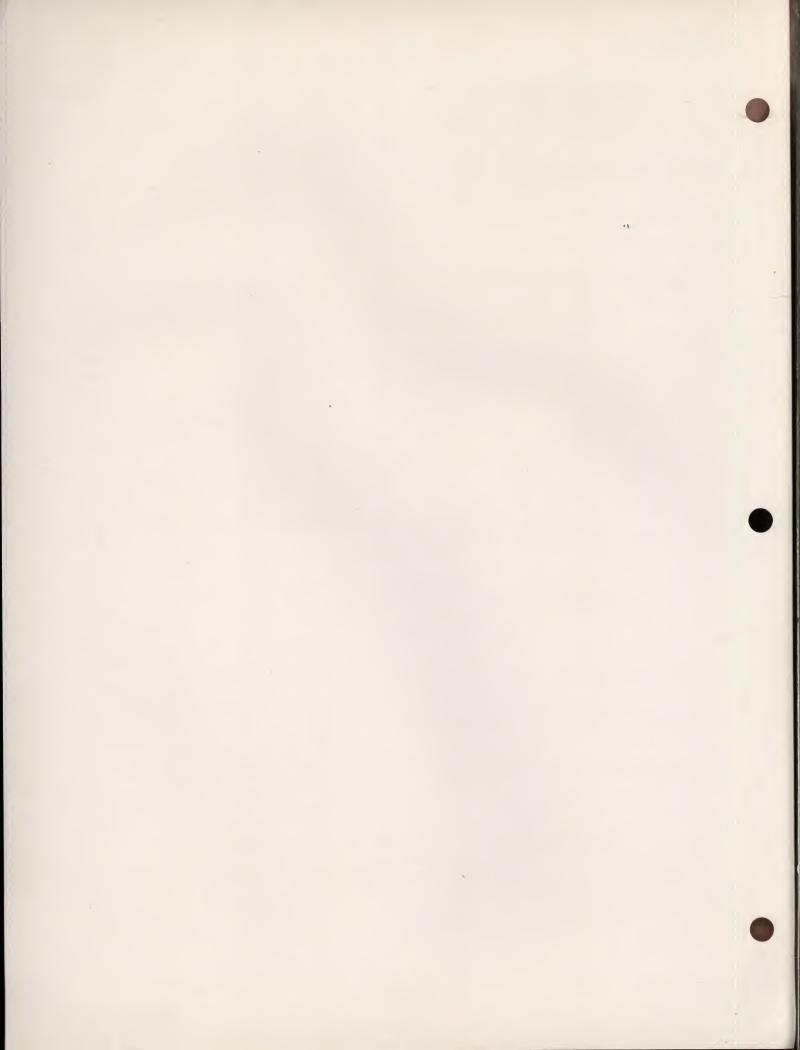


Eye with hook

#### 8417K bright zinc finish

- Turnbuckle with eye on one end and hook on other end
- Sturdy die cast body with hook and eye bright zinc plated

Number and Size	Pieces in Box	Pieces in Case	Case Weight (lbs.)
8417K ½" x 3½"	10	200	10
8417K ¾" x 3%"	10	200	16
8417K 1/32" × 41/2"	10	200	23
8417K 1/4" x 51/2"	10	200	34
8417K %'' x 6¾''	5	100	29
8417K 3/8" x 71/2"	5	100	41



#### GENERAL HARDWARE



CATALOG 19

## STANLEY

PAGE

**Burrs and Washers** 

N4, N5

Cellar Window Sets

N6, N7

Clothesline Hardware

N9

Corner Braces and Mending Plates

N3, N4

**Corrugated Fasteners** 

N5, N6

**Double Acting Hinge** 

N10

**Gate Hinge** 

N9

**Gate Latches** 

**N8** 

Hat Holder

N10

**Lid Supports** 

NII

Sash Lifts

**N7** 

Sash Pulley

**N7** 

**Shelf Brackets** 

N<sub>2</sub>

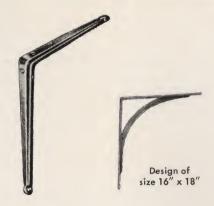
**Table Leg Braces** 

N11, N12

**Table Supports** 

N10

#### RIGID AND FOLDING SHELF BRACKETS



#### 796EG steel - gray enamel, without screws

#### • The first measurement is the shelf size

0'	Quantity and Size of Flat Head Wood Screws Per Pair				
Size — (inches)	Shelf Plate	Wall Plate			
3 x 4	6 - 34 x 6	6 - 3/4 x 6			
4 x 5	$6 - \frac{3}{4} \times 6$	$6 - 1\% \times 6$			
5 x 6	$6 - \frac{3}{4} \times 6$	$6 - 1\frac{1}{4} \times 6$			
6 x 8	$6 - \frac{3}{4} \times 6$	$6 - 1\frac{1}{4} \times 6$			
8 x 10	$6 - \frac{3}{4} \times 7$	$6 - 1\% \times 7$			
10 x 12	$6 - \frac{3}{4} \times 7$	$6 - 1\frac{1}{4} \times 7$			
12 x 14	$6 - \frac{3}{4} \times 8$	$6 - 1\frac{1}{4} \times 8$			
16 x 18	4 — 1 × 10	$6 - 1\frac{1}{4} \times 10$			

Size (inches)	Pair in Box	Pair in Case	Case Weight Average (lbs.)
3 x 4	5	60	12
4 x 5	5	60	15
5 x 6	5	60	24
6 x 8	5	50	32
8 x 10	5	50	55
10 x 12	5	30	42
12 x 14	5	20	41
16 x 18		1	4

## V796EG visual pack, with screws, steel — gray enamel

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
V796EG-3"x4"	1 pr.	2	100	27
V796EG-4"x5"	1 pr.	2	100	34
V796EG-5"x6"	1 pr.	2	100	46
V796EG-6"x8"	1 pr.	2	50	40
V796EG-8"x10"	1 pr.	2	20	28
V796EG-10"x12"	1 pr.	2	20	32
V796EG-12"x14"	1 pr.	2	20	50

For these and other visually packed items see Section H





Partly closed

Open position — locks automatically

Folding type

#### 794EG steel - gray enamel, without screws

		Dimension (inches)			
Size (inches) 794	Distance from Center Line of Hinge Pin to Back of Vertical Leg	Distance from Face of Wall to Face of Bracket When Closed	Width of Bracket Legs		
8 x 8	13/8	1 5/8	1 15/16		
12 x 12	11/16	13/4	11/8		
16 x 16	1 5/8	1 15/6	11/8		

	Quantity and Size of Flat Head Wood Screws Per Pair	
Size (inches)	Shelf Plate	Wall Plate
8 x 8	6 - 3/4 x 7	6 – 1¼ x 7
12 x 12	$6 - \frac{3}{4} \times 8$	$6 - 1\frac{1}{4} \times 8$
16 x 16	$6 - \frac{3}{4} \times 9$	$6 - 1\frac{1}{4} \times 9$

	Size (inches)	Pair in Box	Pair in Case	Case Weight Average (lbs.)
-	8 x 8	1	10	13
	12 x 12	1	10	24
	16 x 16	1	5	19

## V794EG visual pack, with screws, steel — gray enamel

Catalog Number	Quantity	Packs	Packs	Case
	in Pack	in Box	in Case	Weight (lbs.)
V794EG-12"x12"	1 ea.	2	20	25



997 steel - plain or bright zinc plated, without screws

#### Screw holes are staggered in 5" and larger

Size, Length of Sides (inches)	Width (inches)	Gauge of Metal	Quantity and Size of Flat Head Wood Screws Per Piece
1	1/2	.072	2 - <sup>3</sup> / <sub>4</sub> x 6
11/2	1/2	.095	$4 - \frac{3}{4} \times 6$
. 2	5/8	.109	$4 - \frac{3}{4} \times 8$
21/2	5/8	.120	$4 - \frac{3}{4} \times 8$
3	3/4	.134	$4 - \frac{3}{4} \times 9$
31/2	3/4	.148	$4 - \frac{3}{4} \times 9$
4	7/8	.165	$4 - \frac{3}{4} \times 10$
5	1	.180	$6 - 1\frac{1}{4} \times 10$
6	11/8	.180	$6 - 1\frac{1}{4} \times 12$
8	11/8	.220	$6 - 1\frac{1}{4} \times 12$

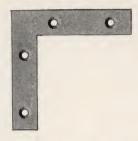
Size, Length of Sides (inches)	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
1	25	1000	18
11/2	25	1000	36
2	25	500	35
21/2	25	500	50
3	25	250	40
31/2	25	200	39
4	10	100	37
5	10	100	52
6	10	60	44
8	5	50	50

## CD997K visual pack, with screws, steel — bright zinc plated

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
CD997K-1½"	2 ea.	5	100	13
CD997K-2"	2 ea.	5	100	23
CD997K-21/2"	2 ea.	5	100	29
CD997K-3"	2 ea.	5	100	45

For these and other visually packed items see Section H

#### FLAT CORNER IRONS



#### 999 steel - plain, without screws

	Size		Size		Quantity and Size	
Length of Sides (inches)		Width (inches)	Gauge of Metal	of Flat Head Wood Screws Per Piece		
11/2	x	3/8	.071	4 — ½ x 5		
2	х	3/8	.071	$4 - \frac{5}{8} \times 5$		
21/2	x	3/8	.071	$4 - \frac{5}{8} \times 5$		
21/2	x	1/2	.071	$4 - \frac{3}{4} \times 6$		
3	X	1/2	.071	$4 - \frac{3}{4} \times 6$		
3	х	5/8	.077	$4 - \frac{3}{4} \times 7$		
31/2	х	5/8	.077	$4 - \frac{3}{4} \times 8$		
4	х	5/8	.077	$4 - \frac{3}{4} \times 8$		
4	х	3/4	.077	$4 - \frac{3}{4} \times 8$		
5	х	7/8	.077	$4 - \frac{3}{4} \times 8$		
6	х	7/8	.083	$6 - \frac{3}{4} \times 9$		
6	х	1	.083	$6 - \frac{3}{4} \times 9$		
8	X	11/2	.095	$8 - \frac{3}{4} \times 9$		

Size					
Length of Sides (inches)		Width (inches)	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
11/2	x	3/8	25	1000	19
2	х	3/8	25	1000	27
21/2	х	3/8	25	1000	33
21/2	х	1/2	25	1000	45
3	х	1/2	25	500	28
3	х	5/8	25	500	32
31/2	х	5/8	25	500	40
4	X	5/8	25	500	48
4	X	3/4	25	500	56
5	х	7/8	25	200	33
6	X	7/8	25	200	44
6	х	1	25	200	50
8	×	11/2	10	60	35

## CD999K visual pack, with screws, steel — bright zinc plated

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
CD999K-3/8"x2"	2 ea.	5	100	9
CD999K-1/2"x21/2"	2 ea.	5	100	15
CD999K-1/2"x3"	2 ea.	5	100	17
CD999K-%"x4"	2 ea.	5	100	29

#### MENDING PLATES



#### 995 steel - plain, without screws

Size, Length (inches)	Width Gauge (inches) of Metal		Quantity and Size of Flat Head Wood Screws Per Piece
2	5/8	.072	2 - <sup>3</sup> / <sub>4</sub> x 7
21/2	5/8	.083	$2 - \frac{3}{4} \times 7$
3	3/4	.095	$4 - \frac{3}{4} \times 7$
4	7/8	.109	$4 - \frac{3}{4} \times 8$
5	1	.109	$4 - \frac{3}{4} \times 8$
6	11/8	.120	$4 - \frac{3}{4} \times 9$
8	11/4	.134	$4 - 1\frac{1}{4} \times 10$
10	11/4	.156	$6 - 1\frac{1}{4} \times 10$
Size, Length (inches)	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
2	25	1000	21
21/2	25	1000	37
3	25	500	26
4	25	500	52
5	25	200	30
6	25	200	45
8	10	100	37
10	10	100	52

## CD995K visual pack, with screws, steel — bright zinc plated

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
CD995K-2"	2 ea.	5	100	7
CD995K-4"	2 ea.	5	100	29

For these and other visually packed items see Section H

#### **T-PLATES**



### 995½ steel - plain, without screws

with		Quantity and Size of Flat Head	
Size (inches)	Width (inches)	Gauge of Metal	Wood Screws Per Piece
2½ x 2½	1/2	.078	$5 - \frac{3}{4} \times 7$
3 x 3	5/8	.083	$5 - \frac{3}{4} \times 8$
4 × 4	3/4	.083	$5 - \frac{3}{4} \times 8$
5 x 5	1	.083	$5 - \frac{3}{4} \times 9$
6 x 6	11/8	.123	$5 - \frac{3}{4} \times 9$
Size (inches)	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
2½ x 2½	25	1000	48
3 x 3	25	600	39
4 × 4	25	400	50
5 x 5	25	200	41
6 x 6	10	100	44

### CD995½K visual pack, with screws, steel — bright zinc plated

Catalog Number	Quantity	Packs	Packs	Case
	in Pack	in Box	in Case	Weight (lbs.)
CD995½K-3"x3"	2 ea.	5	100	23

For these and other visually packed items see Section H

#### CORNER IRON BRACES



#### 9961/2 steel - copper finish, without screws

#### • For bracing tables, chairs and church pews

Size (inches)	Width (inches)	Gauge of Metal	Quantity and Size of Flat Head Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
1 x 1	3/4	.037	2 — 1 x 8	25	500	16
2 x 2	3/4	.050	$2 - 1 \times 9$	25	500	31

## CD996½BL visual pack, with screws, steel - brown lacquer

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
CD9961/2BL—1"x1"	4 ea.	5	100	22

For these and other visually packed items see Section H

#### CORNER BRACES



#### 9971/2 steel — plain, japanned or bright zinc plated, without screws

- Made of wrought steel
- For heavy duty work

Size, Length of Sides (inches)	Width (inches)	Gauge of Metal	Quantity and Size of Flat Head Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (Ibs.)
15/8	11/2	.095	$6 - \frac{3}{4} \times 8$	25	500	55
21/4	13/4	.095	$6 - \frac{3}{4} \times 10$	25	200	38

Furnished in plain steel (PS), japanned (J) or bright zinc plated (K) finishes

#### **BURRS**



#### 991 steel - plain (PS) finish

#### Made of wrought steel from clean stock, true as to size and weight. Packages contain no scrap

	For Rivet Size	Diameter (inches)	Size of Hole	Birmingham Gauge	Number to the Pound	
_	1/4	%16	.257	18	368	
	No. 6	1/2	.215	18	450	
	3/16	1/2	.197	18	436	
	No. 8	1/2	.172	18	420	
	For Rivet Size	Pounds in Box		Pounds (boxes) in Case	Case Weight Average (lbs.)	
	1/4	1		50	53	
	No. 6	1		50	53	
	3/16	1		50	53	
	No. 8	1		50	53	

Specify class number and rivet size Order in full box or case quantities only



# 994 steel — plain (PS), or zinc plated (K), or galvanized (R) finishes

- Made of wrought steel from clean stock, true as to size and weight
- The packages or kegs contain no scrap

**U. S. Standard Sizes** 

	0. 0. 0.0				
For Bolt	Outside Size of		Thickn	Thickness	
Size (inches)	Diameter (inches)	Hole (inches)	Birmingham Gauge	Inches	Approximate Number in 100 Pounds
3/16	%6	1/4	18	3/64	36,200
1/4	3/4	5/16	16	1/16	14,900
5/16	7/8	3/8	14	5/64	9,000
3/8	1	7/16	14	5/64	6,700
7/16	11/4	1/2	14	5/64	4,100
1/2	13/8	%6	12	7/64	2,600
%16	11/2	5/8	12	7/64	2,200
5/8	13/4	11/16	10	1/8	1,300
3/4	2	13/16	9	5/32	910
7/8	21/4	15/16	8	11/64	650
1	21/2	11/16	8	11/64	530
11/8	23/4	11/4	8	11/64	450
11/4	3	13/8	8	11/64	380

Regular packing, bulk in 200 pound kegs — shipping weight 210 lbs.

Special order in 100 pound kegs — shipping weight 107 lbs. Special order also in 5 pound boxes, ten boxes (50 lbs.) in corrugated container — shipping weight 53 lbs. Specify class number, finish, bolt size and packing desired

# V994K visual pack, steel — zinc plated

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
V994K—¾6′′	36 ea.	20	500	57
V994K-¼"	24 ea.	10	400	80
V994K-5/6"	18 ea.	10	200	44
V994K-3/8"	12 ea.	10	200	40
V994K-1/2"	6 ea.	10	250	61
V994K-%"	3 ea.	10	250	63

For these and other visually packed items see Section H

# WROUGHT STEEL CORRUGATED FASTENERS



Saw edge parallel corrugations

- 721 steel plain, 100 pieces per box
- 729 steel plain, 100 lbs. bulk per case
- Used for making strong, tight joints in boxes, shooks, cabinet work, screen doors, window screens, broken furniture, built-up work, columns, and in all kinds of repair work in wood
- For special work such as on hard brittle wood where a problem of splitting may be present
- Made from Stanley steel of special analysis and temper — carefully controlled for uniform quality
- Continuous cutting edges bottom and sides of throats, and points are razor sharp
- Class number indicates style of fastener, finish and packing
- Suffix number indicates size and number of corrugations

To order specify class number and suffix number Example: for plain steel saw edge parallel fasteners packed 100 pieces per box, size ½ x 5 — order number 721-08-05

#### 721 - order by pieces

		Packing	Case	
Suffix Number	Size	721 (PS)	Weight Average (lbs.)	
06-05	3/8" x 5 )	100 pcs. in box	28	
08-05	1/2" x 5	10 boxes in carton	39	
10-05	%" x 5	10 cartons in case	52	
		(10,000 pcs.)		

## 729 - order by pounds

	Suffix		Packing	Shipping	
	Number	Size	729 (PS)	Weight Average (lbs.)	
_	06-05	3/8" x 5 )	100 lbs.	105	
	08-05	$\frac{1}{2}'' \times 5$	bulk	105	
	10-05	$\frac{5}{8}'' \times 5$	per case	105	

Order in full box or case quantities only



# WROUGHT STEEL CORRUGATED FASTENERS



Saw edge divergent corrugations

711	steel -	plain,	100	pieces	per	box
-----	---------	--------	-----	--------	-----	-----

- Used for making strong, tight joints in box shooks, cabinet work, screen doors, window screens, broken furniture, built-up work, columns, and in all kinds of repair work in wood
- Divergent corrugations are set at an angle to draw together the two parts that are being fastened thus providing a tight fit
- Made from Stanley steel of special analysis and temper — carefully controlled for uniform quality
- Continuous cutting edges. Bottom and sides of throats and points are razor sharp
- Class number indicates style of fastener, finish and packing. Suffix number indicates size and number of corrugations

To order specify class number and suffix number Example: for plain steel saw edge divergent fasteners packed 100 pieces per box, size  $36'' \times 5$  — order number 711-06-05

			****	Case V Averag	
Suffix Number	Size	Packing  Size 711 (PS) 751 (K)* 713 (PS)			713
04-04	1/4" x 4			20	16
04-05	1/4" x 5			22	19
06-04	3/8" x 4	100 pieces		25	25
06-05*	3/8" x 5*	in box:	500 pieces	29	29
06-06	3/8" x 6	10 boxes	in box:	37	33
08-04	1/2" x 4	in carton:	20 boxes	35	31
08-05*	1/2" x 5*	10 cartons	in case	41	36
08-06	1/2" x 6	in case	(10,000	49	43
10-04	5/8" x 4	(10,000	pieces)	41	37
10-05*	5/8" x 5*	pieces)	'	50	48
10-06	5/8" x 6	,		58	55
12-05	3/4" x 5			58	55

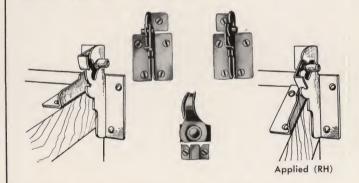
<sup>\*751(</sup>K) zinc plated furnished in these sizes Order in full box or case quantities only

## CORRUGATED FASTENERS (continued)

	Packing					
Suffix Number	Size	716 (PS)*	717 (PS)*	719 (PS)	759 (K)*	
04-04 04-05 06-04 06-05* 06-06 08-04 08-05* 08-06 10-04 10-05* 10-06 12-05	1/4" × 4 1/4" × 5 3/6" × 4 3/6" × 5 3/6" × 6 1/2" × 4 1/2" × 5 1/2" × 6 5/6" × 4 5/6" × 5 5/6" × 6 3/4" × 5	10 lbs. bulk in case	25 lbs. bulk in case	100 lbs. bulk in case	100 lbs. bulk in case	

<sup>\*716, 717,</sup> and 759 furnished in these sizes

# HOLD-OPEN TYPE CELLAR WINDOW SETS WITH TAKE-OUT FEATURE



# 1768 steel - bright zinc plated, with screws

- For hinged sash in cellars, dairies, poultry houses, stables, etc.
- Sash is securely held open in two positions and may be taken down without removing the hinges
- The cam action fastener with a large loop handle performs two functions: (1) in locking it pulls the sash tightly against the stops; (2) forces open a sash, which sticks, by turning the handle beyond center to the left
- A friction washer holds cam in proper position

A set consists of: one pair hinges; one cam action fastener  $2\frac{1}{2}$ "

Quantity a Wood Scre	Sets	Sets	Case Weight		
Hinges	Fastener	in Box		Average (lbs.)	
10-1 x 9 R.H.	4-3/4 x 7 F.H.	10	60	35	

# HOLD-OPEN TYPE CELLAR WINDOW SETS



With Friction Feature

#### 1769 steel - bright zinc plated, with screws

- For hinged sash in cellars, dairies, poultry houses, stables, etc.
- The adjustable friction in the hinges holds the sash open at any angle. Easily adjusted by use of a screw driver or wrench
- The cam action fastener with a large loop handle performs two functions: (1) in locking it pulls the sash tightly against the stops; (2) forces open a sash, which sticks, by turning the handle beyond center to the left
- A friction washer holds cam in proper position



Applied

A set consists of: one pair friction hinges  $3\frac{1}{2}$ " x  $1\frac{7}{8}$ " width of leaf  $\frac{1}{6}$ " one cam action fastener  $2\frac{1}{2}$ "

Wood Screw	Sets	Sets	Case Weight	
Hinges	Fastener	in Box	in Case	Average (lbs.)
12_1 x 7 F H	4_3/4 x 7 F H	10	60	35

#### **CELLAR WINDOW SETS**



# 1764 steel - bright zinc plated, with screws

An economy set for standard usage

Set consists of: one pair of hinges  $2'' \times 1\%''$ one hook and eye  $2\frac{1}{2}''$ one turn button  $1\frac{3}{4}''$ 

Head Wood S	Sets	Sets	Case Weight	
Hinges	Buttons	in Box	in Case	Average (lbs.)
$8 - \frac{3}{4} \times 6$	1 — 1 x 8	10	100	24

#### SASH LIFTS



## 486 steel - satin brass (F), with screws

Made of wrought steel

Plate (inches)	Quantity and Size of Flat Head Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)	
15/8 x 13/16	$2 - \frac{3}{4} \times 8$	25	1000	42	

#### CD486F visual pack, with screws, steel — satin brass finish

Catalog	Quantity	Packs	Packs	Case
Number	in Pack	in Box	in Case	Weight (lbs.)
CD486F	2 ea.	5	100	13

For these and other visually packed items see Section H

#### SASH PULLEY



Open face

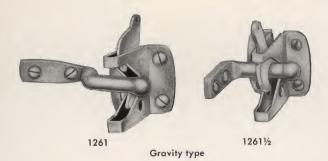
2" wheel

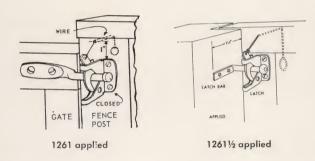
## 7003 steel - bright zinc plated, without screws

- For standard window sash
- Made of wrought steel
- Wheel hub is steel bushed and wheel halves are securely riveted together
- The combination wheel groove is designed for sash cord up to and including No. 8, or light weight pulley chain, but not the larger sizes of flat link chain
- Axle is spun, insuring a smooth, straight axle and quiet, free-running wheel
- Made to fit standard 1" x 41/2" face plate mortise

Face Plate (inches)	Diameter of Axle (inches)	For Thickness of Frame Stile (inches)	Gauge of Metal (Face Plate)
1 x 4½	5/16	3/4 or 7/8	.050
Quantity and Size of Flat Head Wood Screws Per Piece		Pieces in Case	Case Weight Average (lbs.)
 $2 - \frac{3}{4} \times 8$		250	47

### GATE LATCHES





# 1261 $1261\frac{1}{2}$ steel – bright zinc plated, with screws

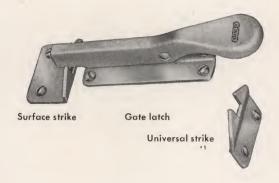
- For latching single acting gates, cellar doors and animal coops
- Self-latching; released by simply raising trip. 1261 strike on post for outswinging gates, on gate for inswinging gates
- Gate and post must be flush
- 1261½ for outswinging gates
- Made of extra heavy wrought steel
- Padlock eye provided for security
- Hole is provided in the trip for cord or wire release when required

Base (inches)	Length of Latch Bar (1261) (inches)	Projecti (inche		Gauge of Metal
13/4 x 2	41/2	2		.125
	nd Size of Round Screws Per Piece	Pieces	Pieces	Case Weight
Base	Latch Bar	in Box	in Case	Average (lbs.)
$4 - 1 \times 8$	2 - 1½ x 10	10	100	44

# V1261K visual pack, with screws, steel - bright zinc plated

Catalog	Quantity	Packs	Packs	Case
Number	in Pack	in Box	in Case	Weight (lbs.)
V1261K	1 ea.	5	100	45

For these and other visually packed items see Section H



## 1267 steel - bright zinc plated, with screws

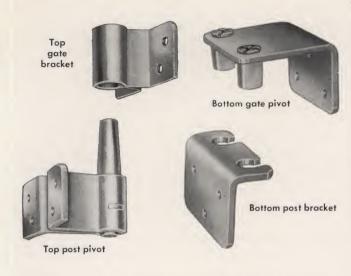
- For latching gates swinging in, out or both ways
- Mounted on top of gate
- Made of extra heavy wrought steel with brass spring and brass rivet
- Furnished with both strikes
- For gate hinges see opposite page N9

Length, Overall (inches)	Length of Base (inches)	Width of Base (inches)	Gauge of Metal
6	33/4	1%	.125

Quantity and Size of Round Head Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
6 – 1¼ x 10	5	50	43

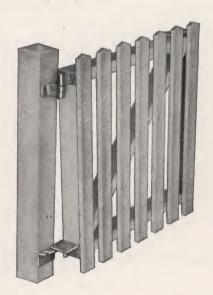
# CD1267K visual pack, with screws, steel-bright zinc plated

Catalog	Quantity	Packs	Packs	Case
Number	in Pack	in Box	in Case	Weight (lbs.)
CD1267K	1 ea.	5	50	48



## 1637 steel - bright zinc plated, with screws

- For heavy gates in residential fences, etc., swinging in, out or both ways
- Closes gates automatically by gravity action
- Gates may be taken down without removing the hinges
- Made of extra heavy wrought steel
- Minimum post dimension 3½"; minimum gate dimension 2¾"; spacing between gate and post 3"
- A set of 1637 hinges consists of four parts: top post pivot, top gate bracket, bottom post bracket and bottom gate pivot



Quantity and Size of Round Head Wood Screws Per Set	Sets in Box	Sets in Case	Case Weight Average (lbs.)
14 - 1½ x 12	1	10	25

For gate latches, see page N8

#### CLOTHESLINE HARDWARE

PULLEY



#### 4100 steel - bright zinc plated

- Deep groove prevents the line from jumping wheel
- A specially designed bushing and stainless steel axle insures easy, noiseless turning, long wear
- A deluxe item for long trouble-free service

Wheel Diameter (inches)	Pieces in Case	Case Weight Average (lbs.)
7	10	14

PULLEY



## 4106 steel - bright zinc plated

- Brass bushing and stainless steel axle insure easy turning and long wear. Outstanding value
- With pressure sensitive label for visual display

Wheel Diameter (inches)	Pieces	Pieces	Case Weight
	in Box	in Case	Average (lbs.)
5	5	50	31

"PUL-TITE" LINE CLAMP



## 7070 brass - sprayed brass finish

- For tightening clotheslines, tennis nets or tent lines. Accommodates standard No. 8 or No. 10 line
- The line cannot slip through until the flared end of the plunger is pulled out
- Bail, case and bearings are made of brass
- Plunger made of zinc die-casting

	Length (inches)	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)	Į
_	33/4	10	100	24	-

### CD7070 visual pack - sprayed brass finish

Catalog	Quantity	Packs	Packs	Case
Number	in Pack	in Box	in Case	Weight (lbs.)
CD7070	1 ea.	5	100	25

### DOUBLE ACTING HINGE





Applied

# 875 steel — bright or satin brass plated, with screws

# For folding screens. Made of wrought steel

Size, for Wood Thickness (inches)	Length of Joint (inches)	Gauge of Metal	Quantity and Size of Flat Head Wood Screws Per Pair
3/4	13/4	.042	8 — ½ x 6
7/8	13/4	.045	$8 - \frac{5}{8} \times 5$
1	17/8	.045	$8 - \frac{5}{8} \times 6$
11/8	13/4	.052	$8 - \frac{5}{8} \times 5$
11/4	2	.058	$8 - \frac{5}{8} \times 6$
Size, for Wood Thickness (inches)	Pair in Box	Pair in Case	Case Weight Average (lbs.)
3/4	10	300	46
7/8	10	300	58
1	10	300	62
11/8	10	150	34
11/4	10	150	45

# CD875F visual pack, with screws, steel — satin

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)	
CD875F-3/4"	1 pr.	5	100	18	

For these and other visually packed items see Section H

#### "SURE-GRIP" HOLDER



# 205 steel - brown baked lacquer, dull bronze or dull chrome finishes, with screws

- A thousand uses: for hats, papers, charts, towels, mittens, instruction sheets, work orders, bulletin boards in residences, hospitals, shops, offices
- Wrought steel with a rubber gripping surface

Size (inches)	Quantity and Size of Oval Head Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)	
2%6 x 1%6	2 — 5/8 x 4	10	100	9	

Finishes described on page 11

# CD205K visual pack, with screws, steel — bright zinc plated

Catalog	Quantity in Pack	Packs	Packs	Case
Number		in Box	in Case	Weight (lbs.)
CD205K	1 ea.	5	100	12

For these and other visually packed items see Section H

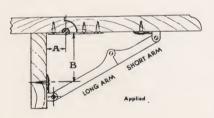
#### DROP LEAF SUPPORTS



## 1956 steel - brown lacquer finish, with screws

- A versatile item with many uses. Ideal for drop leafs on tables or folding shelves in laundry, family room or kitchen
- When correctly applied, support cannot "jack-knife" accidentally because leaf is held securely in place by spring tension. Spring also holds leaf in dropped position
- Can be used with regular hinges or special drop leaf hinges No. 810 as illustrated. Refer page I-4

Size (inches)	Quantity and Size of Oval Head Wood Screws Per Pair	Pair in Box	Pair in Case	Case Weight Average (lbs.)
6	8 — ¾ x 8	1	50	26
8	$8 - \frac{3}{4} \times 8$	1	50	29
10	$8 - \frac{3}{4} \times 8$	1	50	37



Dimension			
(inches)	6" Size	8" Size	10" Size
11/2	21/16	21/8	311/16
2	13/4	13/4	31/4
21/2	13/8	13/8	213/16

# CD1956BL visual pack, with screws, steel – brown lacquer finish

Catalog Number	Quantity	Packs	Packs	Case
	in Pack	in Box	in Case	Weight (lbs.)
CD1956BL—10"	1 ea.	5	100	45



## 430 steel - bright brass plated, with screws

- Made of wrought steel
- Reversible

Size,	Quantity Wood Scre	Pair	Pair	Case Weight Average	
Length (inches)	Base (Flat Head)	Slide (Round Head)	in Box	in Case	(lbs.)
6	$2 - \frac{3}{4} \times 7$	$1 - \frac{3}{4} \times 10$	10	300	48
71/2	$2 - \frac{3}{4} \times 7$	$1 - \frac{3}{4} \times 10$	10	150	36
10	$2 - \frac{3}{4} \times 7$	$1 - \frac{3}{4} \times 10$	10	150	41

Furnished in bright brass (C) finish



## 435 steel - bright brass plated, with screws

#### Reversible

Length			Pair	Case Weight
(inches)			in Case	Average (lbs.)
121/4	8 — 5% x 7	10	100	33

Furnished in bright brass (C) finish



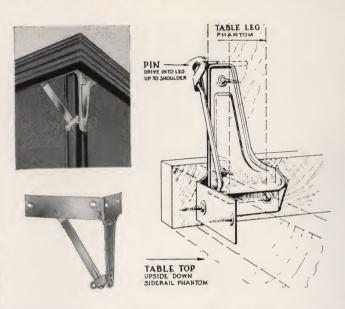
# 432 steel - bright brass plated, with screws

Not reversible; when ordered singly specify hand

Length			Pair	Case Weight	
(inches)			in Case	Average (lbs.)	
10	6 — <sup>3</sup> / <sub>4</sub> x 7	10	100	27	

Taped in pairs (one-half right hand) Furnished in bright brass (C) finish

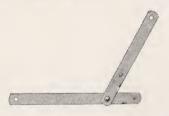
#### CARD TABLE LEG BRACES



# 448 steel — bright zinc plated or brown lacquer finishes

- For tables having an apron or side rail, 11/8" or more in depth. An outstanding quality item
- The angle plate is fastened to the apron, and the moving leaf to the leg, with screws
- A hole is drilled in the leg to receive the pin which serves as a bearing surface for the sliding arm
- A positive catch holds the leg braced in the open position and a friction arrangement holds the folded leg up under the top
- A set consists of four braces with screws and pins

		- Wideh of		ige of Metal
Table Corner Brace (inches)	Leg Brace (inches)	Width of Corner Brace (inches)	Leg Brace	Corner Brace
411/6 x 213/6	41/16	11/8	.050	.062
Quantity and Size of O Wood Screws Per	val Head Sets Set in Box	Se in C		Case Weight Average (lbs.)
24 - 3/4 x 7 4 - 11/8 pins cen		10	)	14



# 441 steel — bright brass or bright nickel finishes, with screws

Length Overall (inches)	Width (inches)	Gauge of Metal	Quantity and Size of Round Head Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
91/2	1/2	.058	2-1 x 10	25	300	36

Furnished in bright brass (C) or bright nickel (N) finishes

Cours of Motol

#### TABLE LEG BRACES







446¼-446½ applied Table hinged with 311-1½" continuous hinge, legs with 814-2" not swaged

4461/4 steel — bright zinc plated, with screws
4461/2 steel — bright zinc plated, with screws

- For table-tennis tables
- Made with a positive, easily operated locking feature.
- The braces insure rigid, sturdy legs when open, and when closed, permit the legs to be folded flat against the table
- 446½ is made without a base, for tables with reinforcing rails along the edges

Number	Length Overall (inches)	Width (inches)	Gauge of Metal	Quantity and Size of Wood Screws Per Pair
4461/4	131/2	5/8	.125	2-34 x 10 R.H. (arm) 4-34 x 7 F.H. (base)
4461/2	131/4	5/8	.125	$4-\frac{3}{4} \times 10 \text{ R.H.}$

Number	Pair* in Box	Pair in Case	Case Weight Average (lbs.)
4461/4	5	50	41
4461/2	5	50	35

<sup>\*</sup>Taped in pairs (one-half right hand)



Left hand Extra heavy for banquet tables



(RH) applied (LH) Legs equipped with hinges 814-2" not swaged

## 446 steel - bright zinc plated, with screws

- For banquet tables, folding counters, folding wall racks, roadside stands, etc.
- Made with a positive, easily operated locking feature
- When folded, the legs lie flat against the table
- Hand identified on leg of brace

Length Overall (inches)	Width (inches)	Gauge of Metal	Quantity and Size of Flat Head Wood Screws Per Pair
16%	11/4	.187	10 — 1 x 12

Pair Pair in Case		Case Weight Average (lbs.)		
2	10	39		

# CABINET HARDWARE

# STANLEY





**PULLS, KNOBS** 







HINGES









**CATCHES** 

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# CABINET HARDWARE



CATALOG 19

# STANLEY

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H and H-L Hinges

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Hinges

013

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012

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011

Strap Hinges

014

## CABINET KNOBS, PULLS AND BACK PLATES



4477 solid brass



4478 solid brass 4478 ALD aluminum



4479 solid brass 4479 ALD aluminum

4477	solid brass — popular finishes, with screws
4477ALD	aluminum — satin, anodized, with screws
4478	solid brass — popular finishes, with screws
4478ALD	aluminum — satin, anodized, with screws
4479	solid brass — popular finishes, with screws

For cabinet doors or drawers 34" to 118" thick

4479ALD aluminum - satin, anodized, with

screws

 Made of solid brass, in popular finishes or in satin anodized aluminum

Number	Size (inches)	Screw Hole Spacing (inches)	Quantity and Size of Trimit Head Machine Screws Per Piece
4477	4	31/2	2 - 1½ x 8-32
4477ALD	4	31/2	$2 - 1\frac{1}{4} \times 8-32$
4478	31/2	3	$2 - 1\frac{1}{4} \times 8-32$
4478ALD	31/2	3	$2 - 1\frac{1}{4} \times 8-32$
4479	23/4	21/4	$2 - 1\frac{1}{4} \times 8-32$
4479ALD	23/4	21/4	$2 - 1\frac{1}{4} \times 8-32$

Number	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
4477	25	100	15
4477ALD	25	100	8
4478	25	100	16
4478ALD	25	100	8
4479	25	100	11
4479ALD	25	100	6

Finishes described on page 11



4482 solid brass 4482 ALD aluminum

solid brass — popular finishes, with screws

4482ALD aluminum — satin, anodized, with screws

- For cabinet doors or drawers 3/4" to 11/8" thick
- Made of solid brass in popular finishes or in satin anodized aluminum

Number	Size (inches)	Quantity and Size of Trimit Head Machine Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
4482-4482ALD	11/16	1-1¼ x 8-32	25	100	10
	11/4	$1-1\frac{1}{4} \times 8-32$	25	100	13
	11/2	$1-1\frac{1}{4} \times 8-32$	25	100	17

Finishes described on page 11; when ordering specify size

#### BACK PLATES



4408 brass — finely finished
4408ALD aluminum — satin, anodized

- 4408 furnished in popular finishes for use with knob pulls
- 4408ALD suggested for use with 4482ALD

Diameter	Pieces	Pieces	Case Weight
(inches)	in Box	in Case	Average (lbs.)
21/2	25	100	7

Finishes described on page 11



solid brass — popular finishes
4401ALD aluminum — satin, anodized

- For use with any pull with a screw hole spacing of  $3\frac{1}{2}$ "
- Suggested for use with No. 4477 pull
- 4401ALD for use with No. 4477ALD pull

	Overall Size (inches)	Screw Hole Spacing (inches)	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
-	13/4 x 43/4	31/2	25	100	7

Finishes described on page 11





4234

4406 back plate



4234 4235 pressure cast - finely finished, with screws

4406

wrought steel - finely finished

- For cabinet doors or drawers 3/4" to 11/8" in thickness
- Knob has prongs which grip door firmly to prevent turning
- Furnished with brushed copper (D4) or bright chrome (CM) finish

Size (inches)	Screw Hole Spacing (inches)	*Quantity and Size of Trimit Head Machine Screws Per Piece
11/2		$1 - 1\frac{1}{4} \times 8-32$
2		$1 - 1\frac{1}{4} \times 8-32$
41/8	3	$2 - 1\frac{1}{4} \times 8-32$
21/4		
	(inches)  1½ 2 4½	Size   Spacing (inches)

Number	Size (inches)	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
4234	11/2	25	100	12
	2	25	100	16
4235	41/8	25	100	20
4406	21/4	25	100	5

\*Break-off screws furnished to accommodate doors 34" and 11/8" in thickness

#### CD4234 visual pack, with screws CD4235

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
CD4234 D4 1½	1 ea.	5	100	13
CD4234 CM 11/2	1 ea.	5	100	13
CD4234 D4 2	1 ea.	5	100	17
CD4234 CM 2	1 ea.	5	100	17
CD4235 D4	1 ea.	5	100	23
CD4235 CM	1 ea.	5	100	23

For these and other visually packed items see Section H



4230



pressure cast - finely finished, with 4230 screws 4231

- Made of pressure cast, rust proof zinc
- For cabinet doors or drawers 34" to 11/8" in thickness
- Furnished with brushed copper (D4) or bright chrome (CM) with dull black (J1) finish on the base for attractive contrast. Specify D4xJ1 or CMxJ1
- Knob has prongs which grip door firmly to prevent turning

Number	Size (inches)	Screw Hole Spacing (inches)	*Quantity and Size of Trimit Head Machine Screws Per Piece	
4230	13/4		1 — 1¼ x 8-32	
4231	43/8	3	$2 - 1\frac{1}{4} \times 8-32$	

Number	Size (inches)	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
4230	13/4	25	100	10
4231	43/8	25	100	13

<sup>\*</sup>Break-off screws furnished for doors 34" and 11/8" in thickness

#### CD4230 visual pack, with screws CD4231

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
CD4230 D4xJ1	1 ea.	5	100	11
CD4230 CMxJ1	1 ea.	5	100	11
CD4231 D4xJ1	1 ea.	5	100	17
CD4231 CMxJ1	1 ea.	5	100	17

For these and other visually packed items see Section H



#### pressure cast - bright chrome finish, 4420 with screws 4424

 Made of pressure cast, rust proof zinc, heavily bright chromium plated

Number	Length Overall (inches)	Screw Hole Spacing (inches)	Quantity and Size of Trimit Head Machine Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
4420	33/4	23/4	2-11/4×8-32	25	100	15
4424	33/4	23/4	2-11/4x8-32	25	100	13

<sup>\*</sup>With break-off screws for cabinet door or drawer ¾" to 11/8" thick

#### CABINET KNOB PULLS

Wrought stainless steel,



Wrought brass



4430

4471

Pressure-cast zinc



4493

4430 wrought stainless steel — brass or bronze, with screws

4471 wrought brass - popular finishes, with screws

4493 pressure cast – bright chrome finish, with screws

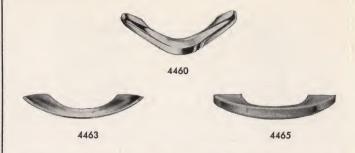
- 4471 wrought brass, finely finished in popular finishes
- 4493 pressure-cast rust-proof zinc in bright chromium finish
- 4430 base is wrought steel
   Stainless steel top furnished with bright chromium
   (CM) and satin chromium (CMD) finish
   Brass top for bright brass (C) finish
   Bronze top for satin bronze (A5) finish

Number	Size Diameter (inches)	Quant. and Size of T.H. Break-off Machine Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
4430	11/2	1-1¼ x 10-24	25	100	8
	2	1-11/4 x 10-24	25	100	10
4471	11/8	$1-1\frac{1}{4} \times 8-32$	25	100	7
4493	11/16	1-1¼ x 8-32	25	100	12

For cabinet door or drawer  $3\!4^{\prime\prime}$  to  $11\!8^{\prime\prime}$  thick Specify size on 4430

Finishes described on page 11

#### CABINET PULLS



4460 steel – bright chrome finish, with screws
4463 steel – popular finishes, with screws

- Made of wrought steel
- 4460 in bright chrome (CM) finish only
- Other numbers in popular finishes

Number	Length Overall (inches)	Screw Hole Spacing (inches)	Quantity and Size of T. H. Break-off Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
4460	41/2	23/4	2-11/4 x 8-32	25	100	11
4463	41/2	23/4	2-11/4 x 8-32	25	100	9
4465	45/8	23/4	2—1¼ x 8-32	25	100	12

Packed with break-off screws for doors or drawers  $\frac{3}{4}$ " to  $\frac{1}{8}$ " thick

Finishes described on page 11

# CD4465K visual pack, with screws, steel — bright zinc plated

Catalog	Quantity in Pack	Packs	Packs	Case
Number		in Box	in Case	Weight (lbs.)
CD4465K	1 ea.	5	100	14

For these and other visually packed items see Section H





470

4466

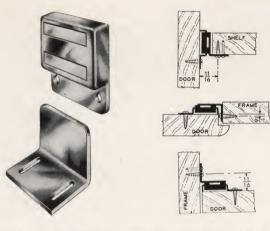
steel – bright brass finish, with screws
steel – bright chrome finish, with screws

- Made of wrought steel
- For cabinet doors or drawers

Number	Length Overall (inches)	Screw Hole Spacing (inches)	Quantity and Size of Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
470	311/16	31/8	2-5/8×6 O.H.	25	100	8
4466	4	33/16	2-%x5 O.H.	25	100	8

Finishes described on page 11

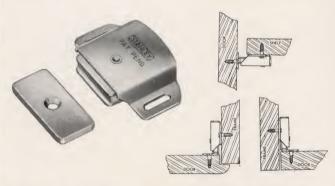
# MAGNETIC CABINET CATCHES



# 40ALD aluminum — satin, anodized, with screws

- Elongated screw holes on the strike permit easy adjustment
- "Floating" magnet automatically compensates for warping or shrinking of door
- Aluminum case with a zinc plated steel strike

Size of Case (inches)	Size of Strike (inches)	Quantity and Size of Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
1% x 1%	13/8 x 3/4	4 - ½ x 6	25	300	44



# 41ALD aluminum - plain finish, with screws

- Elongated screw holes permit easy adjustment
- Magnet automatically adjusts for warping or shrinking of door
- Aluminum case with a zinc plated steel strike

Size of Case (inches)	Size of Strike (inches)	Quantity and Size of Truss Head S.M. Screws for Case		
2 x 11/4	1½ x 1/6	2 -	- ½ x 6	
Quantity and Size of Flat Head Wood Screws For Strike	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)	
$1 - \frac{1}{2} \times 5$	25	300	38	

#### DP41ALD Dispensa-Pac

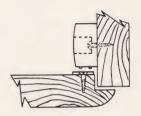
Catalog	Quantity in	Quantity in Case	Case Weight	
Number	Printed Poly Bag		Average (lbs.)	
DP41ALE	) 1	100	12	

Projections on strike plate simplify perfect alignment with





Attractive polyethylene case complements cabinet appearance



# 42K tan plastic — with screws

- Single screw mounting speeds installation
- Slotted screwhole in case provides ample adjustment
- Projections on strike simplify alignment
- Rugged polyethylene case has no sharp corners
- Buff color harmonizes with natural wood or painted cabinets
- "Floating" magnet assures positive contact

Size of Case (inches)	Size of Strike (inches)	Quantity and Size of Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
1 x 11/6	½ x 1	$1 - \frac{1}{2} \times 5$ F.H. $1 - \frac{1}{2} \times 5$ R.H.	25	300	25

# CD42K visual pack, with screws, tan plastic

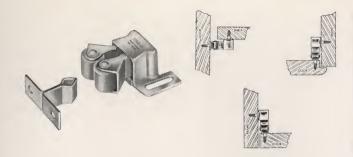
Catalog	Quantity in Pack	Packs	Packs	Case Weight
Number		in Box	in Case	Average (lbs.)
CD42K	l ea.	5	100	11

For these and other visually packed items see Section H

## DP42K Dispensa-Pac

	Catalog Number	Quantity in Printed Poly Bag	Quantity in Case	Case Weight Average (lbs.)
_	DP42K	1	100	7

#### CABINET CATCHES



# 35 steel - bright zinc plated, with screws

- Elongated screw holes on case permit easy adjustment
- Self-aligning arms work independently assuring easy, positive action
- Rubber rollers absorb shock. Hold door away from cabinet, eliminating noise

Size of Case (inches)	Size of Strike (inches)	Quantity and Size of Round Head Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
11/6 x 3/4	11/8 x 3/8	$4 - \frac{1}{2} \times 5$	25	300	22

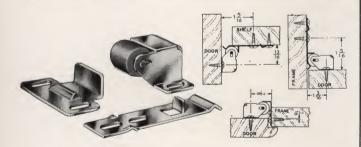
# CD35K visual pack, with screws, steel - bright zinc plated

Catalog	Quantity	Packs	Packs	Case
Number	in Pack	in Box	in Case	Weight (lbs.)
CD35K	1 ea.	5	100	10

For these and other visually packed items see Section H

#### DP35K Dispensa-Pac

Catalog	Quantity in	Quantity in Case	Case Weight
Number	Printed Poly Bag		Average (lbs.)
DP35K	1	100	61/2



## 38 steel - bright zinc plated, with screws

- Elongated screw holes permit easy adjustment
- Rubber roller seats in strike pocket absorbing shock. Holds door from cabinet, eliminating noise

Size of Case (inches)	Size of Strikes (inches)	Quantity and Size of Truss Head S. M. Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
1% x 11/8	21/16 x 5/8	4—½ x 6	25	300	25
	$1\frac{1}{6} \times 1$				



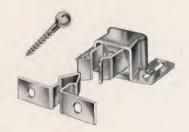
#### 37 steel - bright zinc plated, with screws

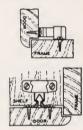
- Catch is made of tempered spring steel, insuring positive engagement and smooth operation
- Marking ring on screw holes for easy mounting

Catch (inches)	Strike (inches)	Quantity and Size of Round Head Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
13/8 x 1/2	15/6 x 3/8	$4-\frac{1}{2} \times 5$	25	300	13

# CD37K visual pack, with screws, steel — bright zinc plated

Catalog	Quantity	Packs	Packs	Case
Number	in Pack	in Box	in Case	Weight (lbs.)
CD37K	1 ea.	5	100	6





## 34 steel - bright zinc plated, with screws

- The jaws of the catch provide automatic adjustment for normal wood shrinkage
- A ball head screw is provided with this catch in addition to the regular strike
- Elongated screw holes in the catch permit easy adjustment
- Self-marking strike for quick installation

Case (inches)	Height of Case (inches)	Quantity and Size of Round Head Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
11/6 x 3/4	%16	$4 - \frac{1}{2} \times 5$	25	300	21

# CD34K visual pack, with screws, steel - bright zinc plated

Catalog	Quantity	Packs	Packs	Case
Number	in Pack	in Box	in Case	Weight (lbs.)
CD34K	1 ea.	5	100	10

For these and other visually packed items see Section H

## DP34K Dispensa-Pac

Catalog	Quantity in	Quantity in Case	Case Weight
Number	Printed Poly Bag		Average (lbs.)
DP34K	1	100	6 -





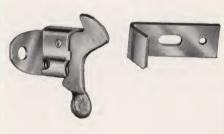
#### 30 brass - bright

#### BULLET CATCH

- Brass case with steel strike and plunger
- Tapered case assures secure installation

Outside Diameter of Shell (inches)	Depth of Bore (inches)	Diameter of Strike (inches)
3/8	1/2	5/8
Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
100	2500	33

Packaged with  $1 - \frac{5}{8} \times 18$  barbed nails





# 36 steel - bright nickel plated, with screws

#### **ELBOW CATCH**

- A positive catch for the inactive door of a pair of doors
- Elongated screw hole in the strike permits easy adjustment

Catch (inches)	Strike (inches)	Quantity and Size of Round Head Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
5/8 x 11/4	1/6 x 1/3/2	3-1/2 x 5	25	300	20
		$1-1\frac{1}{2}\times15$			
		F.H. Nail			

#### CABINET PULLS AND LATCHES



Reversible

#### FOR FLUSH DOORS

1299 steel — bright chromium plated, with screws

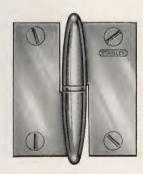
#### FOR LIPPED DOORS (3/8" LIP)

12991/4 steel - bright chromium plated, with screws

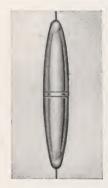
- Assembled for use on right hand doors
- Reversible for left hand doors by removing latch bar and inserting in opposite side

Latch Plate (inches)	Strike (inches)	Quantity and Size of Oval Head Wood Screws Per Set	Sets in Box	Sets in Case	Case Weight Average (lbs.)
25/6 x 11/32	25/6 x 1/6	4—5/8 x 6	25	100	18

### CABINET HINGES







Closed position knuckle only is visible

## 5951/2 brass - finely finished, with screws

- For cabinets, china closets, wardrobes, etc.
- A streamlined butt hinge that will enhance the appearance of cabinets
- Made of wrought brass, toughened and hardened by cold rolling

Size Open (inches)	Gauge of Metal	Quantity and Size of Flat Head Wood Screws Per Pair	Pair in Box*	Weight Per Box Average (lbs.)
13/4 x 13/4	.065	8 — 5% x 6	5	1

<sup>\*</sup>Right hand or left hand packed in separate boxes. Specify hand Finishes described on page 11

## CABINET HINGES FOR LIPPED OR FLUSH DOORS



1532 steel



1535 steel







1544 steel



1545 steel





steel - plated finishes, with screws

- Made of wrought steel
- Furnished in all popular finishes
- Both leaves are concealed when door is closed
- Only the barrel or barrel cover shows
- 1532 and 1535 for 38" inset only; for larger insets use 1545
- 1544 made standard for 3/4" doors but available for doors 11/8" in thickness
- 1545 made standard for doors with 3/4" inset; available with 3/4" inset
- 1544 and 1545 have barrel covers made of satin aluminum (specify ALD) or wrought brass (specify finish)
- The inner frame is steel with a neutral matched enamel finish which may be painted if desired

Number	Size, Length of Jamb Leaf (inches)	Gauge of Metal	Quantity and Size of Flat Head Wood Screws Per Pair	Pair in Box	Pair in Case	Case Weight Average (lbs.)
1532	13/4	.050	8 — ½ x 5	25	100	20
1535	13/4	.050	$10 - \frac{5}{8} \times 5$	25	100	25
1544	2	.062	12 — ½ x 6	25	100	34
1545	2	.062	10 — % x 6	25	100	34

Finishes described on page 11 On 1545 . . . specify inset



1527 steel 15271/2 brass

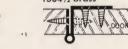


1536 steel





Fast spun pin 1583 steel Loose button tip pin 1584 steel 15841/2 brass





1538 steel



1540 steel







A = inset B = offsetC = lip

steel - popular finishes, with screws brass - popular finishes, with screws steel - popular finishes, with screws steel - bright chrome finish, with screws

steel - popular finishes, with screws

15841/2 brass - popular finishes, with screws

- With raised barrel to permit door to open 180° 1527, 1527½ and 1540 regularly furnished for 3/4"
- door with 3/8" inset; also available with 3/4" inset
- 1536 for flush doors 34" thick
- 1538 for %" lipped doors with no inset
- 1583 and 1584 types made regularly for 34" flush doors. Available on order for 11/8" thick doors

Jamb Leaf (inches)	Of	of Wood Screws				,
	metal	Per Pair	in Box	in Case	Steel	Brass
} 25/8	.050	10—%x5 O.H.	25	100	20	21
25/8	.050	10-5/8x5 O.H.	25	100	20	
25/8	.050	4-%x5 O.H.*	25	100	16	
21/2	.050	10-%x5 O.H.	25	100	20	
11/2	.055	12-5/sx6 F.H.	25	100	22	
21/2	.062	14-5%x8 F.H.	10	100	40	
11/2	.055	12—%x6 F.H.	25	100	22	24
3 21/2	.062	14-%x8 F.H.	10	100	41	44
	25/8 25/8 25/8 21/2 11/2 21/2 11/2	25% .050 25% .050 25% .050 21/2 .050 11/2 .055 21/2 .062 11/2 .055	Cinches   Metal   Per Pair	25%	25%	25%

\*Above for jamb leaf; 6—% x 6 sheet metal screws for door leaf On 1527, 15271/2, 1583, 1584, 15841/2 specify size and inset Finishes described on page 11

#### CD1527 visual pack, with screws, steel satin copper, chromium or bright zinc plated

			_	•
Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
CD1527CM	1 pr.	5	100	23
CD1527D4	l pr.	5	100	23
CD1527K	1 pr.	5	100	21

## CABINET HINGES FOR LIPPED OR FLUSH DOORS



Full surface



1529 steel



1539 steel





Full surface



1565 steel

1566 steel





1529 1539 steel - popular finishes, with screws 1565 1566

- Available in popular finishes
- 1529 and 1539 made with a raised barrel to permit doors to open to 180°
- 1529 and 1565 furnished for doors with ¾" lip

Number	Size, Length of Jamb Leaf (inches)	Gauge of Metal	Quantity and Size of Oval Head Wood Screws Per Pair	Pair in Box	Pair in Case	Case Weight Average (Ibs.)
1529	25/8	.050	10 — ½ x 5	25	100	16
1539	25/8	.050	$10 - \frac{5}{8} \times 5$	25	100	16
1565	11/2	.062	$10 - \frac{5}{8} \times 5$	25	100	19
1566	11/2	.062	$10 - \frac{5}{8} \times 5$	25	100	18

Finishes described on page 11

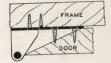
#### CD1529K | visual pack, with screws, steel-bright zinc plated CD1539K

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
CD1529K	1 pr.	5 5	100 100	19 17
CD1539K	l pr.	5	100	17

For these and other visually packed items see Section H

# CABINET PIVOT HINGES FOR FLUSH OVERLAY DOORS





Left hand top 333

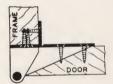
333 steel - plated finishes or prime coated for painting, with screws

- Available in popular finishes
- Made of wrought steel for 3/4" flush doors that completely overlap the frame
- No vertical stile is required
- Only the pivot shows when door is closed
- Spotting points permit quick, accurate installation

Size (inches)	Gauge of Metal	Quantity and Size of Flat Head Wood Screws Per Pair	Pair in Box	Pair in Case	Case Weight Average (lbs.)	
13/6 x 1	.074	8 — ½ x 6	25	100	20	

Finishes described on page 11





Left hand top 334

## 334 steel - plated finishes or prime coated for painting, with screws

- Available in popular finishes
- Made of wrought steel for 3/4" flush doors that completely overlap the frame
- No horizontal stile is required
- Only the pivot shows when door is closed
- Spotting points permit quick, accurate installation

Size (inches)	Gauge of Metal	Quantity and Size of Flat Head Wood Screws Per Pair	Pair in Box	Pair in Case	Case Weight Average (Ibs.)
$\frac{3}{4} \times 1^{13}/_{6}$	.074	10 — ½ x 6	25	100	22

Finishes described on page 11



# ORNAMENTAL CABINET HINGES



Loose pin



Fast spun pin 1475



Fast spun pin 1478



Fast spun pin 1484

steel - popular finishes, with screws

Number	Size, Length of Joint (inches)	Width Open (inches)	Width of Jamb Leaf (inches)	Width of Door Leaf (inches)
1474	11/2		3/4	13/6
1475	1 1/2	21/2		
1475	2	3		
1478	11/2	21/2		
1484	7/8	1 15/16		

Number	Size, Lengt of Joint (inches)	h Quantity and Size of Wood Screws Per Pair	Pair in Box	Pair in Case	Case Weight Average (lbs.)
1474	11/2	10-% x 5 O.HF.H.	10,	300	49
1475	11/2	12-% x 5 O.H.	10	300	61
1475	2	$12-\frac{3}{4} \times 7$ O.H.	10	150	51
1478	11/2	12-% x 5 O.H.	10	300	57
1484	7/8	12—% x 4 O.H.	10	300	22

Specify size on 1474, 1475

Finishes described on page 11

 $\begin{array}{c} \textbf{CD1475F} - \textbf{11/2''} \\ \textbf{CD1478F} \\ \textbf{CD1484F} \end{array} \right\} \ \, \begin{array}{c} \textbf{visual pack, with screws, steel} \\ \textbf{- satin brass finish} \\ \end{array}$ 

Catalog Number	Quantity Packs in Pack in Box		Packs in Case	Case Weight (lbs.)	
CD1475F—1½"	1 pr.	5	100	23	
CD1478F	l pr.	5	100	22	
CD1484F	l pr.	5	100	10	

For these and other visually packed items see Section H

# ORNAMENTAL CABINET HINGES

Fast spun pin



1430 brass 1431 steel

Spring hinges



343 steel 1¼" design

Fast spun pin



1490 steel 1490¼ brass

343 steel - popular finishes, with screws

1430 brass - popular finishes, with screws

1431 steel — popular finishes, with screws

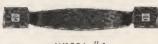
14901/4 brass - popular finishes, with screws

Number	Size, Length of Joint (inches)	Width Open (inches)	Quantity and Size of Wood Screws Per Pair
343	11/4	1%	$8 - \frac{1}{2} \times 5 \text{ R.H.}$
343	2	1 3/4	$12 - \frac{5}{8} \times 6 \text{ R.H.}$
1430-1431	11/4	3	$12 - \% \times 5$ O.H.
1490	3/4	23/16	$12 - \% \times 4 \text{ F.H.}$
1490-14901/4	1	31/16	12 — % x 5 F.H.

Number	Size, Length of Joint (inches)	Pair in Box	Pair in Case	Case Weight Average (lbs.)	
343	11/4	10	300	31	
343	2	10	300	52	
1430-1431	11/4	10	300	49	
1490	3/4	10	300	22	
1490-14901/4	1	10	300	43	

Specify size on 343, 1490 and 14901/4

Finishes described on page 11



W1254 #1



W1254 #2



W1274

W1254 Steel - rustic iron, dead black (J1) or antique copper (D3), with screws

- For doors or drawers
- Made of wrought steel
- Dead black pulls are first bonderized, forming a strong bond between the metal and final finish
- Furnished with pyramid head screws which give the appearance of hand-made nails

Class Number	Length Overall (inches)	Length of Grip (inches)	Projection (inches)	Quantity and Size of Pyramid Head Wood Screws Per Piece		
W1254 No. 1	43/4	3	3/4	2 - ½ x 5		
W1254 No. 2	45/8	23/4	7/8	$4 - \frac{5}{8} \times 5$		
W1274	43/4	21/4	3/4	$2 - \frac{5}{8} \times 5$		

Class Number	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
W1254 No. 1	25	100	11
W1254 No. 2	25	100	17
W1274	25	100	11

# CDW1274 visual pack, with screws, steel

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
CDW1274J1	1 ea.	5	100	13
CDW1274D3	1 ea.	5	100	13

For these and other visually packed items see Section H

#### KNOB AND RING PULLS



W4476 steel - rustic iron, dead black (J1) or antique copper (D3), with screws

- For cabinet doors or drawers ¾" to 1½" thick
- Made of wrought steel
- Dead black pulls are first bonderized, forming a strong bond between the metal and final finish
- Furnished with a trimit head break-off machine screw which holds the knob tightly against the wood

Size, Diameter (inches)	Projection (inches)	Quantity and *Size of T.H. Break-off Machine Screws	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)	
11/8	1	1 - 1¼ x 8-32	25	100	14	

# CDW4476J1 - 11/8", D3 - 11/8" visual pack, with screws

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
CDW4476J1-11/8"	1 ea.	5	100	16
CDW4476D3-11/8"	1 ea.	5	100	16

For these and other visually packed items see Section H

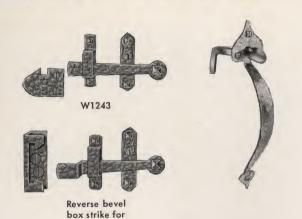


W4415 steel — rustic iron, dead black (J1) or antique copper (D3), with screws

- For drawers, cupboards and batten type shutters
- Made of wrought steel
- A unique pattern in a comfortable ring pull
- Dead black pulls are first bonderized, forming a strong bond between the metal and final finish
- Furnished with pyramid head screws which give the appearance of hand-made nails

Plate (inches)	Quantity and Size of Pyramid Head Wood Screws Per Piece	Pieces in Box	Pieces in Case	Case Weight Average (lbs.)
2 x 11/6	4 — ½ x 5	25	100	20

#### DOOR PULL AND THUMB LATCHES





W12431/2



W1243 steel — rustic iron, dead black (J1) or antique copper (D3), with

W1243½ steel — rustic iron, dead black (J1) or antique copper (D3) with reverse bevel box strike, with screws

- Wrought steel, for interior residential doors
- The latch bar for W1243 and W1243½ is furnished with a special flanged bushing which prevents the bar from binding regardless of how tightly the screw is driven
- W1243½ is furnished with reverse bevel box strike which permits application of the handle on the outside (or room side) of closet doors
- The dead black pulls and thumb latches are first bonderized, forming a strong bond between the metal and final finish
- Furnished with pyramid head screws which give the appearance of hand-made nails

	Overall Le			Length of La (inche			Projection	
	Length (inches)			W1243	W12431	/2	(inches)	
-	81/4	51/2		41/4	315/16		1 5/8	
	of Pyramid	Quantity and Size of Pyramid Head	yramid Head	Onto			ase Weight verage (lbs.)	
	Wood Sci Per Se		Sets in Box	Sets in Case		W1243	W12431/2	
	$6 - \frac{3}{4} \times 1 - 1 \times 2 - \frac{5}{8} \times 1 = \frac{3}{4} \times \frac{3}$	12	5	100		60	64	

#### BAR LATCH

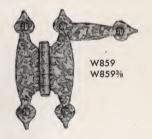


W1124½ steel — rustic iron, dead black (J1) or antique copper (D3), with screws

- For doors of cabinets, cupboards and china closets
- Made of wrought steel
- Dead black hinges are first bonderized, forming a strong bond between the metal and final finish
- Regularly furnished for flush doors; also available with ¾" offset for lipped doors. Furnished with pyramid head screws which give the appearance of hand-made nails

Width of Plate (inches)	Length of Bar (inches)	Gauge of Metal	
5/8	21/2	.062	
Pieces in Box	Pieces in Case	Case Weight Average (lbs.)	
25	100	17	
	of Plate (inches)  5/8  Pieces in Box	of Plate (inches)  5/8  21/2  Pieces in Box in Case	

#### H AND H-L HINGES





W856 W856%

W856 (flush) W8563/8 (%" lip) W859 (flush) W8593/8 (%" lip) wrought steel —
rustic iron, dead black (J1)
or antique copper (D3),
with screws

- Reversible for full surface application on flush or 38" lipped cabinet doors
- Dead black hinges are first bonderized, forming a strong bond between the metal and final finish
- Furnished with pyramid head screws which give the appearance of hand-made nails

Width Onen (inches)

<b>a:</b>	WILLIA	Gauge			
Size (inches)	W856	W85	9	of Meta	
3	111/16	31/2		.062	
Pyramid Hea	Quantity and Size of Pyramid Head Wood Screws Per Pair		Pair	Case Weight Average (lbs.)	
W856	W859	Pair in Box	in Case	W856	W859
8 - ½ x 5	10 — 5/8 x 5	25	100	23	27

2 - 78 x 9 F.H.





W858 Right hand top or left hand bottom hinge

W857 (flush)
W8573/8 (%" lip)
W858 (flush)
W8583/8 (%" lip)

steel —
rustic iron, dead black (J1)
or antique copper (D3),
with screws

- Wrought steel. For doors in residences. The smaller sizes are recommended for cabinets, cupboards and china closets
- Doors must fit flush with the casing
- Dead black hinges are first bonderized, forming a strong bond between the metal and final finish
- The slender leaves, gauge of metal and size of knuckle follow the proportions of original patterns
- Furnished with pyramid head screws which give the appearance of hand-made nails
- W857¾ and W858¾ made only in size 3"
- When ordered in pairs, H-L hinges are reversible.
   When ordered singly specify hand desired and whether top or bottom hinge
- The 7" size has loose pin

Size, Length (inches)	Width Open (inches)		Width of Leaves	Width Between Leaves	Gauge
	W857	W858	(inches)	(inches)	of Metal
2		21/2	15/32	15/32	.050
3	1 5/8	35/16	1/2	5/8	.062
7	21/2	6%	7/8	3/4	.092

Size,	Pyramid Head	and Size of 1 Wood Screws Pair	Pair	Pair	Case Weight Average (lbs.)	
Length (inches)	W857	W858	in Box	in Case	W857	W858
2		10— 5/8×5	25	100		16
3	8- 5/8×5	10- 5/8×5	25	100	23	27
7	16-1 x8	20-1 x8	5	25	27	38

# CDW857-3" CDW8573/8-3" visual pack, CDW858-3" CDW8583/8-3" with screws

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
CDW857J1-3"	1 pr.	5	100	26
CDW857D3-3"	1 pr.	5	100	26
CDW857%J1-3"	1 pr.	5	100	28
CDW857%D3-3"	1 pr.	5	100	28
CDW858J1-3"	1 pr.	5	100	30
CDW858D3-3"	1 pr.	5	100	30
CDW858%J1-3"	1 pr.	5	100	32
CDW858%D3-3"	1 pr.	5	100	32

For these and other visually packed items see Section H

#### HINGES



W277 steel — rustic iron, dead black (J1) or antique copper (D3), with screws

- For cabinet doors which fit flush with the casing
- Made of wrought steel
- Dead black hinges are first bonderized
- Bonderizing forms a strong bond between the metal and finish
- Furnished with pyramid head screws which give the appearance of hand-made nails

Length (inches)	Width Open (inches)	Gauge of Metal	Quantity and Size of Pyramid Head Wood Screws Per Pair	Pair in Box	Pair in Case	Case Weight Average (lbs.)
21/16	1%	.062	8-5%x5	25	100	21





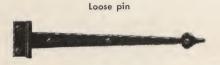
W555 steel — rustic iron, dead black (J1) or antique copper (D3), with screws

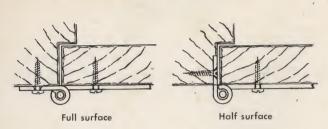
- Wrought steel. For semi-concealed application
- Dead black hinges are first bonderized, forming a strong bond between the metal and final finish
- Regularly furnished for ¾" door with ¾" inset; also available with ¾" inset
- Furnished with pyramid head screws, for jamb leaf, which give the appearance of hand-made nails. Door leaf furnished with oval head screws

Length of Jamb Leaf (inches)		Quantity : Wood Scre	Pair	Pair	Case Weight Average	
		Jamb Leaf	Door Leaf	in Box	in Case	(lbs.)
3	4	—%x5 P.H.	6-%x5 O.H.	25	100	21

# CDW555 visual pack, with screws

Catalog Number	Quantity in Pack	Packs in Box	Packs in Case	Case Weight (lbs.)
CDW555J1	1 pr.	5	100	24
CDW555D3	1 pr.	5	100	24





W1858 (flush) W18583/8 (%" lip) steel — rustic iron, dead black (J1) or antique copper (D3), with screws

- For doors and cabinets in residences; especially recommended for batten doors
- Can be applied either full surface or half surface
- For full surface application, doors must fit with the casing
- Sizes 6½" for ¾" to ½" cabinet doors Sizes 9" and 13" for ¾" to ½" doors Size 18" for 1¾" doors
- Made of wrought steel, toughened and hardened by cold rolling
- The dead black hinges are first bonderized forming a strong bond between the metal and final finish
- Furnished with both pyramid head and flat head screws for full surface or half surface application
- The pyramid head screws give the appearance of hand-made nails
- W1858¾ made only in size 6½"

Size, Length of	Length of Jamb Leaf (inches)	Width of Jamb Leaf (inches)	Width of Door Leaf at Joint (inches)		Quantity and Size of Wood Screws Per Pair Door Leaf	
Door Leaf (inches)				Gauge of Metal	Pyramid Head	
61/2	13/4	3/4	13/16	.074	6 - 5/8 x 5	
9	3	11/8	11/4	.092	6 - 7/8 x 9	
13	3	11/8	11/2	.104	$8 - \frac{7}{8} \times 9$	
18	31/2	11/2	13/4	.134	$10 - 1\frac{1}{4} \times 9$	

#### Quantity and Size of Wood Screws Per Pair

Size,	Jamb			Case Weight	
Length of Door Leaf (inches)	Pyramid Head for Full Surface	Flat Head for Half Surface	Pair in Box	Pair in Case	Average (lbs.)
61/2	4 - 5/8 x 5	4 — 5/8 x 6	10	100	33
9	6 - 7/8 x 9	$6 - \frac{3}{4} \times 8$	1	50	50
13	6 - 7/8 x 9	$6 - \frac{3}{4} \times 8$	1	25	36
18	$6 - 1\frac{1}{4} \times 9$	6 - 1/8 x 9	1	25	65